



GET IN
TOUCH

WITH OUR
COMPONENTS

Electromechanical Components

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WHO WE ARE

RAFI is one of the world's leading suppliers of efficient solutions for human-machine communication – for over 100 years now. With about 2,000 employees, the RAFI Group is characterised by independence, healthy growth and profitability. Our long-standing customer relationships are based on our internationally superior performance, quality and cross-industry experience. When developing complex solutions, we place great emphasis on involving the customer in the process – from the very start. This helps to build customer satisfaction as well as very stable relationships.

RAFI products are also very impressive in terms of their quality and sustainability. Their quality is dictated by the customers' needs and requirements. Legal regulations can also play a role, along with the

current state of the art. Economical use of natural resources is an important aspect of the RAFI corporate philosophy. The company's environmental management system is certified according to ISO 14001.

Subsidiaries and locations

The company originally founded in 1900 by Ernst Bucher in Ravensburg, Germany as "Optisches, mechanisches und elektrotechnisches Institut" has evolved to become today's RAFI Group with subsidiaries in China, France, Italy, Hungary and the USA. Thanks to its own in-house sales staff and field service as well as a dense worldwide network of dealers and distributors, RAFI is extremely flexible and can always be reached by its customers.

RAFI Electronics

WHAT WE DO

As a business, we hold a solid position in the market for electromechanical components, complete control systems as well as electronic assemblies and devices.

From buttons, switches, signal lamps, PCB keyswitches and short-travel keyswitches to control and signalling units, all of our products stand out for their reliability and long operating life. We deliver solutions that meet your needs, and if you cannot use a standard product, we will custom-manufacture a product to fulfil your specific requirements.

Moreover, we are known as pioneers in the world of industrial touch data entry systems, providing clever solutions with just the right effect – RAFI is always one step ahead. Let us help you to obtain efficient and cost-effective production of your goods.



RAFI Berg/Ravensburg

Certifications:

DIN EN ISO 9001: 2008

DIN EN ISO 9001: 2008 with Road Traffic Regulations,
EN ISO 13485: 2003

ISO /TS 16949: 2009,

DIN EN ISO: 2004 + Cor 1: 2009



CONTROL SYSTEMS: This is the classic application for our components: short-travel keyswitches below an overlay or RAFIX control components and emergency stop buttons for control and safety functions. Also available as an additional input element for touchscreen units.



CONSUMER GOODS: Our components turn up in countless everyday consumer goods – and not just in washing machines. In most cases, they are customer-specific developments or standard components that have been transformed in some way.



AUTOMOTIVE INDUSTRY: Controls for inside of vehicles are our speciality, involving steering wheels, consoles, door handles as well as remote control systems. Example: A typical overhead control panel contains up to 20 MICON short-travel keyswitches, working together to give the vehicle a highly exclusive brand feeling.

While the contact that is made might only last for seconds and be barely perceptible, its effect is usually far greater.

Whenever someone presses a key, flips a switch or operates a joystick, a reaction is triggered, causing something to happen. Since people usually do not give these fleeting moments a second thought, many of our products go unnoticed in everyday life.

Upon closer examination, however, it is clear that RAFI products are used day after day in all sorts of modern consumer goods in a wide range of situations. From pushbuttons, signal lamps, keylock switches, signalling units and PCB keyswitches to short- and full-travel keyswitches, we have prepared an overview of the various core industries where our products are commonly used.

INDUSTRIES

ELEVATOR AND TRANSPORT SYSTEMS: We supply elevator, cabin and display panels to elevator manufacturers for all types of buildings, including optional digital printing with custom designs for any location. Vandal-proof buttons are used, just in case ...



SPECIAL MECHANICAL ENGINEERING: The RG 85 button system was originally developed for vending machines and elevators. Nowadays, coffee machines are controlled using capacitive switches and systems, with intuitive operation and guaranteed hygiene being critical features. Of course, it is all made by RAFI.



TELECOMMUNICATIONS: We rank among the ten largest providers of electronic manufacturing services in Germany. Our customers include the market leader for broadband terminal equipment and smart home products. Any RAFI customer who relies on electronic circuitry will benefit from our advanced expertise.



CLEARLY THE RIGHT SOLUTION FOR YOUR APPLICATION



SALES: We like to keep the focus on our customers. We will work together with you from the start to develop the best solution to meet your needs. Our industry-oriented sales structure reflects our consistent customer focus around the globe.

Within our sales divisions, different industries are handled by independent teams under the leadership of key account managers. This highly targeted approach ensures that our customers receive optimum care and support. We speak your language.



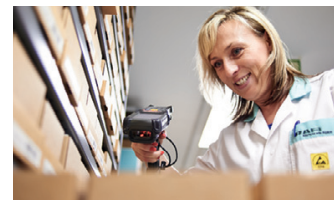
PRODUCTION: From contact technology, plastic injection moulding, sheet metal machining, printing technology and mechanics all the way to electronics, we have a broad spectrum of production capabilities – subject to clearly defined quality standards and optimum cost-effectiveness.



DEVELOPMENT: Ranging from development to product realization and series production, we possess development expertise covering the entire production process. This includes development of mechanics, electronics, and software.

All of this is based on state-of-the-art technologies and simulation tools as well as highly efficient processes. Our development teams accompany products from the initial idea to series-production readiness, ensuring top quality along with comprehensive after-sales service.

MATERIALS MANAGEMENT: Our materials management covers everything from purchasing and order processing to logistics. Purchasing is divided into strategic and operational areas to ensure we remain competitive in the international marketplace. Order processing aims to achieve the optimum balance between cost-effectiveness and availability.



AN INTEGRATED SUPPLY CHAIN WITH CAREFULLY TAILORED CONCEPTS.

PRODUCT OVERVIEW

ELECTROMECHANICAL COMPONENTS

PUSHBUTTONS



**LUMOTAST
FK**



**LUMOTAST
25**



**LUMOTAST
75**



**Keylock
switches**



**Other
pushbuttons**



**RAFIX 16/
RAFIX 16 F**

Panel cut-out	Ø 16.2 mm	Ø 16.2 mm	Ø 16.2 mm	Ø 16.2 mm	Ø 9.1/20.3 mm	Ø 16.2 mm □ 23.1 mm Ø 22.3 mm
Contacts	1 NO	1 NO	1 NC + 1 NO 2 NC + 2 NO	1 to 4 NO	1 NC, 1 NO, 1 NC + 1 NO, 2 NO	1 NC, 1 NO, 1 NC + 1 NO, 2 NC, 2 NO
Contact material	Au	Au	Ag	Au	Ag	Ag / Au
Voltage max./min.	35 V / 0.02 V	35 V / 0.02 V	250 V	35 V	250 V / 0.02 V	250 V / 0.02 V
Current max./min.	100 mA / 0.1 mA	100 mA / 0.1 mA	4 A	100 mA	16 A / 0.1 mA	6 A / 1 mA
Current max./min.	Ribbon cable with connector, PCB plug-in socket	Ribbon cable with connector, PCB plug-in socket	Solder	PCB	Solder, screw, quick connect	Quick-connect, screw, PCB, plug-in socket
Degree of protection	IP 65	IP 65	IP 40 / 65	IP 65	IP 40	IP 65
Terminals	Bi-Pin T1 / T1 1¼	Bi-Pin T1 / T1 1¼	T 4.5	–	BA 9s	W 2 x 4.6d
Lamp socket	Filament lamp, LED	Filament lamp, LED	Filament lamp, LED	–	Filament lamp, LED	Filament lamp, LED
Collar shape	○□□	□	○□□	○□	○	○□
Variants	Illuminated pushbutton, signal lamp	Illuminated pushbutton, EMERGENCY STOP button, keylock switch, selector switch, signal lamp	Illuminated pushbutton, signal lamp, keylock switch	Keylock switch, priority keylock switch	Pushbutton, illuminated pushbutton	Pushbutton, stop button, EMERGENCY STOP button, keylock switch, selector switch, toggle switch, potentiometer drive, signal-ling unit, signal indicator

CONTROL COMPONENTS				SIGNAL LAMPS	
					
RAFIX 22 FS+	RAFIX 22 FSR	RAFIX 30 FS+	RAFIX 22 QR	Integrated LED	Integrated neon lamp
Ø 22.3 mm	Ø 22.3 mm	Ø 30.5 mm	Ø 22.3 mm	Ø 5–30 mm	Ø 7–14 mm
1 NC, 1 NO, 1 NC + 1 NO, 2 NC, 2 NO	1 NC, 1 NO, 1 NC + 1 NO, 2 NC, 2 NO	1 NC, 1 NO, 1 NC + 1 NO, 2 NC, 2 NO	1 NC, 1 NO, up to 6 NC, 6 NO	–	–
Ag / Au	Ag / Au	Ag / Au	Ag / Au	–	–
250 V / 0.02 V	250 V / 0.02 V	250 V / 0.02 V	500 V / 0.02 V	28 V	230 V
4 A / 1 mA	4 A / 1 mA	4 A / 1 mA	10 A / 1 mA	0.25 – 1 W	–
PCB, quick-connect (QC)	PCB, quick-connect (QC)	PCB, quick-connect (QC)	Screw, cage clamp, quick-connect	Solder, quick-connect	Solder, quick-connect
IP 65	IP 65 / 69 K	IP 65	IP 65	IP 40	IP 40
–	–	–	BA 9s	None	None
LED, clip	LED, clip	LED, clip	Filament lamp, neon lamp, LED	LED	Neon lamp
□	○	○	□	△	□ ↑
Pushbutton, EMERGENCY STOP button, signal indicator, keylock switch, selector switch, potentiometer drive, USB feed- through	Pushbutton, EMERGENCY STOP button, signal indicator, keylock switch, selector switch, USB feedthrough	Pushbutton, signal indicator, keylock switch, selector switch, USB feed- through	Pushbutton, mushroom actuator, EMERGENCY STOP button, twin push- button, signal indica- tor, keylock switch, selector switch, potentiometer drive, signalling unit		

PRODUCT OVERVIEW

ELECTROMECHANICAL COMPONENTS

SHORT-TRAVEL KEYSWITCHES

**MICON 5****RACON 8****RACON 12****RF 15/15 H****RF 15 R****RF 15 N**

Grid min.	6 x 8 mm	12 mm	15,24 mm	19,05 mm	15,24 mm	15,24 mm
Overall height, min.	3.85 mm, variable	5 mm, variable	5 mm, variable	9.7 / 12.5 mm	9.7 / 12.5 mm	6.2 mm, variable
Contacts	1 NO	1 NO	1 NO	1 NO	1 NO	1 NO
Contact material	Au	Au	Au	Ag / Au	Ag / Au	Ag / Au
Rated voltage	0.02...35 V	0.02...35 V	0.02...35 V	0.02...50 V	0.02...50 V	0.02...50 V
Rated current	0,01...100 mA	0,01...100 mA	0,01...100 mA	0,01...250 mA	0,01...250 mA	0,01...250 mA
Operating travel	0.7 ... 1.1 mm	0.34 mm	0.61 mm	0.5 mm	0.5 mm	0.5 mm
Operating force	3.0 ... 8.0 N	3.3 ... 6.3 N	3.6 ... 9.7 N	2 - 3 N	2 - 3 N	2 - 3 N
Terminals	PCB SMT & THT	PCB SMT & THT	PCB SMT & THT	PCB THT	PCB THT	PCB THT
Illumination	Separate LED	separate LED	separate LED	Full / spot	Full / spot	Full / spot
Operating life min.	250,000 / 1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Special features	Variable height by use of plungers, different operating forces	Variable height by use of plungers, different operating forces	Variable height by use of plungers, 90° vertical adapter, different operating forces	Variable height by use of plungers, 1-module indicator field		Variable height by use of plungers

PRODUCT OVERVIEW

ELECTROMECHANICAL COMPONENTS

				FULL-TRAVEL KEYSWITCHES		KEYLOCK SWITCHES
						
RF 19/19 H	KN 19	RK 90/II	RG 85 III	RS 76 M	RS 76 C	Keylock switches
23 mm	19,05 x 38,1 mm	12,5 / 19,05 mm	35 mm	19.05 mm	19.05 mm	19.05 mm
9.7 / 12.5 mm	9.7 mm		12.08 mm	15.5 mm	15.5 mm	40 mm
1 NO	1 NC + 1 NO/ 2 NC / 2 NO		1 NO	1 NO	1 NO	1 NO – 4 NO
Ag / Au	Ag		Ag	Au	Contactless	Au
0.02...50 V	12...250 V		3...50 V	2...35 V	4.75...5.25 V	2...35 V
0,01...250 mA	6 A		0,1...250 mA	0.01...100 mA	–	0.01...100 mA
0.5 mm	0.5 mm		1 mm	4 mm	4 mm	1...4 x 90° rotating angle
2 - 3 N	9 ± 3 N		3.5 - 4.5 N	0.9...1.4 N	0.7...1 N	–
PCB THT	PCB THT		8-pin Micro Match connector	PCB THT	PCB THT	PCB THT
Full / spot	Spot	Full	Edge and symbol	Full / spot	SpotI	–
1,000,000	50,000 – 200,000		1,000,000	10,000,000	100,000,000	10,000
Indicator fields 1/2-, 1- and 2-module	Mains switch under overlay or keycaps	Plastic or alumi- nium surface, compatible with MICON, RACON, RF and KN 19	Vandal-proof	Fully illumina- ble keycaps (RS 76 MX)	Very soft stroke, ext- remely long operating life	Degree of protection IP 54, priority keylock switch

NEW PRODUCTS IN THE CATALOGUE

ELECTROMECHANICAL COMPONENTS



GET IN TOUCH NEW PRODUCTS

NEW PRODUCTS IN THE CATALOGUE

ELECTROMECHANICAL COMPONENTS



LUMOTAST 22

E-Stop pushbuttons,
22.3 mm

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RAFIX 22 FS+

Pushbuttons FLEXLAB

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RAFIX 22 FS+

Keylock switches
compact

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RAFIX 22 FS+

Emergency stop
pushbuttons compact

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RAFIX 22 FSR

Pushbuttons

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RAFIX 22 FSR

Selector switches

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RAFIX 22 FSR

Keylock switches

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RAFIX 22 FSR

Emergency stop
pushbuttons

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RAFIX 22 FSR

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RAFIX 30 FS+

Pushbuttons

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RAFIX 30 FS+

Pushbuttons FLEXLAB

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RAFIX 30 FS+

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RAFIX 30 FS+

Keylock switches

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RAFIX 30 FS+

Lenses

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RAFIX 30 FS+

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RAFIX FS

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MICON 5

Plungers round,
ring illumination

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MICON 5

Plungers square,
spot-illumination

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HOW TO USE THE CATALOGUE

ELECTROMECHANICAL COMPONENTS

Latest online version as the basis for your order

Since this catalogue is published in paper format only at certain intervals, it is not as up-to-date as our website. For this reason, we recommend using the datasheets on our website when ordering standard products.

You can always find the latest information on our products here: <http://www.shop.rafi.de>

Creation of individual datasheets in PDF format

You can create PDF datasheets in our online catalogue at <http://www.shop.rafi.de>. Find the product you want using the search tool or by entering the order number and then click on the "Create datasheet" link.

3D data and 2D drawings

For many of our products, we can provide 3D models in the *.stp file format. For older products, we usually still have dimensional drawings in dxf format. This data can be found in our online catalogue where the individual products are specified: <http://www.shop.rafi.de>

Correction sheets for the printed catalogue

We provide correction sheets on our home page if we discover errors after the catalogue has been printed. Alternatively, you can download the individual (corrected) chapters of this catalogue in PDF format at [x/Downloads](#).

Availability

We always strive to satisfy the needs of our customers. However, it is necessary to mention that our production is contingent on the availability and delivery of the appropriate base materials. Such issues, in addition to changing legislation, can result in modification or discontinuation of our products.

Specifications

The specifications, depictions and other information about our products are merely the results of individual technical inspections. The conditions are derived from the pertinent standards. These inspections should be considered to be independent of one another and they cannot be used to infer possible interactions, especially also in terms of the applicable usage category, installation situation and/or environmental conditions. If you need an evaluation of your application, we will be happy to prepare an offer on request.

Subject to change

We, the RAFI Group, reserve the right to deviate from the specifications in this catalogue, especially in terms of the technical and exterior designs, colours and materials from which the products are manufactured. Excluded from this provision are the basic core functions of our products, on which our customers rely.

Information about our products (e.g. weights, dimensions, practical values, capacity, tolerances and specifications) as well as the depictions (e.g. drawings, CAD data and figures), both in printed and in electronic format, is authoritative only as an approximation unless usability for the express and contractually stipulated purpose requires precise conformity. Such information and depictions do not represent guaranteed quality features but are non-binding descriptions or indicators of the product characteristics. Deviations which are customary in the trade and deviations which are required by law or represent technical improvements, as well as the substitution of components with equivalent parts (form/fit/function), are permissible insofar as they do not impair the usability for the express and contractually stipulated purpose. This applies in particular to spare parts and subsequent orders.

RoHS conformity

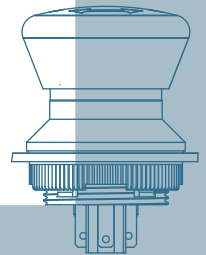


The products in this catalogue are RoHS-compliant (RoHS = Restriction of Hazardous Substances). The components are qualified for lead-free soldering processes. See the glossary for more details.

Terms and conditions

Our current terms and conditions (sales) can be found at [x/AGBs](#).

PUSHBUTTONS



LUMOTAST FK

LUMOTAST FK - Illuminated pushbuttons
LUMOTAST FK - Signal lamps

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LUMOTAST 25

LUMOTAST 25 - Illuminated pushbuttons
LUMOTAST 25 - Selector switches
LUMOTAST 25 - Keylock switches
LUMOTAST 25 - Emergency stop pushbuttons
LUMOTAST 25 - Signal lamps

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LUMOTAST 75 IP40

LUMOTAST 75 IP40 - Illuminated pushbuttons
LUMOTAST 75 IP40 - Keylock switches
LUMOTAST 75 IP40 - Signal lamps with lamp socket T 4.5

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LUMOTAST 75 IP65 - Illuminated pushbuttons
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Other keylock switches

Keylock switches
Priority keylock switches

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Other pushbuttons

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Pushbuttons illuminated - mounting hole diameter 9.1 mm
Pushbuttons non-illuminated - mounting hole diameter 15.2 mm
Pushbuttons non-illuminated - mounting hole diameter 16.2 mm
Pushbuttons non-illuminated - mounting hole diameter 18.2 mm
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- NEW - LUMOTAST 22 - E-Stop, mounting hole diameter 22.3 mm

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Concepts

1. Momentary pushbuttons are switching elements which are used for making or breaking contact while they are being pressed.
2. Latching pushbutton are used for making or breaking contact until they are returned to their initial position by being pressed again.
3. Illuminated pushbuttons have the same functions as described for (1) and (2) and feature an additional lamp socket for accomodating a filament, neon lamp or LED.
4. Legending can be effected using label holders, legend inserts, by engraving or hot stamping. Grooved transparent lenses are not suitable for legending.

CE-Conformity

The products of the Chapter Pushbuttons" can – relating to the CE-conformity according to the Low-Voltage Directive 73/23/EEG – be divided into the following groups:

Emergency-stop components with an operating voltage < 50 V

E. ex. LUMOTAST 25 emergency-stop. For this pushbutton the Machine Directive 89/392/EEG applies.

All products with an operating voltage > 50 V

For these elements the Low-Voltage Directive 72/23/EEG applies.

All products with an operating voltage < 50 V

For these products no directive applies.

Single parts, accessories and illumination

For these products no directive applies.

EMC-Law

The components of this catalogue are within the meaning of the law concerning the Electromagnetic Conformity (= EMC-Law) "basic components as, f. ex., switches, signal lamps or like" and, therefore, do not fall within the scope of the EMC-Law.

Marking

The marking will be corresponding to the Low-Voltage Directive 73/23/EEG resp. the Directive "CE-Marking 93/68/EEG" either on the packing or on the product itself.



RAFIX 16

RAFIX 16 control component range

- Panel cut-out acc. to IEC 60947: Ø 16,2 mm / Ø 22,3 mm / □ 23,1 mm
- 250 V / 6 A max.
- Degree of protection: IP65 acc. to DIN EN 60529
- Contact blocks: Gold and silver contacts with quick-connect terminals 2.8 x 0.8 mm or screw terminals; Option: PCB plug-in socket
- 3 collar shapes RAFIX 16, 2 collar shapes RAFIX 16F
- The contact blocks snap directly onto the actuators without a coupling element and can be easily removed by turning = cost reducing assembly.
- All products are RoHS compliant.

The specified data apply only if actuators are combined with contact blocks and signal indicators with lamp sockets within the same product range.

CONTROL COMPONENTS

RAFIX 16

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CONTROL COMPONENTS

RAFIX 16 - GENERAL INFORMATION

Control Components RAFIX 16

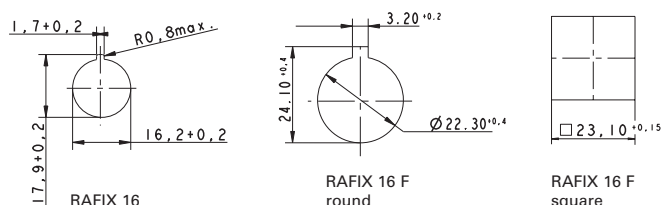
RAFIX 16 is a complete control component series and enables you to design attractive control panels with a minimum of space requirements and at the same time sufficiently large actuating areas.



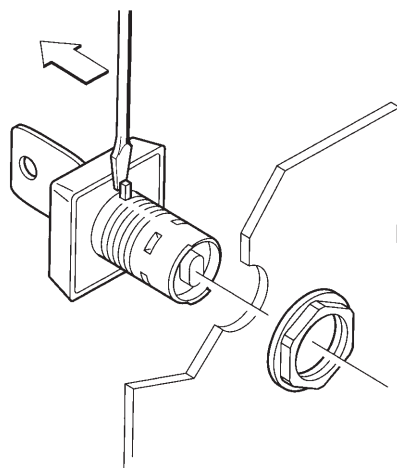
RAFIX 16 F,
round

Actuators

Mounting hole according to IEC 60947



- Locating lug (easily removable).
The locating lug can be easily removed using a screwdriver.



- Degree of protection IP65 on frontside of the panel.
This is achieved by a reliable, tried and tested special seal.

RAFIX 16 actuators

- Grid spacing 25 x 25 mm (RAFIX 16 F 30 x 30 mm)
- 7 mm height from front panel (RAFIX 16 F 1.9 mm)
- Three collar shapes, in black
 - Square
 - Round
 - Square, alignable in flush fitting rows, which avoids accumulation of dirt between the collars.

Contact blocks

- Contact blocks standard: for actuators with one-way operation
 - latching function
 - momentary function
- Contact blocks universal: for E-stop pushbuttons and for actuators with two-way operation, e. g. selector or keylock switches
 - momentary function

Contact material

- Silver contacts for mains voltage
- Gold contacts for electronic circuits

Illumination

- LED or wedge base lamp, socket W 2 x 4.6 d

Assembly

- Single-handed cost-effective assembly method
- Panel thickness 0.5 ... 5 mm for RAFIX 16 (RAFIX 16 F 0.5 ... 3.5 mm)
- Fixing with hexagon nut
- Starting torque 1.2 Nm max.

Shock-resistance according to IEC 600 68-2-27

- Shock amplitude: ≤ 50 g
- Shock time: 11 ms
- Shock type: half sinusoidal

Environment conditions

- acc. to IEC 600 68-2, -14, -30, -33 and -78

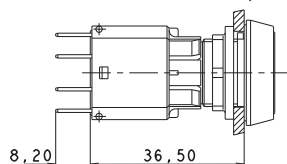
Temperature range

- Operating temperature:
 - non-illuminated: - 25 ... + 70 °C
 - illuminated: - 25 ... + 55 °C (with LED)
- Storage temperature: - 40 ... + 85 °C

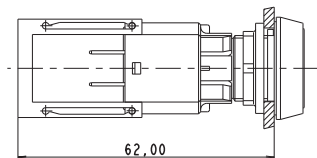
Dimensional Drawings

Actuator with contact block resp. signal indicator with lamp socket

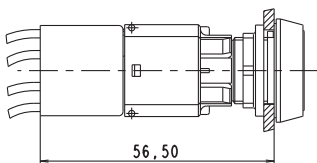
Contact block with quick-connect terminals and RAFIX 16 pushbutton



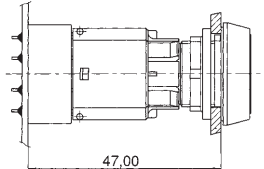
... with protection cage



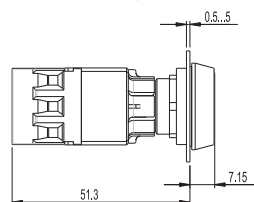
... with multipole connector



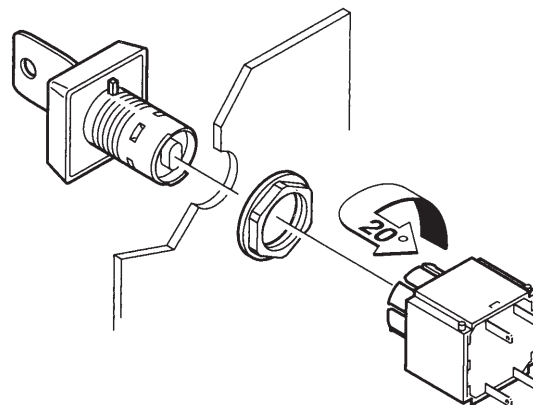
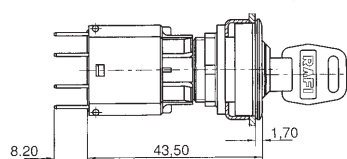
... with PCB plug-in socket



Contact block with screw terminals and RAFIX 16 pushbutton



Contact block with quick-connect terminals and RAFIX 16 F keylock switch



Assembly/Disassembly

Assembly

- Insert the actuator through the panel cut-out from the front.
- If there is no locating indent provided in the cut-out, first remove the locating lug using a screwdriver.
- Screw the hexagon nut onto the actuator or signal indicator from the rear and tighten it using a fixing spanner.
- Click the contact block onto the actuator from the rear.
- Install protection against accidental contact, if applicable.
- Install PCB if applicable.

With quick-connect terminals

Contact cables with quick connector

With screw terminals

Push in cables and fix by screwing

Disassembly

- Turn the contact block by approx. 20° to the left or right – the latches open.
- Pull the contact block off towards the rear.
- To dismount a PCB, pull the PCB with the soldered plug-in sockets off the mounted contact blocks.

Legending

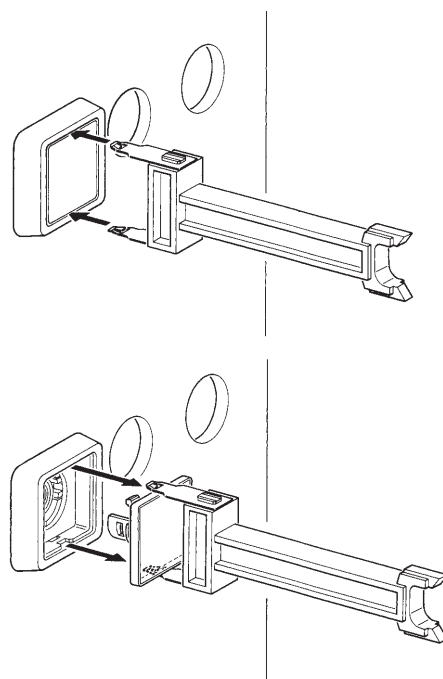
- **Label holders**
All elements can be labelled using a **separate label holder**. The label holder is mounted together with the actuator/signal indicator.
- **Non-illuminated pushbuttons and mushroom-headed pushbuttons**
Can be **printed** or laser engraved.
- **Legend inserts**
All illuminated pushbuttons and the majority of the signal indicators can be **labelled by means of legend inserts**. The legend inserts are fitted between actuator body and lens and can be easily changed.

Alternatively, the plungers can be printed directly. The mounted lens protects the printing against abrasion.

RAFI also provides custom legending. Price and delivery on request.

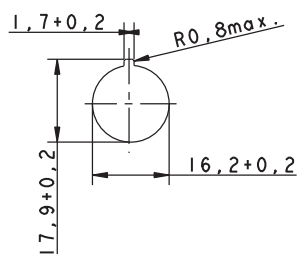
Lamp replacement from front

Use the disassembly tool to grasp the actuator body and pull it towards the front with the lens.
Alternatively, you can use a screwdriver in place of the disassembly tool. In this case, insert the screwdriver between actuator body and collar and carefully raise the actuator body.
Replace the lamp using a lamp extractor or a suitable insulation sleeve.



Lamp replacement from front

RAFIX 16 Pushbuttons



Panel cut-out



2

RAFIX
16

Technical Data

→ General information

Actuator	see order block
Color of lens	see order block
Form of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	see order block
Mounting depth	44.7 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

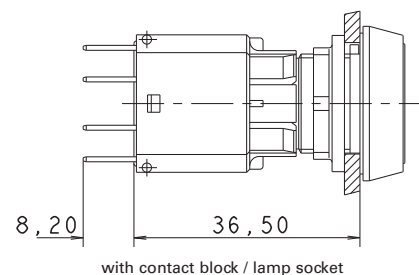
Mounting	ring nut, max. 1.2 Nm
Contact function	according to contact block
Contact arrangement	according to contact block
Illumination	see order block

→ Mechanical characteristics

Operating travel	3 mm
Robustness max.	100 N

→ Other specifications

Operating life (operations)	2,000,000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



with contact block / lamp socket

Approvals

IEC 61058, 25T70
without lamp,
25T55 with lampC22.2 No.
14-M91

Accessories RAFIX 16 - Pushbutton

→ Description

Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Contact blocks with gold contacts		-	2 - 62
RAFIX 16 - Contact blocks with silver contacts		-	2 - 67

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

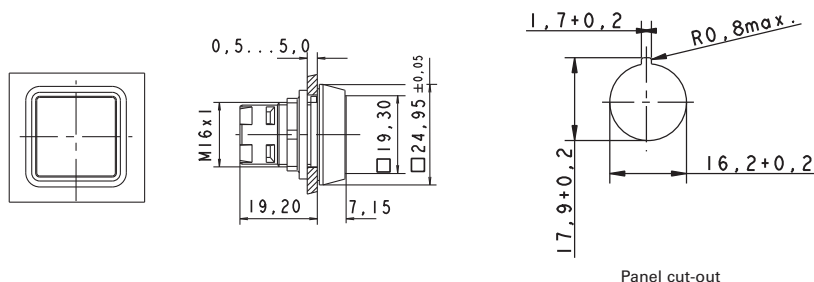
– Table (continued) –
Accessories RAFIX 16 - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
Socket W 2 x 4.6d, LED superbright		-	5 - 5
Disassembly tool for LUMOTAST 25, RAFIX 16		5.05.800.042/0000	5 - 27
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26



RAFIX 16 Pushbutton, flush lens, square collar

Technical data see page 2 - 9



Panel cut-out

→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.001/1306	1.30.070.501/0000	5.49.077.011/1306
yes	transparent yellow	1.30.070.001/1403	1.30.070.501/0000	5.49.077.011/1403
yes	transparent green	1.30.070.001/1505	1.30.070.501/0000	5.49.077.011/1505
yes	transparent blue	1.30.070.001/1607	1.30.070.501/0000	5.49.077.011/1607
yes	transparent colorless	1.30.070.001/1002	1.30.070.501/0000	5.49.077.011/1002
no	opaque red	1.30.070.251/0300	1.30.070.501/0000	5.49.077.011/0313
no	opaque yellow	1.30.070.251/0400	1.30.070.501/0000	5.49.077.011/0410
no	opaque green	1.30.070.251/0500	1.30.070.501/0000	5.49.077.011/0518
no	opaque blue	1.30.070.251/0600	1.30.070.501/0000	5.49.077.011/0612
no	opaque white	1.30.070.251/0200	1.30.070.501/0000	5.49.077.011/0200
no	opaque black	1.30.070.251/0100	1.30.070.501/0000	5.49.077.011/0104

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

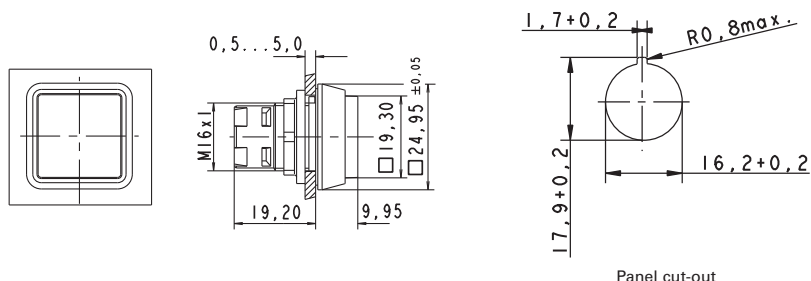
Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80

RAFIX 16

Pushbutton, protruding lens, square collar

Technical data see page 2 - 9



→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.051/1306	1.30.070.551/0000	5.49.077.012/1306
yes	transparent yellow	1.30.070.051/1403	1.30.070.551/0000	5.49.077.012/1403
yes	transparent green	1.30.070.051/1505	1.30.070.551/0000	5.49.077.012/1505
yes	transparent blue	1.30.070.051/1607	1.30.070.551/0000	5.49.077.012/1607
yes	transparent colorless	1.30.070.051/1002	1.30.070.551/0000	5.49.077.012/1002
no	opaque red	1.30.070.301/0300	1.30.070.801/0000	5.46.657.442/0300
no	opaque black	1.30.070.301/0100	1.30.070.801/0000	5.46.657.442/0100

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80

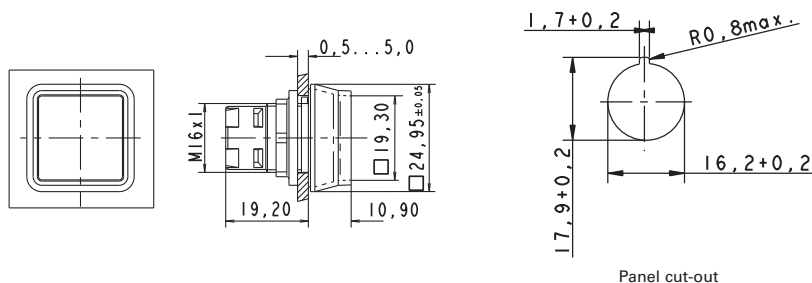
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Pushbutton, protruding collar, square collar

Technical data see page 2 - 9



→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.101/1306	1.30.070.601/0000	5.49.077.011/1306
yes	transparent yellow	1.30.070.101/1403	1.30.070.601/0000	5.49.077.011/1403
yes	transparent green	1.30.070.101/1505	1.30.070.601/0000	5.49.077.011/1505
yes	transparent blue	1.30.070.101/1607	1.30.070.601/0000	5.49.077.011/1607
yes	transparent colorless	1.30.070.101/1002	1.30.070.601/0000	5.49.077.011/1002

The protruding collar offers protection against inadvertent operation and thereby fulfils the safety requirements of various machinery manufacturers.

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

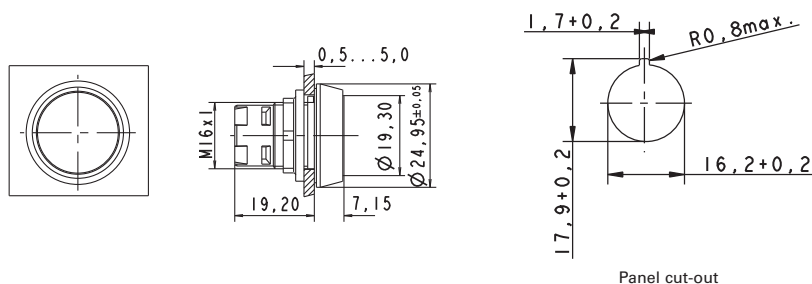
Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80



RAFIX 16 Pushbutton, flush lens, round collar

Technical data see page 2 - 9



– Table (continued) –
RAFIX 16 - Pushbutton, flush lens, round collar

→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.021/1306	1.30.070.521/0000	5.49.259.017/1306
yes	transparent yellow	1.30.070.021/1403	1.30.070.521/0000	5.49.259.017/1403
yes	transparent green	1.30.070.021/1505	1.30.070.521/0000	5.49.259.017/1505
yes	transparent blue	1.30.070.021/1607	1.30.070.521/0000	5.49.259.017/1607
yes	transparent colorless	1.30.070.021/1002	1.30.070.521/0000	5.49.259.017/1002
no	opaque red	1.30.070.271/0300	1.30.070.521/0000	5.49.259.017/0313
no	opaque yellow	1.30.070.271/0400	1.30.070.521/0000	5.49.259.017/0410
no	opaque green	1.30.070.271/0500	1.30.070.521/0000	5.49.259.017/0500
no	opaque blue	1.30.070.271/0600	1.30.070.521/0000	5.49.259.017/0612
no	opaque white	1.30.070.271/0200	1.30.070.521/0000	5.49.259.017/0200
no	opaque black	1.30.070.271/0100	1.30.070.521/0000	5.49.259.017/0104

For the „latching“ function, please use the standard contact block with „latching“ function.

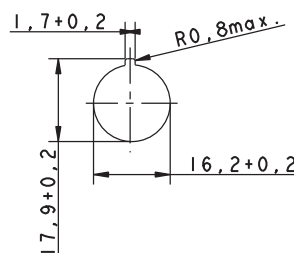
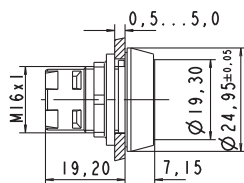
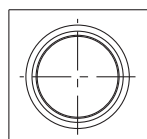
Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.637.000/2000

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

RAFIX 16 Pushbutton IP66 with protective cap

Technical data see page 2 - 9



Panel cut-out



→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.026/1306	-	-
yes	transparent yellow	1.30.070.026/1403	-	-
yes	transparent green	1.30.070.026/1505	-	-
yes	transparent blue	1.30.070.026/1607	-	-
yes	transparent colorless	1.30.070.026/1002	-	-

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

– Table (continued) –

RAFIX 16 - Pushbutton IP66 with protective cap

Pushbutton for use in hostile environments. A transparent protective cap ensures a degree of protection of IP 66 to DIN EN 60529. Operating life: 500,000 operations.

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

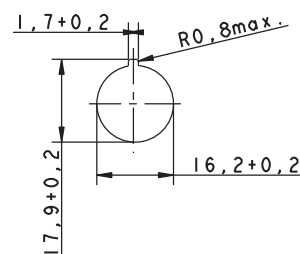
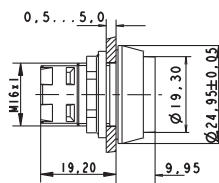
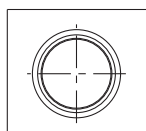
Legend insert, blank, use only for transparent lenses: 5.70.637.000/2000

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80



RAFIX 16 Pushbutton, protruding lens, round collar

Technical data see page 2 - 9



Panel cut-out

→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.071/1306	1.30.070.571/0000	5.49.259.018/1306
yes	transparent yellow	1.30.070.071/1403	1.30.070.571/0000	5.49.259.018/1403
yes	transparent green	1.30.070.071/1505	1.30.070.571/0000	5.49.259.018/1505
yes	transparent blue	1.30.070.071/1607	1.30.070.571/0000	5.49.259.018/1607
yes	transparent colorless	1.30.070.071/1002	1.30.070.571/0000	5.49.259.018/1002
no	opaque red	1.30.070.321/0300	-	-
no	opaque black	1.30.070.321/0100	-	-

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

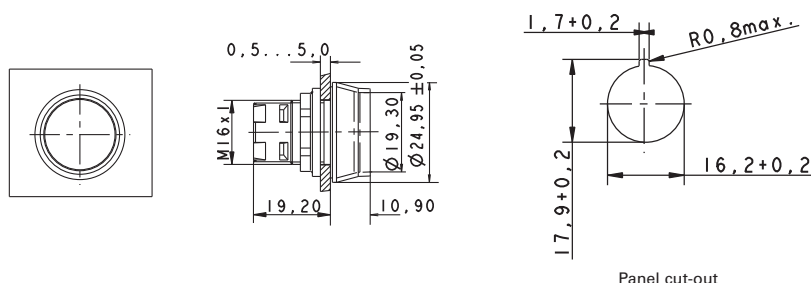
Legend insert, blank, use only for transparent lenses: 5.70.637.000/2000

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

RAFIX 16

Pushbutton, protruding collar, round collar

Technical data see page 2 - 9



Panel cut-out

→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.121/1306	1.30.070.621/0000	5.49.259.017/1306
yes	transparent yellow	1.30.070.121/1403	1.30.070.621/0000	5.49.259.017/1403
yes	transparent green	1.30.070.121/1505	1.30.070.621/0000	5.49.259.017/1505
yes	transparent blue	1.30.070.121/1607	1.30.070.621/0000	5.49.259.017/1607
yes	transparent colorless	1.30.070.121/1002	1.30.070.621/0000	5.49.259.017/1002

The protruding collar offers protection against inadvertent operation and thereby fulfils the safety requirements of various machine-manufacturers.

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

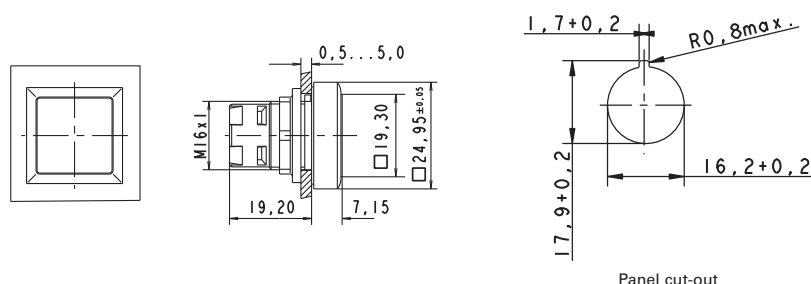
Legend insert, blank, use only for transparent lenses: 5.70.637.000/2000

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

RAFIX 16

Pushbutton, flush lens, square collar, alignable without gaps

Technical data see page 2 - 9



Panel cut-out

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

– Table (continued) –

RAFIX 16 - Pushbutton, flush lens, square collar, alignable without gaps

→ Illumination	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
yes	transparent red	1.30.070.201/1306	1.30.070.701/0000	5.49.077.011/1306
yes	transparent yellow	1.30.070.201/1403	1.30.070.701/0000	5.49.077.011/1403
yes	transparent green	1.30.070.201/1505	1.30.070.701/0000	5.49.077.011/1505
yes	transparent blue	1.30.070.201/1607	1.30.070.701/0000	5.49.077.011/1607
yes	transparent colorless	1.30.070.201/1002	1.30.070.701/0000	5.49.077.011/1002
no	opaque red	1.30.070.451/0300	1.30.070.701/0000	5.49.077.011/0313
no	opaque yellow	1.30.070.451/0400	1.30.070.701/0000	5.49.077.011/0410
no	opaque green	1.30.070.451/0500	1.30.070.701/0000	5.49.077.011/0518
no	opaque blue	1.30.070.451/0600	1.30.070.701/0000	5.49.077.011/0612
no	opaque white	1.30.070.451/0200	1.30.070.701/0000	5.49.077.011/0200
no	opaque black	1.30.070.451/0100	1.30.070.701/0000	5.49.077.011/0104

For the „latching“ function, please use the standard contact block with „latching“ function.

Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000

Protective cover, suitable for lead seal: 5.05.800.055/0000

RAFIX 16 - Label holder, protruding, for square flush fitting collar: see page 2 - 81

RAFIX 16

Selector switches

→ The illuminated selector switches are provided with translucent handle markings. These are opaque on the non-illuminated versions.

Technical Data

→ General information

Actuator	handle
Marking of handle	see order block
Form of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	17.1 mm
Mounting depth	44.7 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

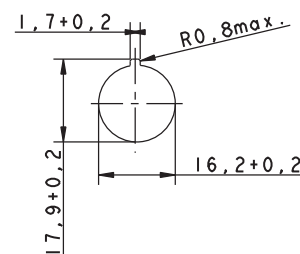
Mounting	ring nut
Contact function	see order block
Contact arrangement	according to contact block
Illumination	see order block
Rotating angle	see order block

→ Mechanical characteristics

Torque max.	1.3 Nm
-------------	--------

→ Other specifications

Operating life (operations)	30,000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out

Approvals



IEC 61058, 25T70
without lamp,
25T55 with lamp



C22.2 No.
14-M91



Accessories RAFIX 16 - Selector switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing, Ø 16.2 mm		-	2 - 78, 5 - 19
RAFIX 16 - Contact blocks with gold contacts		-	2 - 62
RAFIX 16 - Contact blocks with silver contacts		-	2 - 67
Socket W 2 x 4.6d, LED superbright		-	5 - 5
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26

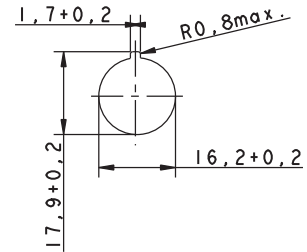
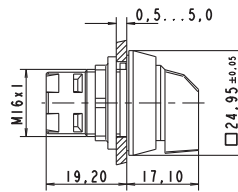
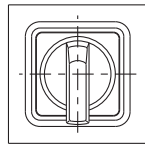
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Selector switch, square collar

Technical data see page 2 - 17



Panel cut-out

→ Illumination	Contact function	Rotating angle	Marking of handle	Order no.
yes	momentary	1 x 40°		1.30.073.551/2000
yes	momentary	2 x 40°		1.30.073.651/2000
yes	latching	1 x 90°, form L		1.30.073.501/2000
yes	latching	1 x 90°, form V		1.30.073.601/2000
yes	latching	2 x 60°		1.30.073.701/2000
no	momentary	1 x 40°		1.30.073.550/0200
no	momentary	2 x 40°		1.30.073.650/0200
no	latching	1 x 90°, form L		1.30.073.500/0200
no	latching	1 x 90°, form V		1.30.073.600/0200
no	latching	2 x 60°		1.30.073.700/0200

Only use contact blocks with „momentary“ contact function.

For versions with clockwise and counterclockwise rotation, use universal contact blocks only!

For colored illumination of the handle marking please use contact block with lamp socket and colored LED W 2 x 4,6d (see chapter 5 accessories).

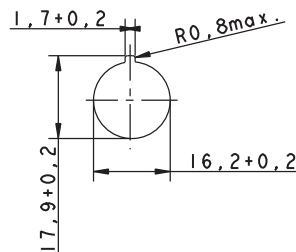
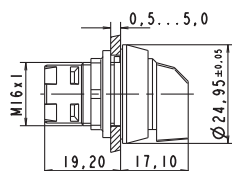
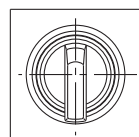
Accessoires:

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80

RAFIX 16

Selector switch, round collar

Technical data see page 2 - 17



Panel cut-out

→ Illumination	Contact function	Rotating angle		Marking of handle	Order no.
yes	momentary	1 x 40°		translucent white	1.30.073.571/2000
yes	momentary	2 x 40°		translucent white	1.30.073.671/2000
yes	latching	1 x 90°, form L		translucent white	1.30.073.521/2000
yes	latching	1 x 90°, form V		translucent white	1.30.073.621/2000
yes	latching	2 x 60°		translucent white	1.30.073.721/2000
no	momentary	1 x 40°		opaque white	1.30.073.570/0200
no	momentary	2 x 40°		opaque white	1.30.073.670/0200
no	latching	1 x 90°, form L		opaque white	1.30.073.520/0200
no	latching	1 x 90°, form V		opaque white	1.30.073.620/0200
no	latching	2 x 60°		opaque white	1.30.073.720/0200

Only use contact blocks with „momentary“ contact function.

For versions with clockwise and counterclockwise rotation, use universal contact blocks only!

For colored illumination of the handle marking please use contact block with lamp socket and colored LED W 2 x 4,6d (see chapter 5 accessories).

Accessoires:

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

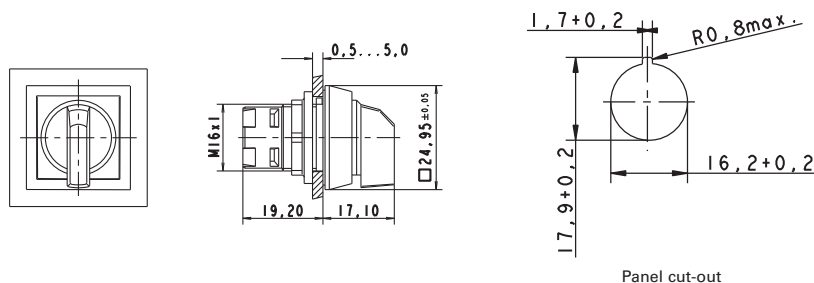
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Selector switch, square collar, alignable without gaps

Technical data see page 2 - 17



→ Illumination	Contact function	Rotating angle	Marking of handle	Order no.
yes	momentary	1 x 40°		translucent white 1.30.073.591/2000
yes	momentary	2 x 40°		translucent white 1.30.073.691/2000
yes	latching	1 x 90°, form L		translucent white 1.30.073.541/2000
yes	latching	1 x 90°, form V		translucent white 1.30.073.641/2000
yes	latching	2 x 60°		translucent white 1.30.073.741/2000
no	momentary	1 x 40°		opaque white 1.30.073.590/0200
no	momentary	2 x 40°		opaque white 1.30.073.690/0200
no	latching	1 x 90°, form L		opaque white 1.30.073.540/0200
no	latching	1 x 90°, form V		opaque white 1.30.073.640/0200
no	latching	2 x 60°		opaque white 1.30.073.740/0200

Only use contact blocks with „momentary“ contact function.

For versions with clockwise and counterclockwise rotation, use universal contact blocks only!

For colored illumination of the handle marking please use contact block with lamp socket and colored LED W 2 x 4,6d (see chapter 5 accessories).

Accessoires:

RAFIX 16 - Label holder, protruding, for square flush fitting collar: see page 2 - 81

RAFIX 16

Keylock switches

→ The locking systems we use are created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Technical Data

→ General information

Form of collar see order block

→ Dimensions

Collar dimensions see order block

Overall height 27.95 mm

Mounting depth 44.7 mm

Mounting hole 16.2 mm

Key grid 25 x 25 mm

→ Mechanical design

Mounting ring nut

Contact function see order block

Contact arrangement according to contact block

Illumination no

Lock Micromec

Wafers 5

Lock type 001

Number of locking positions 500

Main key on request

Rotating angle see order block

Key removal position see order block

→ Mechanical characteristics

Torque max. 1.3 Nm

→ Electrical characteristics

Protection class II

→ Other specifications

ESD-strength lock / contact 15 kV

ESD strength key/ front panel 8 kV

Operating life (operations) 65,000

Degree of protection from front side IP65 (DIN EN 60529)

Operation temperature min. -25 °C

Ambient temp. operating max. without lamp /LED +70 °C

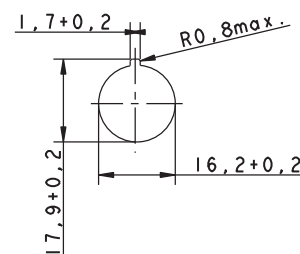
Storage temperature min. -40 °C

Storage temperature max. +85 °C

Environmental resistance acc. to IEC 60068-2-14, -30, -33 and -78

ROHS compliant yes

REACH compliant yes



Panel cut-out

Approvals



IEC 61058, 25T70



C22.2 No.
14-M91



Accessories RAFIX 16 - Keylock switch

→ Description

Photo

Order no.

Additional accessories see page

RAFIX - Insulating housing, Ø 16.2 mm



-

2 - 78, 5 - 19

RAFIX 16 - Universal contact block, gold contacts, with quick-connect terminals



-

2 - 65

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

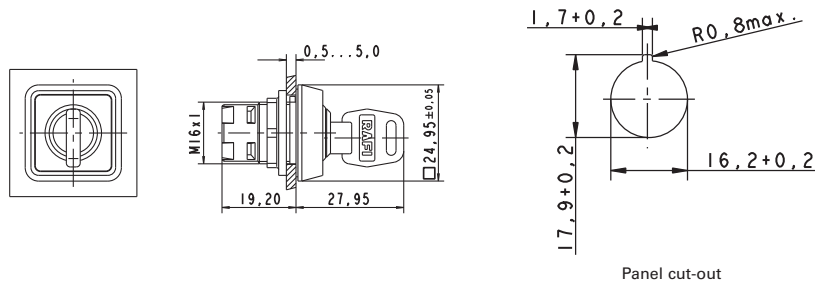
– Table (continued) –
Accessories RAFIX 16 - Keylock switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block, gold contacts, with screw terminals		-	2 - 66
RAFIX 16 - Universal contact block, silver contacts, with quick-connect terminals		-	2 - 70
RAFIX 16 - Universal contact block, silver contacts, with screw terminals		-	2 - 71
Spare key, (delivery content 1 key)		5.58.007.001/0000	-
Spare key, for double action, e.g. 2 x 90° (delivery content 1 key)		5.58.008.001/0000	-



RAFIX 16 Keylock switch, square collar

Technical data see page 2 - 21



Panel cut-out

→ Contact function	Rotating angle		Key removal position	Order no.
momentary	1 x 40°		0	1.30.076.501/0000
momentary	2 x 40°		0	1.30.076.701/0000
latching	1 x 90°, form L		0	1.30.076.001/0000
latching	1 x 90°, form L		0+1	1.30.076.051/0000
latching	1 x 90°, form V		0	1.30.076.101/0000
latching	1 x 90°, form V		0+1	1.30.076.151/0000
latching	2 x 90°		0	1.30.076.301/0000
latching	2 x 90°		0+1+2	1.30.076.401/0000

– Table (continued) –**RAFIX 16 - Keylock switch, square collar**

Only use contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact block only.

Other contact functions on request.

Included: 2 keys

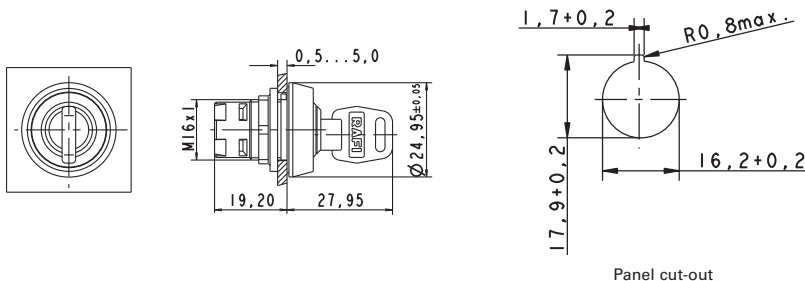
Accessoires:

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80

RAFIX 16

Keylock switch, round collar

Technical data see page 2 - 21



Panel cut-out



2

RAFIX
16

→ Contact function	Rotating angle		Key removal position	Order no.
momentary	1 x 40°		0	1.30.076.521/0000
momentary	2 x 40°		0	1.30.076.721/0000
latching	1 x 90°, form L		0	1.30.076.021/0000
latching	1 x 90°, form L		0+1	1.30.076.071/0000
latching	1 x 90°, form V		0	1.30.076.121/0000
latching	1 x 90°, form V		0+1	1.30.076.171/0000
latching	2 x 90°		0	1.30.076.321/0000
latching	2 x 90°		0+1+2	1.30.076.421/0000

Only use contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact block only.

Other contact functions on request.

Included: 2 keys

Accessoires:

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

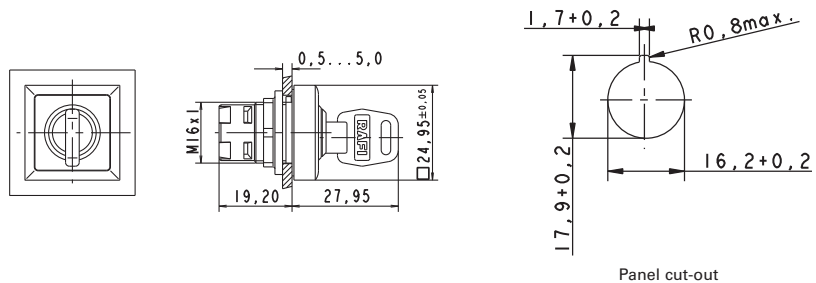
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

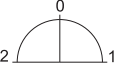
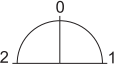


RAFIX 16 Keylock switch, square collar, alignable without gaps

Technical data see page 2 - 21



Panel cut-out

→ Contact function	Rotating angle		Key removal position	Order no.
momentary	1 x 40°		0	1.30.076.541/0000
momentary	2 x 40°		0	1.30.076.741/0000
latching	1 x 90°, form L		0	1.30.076.041/0000
latching	1 x 90°, form L		0+1	1.30.076.091/0000
latching	1 x 90°, form V		0	1.30.076.141/0000
latching	1 x 90°, form V		0+1	1.30.076.191/0000
latching	2 x 90°		0	1.30.076.341/0000
latching	2 x 90°		0+1+2	1.30.076.441/0000

Only use contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact block only.

Other contact functions on request.

Included: 2 keys

Accessoires:

RAFIX 16 - Label holder, protruding, for square flush fitting collar: see page 2 - 81

RAFIX 16

Mushroom-headed pushbuttons

Technical Data

→ General information

Actuator	mushroom
Color of mushroom	see order block
Form of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	12.1 mm
Mounting depth	44.7 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

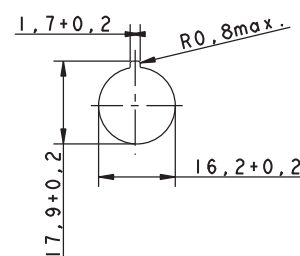
Mounting	ring nut
Contact function	according to contact block
Contact arrangement	according to contact block
Illumination	no

→ Mechanical characteristics

Operating travel	3 mm
Robustness max.	100 Nm

→ Other specifications

Operating life (operations)	2,000,000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out

Approvals



IEC 61058, 25T70



C22.2 No. 14-M91



Accessories RAFIX 16 - Mushroom-headed pushbutton

Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing, Ø 16.2 mm		-	2 - 78, 5 - 19
RAFIX 16 - Contact blocks with gold contacts		-	2 - 62
RAFIX 16 - Contact blocks with silver contacts		-	2 - 67
RAFIX 16 - Label holder, flush, for round collar		-	2 - 80
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26

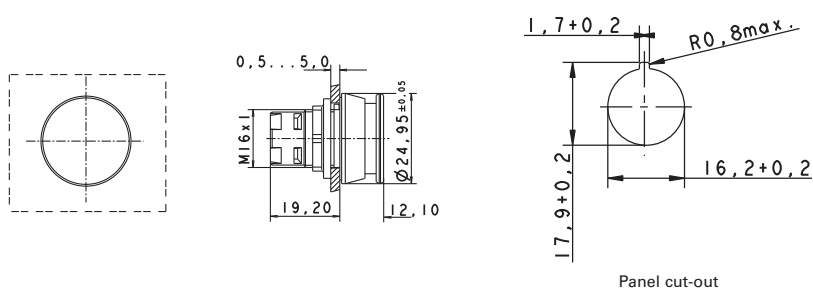
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Mushroom-headed pushbutton, round collar

Technical data see page 2 - 25



→ Illumination	Color of mushroom	Order no.
no	opaque red	1.30.071.021/0300
no	opaque black	1.30.071.021/0100

For the „latching“ function, please use the standard contact block with „latching“ function.

2

RAFIX
16

RAFIX 16

Emergency stop pushbuttons

→ Original operating instructions see Appendix.

Technical Data

→ General information

Actuator	mushroom
Color of mushroom	see order block
Form of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	see order block
Mounting depth	44.7 mm
Mounting hole	16.2 mm

→ Mechanical design

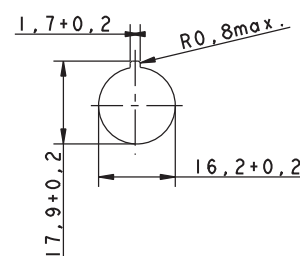
Mounting	ring nut
Contact function	latching
Contact arrangement	according to contact block
Illumination	see order block
Reset	counterclockwise or clockwise rotation

→ Mechanical characteristics

Robustness max.	100 N
Robustness	acc. to IEC 60947-5-5

→ Other specifications

Operating life (operations)	30,000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Corresponding to CE Ma-Dir. 89/392	yes
Dupe-proof acc. to DIN EN ISO 13850	see order block
ROHS compliant	yes
REACH compliant	yes



Panel cut-out

Approvals



IEC 61058, 25T70
without lamp,
25T55 with lamp



C22.2 No.
14-M91



Accessories RAFIX 16 - Emergency stop pushbutton

→ Description	Photo	Order no.	Additional accessories see page
Emergency stop label, PVC adhesive, Ø 16.3 mm		-	2 - 81, 5 - 21
RAFIX - Insulating housing, Ø 16.2 mm		-	2 - 78, 5 - 19
RAFIX 16 - Universal contact block with coupling monitoring, silver contacts, with quick-connect terminals		-	2 - 71
RAFIX 16 - Universal contact block, gold contacts, with quick-connect terminals		-	2 - 65

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

– Table (continued) –

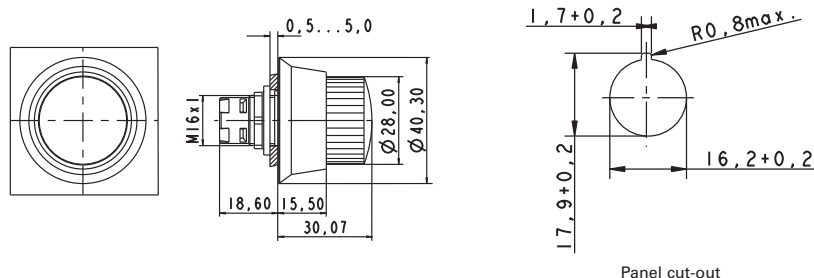
Accessories RAFIX 16 - Emergency stop pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block, gold contacts, with screw terminals		-	2 - 66
RAFIX 16 - Universal contact block, silver contacts, with quick-connect terminals		-	2 - 70
RAFIX 16 - Universal contact block, silver contacts, with screw terminals		-	2 - 71
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26



RAFIX 16 Emergency stop pushbutton, round collar, dupe-proof, non-blocking

Technical data see page 2 - 27



→ Illumination	Color of mushroom	Order no.
no	opaque red, collar yellow	1.30.074.821/0000

Only use universal contact blocks.

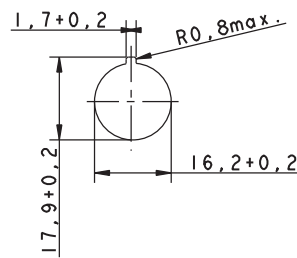
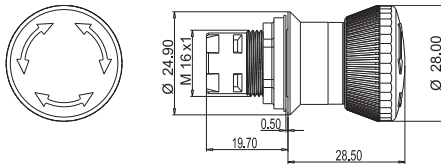
The positively driven mechanical arrangement is dupe-proof to DIN EN ISO 13850.

Special shape prevents blocking: Actuation cannot be interrupted by any jamming objects.

RAFIX 16

Emergency stop pushbutton, round collar, conical, dupe-proof, non-blocking

Technical data see page 2 - 27



Panel cut-out



→ Illumination	Color of mushroom	Order no.
no	opaque red	1.30.074.281/0300

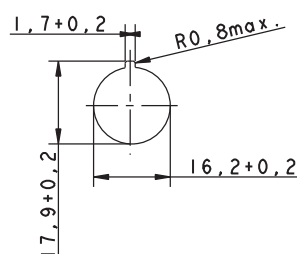
Only use universal contact blocks.

The positively driven mechanical arrangement is dupe-proof to DIN EN ISO 13850.

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

2

RAFIX
16

Panel cut-out

Approvals



IEC 61058, 25T70



C22.2 No.
14-M91



RAFIX 16 Toggle switches

Technical Data

→ General information

Form of collar	see order block
----------------	-----------------

→ Dimensions

Collar dimensions	see order block
Overall height	18.4 mm
Mounting depth	44.7 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

Mounting	ring nut
Contact function	latching
Contact arrangement	according to contact block
Illumination	no

→ Mechanical characteristics

Robustness max.	100 N
-----------------	-------

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Operating life (operations)	300,000
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 16 - Toggle switch

→ Description

RAFIX 16 - Standard contact block, 1 NC + 1 NO, momentary, silver contacts, without lamp socket

Photo



Order no.

1.20.122.021/0000

Additional accessories see page

2 - 68

RAFIX 16 - Standard contact block, 1 NC + 1 NO, momentary, gold contacts, without lamp socket



1.20.122.031/0000

2 - 63

RAFIX 16 - Standard contact block, silver contacts, without lamp socket, screw terminals



1.20.122.121/0000

2 - 69

RAFIX 16 - Standard contact block, gold contacts, without lamp socket, screw terminals



1.20.122.131/0000

2 - 64

Label holder, flush, for square collar



5.07.620.004/0000

2 - 80

Fixing spanner for hexagon nut



5.58.002.034/0000

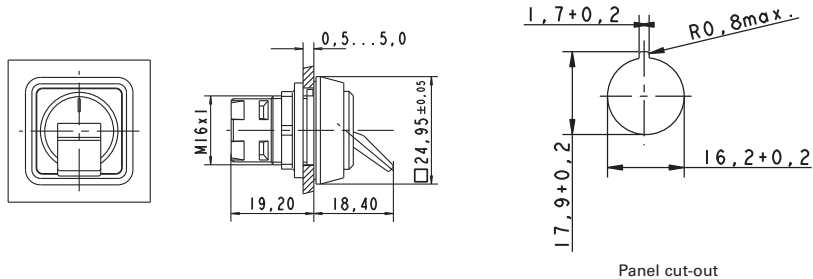
2 - 78, 5 - 26

For other contact blocks, refer to the chapter „RAFIX 16 contact blocks“; for additional accessories, refer to the chapter „RAFIX 16 special accessories“.

RAFIX 16

Toggle switch, square collar

Technical data see page 2 - 30



→ Contact function	Illumination	Order no.
latching	no	1.30.075.001/0104

Only use contact blocks with „momentary“ contact function.

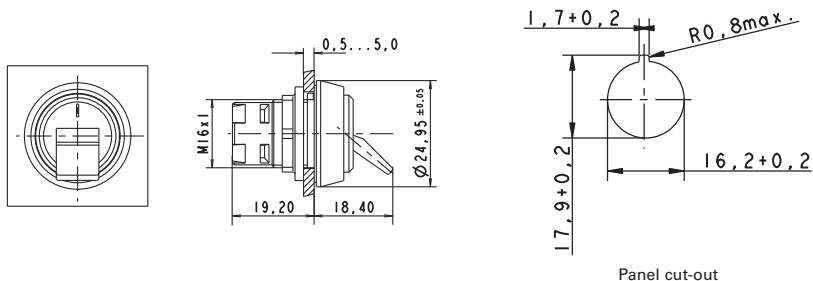
2

RAFIX
16

RAFIX 16

Toggle switch, round collar

Technical data see page 2 - 30



→ Contact function	Illumination	Order no.
latching	no	1.30.075.021/0104

Only use contact blocks with „momentary“ contact function.

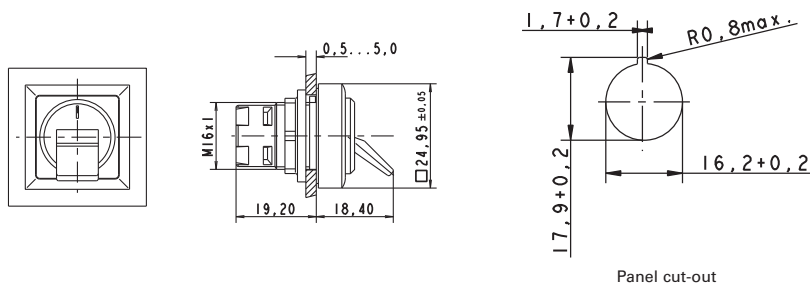
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Toggle switch, square collar, alignable without gaps

Technical data see page 2 - 30



→ Contact function	Illumination	Order no.
latching	no	1.30.075.041/0104

Only use contact blocks with „momentary“ contact function.

2

RAFIX
16

RAFIX 16

Potentiometer drives

- To operate potentiometers with a shaft diameter of 6 mm.
Suitable for potentiometers to DIN 41 450 with a shaft length of 32 mm.
Potentiometer not included.

Technical Data

→ General information

Form of lens	handle
Color of handle	black
Form of collar	see order block

→ Dimensions

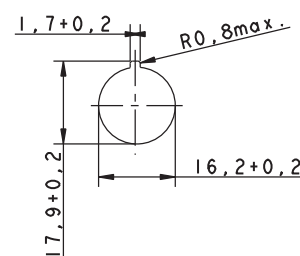
Collar dimensions	see order block
Overall height	23.65 mm
Mounting depth	19.2 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

Mounting	ring nut
Thread nut	M10 x 0,75

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out

2

RAFIX
16

Accessories RAFIX 16 - Potentiometer drive

→ Description	Photo	Order no.	Additional accessories see page
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26

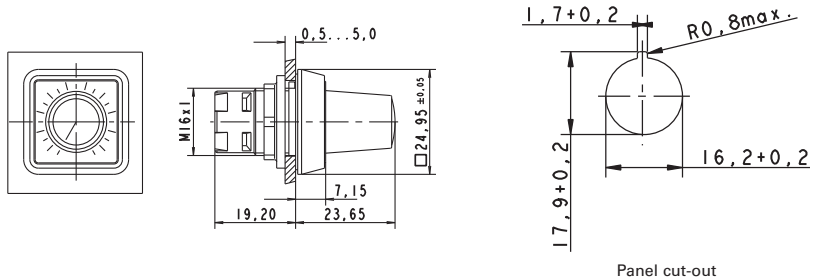
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Potentiometer drive, square collar

Technical data see page 2 - 33



Panel cut-out

→ Form of lens	Form of collar	Color of handle	Order no.
handle	square	black	1.30.077.001/0000

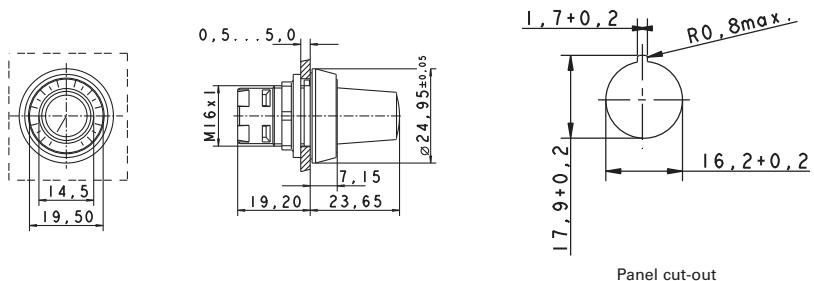
Accessoires:

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80



RAFIX 16 Potentiometer drive, round collar

Technical data see page 2 - 33



Panel cut-out

→ Form of lens	Form of collar	Color of handle	Order no.
handle	round	black	1.30.077.021/0000

Accessoires:

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

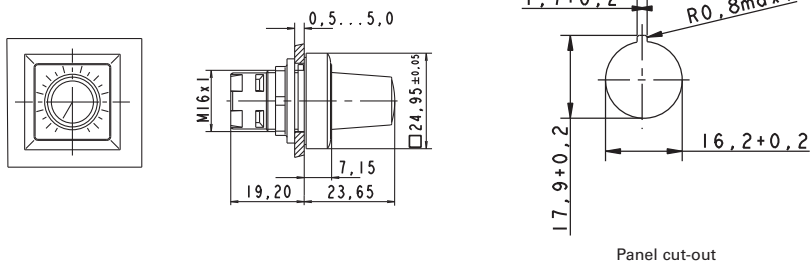
2

RAFIX
16

RAFIX 16

Potentiometer drive, square collar, alignable without gaps

Technical data see page 2 - 33



→ Form of lens	Form of collar	Color of handle	Order no.
handle	square alignable	black	1.30.077.041/0000

Accessoires:

RAFIX 16 - Label holder, protruding, for square flush fitting collar: see page 2 - 81

CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS

RAFIX 16 Buzzers

Technical Data

→ General information

Form of lens	flat lens
Color of lens	opaque black
Form of collar	see order block
Sound	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	6.95 mm
Mounting depth	30.5 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

Mounting	ring nut
----------	----------

→ Electrical characteristics

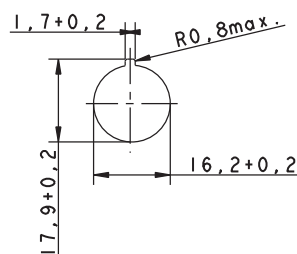
Operating voltage DC	24 V
Input current	see order block

→ Acoustic characteristics

Sonic pressure, 1 m distance min.	see order block
Sound frequency	2400 - 3100 Hz

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out

Accessories RAFIX 16 - Buzzer

→ Description

Photo

Order no.

Additional accessories see page

Fixing spanner for hexagon nut



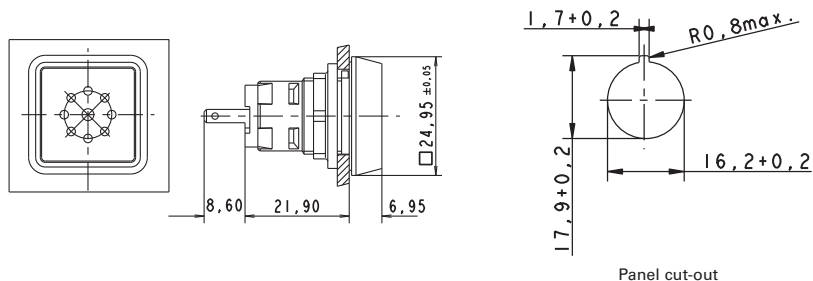
5.58.002.034/0000

2 - 78, 5 - 26

RAFIX 16

Buzzer, square collar

Technical data see page 2 - 36



Panel cut-out



→ Operating voltage DC	Input current	Sound	Sonic pressure, 1 m distance min.	Order no.
24 V	25 mA	continuos beep	70 dB	1.30.078.001/0100

12 V DC available on request.

Accessoires:

RAFIX 16 - Label holder, flush, for square collar: see page 2 - 80

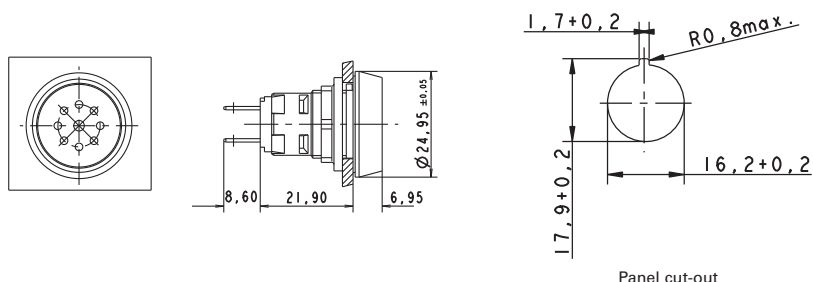
2

RAFIX
16

RAFIX 16

Buzzer, round collar

Technical data see page 2 - 36



Panel cut-out



→ Operating voltage DC	Input current	Sound	Sonic pressure, 1 m distance min.	Order no.
24 V	25 mA	continuos beep	70 dB	1.30.078.021/0100

12 V DC available on request.

Accessoires:

RAFIX 16 - Label holder, flush, for round collar: see page 2 - 80

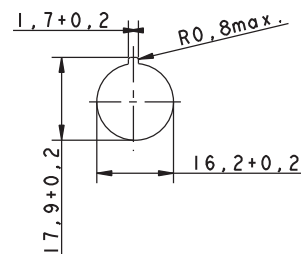
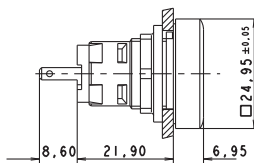
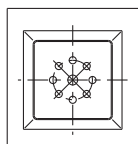
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Buzzer, square collar, alignable without gaps

Technical data see page 2 - 36



Panel cut-out

→ Operating voltage DC	Input current	Sound	Sonic pressure, 1 m distance min.	Order no.
24 V	25 mA	continuous beep	70 dB	1.30.078.041/0100

12 V DC available on request.

Accessoires:

RAFIX 16 - Label holder, protruding, for square flush fitting collar: see page 2 - 81

2

RAFIX
16

RAFIX 16

Signal indicators

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Form of collar	see order block

→ Dimensions

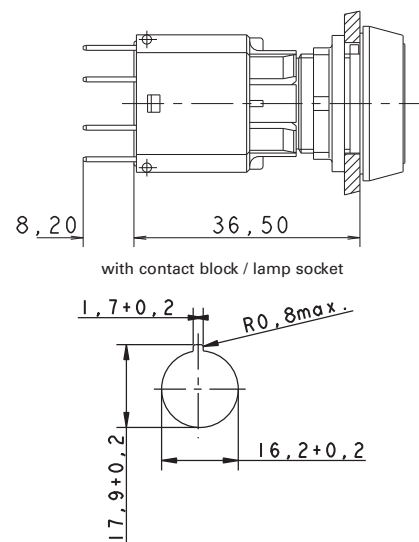
Collar dimensions	see order block
Overall height	see order block
Mounting depth	30.5 / 44.7 mm
Mounting hole	16.2 mm
Key grid	25 x 25 mm

→ Mechanical design

Mounting	ring nut
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→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out

Approvals



IEC 61058, 25T55



C22.2 No. 14-M91



Accessories RAFIX 16 - Signal indicator

→ Description

Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing, Ø 16.2 mm		-	2 - 78, 5 - 19
RAFIX 16 - Lamp socket		-	2 - 73
Socket W 2 x 4.6d, LED superbright		-	5 - 5
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26

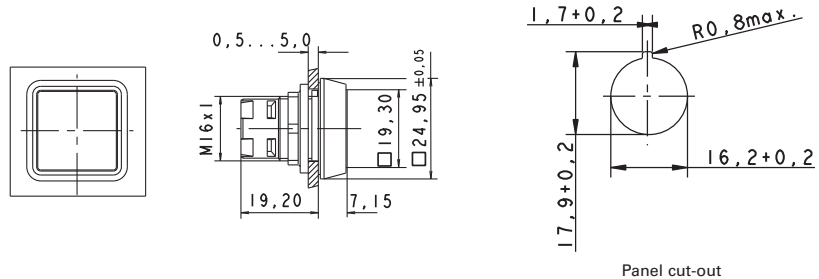
CONTROL COMPONENTS

RAFIX 16 - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 Signal indicator, square lens

Technical data see page 2 - 39



2

RAFIX
16

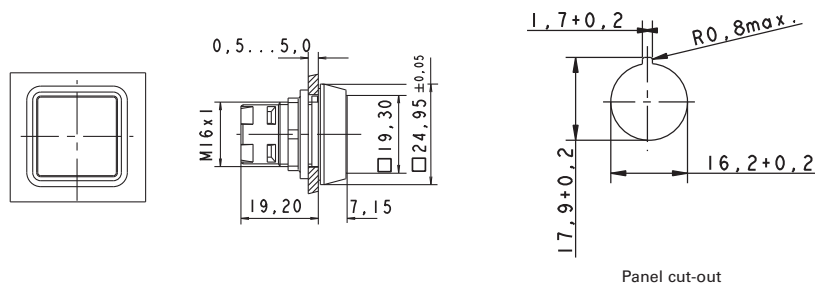
→ Form of lens	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
lens square	transparent red	1.65.124.001/1306	1.65.124.101/0000	5.49.263.006/1306
lens square	transparent yellow	1.65.124.001/1403	1.65.124.101/0000	5.49.263.006/1403
lens square	transparent green	1.65.124.001/1505	1.65.124.101/0000	5.49.263.006/1505
lens square	transparent blue	1.65.124.001/1607	1.65.124.101/0000	5.49.263.006/1607
lens square	transparent colorless	1.65.124.001/1002	1.65.124.101/0000	5.49.263.006/1002

Legending can only be made externally on a label holder.



RAFIX 16 Signal indicator, square collar, flush lens

Technical data see page 2 - 39



→ Form of lens	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
flat lens	transparent red	1.65.124.301/1306	1.65.124.401/0000	5.49.077.011/1306
flat lens	transparent yellow	1.65.124.301/1403	1.65.124.401/0000	5.49.077.011/1403
flat lens	transparent green	1.65.124.301/1505	1.65.124.401/0000	5.49.077.011/1505
flat lens	transparent blue	1.65.124.301/1607	1.65.124.401/0000	5.49.077.011/1607
flat lens	transparent colorless	1.65.124.301/1002	1.65.124.401/0000	5.49.077.011/1002

– Table (continued) –

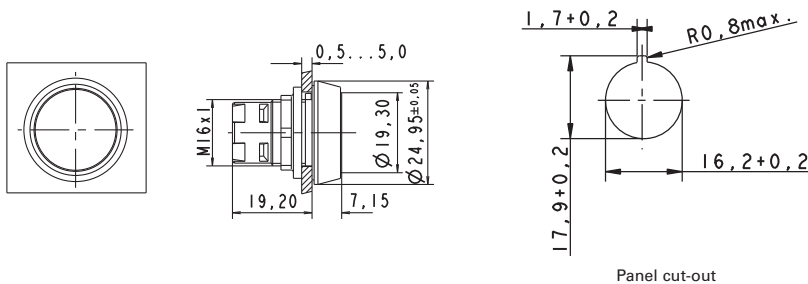
RAFIX 16 - Signal indicator, square collar, flush lens

Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000

RAFIX 16 Signal indicator, round lens

Technical data see page 2 - 39



Panel cut-out



2

RAFIX
16

→ Form of lens	Color of lens	Order no. complete	Order no. single parts	
			Housing	Lens
lens round	transparent red	1.65.124.021/1306	1.65.124.101/0000	5.49.263.007/1306
lens round	transparent yellow	1.65.124.021/1403	1.65.124.101/0000	5.49.263.007/1403
lens round	transparent green	1.65.124.021/1505	1.65.124.101/0000	5.49.263.007/1505
lens round	transparent colorless	1.65.124.021/1002	1.65.124.101/0000	5.49.263.007/1002

Legending can only be made externally on a label holder.

CONTROL COMPONENTS

RAFIX 16 F - GENERAL INFORMATION

2

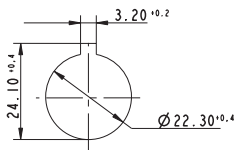
RAFIX
16



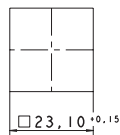
RAFIX 16 is a complete control component series with low profile design.

Actuators RAFIX 16 F

- Panel cut-out $\varnothing$ 22.3 mm to IEC 60 947-5-1
- Panel cut-out $\square$ 23.1 mm



RAFIX 16 F round



RAFIX 16 F square

- Locating lug.
The locating lug can be easily removed using a screw-driver.
- Degree of protection IP65 on panel
- Grid spacing 30 x 30 mm, round lens
- Grid spacing 25 x 25 mm, square lens
- Low profile, only 1.7 mm in front of the front panel
- Thickness of front panel 0.5 ... 3.5 mm
- Fixing with hexagon nut
- Fixing torque 1.2 Nm max.

Contact blocks RAFIX 16

- Contact block standard: for actuators with one-way operation
 - latching function
 - momentary function
- Contact block universal: for E-stop pushbuttons and for actuators with two-way operation, e. g. selector or keylock switches
 - momentary function

Contact material

- Silver contacts for mains voltage
- Gold contacts for electronic circuits

Illumination

- LED or wedge base lamp with socket W 2 x 4.6 d

Shock-resistance according to IEC 600 68-2-27

- Shock amplitude: ≤ 50 g
- Shock time: 11 ms
- Shock type: half sinusoidal

Environment conditions

- acc. to IEC 600 68-2, -14, -30, -33 and -78

Temperature range

- Operating temperature:
 - non-illuminated: - 25 ... + 70 °C
 - illuminated: - 25 ... + 55 °C
- Storage temperature: - 40 ... + 85 °C



RAFIX 16 F Pushbuttons

- RAFIX 16 F pushbuttons provide with less than 2 mm height above the front-panel an extremely low-profile design. The versions with square collars can be placed side by side so that a completely closed keyboard survey is possible.

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Form of collar	see order block
Color of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	see order block
Mounting depth with contact block	50 mm
Key grid	see order block
Mounting hole	see order block

→ Mechanical design

Mounting	ring nut
Contact function	je nach Schaltelement
Illumination	see order block

→ Mechanical characteristics

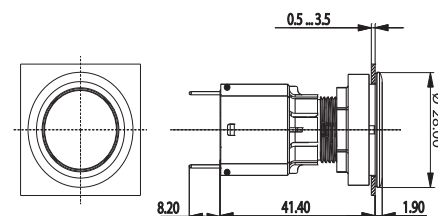
Robustness max.	100 N
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→ Electrical characteristics

Protection class	see order block
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→ Other specifications

Operating life (operations)	2,000,000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Approvals



IEC 61058, 25T70
without lamp,
25T55 with lamp



in preparation



Accessories RAFIX 16 F - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Contact blocks with gold contacts		-	2 - 62
RAFIX 16 - Contact blocks with silver contacts		-	2 - 67
Socket W 2 x 4.6d, LED superbright		-	5 - 5
Disassembly tool for LUMOTAST 25, RAFIX 16		5.05.800.042/0000	5 - 27

CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS

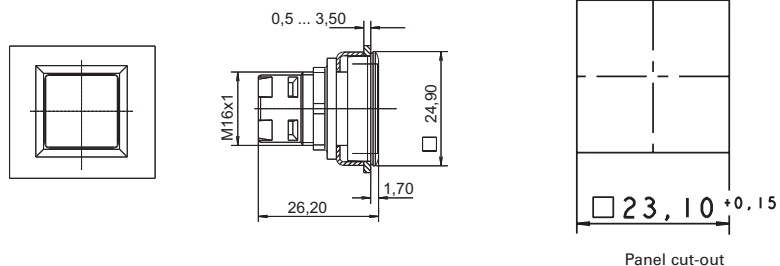
– Table (continued) – Accessories RAFIX 16 F - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26



RAFIX 16 F Pushbutton, flush lens, square black collar

Technical data see page 2 - 43



→ Color of collar	Illumination	Color of lens	Order no. complete	Order no. single parts	
				Housing	Lens
black	yes	transparent red	1.30.090.001/1300	1.30.090.501/0000	5.49.077.011/1306
black	yes	transparent yellow	1.30.090.001/1400	1.30.090.501/0000	5.49.077.011/1403
black	yes	transparent green	1.30.090.001/1500	1.30.090.501/0000	5.49.077.011/1505
black	yes	transparent blue	1.30.090.001/1600	1.30.090.501/0000	5.49.077.011/1607
black	yes	transparent colorless	1.30.090.001/1000	1.30.090.501/0000	5.49.077.011/1002
black	no	opaque red	1.30.090.251/0300	-	-
black	no	opaque yellow	1.30.090.251/0400	-	-
black	no	opaque green	1.30.090.251/0500	-	-
black	no	opaque blue	1.30.090.251/0600	-	-
black	no	opaque white	1.30.090.251/0200	-	-
black	no	opaque black	1.30.090.251/0100	-	-

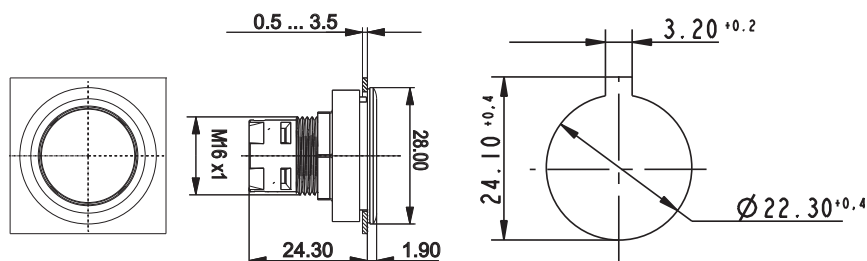
Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000

RAFIX 16 F

Pushbutton, flush lens, round black collar

Technical data see page 2 - 43



Panel cut-out to IEC 60947-5-1

→ Color of collar	Illumination	Color of lens	Order no. complete	Order no. single parts	
				Housing	Lens
black	yes	transparent red	1.30.090.011/1300	1.30.090.511/0000	5.49.259.017/1306
black	yes	transparent yellow	1.30.090.011/1400	1.30.090.511/0000	5.49.259.017/1403
black	yes	transparent green	1.30.090.011/1500	1.30.090.511/0000	5.49.259.017/1505
black	yes	transparent blue	1.30.090.011/1600	1.30.090.511/0000	5.49.259.017/1607
black	yes	transparent colorless	1.30.090.011/1000	1.30.090.511/0000	5.49.259.017/1002
black	no	opaque red	1.30.090.261/0300	-	-
black	no	opaque yellow	1.30.090.261/0400	-	-
black	no	opaque green	1.30.090.261/0500	-	-
black	no	opaque blue	1.30.090.261/0600	-	-
black	no	opaque white	1.30.090.261/0200	-	-
black	no	opaque black	1.30.090.261/0100	-	-
black	ring illumination	black	1.30.090.081/0000	-	-

Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.637.000/2000

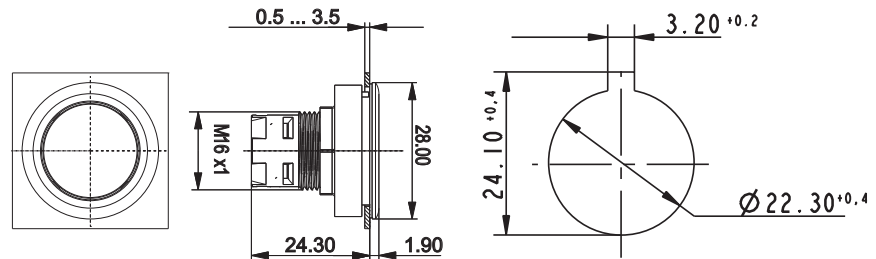
CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 F Pushbutton, flush lens, round metallized collar

Technical data see page 2 - 43



Panel cut-out to IEC 60947-5-1

→	Color of collar	Illumination	Color of lens	Order no. complete	Order no. single parts	
					Housing	Lens
	silver metallic	yes	transparent red	1.30.090.012/1300	-	-
	silver metallic	yes	transparent yellow	1.30.090.012/1400	-	-
	silver metallic	yes	transparent green	1.30.090.012/1500	-	-
	silver metallic	yes	transparent blue	1.30.090.012/1600	-	-
	silver metallic	yes	transparent colorless	1.30.090.012/1000	-	-
	silver metallic	no	opaque red	1.30.090.262/0300	-	-
	silver metallic	no	opaque yellow	1.30.090.262/0400	-	-
	silver metallic	no	opaque green	1.30.090.262/0500	-	-
	silver metallic	no	opaque blue	1.30.090.262/0600	-	-
	silver metallic	no	opaque white	1.30.090.262/0200	-	-
	silver metallic	no	opaque black	1.30.090.262/0100	-	-
	silver metallic	ring illumination	silver-grey	1.30.090.082/0000	-	-

Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.637.000/2000

RAFIX 16 F

Selector switches

→ The illuminated selector switches are provided with translucent handle markings. These are opaque on the non-illuminated versions.

Technical Data

→ General information

Actuator	handle
Color of handle marking	see order block
Form of collar	see order block
Color of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	12.1 mm
Mounting depth with contact block	50 mm
Key grid	see order block
Mounting hole	see order block

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illumination	see order block
Rotating angle	see order block

→ Mechanical characteristics

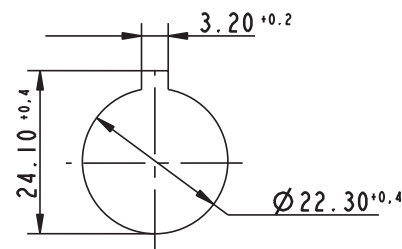
Torque max.	1.3 Nm
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→ Electrical characteristics

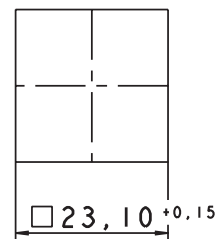
Protection class	-
------------------	---

→ Other specifications

Operating life (operations)	30.000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1



Panel cut-out

Approvals



IEC 61058, 25T70
without lamp,
25T55 with lamp

in preparation

Accessories RAFIX 16 F - Selector switch

Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block with coupling monitoring, silver contacts, with quick-connect terminals		-	2 - 71
RAFIX 16 - Universal contact block, gold contacts, with quick-connect terminals		-	2 - 65
RAFIX 16 - Universal contact block, gold contacts, with screw terminals		-	2 - 66
RAFIX 16 - Universal contact block, silver contacts, with quick-connect terminals		-	2 - 70

CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS

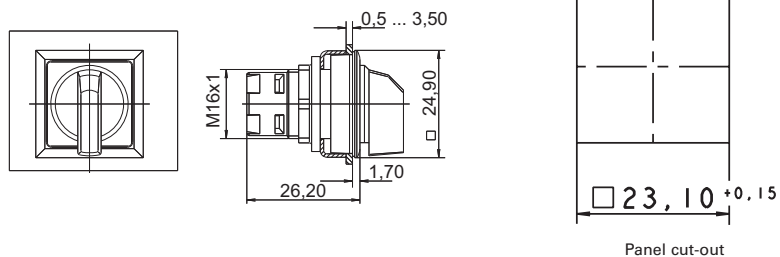
– Table (continued) –
Accessories RAFIX 16 F - Selector switch

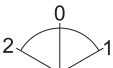
→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block, silver contacts, with screw terminals		-	2 - 71
Socket W 2 x 4.6d, LED superbright		-	5 - 5
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26



RAFIX 16 F Selector switch, square black collar

Technical data see page 2 - 47



→ Color of collar	Illumination	Contact function	Rotating angle		Color of handle marking	Order no.
black	yes	momentary	1 x 40°		translucent white	1.30.093.551/2000
black	yes	momentary	2 x 40°		translucent white	1.30.093.651/2000
black	yes	latching	1 x 90°, form L		translucent white	1.30.093.501/2000
black	yes	latching	1 x 90°, form V		translucent white	1.30.093.601/2000
black	yes	latching	2 x 60°		translucent white	1.30.093.701/2000
black	no	momentary	1 x 40°		opaque white	1.30.093.550/0200
black	no	momentary	2 x 40°		opaque white	1.30.093.650/0200
black	no	latching	1 x 90°, form L		opaque white	1.30.093.500/0200
black	no	latching	1 x 90°, form V		opaque white	1.30.093.600/0200

– Table (continued) –

RAFIX 16 F - Selector switch, square black collar

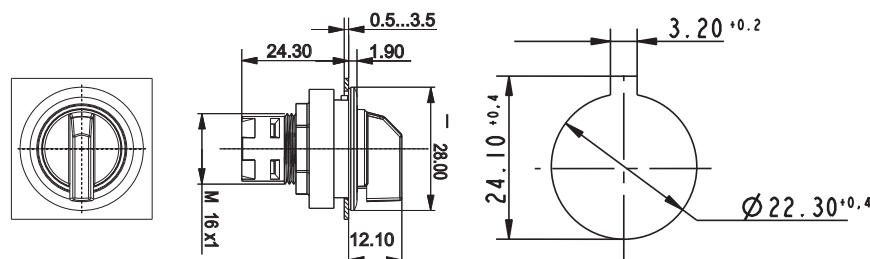
→ Color of collar	Illumination	Contact function	Rotating angle		Color of handle marking	Order no.
black	no	latching	2 x 60°		opaque white	1.30.093.700/0200

Only use RAFIX 16 contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact blocks only.

For colored illumination of the handle marking please use contact block with lamp socket and colored LED W 2 x 4,6d (see chapter 5 accessories).

RAFIX 16 F Selector switch, round black collar

Technical data see page 2 - 47



Panel cut-out to IEC 60947-5-1

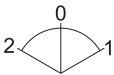
→ Color of collar	Illumination	Contact function	Rotating angle		Color of handle marking	Order no.
black	yes	momentary	1 x 40°		translucent white	1.30.093.561/2000
black	yes	momentary	2 x 40°		translucent white	1.30.093.661/2000
black	yes	latching	1 x 90°, form L		translucent white	1.30.093.511/2000
black	yes	latching	1 x 90°, form V		translucent white	1.30.093.611/2000
black	yes	latching	2 x 60°		translucent white	1.30.093.711/2000
black	no	momentary	1 x 40°		opaque white	1.30.093.560/0200
black	no	momentary	2 x 40°		opaque white	1.30.093.660/0200
black	no	latching	1 x 90°, form L		opaque white	1.30.093.510/0200
black	no	latching	1 x 90°, form V		opaque white	1.30.093.610/0200

CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS

– Table (continued) –

RAFIX 16 F - Selector switch, round black collar

→ Color of collar	Illumination	Contact function	Rotating angle		Color of handle marking	Order no.
black	no	latching	2 x 60°		opaque white	1.30.093.710/0200

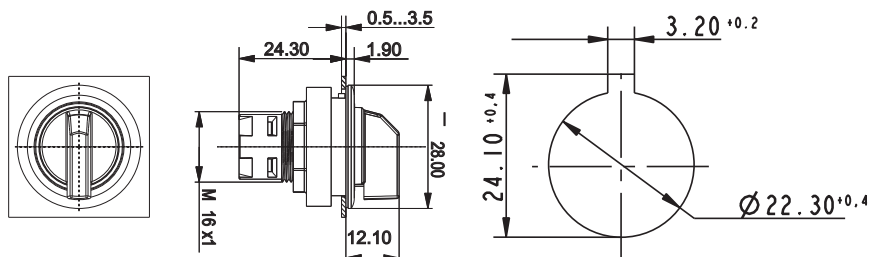
Only use RAFIX 16 contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact blocks only.

For colored illumination of the handle marking please use contact block with lamp socket and colored LED W 2 x 4,6d (see chapter 5 accessories).

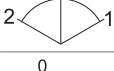


RAFIX 16 F Selector switch, round metallized collar

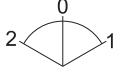
Technical data see page 2 - 47



Panel cut-out to IEC 60947-5-1

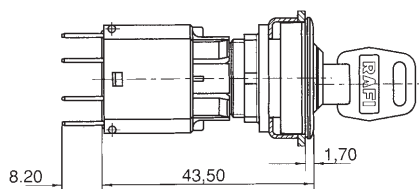
→ Color of collar	Illumination	Contact function	Rotating angle		Color of handle marking	Order no.
silver metallic	yes	momentary	1 x 40°		translucent white	1.30.093.571/2000
silver metallic	yes	momentary	2 x 40°		translucent white	1.30.093.671/2000
silver metallic	yes	latching	1 x 90°, form L		translucent white	1.30.093.521/2000
silver metallic	yes	latching	1 x 90°, form V		translucent white	1.30.093.621/2000
silver metallic	yes	latching	2 x 60°		translucent white	1.30.093.721/2000
silver metallic	no	momentary	1 x 40°		opaque white	1.30.093.570/0200
silver metallic	no	momentary	2 x 40°		opaque white	1.30.093.670/0200
silver metallic	no	latching	1 x 90°, form L		opaque white	1.30.093.520/0200
silver metallic	no	latching	1 x 90°, form V		opaque white	1.30.093.620/0200

– Table (continued) –**RAFIX 16 F - Selector switch, round metallized collar**

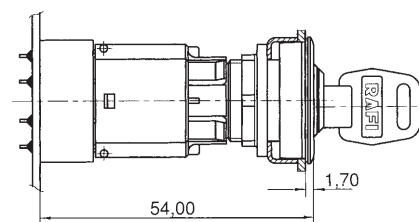
→ Color of collar	Illumination	Contact function	Rotating angle		Color of handle marking	Order no.
silver metallic	no	latching	2 x 60°		opaque white	1.30.093.720/0200

Only use RAFIX 16 contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact blocks only.

For colored illumination of the handle marking please use contact block with lamp socket and colored LED W 2 x 4,6d (see chapter 5 accessories).



operating element and contact block



with PCB plug-in socket

Approvals

IEC 61058, 25T70



in preparation



RAFIX 16 F

Keylock switches

→ The locking systems used in our switches are produced in accordance with DIN EN 1303 by leading lock manufacturers. The locking systems in key switches are open mechanical systems, which require occasional maintenance of the machinery or plant operator, according to the ambient conditions.

Technical Data→ **General information**

Form of lens	flat lens
Color of lens	opaque black
Form of collar	see order block
	see order block

→ **Dimensions**

Collar dimensions	see order block
Overall height	24.10 mm
Mounting depth with contact block	50 mm
Key grid	see order block
Mounting hole	see order block

→ **Mechanical design**

Mounting	ring nut
Contact function	see order block
Illumination	no
Lock	Micromec
Wafers	5
Lock type	001
Number of locking positions	500
Main key	on request
Rotating angle	see order block
Key removal position	see order block

→ **Mechanical characteristics**

Torque max.	1.3 Nm
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→ **Electrical characteristics**

Protection class	II
------------------	----

→ **Other specifications**

Operating life (operations)	65.000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	-
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Ambient temp. operating max.	+70 °C
ESD-strength lock / contact	15 kV
ESD-strength key/ front panel	4 kV
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 16 F - Keylock switch

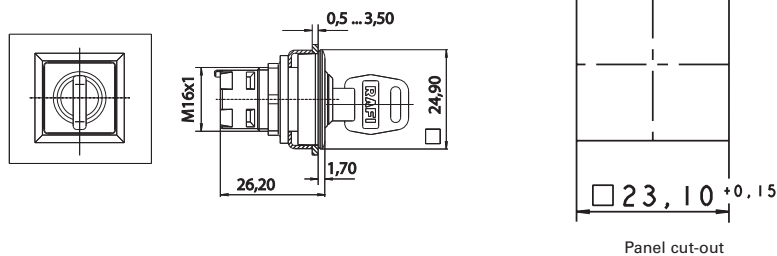
→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block with coupling monitoring, silver contacts, with quick-connect terminals		-	2 - 71
RAFIX 16 - Universal contact block, gold contacts, with quick-connect terminals		-	2 - 65
RAFIX 16 - Universal contact block, gold contacts, with screw terminals		-	2 - 66
RAFIX 16 - Universal contact block, silver contacts, with quick-connect terminals		-	2 - 70
RAFIX 16 - Universal contact block, silver contacts, with screw terminals		-	2 - 71
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26
Spare key, (delivery content 1 key)		5.58.007.001/0000	-
Spare key, for double action, e.g. 2 x 90° (delivery content 1 key)		5.58.008.001/0000	-

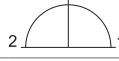
2

RAFIX
16

RAFIX 16 F Keylock switch, square black collar

Technical data see page 2 - 52



→ 2130_025	Contact function	Rotating angle		Key removal position	Order no.
black	momentary	1 x 40°		0	1.30.096.501/0000
black	momentary	2 x 40°		0	1.30.096.701/0000
black	latching	1 x 90°, form L		0+1	1.30.096.051/0000
black	latching	1 x 90°, form V		0+1	1.30.096.151/0000
black	latching	2 x 90°		0+1+2	1.30.096.401/0000

CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS

– Table (continued) –

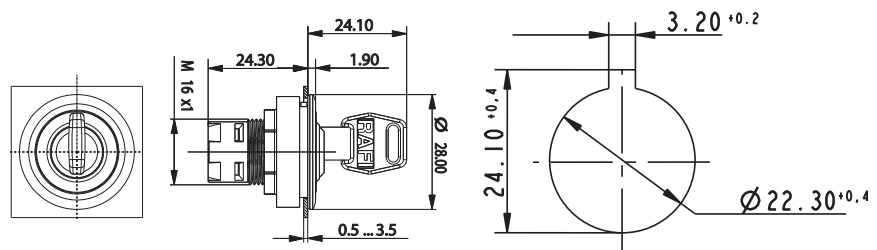
RAFIX 16 F - Keylock switch, square black collar

Only use RAFIX 16 contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact blocks only.



RAFIX 16 F Keylock switch, round black collar

Technical data see page 2 - 52



Panel cut-out to IEC 60947-5-1

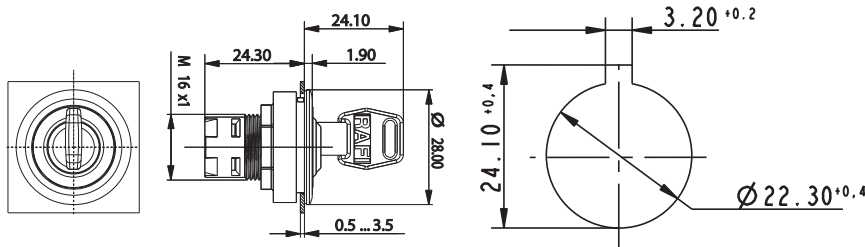
→ 2130_025	Contact function	Rotating angle		Key removal position	Order no.
black	momentary	1 x 40°		0	1.30.096.511/0000
black	momentary	2 x 40°		0	1.30.096.711/0000
black	latching	1 x 90°, form L		0+1	1.30.096.061/0000
black	latching	1 x 90°, form V		0+1	1.30.096.161/0000
black	latching	2 x 90°		0+1+2	1.30.096.411/0000

Only use RAFIX 16 contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact blocks only.

RAFIX 16 F

Keylock switch, round metallized collar

Technical data see page 2 - 52



Panel cut-out to IEC 60947-5-1

→ 2130_025	Contact function	Rotating angle		Key removal position	Order no.
silver metallic	momentary	1 x 40°		0	1.30.096.521/0000
silver metallic	momentary	2 x 40°		0	1.30.096.721/0000
silver metallic	latching	1 x 90°, form L		0+1	1.30.096.071/0000
silver metallic	latching	1 x 90°, form V		0+1	1.30.096.171/0000
silver metallic	latching	2 x 90°		0+1+2	1.30.096.421/0000

Only use RAFIX 16 contact blocks with „momentary“ contact function. For versions with clockwise and counterclockwise rotation, use universal contact blocks only.

CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 F Emergency stop pushbuttons

→ Original operating instructions see Appendix

Technical Data

→ General information

Actuator	conical mushroom form
Color of mushroom	red, collar yellow
Form of collar	see order block

→ Dimensions

Collar dimensions	see order block
Key grid	see order block
Overall height	24.10 mm
Mounting depth with contact block	50 mm
Key grid	see order block
Mounting hole	see order block

→ Mechanical design

Mounting	ring nut
Contact function	latching
Illumination	no
Rest	clockwise or counterclockwise rotation

→ Mechanical characteristics

Robustness max.	100 N
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→ Electrical characteristics

Protection class	see order block
------------------	-----------------

→ Other specifications

Operating life (operations)	10.000
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	-
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes

Approvals



IEC 61058, 25T70



in preparation



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RAFIX
16

Accessories RAFIX 16 F - Emergency stop pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block with coupling monitoring, silver contacts, with quick-connect terminals		-	2 - 71
RAFIX 16 - Universal contact block, gold contacts, with quick-connect terminals		-	2 - 65
RAFIX 16 - Universal contact block, gold contacts, with screw terminals		-	2 - 66
RAFIX 16 - Universal contact block, silver contacts, with quick-connect terminals		-	2 - 70

– Table (continued) –

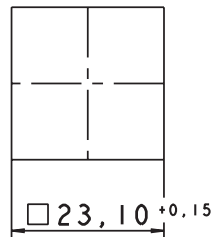
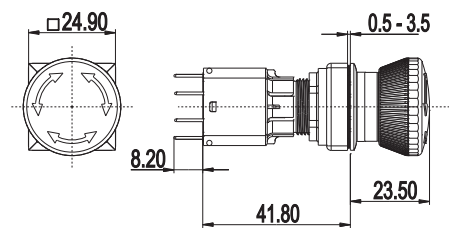
Accessories RAFIX 16 F - Emergency stop pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Universal contact block, silver contacts, with screw terminals		-	2 - 71
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26

RAFIX 16 F

Emergency stop pushbutton, square collar

Technical data see page 2 - 56



Panel cut-out



→ Contact function	Illumination	Color of mushroom	Mounting hole	Order no.
latching	no	red, collar yellow	23.1 x 23.1 mm	1.30.094.001/0300

Only use universal contact blocks.

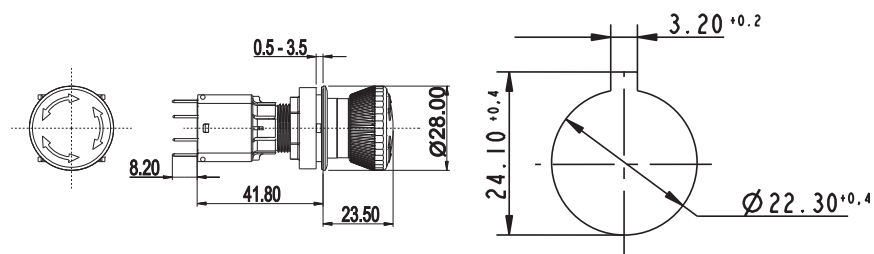
CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 F Emergency stop pushbutton, round collar

Technical data see page 2 - 56



Panel cut-out to IEC 60947-5-1

→ Contact function	Illumination	Color of mushroom	Mounting hole	Order no.
latching	no	red, collar yellow	Ø 22.3 mm	1.30.094.011/0300

Only use universal contact blocks.

Accessoires:

Emergency stop label, Ø 22.3 mm: see page 2 - 82, 2 - 149, 2 - 264, 5 - 21

2

RAFIX
16

RAFIX 16 F

Signal indicators

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Form of collar	see order block
Color of collar	see order block

→ Dimensions

Collar dimensions	see order block
Overall height	see order block
Mounting depth with contact block	50 mm
Key grid	see order block
Mounting hole	see order block

→ Mechanical design

Mounting	ring nut
Contact function	-
Illumination	yes

→ Other specifications

Operating life (operations)	-
Degree of protection from front side	IP65 (DIN EN 60529)
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	-
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Approvals



IEC 61058, 25T55



in preparation



2

RAFIX
16

Accessories RAFIX 16 F - Signal indicator

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 16 - Lamp socket		-	2 - 73
Socket W 2 x 4.6d, LED superbright		-	5 - 5
Fixing spanner for hexagon nut		5.58.002.034/0000	2 - 78, 5 - 26
Legend insert, blank, use only for transparent lenses		5.70.635.000/2000	-

For additional accessories, refer to the chapter „RAFIX 16 special accessories“.

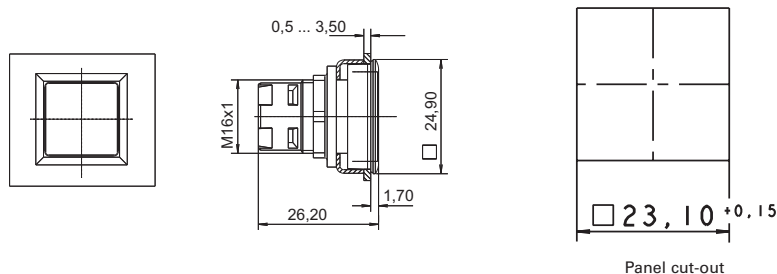
CONTROL COMPONENTS

RAFIX 16 F - ACTUATORS AND SIGNAL INDICATORS



RAFIX 16 F Signal indicator, flush lens, square black collar

Technical data see page 2 - 59



→ Color of collar	Overall height	Color of lens	Order no. complete	Order no. single parts	
				Housing	Lens
black	1.7 mm	transparent red	1.65.126.301/1300	1.65.126.401/0000	5.49.077.011/1306
black	1.7 mm	transparent yellow	1.65.126.301/1400	1.65.126.401/0000	5.49.077.011/1403
black	1.7 mm	transparent green	1.65.126.301/1500	1.65.126.401/0000	5.49.077.011/1505
black	1.7 mm	transparent blue	1.65.126.301/1600	1.65.126.401/0000	5.49.077.011/1607
black	1.7 mm	transparent colorless	1.65.126.301/1000	1.65.126.401/0000	5.49.077.011/1002

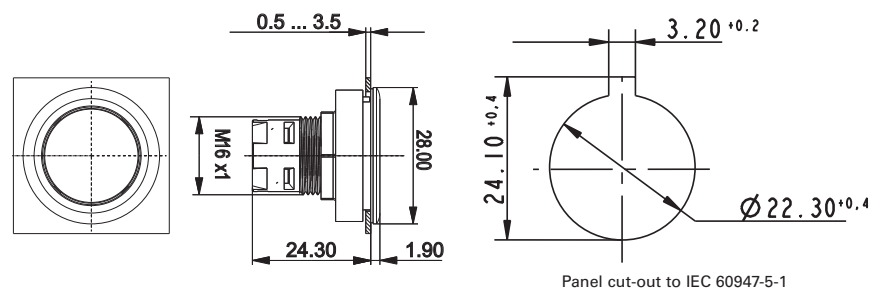
Accessoires:

Legend insert, blank, use only for transparent lenses: 5.70.635.000/2000



RAFIX 16 F Signal indicator, flush lens, round black collar

Technical data see page 2 - 59



→ Color of collar	Overall height	Color of lens	Order no. complete	Order no. single parts	
				Housing	Lens
black	1.9 mm	transparent red	1.65.126.001/1300	1.65.126.101/0000	5.49.259.017/1306
black	1.9 mm	transparent yellow	1.65.126.001/1400	1.65.126.101/0000	5.49.259.017/1403
black	1.9 mm	transparent green	1.65.126.001/1500	1.65.126.101/0000	5.49.259.017/1505

– Table (continued) –

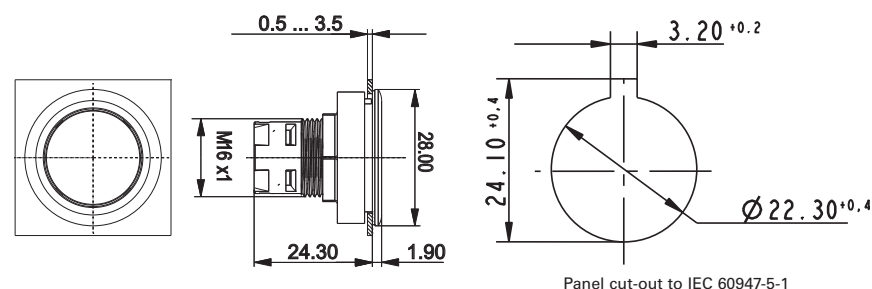
RAFIX 16 F - Signal indicator, flush lens, round black collar

→ Color of collar	Overall height	Color of lens	Order no. complete	Order no. single parts	
				Housing	Lens
black	1.9 mm	transparent blue	1.65.126.001/1600	1.65.126.101/0000	5.49.259.017/1607
black	1.9 mm	transparent colorless	1.65.126.001/1000	1.65.126.101/0000	5.49.259.017/1002

RAFIX 16 F

Signal indicator, flush lens, round metallized collar

Technical data see page 2 - 59



2

RAFIX
16

→ Color of collar	Overall height	Color of lens	Order no. complete	Order no. single parts	
				Housing	Lens
silver metallic	1.9 mm	transparent red	1.65.126.011/1300	-	-
silver metallic	1.9 mm	transparent yellow	1.65.126.011/1400	-	-
silver metallic	1.9 mm	transparent green	1.65.126.011/1500	-	-
silver metallic	1.9 mm	transparent blue	1.65.126.011/1600	-	-
silver metallic	1.9 mm	transparent colorless	1.65.126.011/1000	-	-

CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS

RAFIX 16 Contact blocks with gold contacts

Technical Data

→ Dimensions

Size not mounted	see order block
Mounting depth (with actuator / indicator)	see order block

→ Mechanical design

Mounting	snap on actuator
Contact system	bridge-contact self cleaning
Contact materials	Au
Contact arrangement	see order block
Contact function	see order block
Lamp socket	see order block
Terminals	see order block
Terminal marking	according to DIN 50013, X1 = +, X2 = -
Operating travel	3 mm
Robustness	100 N

→ Mechanical characteristics

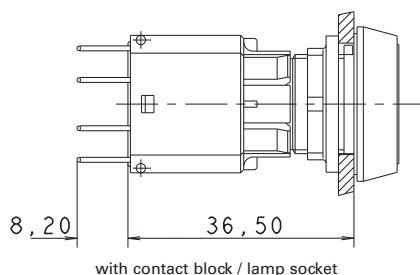
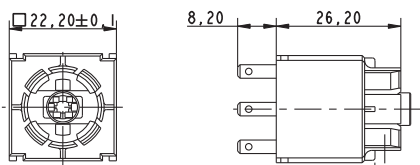
Robustness	acc. to IEC 60947-5-5
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→ Electrical characteristics

Rated voltage min.	0.02 V
Rated voltage AC/DC max.	35 V
Rated current min.	0.001 A
Rated current max.	0.25 A
Operating life switching element (momentary)	2,000,000
Contact resistance when new max.	50 mΩ

→ Other specifications

Protection class	II
Shock resistance acc. to IEC 60068-2-27	amplitude < 50g, 11ms, half sinusoidal
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Color code	white bottom
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Mechanical operating life latching (operations)	2,000,000
Resistance to vibrations acc. to IEC 60068-2-6	10 g at 20 ... 500 Hz
Flame class acc. to UL 94	yes
	yes
ROHS compliant	yes
REACH compliant	yes



with contact block / lamp socket

2

RAFIX
16

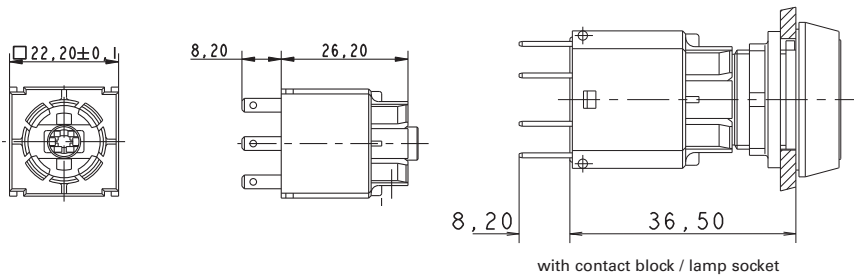
Accessories RAFX 16 - Contact blocks with gold contacts

→ Description	Photo	Order no.	Additional accessories see page
Socket W 2 x 4.6d, LED superbright		-	5 - 5

RAFIX 16

Standard contact block, gold contacts, with quick-connect terminals

Technical data see page 2 - 62



→ Contact arrangement	Contact function	Lamp socket	Rated voltage AC/DC max.	Rated current max.	Order no.
2 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.122.012/0000
2 NO	momentary	-	35 V	0.25 A	1.20.122.032/0000
2 NO	latching	W 2 x 4.6d	35 V	0.25 A	1.20.122.052/0000
2 NC	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.122.013/0000
2 NC	momentary	-	35 V	0.25 A	1.20.122.033/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.122.011/0000
1 NC + 1 NO	momentary	-	35 V	0.25 A	1.20.122.031/0000
1 NC + 1 NO	latching	W 2 x 4.6d	35 V	0.25 A	1.20.122.051/0000

Standard contact blocks have one common contact chamber and one actuator plunger.

Contact blocks with „latching“ contact function are used as switches. When combined with pushbuttons and mushroom actuators, the switching position is visible, releasing is effected by actuating again.

Accessoires:

Female quick-connect terminal DIN 46340-B 2.8-1-MS: see page 2 - 76, 2 - 262, 5 - 27

Multipole connector: see page 2 - 76

PCB plug-in socket: see page 2 - 75

Plug distributor: see page 2 - 76, 5 - 27

Protection against contact: see page 2 - 77

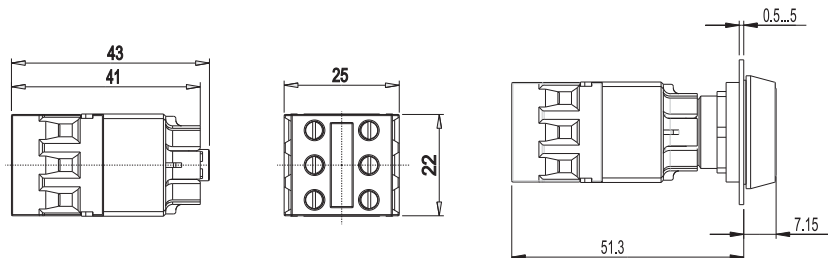
CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS



RAFIX 16 Standard contact block, gold contacts, with screw terminals

Technical data see page 2 - 62



2

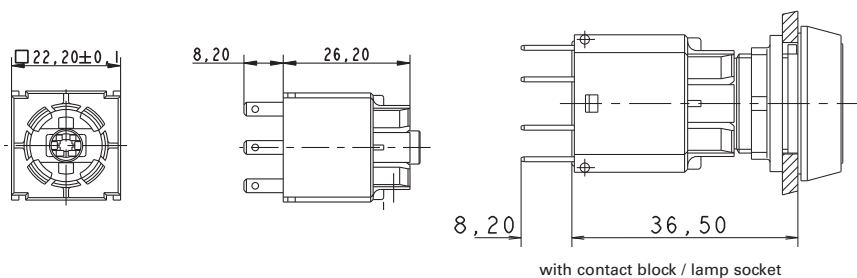
RAFIX
16

→ Contact arrangement	Contact function	Lamp socket	Rated voltage AC/DC max.	Rated current max.	Order no.
2 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.122.112/0000
2 NO	momentary	-	35 V	0.25 A	1.20.122.132/0000
2 NO	latching	W 2 x 4.6d	35 V	0.25 A	1.20.122.152/0000
2 NO	latching	-	35 V	0.25 A	1.20.122.172/0000
2 NC	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.122.113/0000
2 NC	momentary	-	35 V	0.25 A	1.20.122.133/0000
2 NC	latching	W 2 x 4.6d	35 V	0.25 A	1.20.122.153/0000
2 NC	latching	-	35 V	0.25 A	1.20.122.173/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.122.111/0000
1 NC + 1 NO	momentary	-	35 V	0.25 A	1.20.122.131/0000
1 NC + 1 NO	latching	W 2 x 4.6d	35 V	0.25 A	1.20.122.151/0000
1 NC + 1 NO	latching	-	35 V	0.25 A	1.20.122.171/0000

RAFIX 16

Universal contact block, gold contacts, with quick-connect terminals

Technical data see page 2 - 62



→ Contact arrangement	Contact function	Lamp socket	Rated voltage AC/DC max.	Rated current max.	Order no.
1 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.013/0000
1 NO	momentary	-	35 V	0.25 A	1.20.123.033/0000
1 NC	momentary	-	35 V	0.25 A	1.20.123.032/0000
2 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.015/0000
2 NO	momentary	-	35 V	0.25 A	1.20.123.035/0000
2 NC	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.014/0000
2 NC	momentary	-	35 V	0.25 A	1.20.123.034/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.011/0000
1 NC + 1 NO	momentary	-	35 V	0.25 A	1.20.123.031/0000

Universal contact blocks have two separate contact chambers and two actuator plungers for alternating actuation directions. Two different polarities can be switched. The NC contacts are positive opening contacts to IEC 60947-5-1.

Accessoires:

Female quick-connect terminal DIN 46340-B 2.8-1-MS: see page 2 - 76, 2 - 262, 5 - 27

Multipole connector: see page 2 - 76

PCB plug-in socket: see page 2 - 75

Plug distributor: see page 2 - 76, 5 - 27

Protection against contact: see page 2 - 77

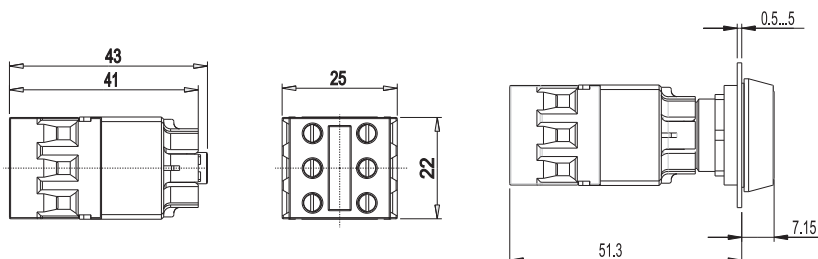
CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS



RAFIX 16 Universal contact block, gold contacts, with screw terminals

Technical data see page 2 - 62



→ Contact arrangement	Contact function	Lamp socket	Rated voltage AC/DC max.	Rated current max.	Order no.
1 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.113/0000
1 NO	momentary	-	35 V	0.25 A	1.20.123.133/0000
1 NC	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.112/0000
1 NC	momentary	-	35 V	0.25 A	1.20.123.132/0000
2 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.115/0000
2 NO	momentary	-	35 V	0.25 A	1.20.123.135/0000
2 NC	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.114/0000
2 NC	momentary	-	35 V	0.25 A	1.20.123.134/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	35 V	0.25 A	1.20.123.111/0000
1 NC + 1 NO	momentary	-	35 V	0.25 A	1.20.123.131/0000

Universal contact blocks have two separate contact chambers and two actuator plungers for alternating actuation directions. Two different polarities can be switched. The NC contacts are positive opening contacts to IEC 60947-5-1.

RAFIX 16

Contact blocks with silver contacts

Technical Data

→ Dimensions

Size not mounted	see order block
Mounting depth (with actuator / indicator)	see order block

→ Mechanical design

Mounting	snap on actuator
Contact system	bridge-contact self cleaning
Contact materials	Ag
Contact arrangement	see order block
Contact function	see order block
Lamp socket	see order block
Terminals	see order block
Terminal marking	according to DIN 50013, X1 = +, X2 = -
Operating travel	3 mm
Robustness	100 N

→ Mechanical characteristics

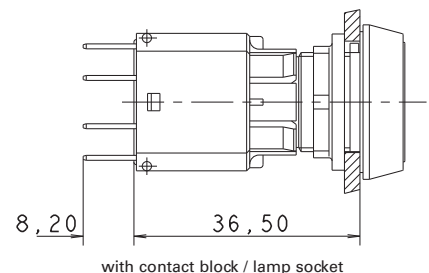
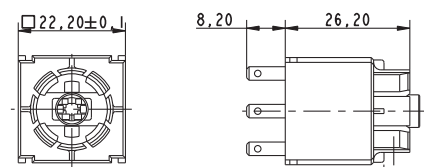
Robustness	acc. to IEC 60947-5-5
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→ Electrical characteristics

Rated insulation voltage acc. to VDE 0110, AC	250 V
Rated insulation voltage acc. to VDE 0110, DC	300 V
Ohmic rated current I_R	6 A
Rated motor current $I_{M\text{ nenn}}$	4 A
Application category acc. to VDE 0660 Teil 200	AC 15B 300
Application category acc. to VDE 0660 Teil 200	DC 13Q 300
Rated insulation voltage U_i , AC	250 V
Rated insulation voltage U_i , DC	300 V
Rated voltage U_E / rated current I_E , AC	250 V/1.5 A, 120 V/3.0 A V
Rated voltage U_E / rated current I_E , DC	250 V/0.27 A, 125 V/0.55 A, 60 V/1 A, 24 V/2 A V
Thermic rated current I_{the} , AC	5 A
Thermic rated current I_{the} , DC	2.5 A
Operating life switching element AC	100,000 at 6A, 800,000 at 2A
Operating life switching element DC	250,000 at 220 V/0.2 A, 1,000,000 at 24 V/2 A
Rated power DC	$10 \times I_E$
Rated power AC	$1.1 \times I_E$
Contact resistance when new max.	20 mΩ

→ Other specifications

Protection class	II
Corresponding to EU directive NSR 72/73	yes
Shock resistance acc. to IEC 60068-2-27	amplitude < 50g, 11ms, half sinusoidal
Operation temperature min.	-25 °C
Ambient temp. operating max. without lamp /LED	+70 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Color code	grey bottom
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Mechanical operating life latching (operations)	100,000



with contact block / lamp socket

Approvals

IEC 61058, 25T70
without lamp,
25T55 with lampC22.2 No.
14-M91

CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS

- Technical data (continued) -

RAFIX 16 - Contact blocks with silver contacts

Resistance to vibrations acc. to IEC 60068-2-6	10 g at 20 ... 500 Hz
Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
ROHS compliant	yes
REACH compliant	yes

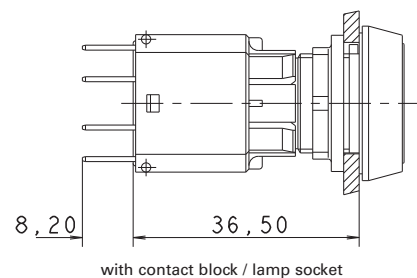
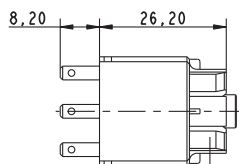
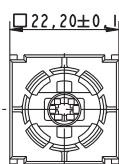
Accessories RAFIX 16 - Contact blocks with silver contacts

→ Description	Photo	Order no.	Additional accessories see page
Socket W 2 x 4.6d, LED superbright		-	5 - 5



RAFIX 16 Standard contact block, silver contacts, with quick-connect terminals

Technical data see page 2 - 67



→ Contact arrangement	Contact function	Lamp socket	Rated insulation voltage U _i , AC	Ohmic rated current I _n	Order no.
2 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.122.002/0000
2 NO	momentary	-	250 V	6 A	1.20.122.022/0000
2 NO	latching	W 2 x 4.6d	250 V	6 A	1.20.122.042/0000
2 NO	latching	-	250 V	6 A	1.20.122.062/0000
2 NC	momentary	W 2 x 4.6d	250 V	6 A	1.20.122.003/0000
2 NC	momentary	-	250 V	6 A	1.20.122.023/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.122.001/0000
1 NC + 1 NO	momentary	-	250 V	6 A	1.20.122.021/0000
1 NC + 1 NO	latching	W 2 x 4.6d	250 V	6 A	1.20.122.041/0000
1 NC + 1 NO	latching	-	250 V	6 A	1.20.122.061/0000

– Table (continued) –**RAFIX 16 - Standard contact block, silver contacts, with quick-connect terminals**

Standard contact blocks have one common contact chamber and one actuator plunger.

Contact blocks with „latching“ contact function are used as switches. When combined with pushbuttons and mushroom actuators, the switching position is visible, releasing is effected by actuating again.

Accessoires:

Female quick-connect terminal DIN 46340-B 2.8-1-MS: see page 2 - 76, 2 - 262, 5 - 27

Multipole connector: see page 2 - 76

PCB plug-in socket: see page 2 - 75

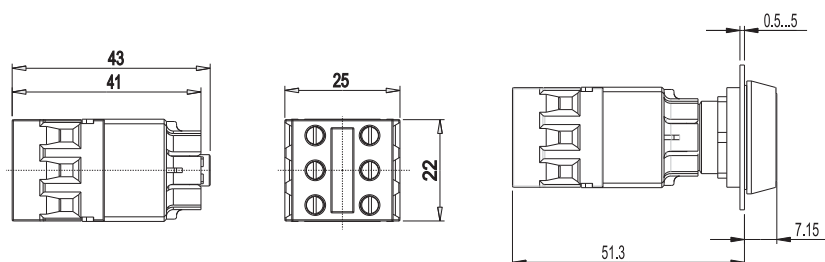
Plug distributor: see page 2 - 76, 5 - 27

Protection against contact: see page 2 - 77

RAFIX 16

Standard contact block, silver contacts, with screw terminals

Technical data see page 2 - 67



2

RAFIX
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→ Contact arrangement	Contact function	Lamp socket	Rated insulation voltage U_i , AC	Ohmic rated current I_R	Order no.
2 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.122.102/0000
2 NO	momentary	-	250 V	6 A	1.20.122.122/0000
2 NO	latching	W 2 x 4.6d	250 V	6 A	1.20.122.142/0000
2 NO	latching	-	250 V	6 A	1.20.122.162/0000
2 NC	momentary	W 2 x 4.6d	250 V	6 A	1.20.122.103/0000
2 NC	momentary	-	250 V	6 A	1.20.122.123/0000
2 NC	latching	W 2 x 4.6d	250 V	6 A	1.20.122.143/0000
2 NC	latching	-	250 V	6 A	1.20.122.163/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.122.101/0000
1 NC + 1 NO	momentary	-	250 V	6 A	1.20.122.121/0000
1 NC + 1 NO	latching	W 2 x 4.6d	250 V	6 A	1.20.122.141/0000
1 NC + 1 NO	latching	-	250 V	6 A	1.20.122.161/0000

Standard contact blocks have one common contact chamber and one actuator plunger.

Contact blocks with „latching“ contact function are used as switches. When combined with pushbuttons and mushroom actuators, the switching position is visible, releasing is effected by actuating again.

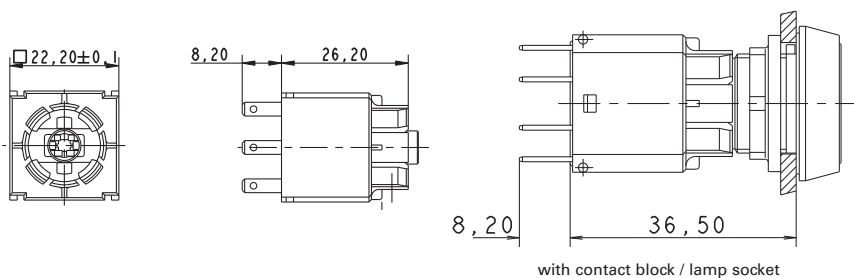
CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS



RAFIX 16 Universal contact block, silver contacts, with quick-connect terminals

Technical data see page 2 - 67



→ Contact arrangement	Contact function	Lamp socket	Rated insulation voltage U_i , AC	Ohmic rated current I_R	Order no.
1 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.003/0000
1 NO	momentary	-	250 V	6 A	1.20.123.023/0000
1 NC	momentary	-	250 V	6 A	1.20.123.022/0000
2 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.005/0000
2 NO	momentary	-	250 V	6 A	1.20.123.025/0000
2 NC	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.004/0000
2 NC	momentary	-	250 V	6 A	1.20.123.024/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.001/0000
1 NC + 1 NO	momentary	-	250 V	6 A	1.20.123.021/0000

Universal contact blocks have two separate contact chambers and two actuator plungers. This makes it possible to switch two different polarities. The NC contacts are positive opening contacts to IEC 60947-5-1.

Accessoires:

Female quick-connect terminal DIN 46340-B 2.8-1-MS: see page 2 - 76, 2 - 262, 5 - 27

Multipole connector: see page 2 - 76

PCB plug-in socket: see page 2 - 75

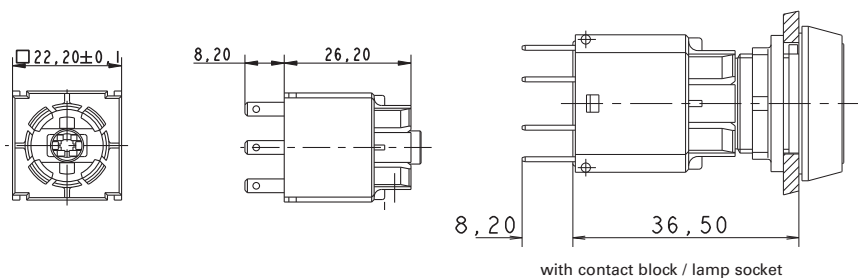
Plug distributor: see page 2 - 76, 5 - 27

Protection against contact: see page 2 - 77

RAFIX 16

Universal contact block with coupling monitoring, silver contacts, with quick-connect terminals

Technical data see page 2 - 67



→ Contact arrangement	Contact function	Lamp socket	Rated insulation voltage U_i , AC	Ohmic rated current I_R	Order no.
2 NC + 1 NO	momentary	-	250 V	6 A	1.20.123.921/0000

Function

The contact block with coupling monitoring detects a accidental separation of the contact block from of the front-side actuator by a contact.

Universal contact blocks have two separate contact chambers and two actuator plungers. This makes it possible to switch two different polarities. The NC contacts are positive opening contacts to IEC 60947-5-1.

Accessoires:

Female quick-connect terminal DIN 46340-B 2.8-1-MS: see page 2 - 76, 2 - 262, 5 - 27

Multipole connector: see page 2 - 76

PCB plug-in socket: see page 2 - 75

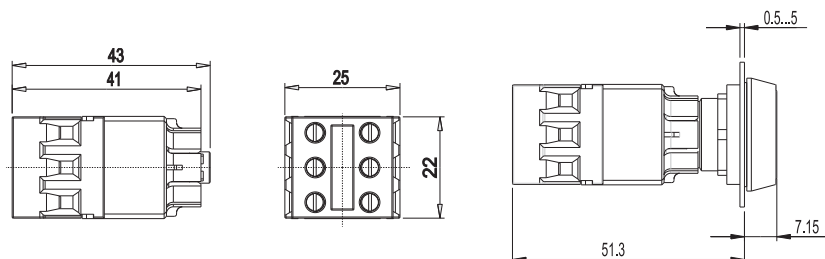
Plug distributor: see page 2 - 76, 5 - 27

Protection against contact: see page 2 - 77

RAFIX 16

Universal contact block, silver contacts, with screw terminals

Technical data see page 2 - 67



→ Contact arrangement	Contact function	Lamp socket	Rated insulation voltage U_i , AC	Ohmic rated current I_R	Order no.
1 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.103/0000

CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS

– Table (continued) –

RAFIX 16 - Universal contact block, silver contacts, with screw terminals

→ Contact arrangement	Contact function	Lamp socket	Rated insulation voltage U_i , AC	Ohmic rated current I_R	Order no.
1 NO	momentary	-	250 V	6 A	1.20.123.123/0000
1 NC	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.102/0000
1 NC	momentary	-	250 V	6 A	1.20.123.122/0000
2 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.104/0000
2 NO	momentary	-	250 V	6 A	1.20.123.124/0000
2 NC	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.105/0000
2 NC	momentary	-	250 V	6 A	1.20.123.125/0000
1 NC + 1 NO	momentary	W 2 x 4.6d	250 V	6 A	1.20.123.101/0000
1 NC + 1 NO	momentary	-	250 V	6 A	1.20.123.121/0000

Universal contact blocks have two separate contact chambers and two actuator plungers. This makes it possible to switch two different polarities. The NC contacts are positive opening contacts to IEC 60947-5-1.

2

RAFIX
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RAFIX 16

Lamp sockets

Technical Data

→ Dimensions

Size not mounted	see order block
Mounting depth	see order block

→ Mechanical design

Mounting	see order block
Lamp socket	wedge-base W 2 x 4.6d
Terminals	quick connector 2.8 x 0.8 mm
Terminal marking	X1 = anode, X2 = cathode

→ Electrical characteristics

Rated voltage	60 V
Rated power	1.2 W

→ Other specifications

Shock resistance acc. to IEC 60068-2-27	amplitude < 50g, 11ms, half sinusoidal
Ambient temp. operating min.	-25 °C
Ambient temp. operating max. with lamp /LED	+55 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
Resistance to vibrations acc. to IEC 60068-2-6	10 g at 20 ... 500 Hz
ROHS compliant	yes
REACH compliant	yes



2

RAFIX
16

Approvals



IEC 61058, 25T55

C22.2 No.
14-M91

Accessories RAFIX 16 - Lamp socket

→ Description

Description	Photo	Order no.	Additional acces-
			sories see page
Female quick-connect terminal DIN 46340-B 2.8-1-MS		-	2 - 76, 2 - 262, 5 - 27
Multipole connector		-	2 - 76
PCB plug-in socket		-	2 - 75
Plug distributor		-	2 - 76, 5 - 27
Protection against contact		-	2 - 77
RAFIX 16 - Signal indicator		-	2 - 39
RAFIX 16 F - Signal indicator		-	2 - 59
Socket W 2 x 4.6d, LED superbright		-	5 - 5

CONTROL COMPONENTS

RAFIX 16 - CONTACT BLOCKS AND INDICATOR ELEMENTS

– Table (continued) – Accessories RAFIX 16 - Lamp socket

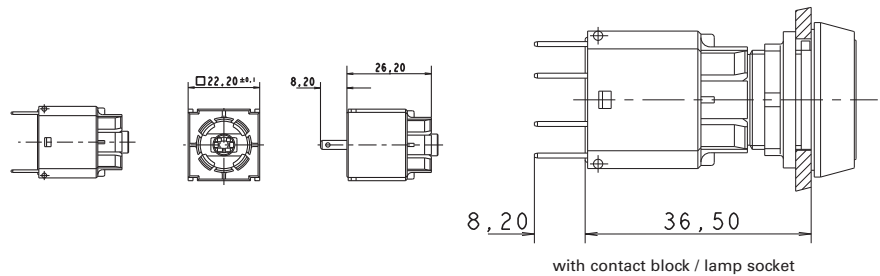
→ Description	Photo	Order no.	Additional accessories see page
Wedge base W 2 x 4.6d, filament lamps, DIN 49846		-	5 - 9

2

RAFIX
16

RAFIX 16 Lamp socket W 2 x 4.6 d

Technical data see page 2 - 73



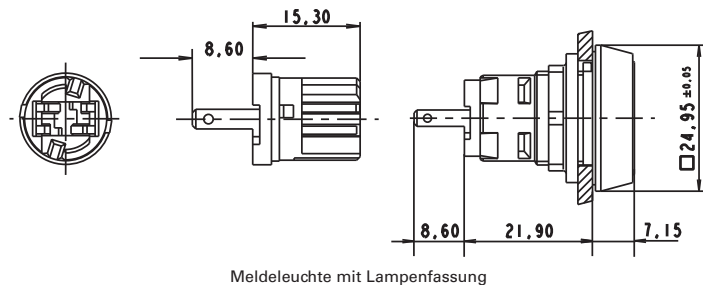
→ Rated voltage	Rated power	Lamp socket	Mounting	Mounting depth	Order no.
60 V	1.2 W	wedge-base W 2 x 4.6d	click on signal indicator	44.7 mm	1.71.212.001/0000

A notch on the lamp socket identifies the cathode side.



RAFIX 16 Lamp socket W 2 x 4.6 d

Technical data see page 2 - 73



→ Rated voltage	Rated power	Lamp socket	Mounting	Mounting depth	Order no.
60 V	1.2 W	wedge-base W 2 x 4.6d	snap into signal indicator	30.5 mm	1.71.212.011/0000

A notch on the lamp socket identifies the cathode side.

RAFIX 16

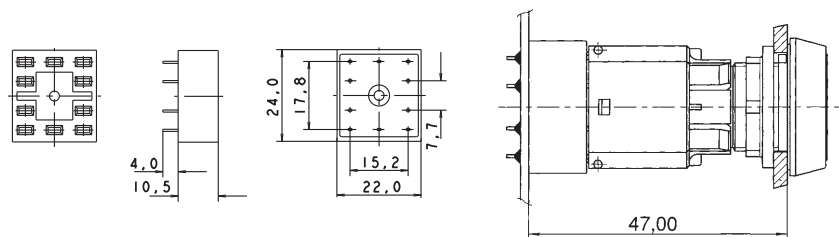
Special accessories



2

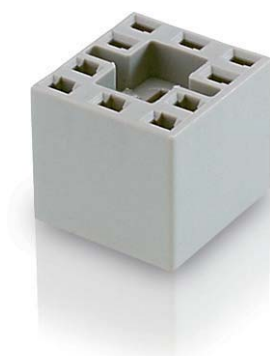
RAFIX
16

PCB plug-in socket

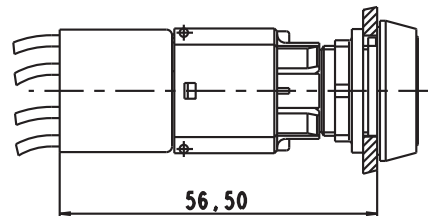
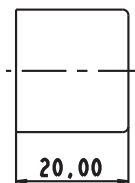
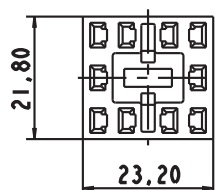


→ Contacts	Contact arrangement	Order no.
10	universal application	5.05.510.644/0000
6	2 NO, lamp socket	5.05.510.645/0000
6	2 NC, lamp socket	5.05.510.647/0000
6	1 NC, 1 NO, lamp socket	5.05.510.646/0000
4	2 NC	5.05.510.648/0000
2	lamp socket	5.05.510.649/0000

For soldering onto PCBs. The PCB carrying the plug-in sockets is plugged onto the contact blocks/lamp sockets. Additional fixing of the PCB to the contact block is not required. Solder terminals for PCB 3.5 mm long, for 1.3 mm hole.



Multipole connector



2

→ Dimensions	Mounting depth	Order no.
21,8 x 23,2 x 20 mm	56.5 mm	5.05.510.421/0000

Makes it possible to simultaneously connect all terminals of a contact block. Can be fitted with 2.8 mm female quick-connect terminals.



Female quick-connect terminal DIN 46340-B 2.8-1-MS

→ Description	Order no.
Female quick-connect terminal DIN 46340-B 2.8-1-MS	5.37.540.024/8622

With latching detent for mating with a multipole connector.

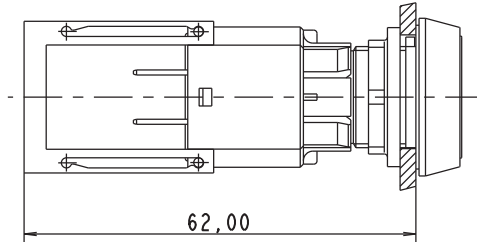


Plug distributor

→ Description	Order no.
Plug distributor	5.37.540.029/6000

For mounting on the quick-connect terminals of contact blocks. The double number of contacts facilitates loop-through.

Protection against contact



→ Description	Order no.
Protection against contact	5.55.103.105/0100

Assembly sequence: Snap the protection against contact onto the contact block, connect wires to quick-connect terminals of contact block, pull protection against contact over the terminals; this ensures finger-proof condition to VBG 4.

2

RAFIX
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Protective cover, suitable for lead seal, for pushbuttons, alignable without gaps



→ Description	Order no.
Protective cover, suitable for lead seal	5.05.800.055/0000

To prevent inadvertent operation. The legend is easily visible even when the cap is closed.

Fixing spanner for hexagon nut



2

→ Fitting for

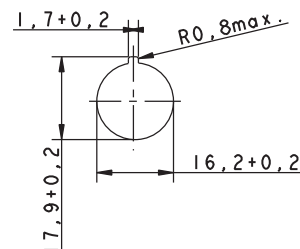
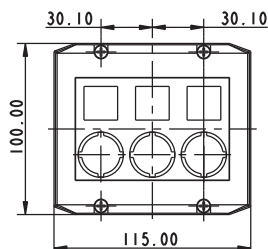
Order no.

RAFIX 16

5.58.002.034/0000

RAFIX
16

RAFIX Insulating housing, Ø 16.2 mm



Panel cut-out

→ Description	Number of cut-outs	Ø	Dimensions	Order no.
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 1-module, light grey/dark grey	1	16,2 mm	100x55x74 mm	1.20.810.001/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 1-module, yellow/yellow	1	16,2 mm	100x55x74 mm	1.20.810.002/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 2-module, light grey/dark grey	2	16,2 mm	100x115x74 mm	1.20.820.001/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 3-module, light grey/dark grey	3	16,2 mm	100x115x74 mm	1.20.830.001/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 4-module, light grey/dark grey	4	16,2 mm	100x145x74 mm	1.20.840.001/0000

- Table (continued) -**RAFIX - Insulating housing, Ø 16.2 mm**

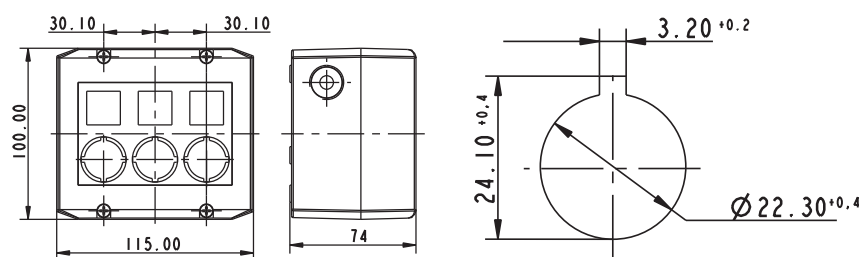
- Attractive plastic housing to accommodate up to 4 control components
- 2 cable entries prepared: 1-,2-,3-part: M20x1.5, 4-part: M25x1.5
- Degree of protection IP65 to DIN EN 60529
- All grey housings with overlay, legending possible with legend inserts
- Wall mounting with 2 screws through housing bottom prepared
- Dimensions (feature 1) x 100 mm x 74 mm
- Accessories: 50 pre-perforated legend inserts on a DIN A4 sheet for printing with a PC printer
- Housings with other features, e.g. RAFIX 16 square, on request.

Accessoires:

Label sheet for housing (50 foil legend inserts): 5.40.451.283/0000

RAFIX

Insulating housing IP65, Ø 22.3 mm



Panel cut-out to IEC 60947-5-1



→ Description	Number of cut-outs	Ø	Dimensions	Order no.
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, light grey/dark grey	1	22,3 mm	100x55x74 mm	1.20.810.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, yellow/yellow	1	22,3 mm	100x55x74 mm	1.20.810.202/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 2-module, light grey/dark grey	2	22,3 mm	100x115x74 mm	1.20.820.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 3-module, light grey/dark grey	3	22,3 mm	100x115x74 mm	1.20.830.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 4-module, light grey/dark grey	4	22,3 mm	100x145x74 mm	1.20.840.201/0000

- Plastic housing to accommodate up to 4 control components
- 2 cable entries prepared: 1-,2-,3-part: M20x1.5, 4-part: M25x1.5
- Degree of protection IP65 to DIN EN 60529

- All grey housings with overlay, legending possible with legend inserts
- Wall mounting with 2 screws through housing bottom prepared
- Dimensions: (feature 2) x 100 mm x 74 mm
- Accessories: 50 pre-perforated legend inserts on a DIN A4 sheet

Accessoires:

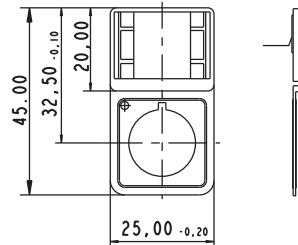
Label sheet for housing (50 foil legend inserts): 5.40.451.283/0000

CONTROL COMPONENTS

RAFIX 16 - SPECIAL ACCESSORIES



RAFIX 16 Label holder, flush, for square collar



→ Description	Order no.
Label holder, flush, for square collar	5.07.620.004/0000

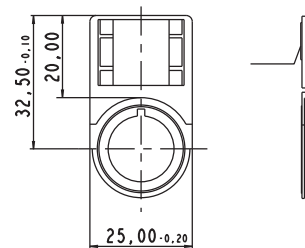
Legending available on request.

Accessoires:

Legend label 23 x 16 for label holder, without legend: 5.73.111.000/0000



RAFIX 16 Label holder, flush, for round collar



→ Description	Order no.
Label holder, flush, for round collar	5.07.620.006/0000

Legending available on request.

Accessoires:

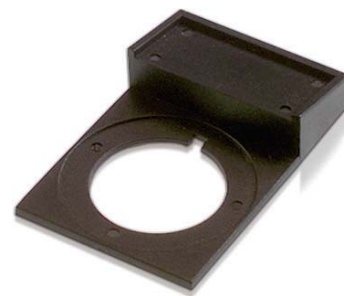
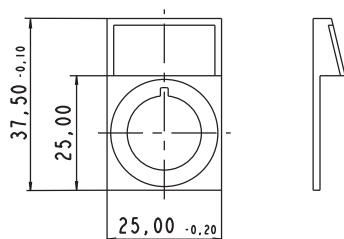
Legend label 23 x 16 for label holder, without legend: 5.73.111.000/0000

2

RAFIX
16

RAFIX 16

Label holder, protruding, for square flush fitting collar



→ Description	Order no.
Label holder, protruding, for square flush fitting collar	5.07.620.007/0000

Legending available on request.

Accessoires:

Legend label 22.1 x 11.0 mm, without legend: 5.73.112.000/0000

Emergency stop label, PVC adhesive, Ø 16.3 mm



→ Dimensions	inside Ø	Label	Order no.
Ø 40 mm	16.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.114/0400
Ø 40 mm	16.3 mm	4 x „NOT-HALT“	5.76.204.116/0400
Ø 40 mm	16.3 mm	4 x „NOT-AUS“	5.76.204.118/0400
Ø 40 mm	16.3 mm	4 x „EMERGENCY STOP“	5.76.204.120/0400
Ø 60 mm	16.3 mm	-	5.76.204.400/0400
Ø 60 mm	16.3 mm	1 x „NOT-AUS“	5.76.204.401/0400
Ø 60 mm	16.3 mm	1 x „EMERGENCY STOP“	5.76.204.403/0400
Ø 60 mm	16.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.106/0400
Ø 60 mm	16.3 mm	4 x „NOT-HALT“	5.76.204.108/0400

CONTROL COMPONENTS

RAFIX 16 - SPECIAL ACCESSORIES

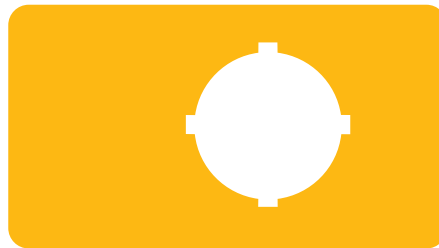
– Table (continued) –

Emergency stop label, PVC adhesive, Ø 16.3 mm

→ Dimensions	inside Ø	Label	Order no.
Ø 60 mm	16.3 mm	4 x „NOT-AUS“	5.76.204.110/0400
Ø 60 mm	16.3 mm	4 x „EMERGENCY STOP“	5.76.204.112/0400



Emergency stop label, Ø 22.3 mm



→ Dimensions	inside Ø	Label	Order no.
36 x 64 mm	22.3 mm	-	5.76.205.011/0400
Ø 40 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.115/0400
Ø 40 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.117/0400
Ø 40 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.119/0400
Ø 40 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.121/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.207.001/0400
Ø 60 mm	22.3 mm	„EMERGENCY-STOP / ARRET D'URGENCE“	5.76.207.002/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.204.101/0400
Ø 60 mm	22.3 mm	1 x „ARRET D'URGENCE“	5.76.204.102/0400
Ø 60 mm	22.3 mm	1 x „EMERGENCY STOP“	5.76.204.103/0400
Ø 60 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.107/0400
Ø 60 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.109/0400
Ø 60 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.111/0400
Ø 60 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.113/0400

2

RAFIX
16

RAFIX 16

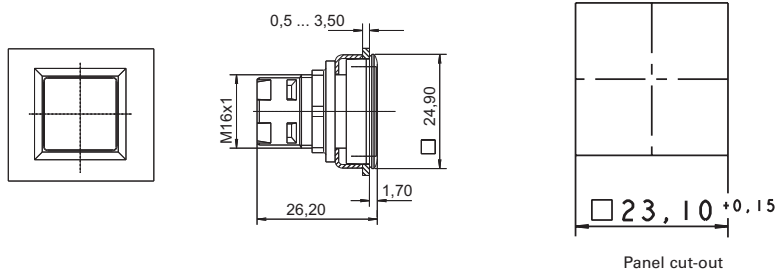
Blanking cap with sealing and threaded ring, Ø 16.2 mm



→ Description	Order no.
Blanking cap complete with sealing disc and ring nut, square	5.05.800.049/0100
Blanking cap complete with sealing disc and ring nut, round	5.05.800.050/0100
Blanking cap complete with sealing disc and ring nut, square, alignable without gaps	5.05.800.051/0100

RAFIX 16 F

Blanking cap



→ Installation dimensions	Dimenions	Color	Order no.
23,1 x 23,1 mm	24,9 x 24,9	black	5.05.800.063/0000



2

RAFIX
22 QR

RAFIX 22 QR

RAFIX 22 QR control component range

- Mounting hole diameter of 22.3 mm to IEC 60947-5-1
- 250 V / 10 A max.
- Degree of protection: IP65 acc. to DIN EN 60529
- 2 collar shapes
- The contact blocks snap onto the actuators with a coupling
- Screw, cage clamp or quick connect terminals
- 3 NC + 3 NO for E-Stop on request
- Contact blocks with gold or silver plated contacts
- All products are RoHS compliant.

The specified data apply only if actuators are combined with contact blocks and signal indicators with lamp sockets within the same product range.

CONTROL COMPONENTS

RAFIX 22 QR

Content

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RAFIX 22 QR Selector switch, round collar, long handle	2 - 103
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2

RAFIX
22 QR

Content

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RAFIX Insulating housing IP65, Ø 22.3 mm	2 - 148
Emergency stop label, Ø 22.3 mm	2 - 149
RAFIX 22 QR Protective Collar	2 - 150

CONTROL COMPONENTS

RAFIX 22 QR

Control Components RAFIX 22 QR



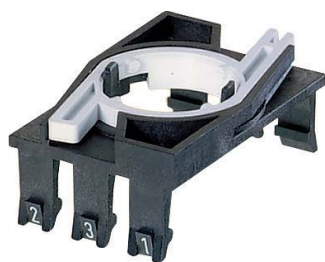
Contact blocks marked with different colors for ease of identification in stock and when connecting.

- NC contacts: red cover
- NO contacts: green cover
- NC/NO contacts: one cover red, one cover green
- Lamp socket: black
- Silver contacts: basic housing color is black
- Gold contacts: basic housing color is grey
- The terminals associated with a contact pair are color coded on the connection side and marked with the respective contact numbers:
1, 2 = NC
3, 4 = NO

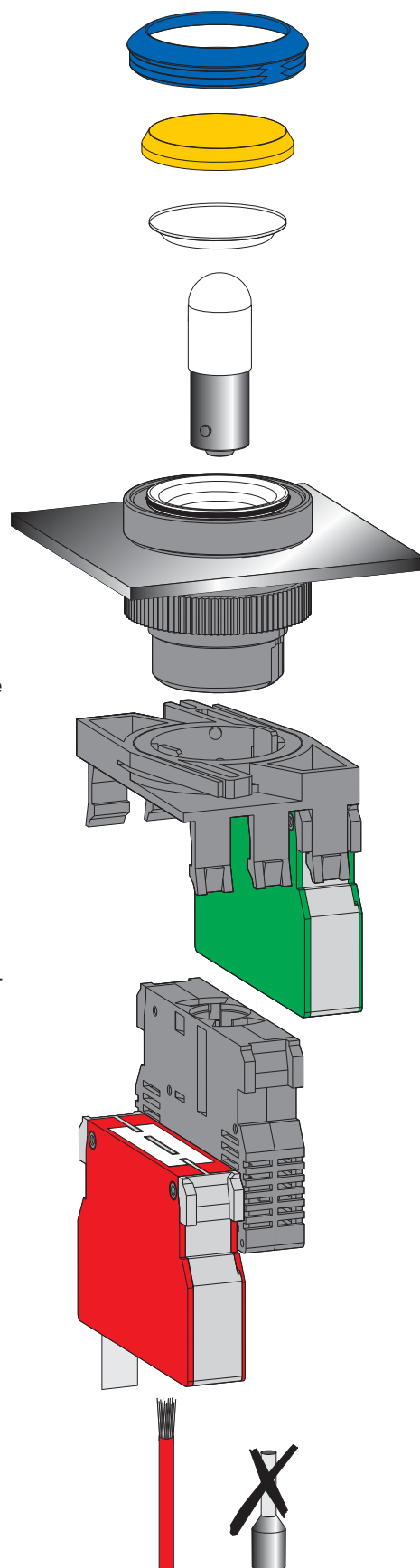
The lamps of pushbuttons and signal lamps can be replaced from the front. This method saves time and increases safety since it eliminates the need for accessing the machine/control station interior and handling live cables for lamp replacement. After unscrewing the front ring, the lens can be removed and the lamp replaced.



The components feature a removable locating lug. If installed without locating lug, the ring nut with claw can be used. Accurate alignment of the actuator can be achieved behind the front panel. The cast-on collar seal can not get lost nor be twisted during installation and allows single-person assembly: the actuator is held in the mounting hole by the cast-on seal and can then be fixed by screwing from the rear.



First, snap the lamp socket and contact blocks into the coupling. Then snap the assembly on to the actuator. To release it, the bayonet must be pressed (prevents inadvertent releasing at the same time)



2

RAFIX
22 QR

Terminals

The RAFIX 22 QR contact blocks are available in different connection styles as required for your application:

- **Screw terminals**

The terminals are open and the captive screws are mounted in the terminal recess.

- **Quick connect/solder terminals 6.3 x 0.8 mm**

- **Spring-type terminals**

Simply insert a screwdriver to open the terminal, insert the cable and remove the screwdriver to close the terminal.

Your advantage:

This offers your savings in three ways:

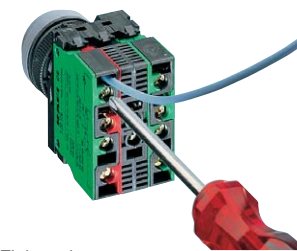
- Drastically reduced assembly time thanks to wire insertion from the rear, i. e. no more bending and lateral insertion of the wires required.
- You save material: No wire end sleeves are required.
- You save the time previously required for mounting the wire end sleeves.

Assembly

Screw terminals



Insert the wire



Tighten the screw

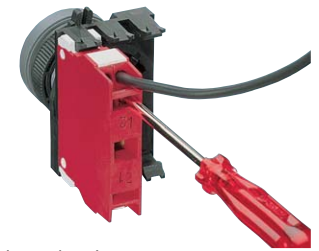


Done

Spring-type terminals



Open the terminal



Insert the wire



Remove the screwdriver

2

RAFIX
22 QR

Versatility of design for customized panels



The RAFIX 22 QR system does not only have a particularly low profile and is also available in many different versions. Your design options for your customized panels are nearly unlimited thanks to the interchangeable front rings and lenses.

In this way you can achieve an attractive design while ensuring safe operation of your equipment at the same time. RAFIX 22 QR components are available either with a round or with a square collar.

CONTROL COMPONENTS

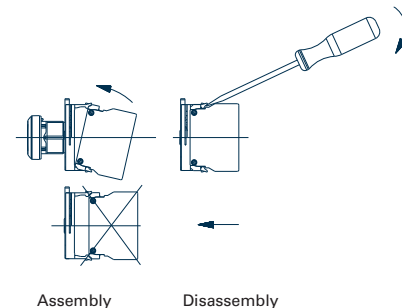
RAFIX 22 QR

The RAFIX 22 QR control component range meets all the technical requirements and current standards for control units. The system is of modular design. Actuators, contact blocks and lamp sockets can be combined freely.



Sequence of assembly/disassembly

- Fix the actuator in the front panel with the ring nut.
- Snap the individual elements (maximum two contact blocks together with a lamp socket) in the coupling. You can install them on any assembling axis.
- Insert the lamp or LED into the lamp socket or snap the LED unit.
- Snap the coupling with the contact blocks on to the actuator.
- Connect the cables.
- Disassembly is performed in reverse order. To remove the coupling from the actuator, the latch lever must be pressed (by hand or with a screwdriver).

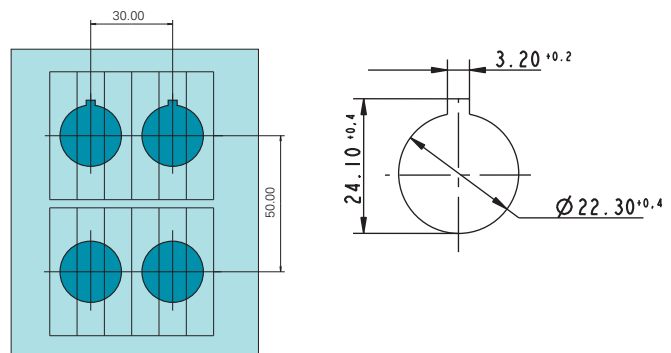


RAFIX
22 QR

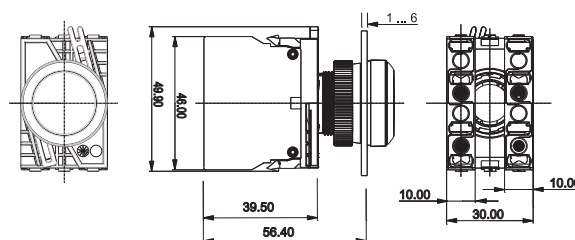
Panel cut-out according to IEC 60947-5-1

All actuators are provided with a locating lug which may be removed using a screwdriver for installation into mounting holes if required.

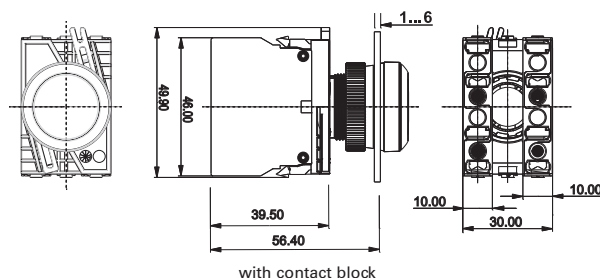
With a grid spacing of 30 mm horizontally and 50 mm vertically, the collars of the square actuators touch each other. We recommend to use the same grid spacing also for the round collar shapes (IEC 60947-5-1)



Dimensional drawing



RAFIX 22 QR Pushbuttons



Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	see order block
Mounting depth with contact block	56.4 mm
without cable	
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

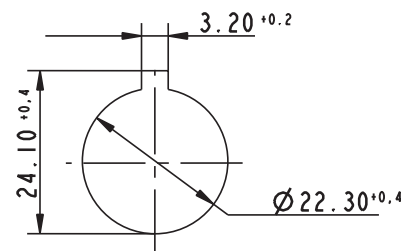
Mounting	ring nut
Contact function	see order block
Illumination	see order block

→ Mechanical characteristics

Operating travel	4 mm
Operating force max.	approx. 5 N for 1 switching element
Robustness max.	100 N

→ Other specifications

Operating life (operations)	1,000,000 momentary / 500,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



UL 508, C22.2 No. 14-M91



2004 Steel Vessel Rules



Rules for the Classification of Steel Ships



Marine, offshore and industrial use



German Lloyds type approval



Accessories RAFIX 22 QR - Pushbutton

→ Description

Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing IP65, Ø 22.3 mm		-	2 - 79, 2 - 148, 5 - 20
RAFIX 22 QR - Contact blocks with gold contacts		-	2 - 138
RAFIX 22 QR - Contact blocks with silver contacts		-	2 - 135

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

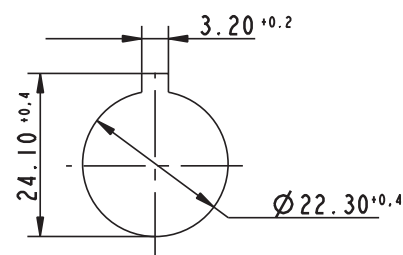
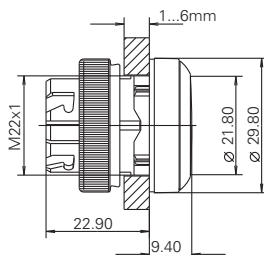
- Table (continued) - Accessories RAFIX 22 QR - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25



RAFIX 22 QR Pushbutton, flush lens, round collar

Technical data see page 2 - 91



Panel cut-out to IEC 60947-5-1

→ Illumination	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.001/13xx	1.30.240.021/1300	1.30.240.011/13xx	1.30.240.031/1300
yes	transparent yellow	1.30.240.001/14xx	1.30.240.021/1400	1.30.240.011/14xx	1.30.240.031/1400
yes	transparent green	1.30.240.001/15xx	1.30.240.021/1500	1.30.240.011/15xx	1.30.240.031/1500
yes	transparent blue	1.30.240.001/16xx	1.30.240.021/1600	1.30.240.011/16xx	1.30.240.031/1600
yes	transparent white	1.30.240.001/10xx	1.30.240.021/1000	1.30.240.011/10xx	1.30.240.031/1000
no	opaque red	1.30.240.101/03xx	1.30.240.121/0300	1.30.240.111/03xx	1.30.240.131/0300
no	opaque yellow	1.30.240.101/04xx	1.30.240.121/0400	1.30.240.111/04xx	1.30.240.131/0400
no	opaque green	1.30.240.101/05xx	1.30.240.121/0500	1.30.240.111/05xx	1.30.240.131/0500
no	opaque blue	1.30.240.101/06xx	1.30.240.121/0600	1.30.240.111/06xx	1.30.240.131/0600
no	opaque white	1.30.240.101/02xx	1.30.240.121/0200	1.30.240.111/02xx	1.30.240.131/0200
no	opaque slate-grey	1.30.240.101/07xx	1.30.240.121/0700	1.30.240.111/07xx	1.30.240.131/0700
no	opaque black	1.30.240.101/01xx	1.30.240.121/0100	1.30.240.111/01xx	1.30.240.131/0100

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

Pushbuttons with plastic front ring and white lens are also available with the following front ring colors: red = 03, yellow = 04, green = 05, blue = 06. Other color combinations on request.

Accessoires:

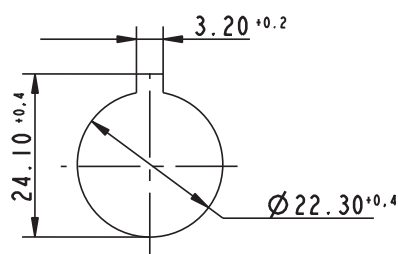
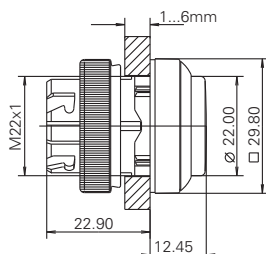
Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.010/0000

Protective cover, suitable for pushbuttons with flush lens: see page 2 - 147

RAFIX 22 QR

Pushbutton, protruding lens, round collar

Technical data see page 2 - 91



Panel cut-out to IEC 60947-5-1



2

→ Illumination	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.201/13xx	1.30.240.221/1300	1.30.240.211/13xx	1.30.240.231/1300
yes	transparent yellow	1.30.240.201/14xx	1.30.240.221/1400	1.30.240.211/14xx	1.30.240.231/1400
yes	transparent green	1.30.240.201/15xx	1.30.240.221/1500	1.30.240.211/15xx	1.30.240.231/1500
yes	transparent blue	1.30.240.201/16xx	1.30.240.221/1600	1.30.240.211/16xx	1.30.240.231/1600
yes	transparent white	1.30.240.201/10xx	1.30.240.221/1000	1.30.240.211/10xx	1.30.240.231/1000
no	opaque red	1.30.240.301/03xx	1.30.240.321/0300	1.30.240.311/03xx	1.30.240.331/0300
no	opaque yellow	1.30.240.301/04xx	1.30.240.321/0400	1.30.240.311/04xx	1.30.240.331/0400
no	opaque green	1.30.240.301/05xx	1.30.240.321/0500	1.30.240.311/05xx	1.30.240.331/0500
no	opaque blue	1.30.240.301/06xx	1.30.240.321/0600	1.30.240.311/06xx	1.30.240.331/0600
no	opaque white	1.30.240.301/02xx	1.30.240.321/0200	1.30.240.311/02xx	1.30.240.331/0200
no	opaque slate-grey	1.30.240.301/07xx	1.30.240.321/0700	1.30.240.311/07xx	1.30.240.331/0700
no	opaque black	1.30.240.301/01xx	1.30.240.321/0100	1.30.240.311/01xx	1.30.240.331/0100

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

Pushbuttons with plastic front ring and white lens are also available with the following front ring colors: red = 03, yellow = 04, green = 05, blue = 06. Other color combinations on request.

Accessoires:

Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.010/0000

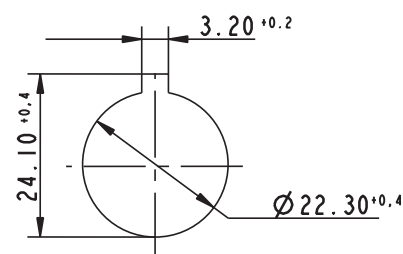
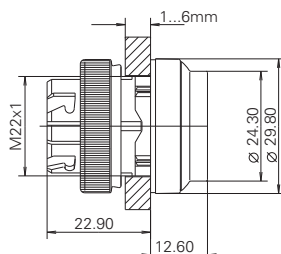
RAFIX
22 QR



RAFIX 22 QR

Pushbutton, protruding front ring, round collar

Technical data see page 2 - 91



Panel cut-out to IEC 60947-5-1

Illumination	Color of lens	Order no. momentary	
		Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.401/13xx	1.30.240.421/1300
yes	transparent yellow	1.30.240.401/14xx	1.30.240.421/1400
yes	transparent green	1.30.240.401/15xx	1.30.240.421/1500
yes	transparent blue	1.30.240.401/16xx	1.30.240.421/1600
yes	transparent white	1.30.240.401/10xx	1.30.240.421/1000
no	opaque red	1.30.240.501/03xx	1.30.240.521/0300
no	opaque yellow	1.30.240.501/04xx	1.30.240.521/0400
no	opaque green	1.30.240.501/05xx	1.30.240.521/0500
no	opaque blue	1.30.240.501/06xx	1.30.240.521/0600
no	opaque white	1.30.240.501/02xx	1.30.240.521/0200
no	opaque slate-grey	1.30.240.501/07xx	1.30.240.521/0700
no	opaque black	1.30.240.501/01xx	1.30.240.521/0100

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

The protruding collar offers protection against inadvertent operation and thereby fulfils the safety requirements of various machinery manufacturers, particularly from the printing industry.

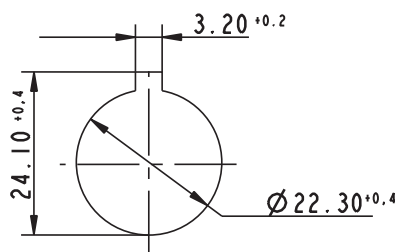
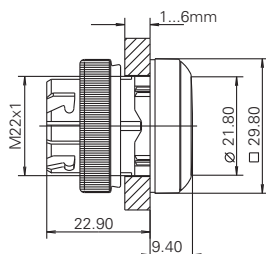
Accessoires:

Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.010/0000

RAFIX 22 QR

Pushbutton, flush lens, square collar

Technical data see page 2 - 91



Panel cut-out to IEC 60947-5-1



2

→ Illumination	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.051/13xx	1.30.240.071/1300	1.30.240.061/13xx	1.30.240.081/1300
yes	transparent yellow	1.30.240.051/14xx	1.30.240.071/1400	1.30.240.061/14xx	1.30.240.081/1400
yes	transparent green	1.30.240.051/15xx	1.30.240.071/1500	1.30.240.061/15xx	1.30.240.081/1500
yes	transparent blue	1.30.240.051/16xx	1.30.240.071/1600	1.30.240.061/16xx	1.30.240.081/1600
yes	transparent white	1.30.240.051/10xx	1.30.240.071/1000	1.30.240.061/10xx	1.30.240.081/1000
no	opaque red	1.30.240.151/03xx	1.30.240.171/0300	1.30.240.161/03xx	1.30.240.181/0300
no	opaque yellow	1.30.240.151/04xx	1.30.240.171/0400	1.30.240.161/04xx	1.30.240.181/0400
no	opaque green	1.30.240.151/05xx	1.30.240.171/0500	1.30.240.161/05xx	1.30.240.181/0500
no	opaque blue	1.30.240.151/06xx	1.30.240.171/0600	1.30.240.161/06xx	1.30.240.181/0600
no	opaque white	1.30.240.151/02xx	1.30.240.171/0200	1.30.240.161/02xx	1.30.240.181/0200
no	opaque slate-grey	1.30.240.151/07xx	1.30.240.171/0700	1.30.240.161/07xx	1.30.240.181/0700
no	opaque black	1.30.240.151/01xx	1.30.240.171/0100	1.30.240.161/01xx	1.30.240.181/0100

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

Pushbuttons with plastic front ring and white lens are also available with the following front ring colors: red = 03, yellow = 04, green = 05, blue = 06. Other color combinations on request.

Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07.620.011/0000

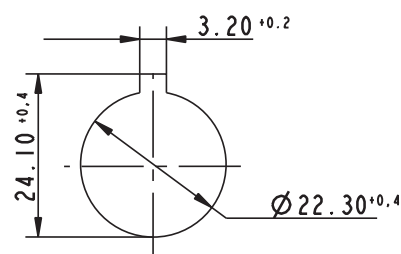
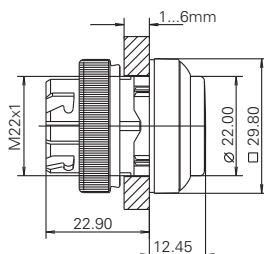
RAFIX
22 QR



RAFIX 22 QR

Pushbutton, protruding lens, square collar

Technical data see page 2 - 91



Panel cut-out to IEC 60947-5-1

→ Illumination	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.251/13xx	1.30.240.271/1300	1.30.240.261/13xx	1.30.240.281/1300
yes	transparent yellow	1.30.240.251/14xx	1.30.240.271/1400	1.30.240.261/14xx	1.30.240.281/1400
yes	transparent green	1.30.240.251/15xx	1.30.240.271/1500	1.30.240.261/15xx	1.30.240.281/1500
yes	transparent blue	1.30.240.251/16xx	1.30.240.271/1600	1.30.240.261/16xx	1.30.240.281/1600
yes	transparent white	1.30.240.251/10xx	1.30.240.271/1000	1.30.240.261/10xx	1.30.240.281/1000
no	opaque red	1.30.240.351/03xx	1.30.240.371/0300	1.30.240.361/03xx	1.30.240.381/0300
no	opaque yellow	1.30.240.351/04xx	1.30.240.371/0400	1.30.240.361/04xx	1.30.240.381/0400
no	opaque green	1.30.240.351/05xx	1.30.240.371/0500	1.30.240.361/05xx	1.30.240.381/0500
no	opaque blue	1.30.240.351/06xx	1.30.240.371/0600	1.30.240.361/06xx	1.30.240.381/0600
no	opaque white	1.30.240.351/02xx	1.30.240.371/0200	1.30.240.361/02xx	1.30.240.381/0200
no	opaque slate-grey	1.30.240.351/07xx	1.30.240.371/0700	1.30.240.361/07xx	1.30.240.381/0700
no	opaque black	1.30.240.351/01xx	1.30.240.371/0100	1.30.240.361/01xx	1.30.240.381/0100

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

Pushbuttons with plastic front ring and white lens are also available with the following front ring colors: red = 03, yellow = 04, green = 05, blue = 06. Other color combinations on request.

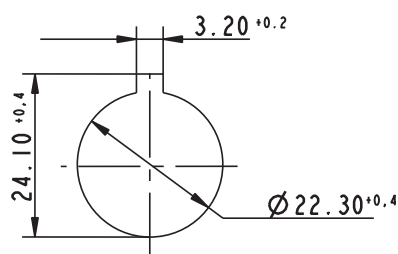
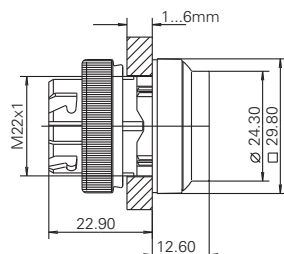
Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.011/0000

RAFIX 22 QR

Pushbutton, protruding front ring, square collar

Technical data see page 2 - 91



Panel cut-out to IEC 60947-5-1



2

RAFIX
22 QR

Illumination	Color of lens	Order no. momentary	
		Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.451/13xx	1.30.240.471/1300
yes	transparent yellow	1.30.240.451/14xx	1.30.240.471/1400
yes	transparent green	1.30.240.451/15xx	1.30.240.471/1500
yes	transparent blue	1.30.240.451/16xx	1.30.240.471/1600
yes	transparent white	1.30.240.451/10xx	1.30.240.471/1000
no	opaque red	1.30.240.551/03xx	1.30.240.571/0300
no	opaque yellow	1.30.240.551/04xx	1.30.240.571/0400
no	opaque green	1.30.240.551/05xx	1.30.240.571/0500
no	opaque blue	1.30.240.551/06xx	1.30.240.571/0600
no	opaque white	1.30.240.551/02xx	1.30.240.571/0200
no	opaque slate-grey	1.30.240.551/07xx	1.30.240.571/0700
no	opaque black	1.30.240.551/01xx	1.30.240.571/0100

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

The protruding collar offers protection against inadvertent operation and thereby fulfils the safety requirements of various machinery manufacturers, particularly in the industry.

Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.011/0000

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS



RAFIX 22 QR Pushbuttons with protective cap

→ Pushbutton with protective cap for use under rugged conditions.

Technical Data

→ General information

Form of lens	flat lens
Color of lens	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	see order block
Mounting depth with contact block without cable	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

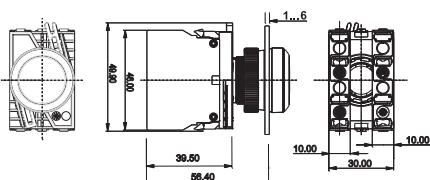
Mounting	ring nut
Contact function	momentary
Illumination	see order block

→ Mechanical characteristics

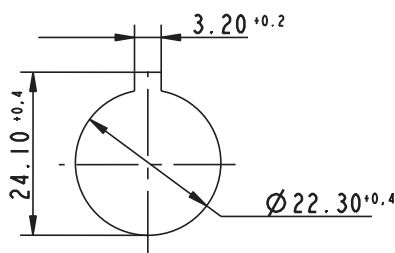
Operating travel	4 mm
Operating force max.	approx. 5 N for 1 switching element
Robustness max.	100 N

→ Other specifications

Operating life (operations)	1,000,000 momentary
Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653), water temp. 23 °C ±3 °C
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



with contact block



Panel cut-out to IEC 60947-5-1

Approvals



UL 508, C22.2 No.
14-M91



2004 Steel Vessel
Rules



Rules for the
Classification of
Steel Ships



Marine, offshore
and industrial
use



German Lloyd's
type approval



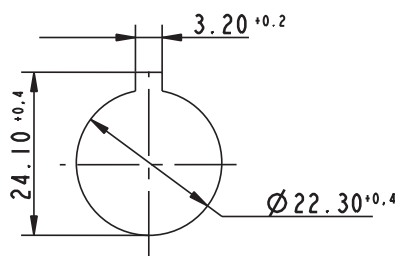
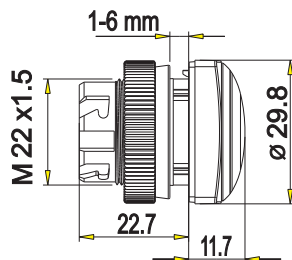
Accessories RAFIX 22 QR - Pushbutton with protective cap

→ Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing IP65, Ø 22.3 mm		-	2 - 79, 2 - 148, 5 - 20
RAFIX 22 QR - Contact blocks with gold contacts		-	2 - 138
RAFIX 22 QR - Contact blocks with silver contacts		-	2 - 135
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 QR

Pushbutton with protective cap, flush lens, round collar

Technical data see page 2 - 98



Panel cut-out to IEC 60947-5-1



2

RAFIX
22 QR

→ Illumination	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.005/13xx	-	-	-
yes	transparent yellow	1.30.240.005/14xx	-	-	-
yes	transparent green	1.30.240.005/15xx	-	-	-
yes	transparent blue	1.30.240.005/16xx	-	-	-
yes	transparent white	1.30.240.005/10xx	-	-	-
no	opaque red	1.30.240.105/03xx	-	-	-
no	opaque yellow	1.30.240.105/04xx	-	-	-
no	opaque green	1.30.240.105/05xx	-	-	-
no	opaque blue	1.30.240.105/06xx	-	-	-
no	opaque white	1.30.240.105/02xx	-	-	-
no	opaque slate-grey	1.30.240.105/07xx	-	-	-
no	opaque black	1.30.240.105/01xx	-	-	-

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) –

RAFIX 22 QR - Pushbutton with protective cap, flush lens, round collar

Pushbutton with protective cap for use under rugged conditions.

Legending on request.

xx = color of front ring: black = 01, silver grey = 08

Accessoires:

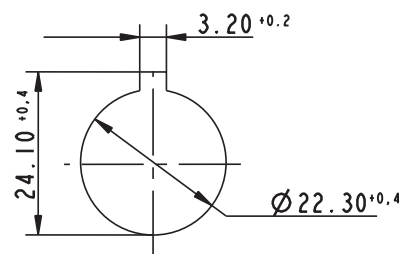
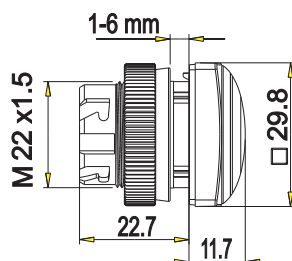
Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.010/0000

Protective cover, suitable for pushbuttons with flush lens: see page 2 - 147



RAFIX 22 QR Pushbutton with protective cap, flush lens, square collar

Technical data see page 2 - 98



Panel cut-out to IEC 60947-5-1

→ Illumination	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	transparent red	1.30.240.055/13xx	-	-	-
yes	transparent yellow	1.30.240.055/14xx	-	-	-
yes	transparent green	1.30.240.055/15xx	-	-	-
yes	transparent blue	1.30.240.055/16xx	-	-	-
yes	transparent white	1.30.240.055/10xx	-	-	-
no	opaque red	1.30.240.155/03xx	-	-	-
no	opaque yellow	1.30.240.155/04xx	-	-	-
no	opaque green	1.30.240.155/05xx	-	-	-
no	opaque blue	1.30.240.155/06xx	-	-	-
no	opaque white	1.30.240.155/02xx	-	-	-
no	opaque slate-grey	1.30.240.155/07xx	-	-	-
no	opaque black	1.30.240.155/01xx	-	-	-

Pushbutton with protective cap for use under rugged conditions.

Legending on request.

xx = color of front ring: black = 01, silver grey = 08

Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.011/0000

RAFIX 22 QR Selector switches

→ The illuminated selector switches are provided with translucent handle markings. These are opaque on the non-illuminated versions. For colored illumination of the translucent handle marking please use contact blocks with lamp sockets and colored LED BA9s (see chapter 5 Accessories).

Technical Data

→ General information

Actuator	handle
Marking of handle	white
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	22.2 mm
Mounting depth with contact block without cable	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illumination	see order block
Rotating angle	see order block

→ Mechanical characteristics

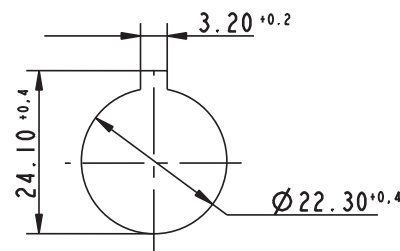
Operating force max.	approx. 5 N for 1 switching element
Torque max.	2 Nm

→ Electrical characteristics

Protection class	II
------------------	----

→ Other specifications

Operating life (operations)	500,000
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



UL 508, C22.2 No. 14-M91



2004 Steel Vessel Rules



Rules for the Classification of Steel Ships



Marine, offshore and industrial use



German Lloyd's type approval



Accessories RAFIX 22 QR - Selector switch

→ Description

Description	Photo	Order no.	Additional accessories see page
BA 9s base (MBC/MCC), filament lamps, shape A, DIN 49851		-	5 - 11
RAFIX - Insulating housing IP65, Ø 22.3 mm		-	2 - 79, 2 - 148, 5 - 20
RAFIX 22 QR - Contact blocks with gold contacts		-	2 - 138

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) –

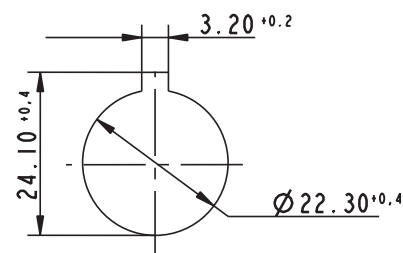
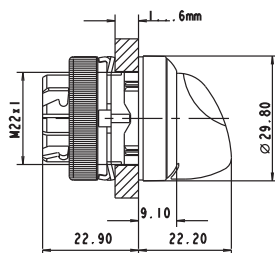
Accessories RAFIX 22 QR - Selector switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 QR - Contact blocks with silver contacts		-	2 - 135
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

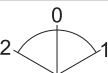
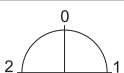
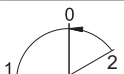


RAFIX 22 QR Selector switch, round collar, short handle

Technical data see page 2 - 101

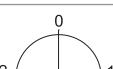
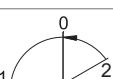


Panel cut-out to IEC 60947-5-1

→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	momentary	1 x 40°		1.30.242.001/22xx	1.30.242.002/2200
yes	momentary	2 x 40°		1.30.242.026/22xx	1.30.242.027/2200
yes	latching	1 x 90°, form L		1.30.242.101/22xx	1.30.242.102/2200
yes	latching	1 x 90°, form V		1.30.242.201/22xx	1.30.242.202/2200
yes	latching	2 x 60°		1.30.242.301/22xx	1.30.242.302/2200
yes	latching	2 x 90°		1.30.242.126/22xx	1.30.242.127/2200
yes	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.426/22xx	1.30.242.427/2200
no	momentary	1 x 40°		1.30.242.501/02xx	1.30.242.502/0200

– Table (continued) –

RAFIX 22 QR - Selector switch, round collar, short handle

→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
no	momentary	2 x 40°		1.30.242.526/02xx	1.30.242.527/0200
no	latching	1 x 90°, form L		1.30.242.601/02xx	1.30.242.602/0200
no	latching	1 x 90°, form V		1.30.242.701/02xx	1.30.242.702/0200
no	latching	2 x 60°		1.30.242.801/02xx	1.30.242.802/0200
no	latching	2 x 90°		1.30.242.626/02xx	1.30.242.627/0200
no	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.926/02xx	1.30.242.927/0200

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08; other colors on request.

Included: Ring nut with claw.

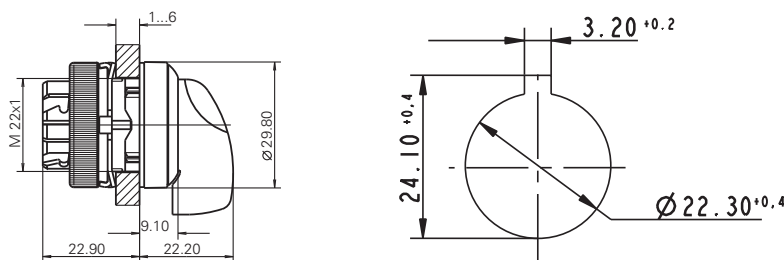
At keylock switches with 3 switching positions (e.g. 2 x 90 degrees), either the left-hand or right-hand contact block is activated, depending on the sense of rotation.

Accessoires:

Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07.620.010/0000

RAFIX 22 QR
Selector switch, round collar,
long handle

Technical data see page 2 - 101



Panel cut-out to IEC 60947-5-1



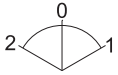
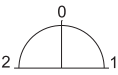
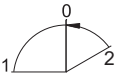
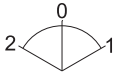
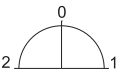
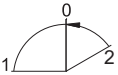
→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	momentary	1 x 40°		1.30.242.011/22xx	1.30.242.012/2200
yes	momentary	2 x 40°		1.30.242.036/22xx	1.30.242.037/2200

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) –

RAFIX 22 QR - Selector switch, round collar, long handle

→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	latching	1 x 90°, form L		1.30.242.111/22xx	1.30.242.112/2200
yes	latching	1 x 90°, form V		1.30.242.211/22xx	1.30.242.212/2200
yes	latching	2 x 60°		1.30.242.311/22xx	1.30.242.312/2200
yes	latching	2 x 90°		1.30.242.136/22xx	1.30.242.137/2200
yes	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.436/22xx	1.30.242.437/2200
no	momentary	1 x 40°		1.30.242.511/02xx	1.30.242.512/0200
no	momentary	2 x 40°		1.30.242.536/02xx	1.30.242.537/0200
no	latching	1 x 90°, form L		1.30.242.611/02xx	1.30.242.612/0200
no	latching	1 x 90°, form V		1.30.242.711/02xx	1.30.242.712/0200
no	latching	2 x 60°		1.30.242.811/02xx	1.30.242.812/0200
no	latching	2 x 90°		1.30.242.636/02xx	1.30.242.637/0200
no	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.936/02xx	1.30.242.937/0200

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08; other colors on request.

Included: Ring nut with claw.

At selector switches with 3 switching positions (e.g. 2 x 90 degrees), either the left-hand or right-hand contact block is activated, depending on the sense of rotation.

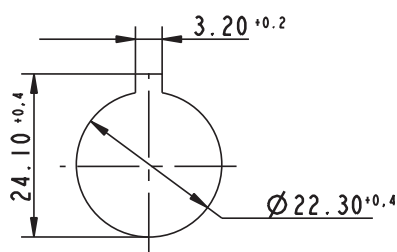
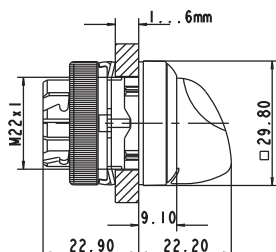
Accessoires:

Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.010/0000

RAFIX 22 QR

Selector switch, square collar, short handle

Technical data see page 2 - 101



Panel cut-out to IEC 60947-5-1



2

RAFIX
22 QR

→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	momentary	1 x 40°		1.30.242.051/22xx	1.30.242.052/2200
yes	momentary	2 x 40°		1.30.242.076/22xx	1.30.242.077/2200
yes	latching	1 x 90°, form L		1.30.242.151/22xx	1.30.242.152/2200
yes	latching	1 x 90°, form V		1.30.242.251/22xx	1.30.242.252/2200
yes	latching	2 x 60°		1.30.242.351/22xx	1.30.242.352/2200
yes	latching	2 x 90°		1.30.242.176/22xx	1.30.242.177/2200
yes	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.476/22xx	1.30.242.477/2200
no	momentary	1 x 40°		1.30.242.551/02xx	1.30.242.552/0200
no	momentary	2 x 40°		1.30.242.576/02xx	1.30.242.577/0200
no	latching	1 x 90°, form L		1.30.242.651/02xx	1.30.242.652/0200
no	latching	1 x 90°, form V		1.30.242.751/02xx	1.30.242.752/0200
no	latching	2 x 60°		1.30.242.851/02xx	1.30.242.852/0200
no	latching	2 x 90°		1.30.242.676/02xx	1.30.242.677/0200
no	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.976/02xx	1.30.242.977/0200

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) –

RAFIX 22 QR - Selector switch, square collar, short handle

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08; other colors on request.

Included: Ring nut with claw.

At selector switches with 3 switching positions (e.g. 2 x 90 degrees), either the left-hand or right-hand contact block is activated, depending on the sense of rotation.

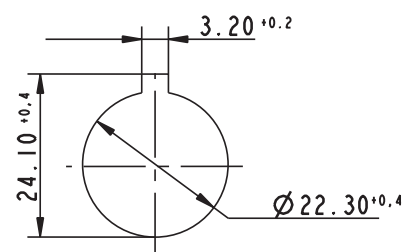
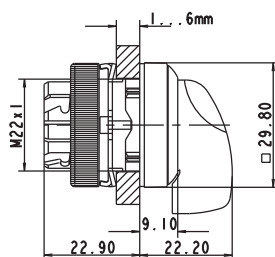
Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.011/0000



RAFIX 22 QR Selector switch, square collar, long handle

Technical data see page 2 - 101

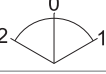
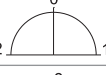
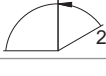


Panel cut-out to IEC 60947-5-1

→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	momentary	1 x 40°		1.30.242.061/22xx	1.30.242.062/2200
yes	momentary	2 x 40°		1.30.242.086/22xx	1.30.242.087/2200
yes	latching	1 x 90°, form L		1.30.242.161/22xx	1.30.242.162/2200
yes	latching	1 x 90°, form V		1.30.242.261/22xx	1.30.242.262/2200
yes	latching	2 x 60°		1.30.242.361/22xx	1.30.242.362/2200
yes	latching	2 x 90°		1.30.242.186/22xx	1.30.242.187/2200
yes	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.486/22xx	1.30.242.487/2200
no	momentary	1 x 40°		1.30.242.561/02xx	1.30.242.562/0200
no	momentary	2 x 40°		1.30.242.586/02xx	1.30.242.587/0200
no	latching	1 x 90°, form L		1.30.242.661/02xx	1.30.242.662/0200

– Table (continued) –

RAFIX 22 QR - Selector switch, square collar, long handle

→ Illumination	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
no	latching	1 x 90°, form V		1.30.242.761/02xx	1.30.242.762/0200
no	latching	2 x 60°		1.30.242.861/02xx	1.30.242.862/0200
no	latching	2 x 90°		1.30.242.686/02xx	1.30.242.687/0200
no	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.242.986/02xx	1.30.242.987/0200

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08; other colors on request.

Included: Ring nut with claw.

At selector switches with 3 switching positions (e.g. 2 x 90 degrees), either the left-hand or right-hand contact block is activated, depending on the sense of rotation.

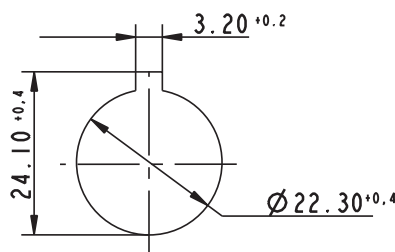
Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07.620.011/0000

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

RAFIX 22 QR Keylock switches



Panel cut-out to IEC 60947-5-1

2

Approvals



UL 508, C22.2
No. 14-M91



2004 Steel Vessel
Rules



Rules for the
Classification of
Steel Ships



Marine, offshore
and industrial
use



Type approval



→ The locking systems we use are created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Technical Data

→ General information

Actuator	Key
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	30.6 mm
Mounting depth with contact block without cable	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illumination	no
Lock	RONIS
Wafers	4
Lock type	see order block
Main key	no
Symmetric key	no
Rotating angle	see order block
Key removal position	see order block

→ Mechanical characteristics

Operating force max.	approx. 5 N for 1 switching element
Torque max.	2 Nm

→ Electrical characteristics

Protection class	II
------------------	----

→ Other specifications

Operating life (operations)	300,000 momentary / 50,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes

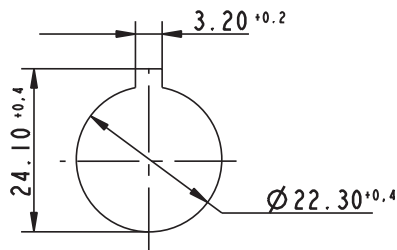
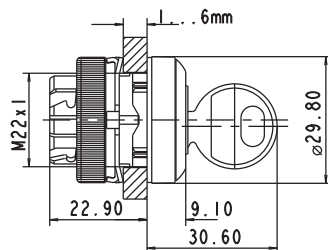
Accessories RAFIX 22 QR - Keylock switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing IP65, Ø 22.3 mm		-	2 - 79, 2 - 148, 5 - 20
RAFIX 22 QR - Contact blocks with gold contacts		-	2 - 138
RAFIX 22 QR - Contact blocks with silver contacts		-	2 - 135
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Spare key RONIS 455, delivery content 2 keys		5.58.017.001/0000	-
Spare key RONIS 1122E, delivery content 2 keys		5.58.017.403/0000	-
Spare key RONIS 421, delivery content 2 keys		5.58.017.421/0000	-

RAFIX 22 QR

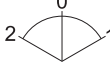
Keylock switch, round collar

Technical data see page 2 - 108



Panel cut-out to IEC 60947-5-1

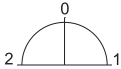
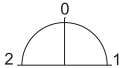
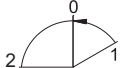
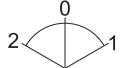
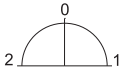
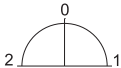
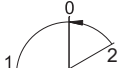
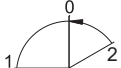
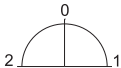
RAFIX
22 QR

→ Lock type	Rotating angle	Contact function	Key removal position	Rotating angle	Order no.	
					Plastic front ring	Metallized front ring
421	1 x 40°	momentary	0		1.30.245.003/xxxx	1.30.245.004/0000
421	2 x 40°	momentary	0		1.30.245.103/xxxx	1.30.245.104/0000
421	1 x 90°, form L	latching	0		1.30.245.203/xxxx	1.30.245.204/0000
421	1 x 90°, form V	latching	0		1.30.245.303/xxxx	1.30.245.304/0000
421	1 x 90°, form V	latching	0+1		1.30.245.323/xxxx	1.30.245.324/0000
421	2 x 60°	latching	0+1+2		-	1.30.245.734/0000

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

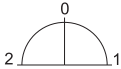
– Table (continued) –
RAFIX 22 QR - Keylock switch, round collar

→ Lock type	Rotating angle	Contact function	Key removal position	Rotating angle	Order no.	
					Plastic front ring	Metallized front ring
421	2 x 90°	latching	0		1.30.245.403/xxxx	1.30.245.404/0000
421	2 x 90°	latching	0+1+2		1.30.245.433/xxxx	1.30.245.434/0000
421	1 x 90° and 1 x 40°	latching 1 x 90° and momentary 1 x 40°	0+2		-	1.30.245.524/0000
455	1 x 40°	momentary	0		1.30.245.001/xxxx	1.30.245.002/0000
455	2 x 40°	momentary	0		1.30.245.101/xxxx	1.30.245.102/0000
455	1 x 90°, form L	latching	0		1.30.245.201/xxxx	1.30.245.202/0000
455	1 x 90°, form L	latching	0+1		1.30.245.221/xxxx	1.30.245.222/0000
455	1 x 90°, form V	latching	0		1.30.245.301/xxxx	1.30.245.302/0000
455	1 x 90°, form V	latching	0+1		1.30.245.321/xxxx	1.30.245.322/0000
455	2 x 60°	latching	0+1+2		1.30.245.731/xxxx	1.30.245.732/0000
455	2 x 90°	latching	0+1+2		1.30.245.431/xxxx	1.30.245.432/0000
455	2 x 90°	latching	0		1.30.245.401/xxxx	1.30.245.402/0000
455	1 x 90° and 1 x 40°	latching 1 x 90° and momentary 1 x 40°	0		-	1.30.245.502/0000
455	1 x 90° and 1 x 40°	latching 1 x 90° and momentary 1 x 40°	0+2		-	1.30.245.522/0000
1122E	1 x 40°	momentary	0		1.30.245.005/xxxx	1.30.245.006/0000
1122E	2 x 40°	momentary	0		1.30.245.105/xxxx	1.30.245.106/0000
1122E	1 x 90°, form L	latching	0		1.30.245.205/xxxx	1.30.245.206/0000
1122E	1 x 90°, form V	latching	0		1.30.245.305/xxxx	1.30.245.306/0000
1122E	1 x 90°, form V	latching	0+1		1.30.245.325/xxxx	1.30.245.326/0000
1122E	2 x 90°	latching	0		1.30.245.405/xxxx	1.30.245.406/0000

2

RAFIX
22 QR

– Table (continued) –
RAFIX 22 QR - Keylock switch, round collar

→ Lock type	Rotating angle	Contact function	Key removal position	Rotating angle	Order no.	
					Plastic front ring	Metallized front ring
1122E	2 x 90°	latching	0+1+2		1.30.245.435/xxxx	1.30.245.436/0000

xxxx = Front ring color: black = 0100, slate grey = 0700, silver grey = 0800.
Other versions on request.

Included: Ring nut with claw.

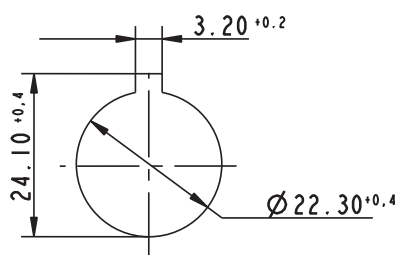
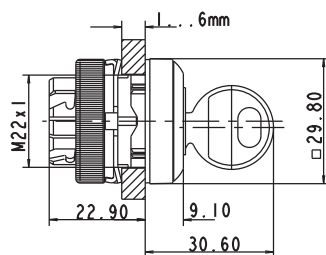
On selector switches with 3 switching positions (e.g. 2 x 90 degrees), either the left-hand or right-hand contact block is activated, depending on the sense of rotation.

Accessoires:

Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07620.010/0000

RAFIX 22 QR Keylock switch, square collar

Technical data see page 2 - 108



Panel cut-out to IEC 60947-5-1

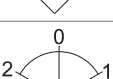
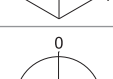
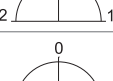
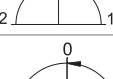
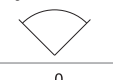
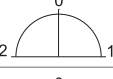


→ Lock type	Rotating angle	Contact function	Key removal position	Rotating angle	Order no.	
					Plastic front ring	Metallized front ring
421	1 x 40°	momentary	0		1.30.245.053/xxxx	1.30.245.054/0000
421	2 x 40°	momentary	0		1.30.245.153/xxxx	1.30.245.154/0000
421	1 x 90°, form L	latching	0		1.30.245.253/xxxx	1.30.245.254/0000
421	1 x 90°, form V	latching	0		1.30.245.353/xxxx	1.30.245.354/0000
421	1 x 90°, form V	latching	0+1		-	1.30.245.374/0000
421	2 x 90°	latching	0		1.30.245.453/xxxx	1.30.245.454/0000
421	2 x 90°	latching	0+1+2		1.30.245.483/xxxx	1.30.245.484/0000

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) –
RAFIX 22 QR - Keylock switch, square collar

→ Lock type	Rotating angle	Contact function	Key removal position	Rotating angle	Order no.	
					Plastic front ring	Metallized front ring
455	1 x 40°	momentary	0		1.30.245.051/xxxx	1.30.245.052/0000
455	2 x 40°	momentary	0		1.30.245.151/xxxx	1.30.245.152/0000
455	1 x 90°, form L	latching	0		1.30.245.251/xxxx	1.30.245.252/0000
455	1 x 90°, form L	latching	0+1		1.30.245.271/xxxx	1.30.245.272/0000
455	1 x 90°, form V	latching	0		1.30.245.351/xxxx	1.30.245.352/0000
455	1 x 90°, form V	latching	0+1		1.30.245.371/xxxx	1.30.245.372/0000
455	2 x 60°	latching	0+1+2		1.30.245.781/xxxx	1.30.245.782/0000
455	2 x 90°	latching	0+1+2		1.30.245.481/xxxx	1.30.245.482/0000
455	2 x 90°	latching	0		1.30.245.451/xxxx	1.30.245.452/0000
455	1 x 90° and 1 x 40°	latching 1 x 90° and momentary 1 x 40°	0+2		-	1.30.245.572/0000
1122E	1 x 40°	momentary	0		1.30.245.055/xxxx	1.30.245.056/0000
1122E	2 x 40°	momentary	0		1.30.245.155/xxxx	1.30.245.156/0000
1122E	1 x 90°, form L	latching	0		1.30.245.255/xxxx	1.30.245.256/0000
1122E	1 x 90°, form V	latching	0		1.30.245.355/xxxx	1.30.245.356/0000
1122E	1 x 90°, form V	latching	0+1		1.30.245.375/xxxx	1.30.245.376/0000
1122E	2 x 90°	latching	0		1.30.245.455/xxxx	1.30.245.456/0000
1122E	2 x 90°	latching	0+1+2		1.30.245.485/xxxx	1.30.245.486/0000

xxxx = Front ring color: black = 0100, slate grey = 0700, silver grey = 0800.

Other versions on request.

Included: Ring nut with claw.

On keylock switches with 3 switching positions (e.g. 2 x 90 degrees), either the left-hand or right-hand contact block is activated, depending on the sense of rotation.

– Table (continued) –

RAFIX 22 QR - Keylock switch, square collar

Accessoires:

Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3.6 mm: 5.07.620.011/0000

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS



RAFIX 22 QR Mushroom-headed pushbuttons

Technical Data

→ General information

Actuator	mushroom
Color of mushroom	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	20.1 mm
Mounting depth	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illuminability	see order block

→ Mechanical characteristics

Operating force max.	approx. 5 N for 1 switching element
Robustness max.	100 N

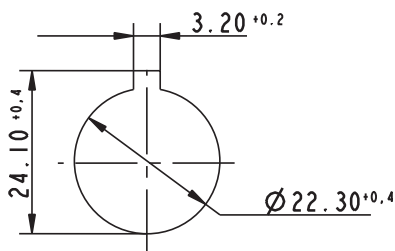
→ Electrical characteristics

Protection class	-
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→ Other specifications

Operating life (operations)	1,000,000
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes

2

RAFIX
22 QR

Panel cut-out to IEC 60947-5-1

Approvals



UL 508, C22.2 No.
14-M91



2004 Steel Vessel
Rules



Rules for the
Classification of
Steel Ships



Marine, offshore
and industrial
use



German Lloyd's
type approval



Accessories RAFIX 22 QR - Mushroom-headed pushbutton

→ Description

Description	Photo	Order no.	Additional accessories see page
RAFIX - Insulating housing IP65, Ø 22.3 mm		-	2 - 79, 2 - 148, 5 - 20
RAFIX 22 QR - Contact blocks with gold contacts		-	2 - 138
RAFIX 22 QR - Contact blocks with silver contacts		-	2 - 135

– Table (continued) –

Accessories RAFIX 22 QR - Mushroom-headed pushbutton

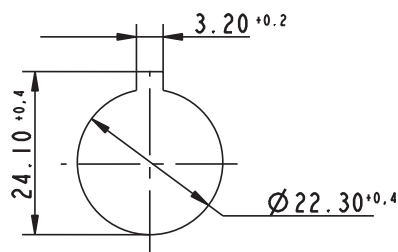
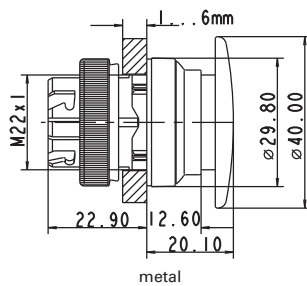
→ Description	Photo	Order no.	Additional accessories see page
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 QR

Mushroom-headed pushbutton

40 mm, round collar

Technical data see page 2 - 114



Panel cut-out to IEC 60947-5-1



2

RAFIX
22 QR

→ Illuminability	Color of mushroom	Color of front ring	Contact function	Order no.
no	opaque red	plastic slate-grey	momentary	1.30.246.501/0307
no	opaque red	metal	momentary	1.30.246.502/0300
no	opaque black	plastic slate-grey	momentary	1.30.246.501/0107
no	opaque black	metal	momentary	1.30.246.502/0100

xx = Front ring color: slate grey = 07

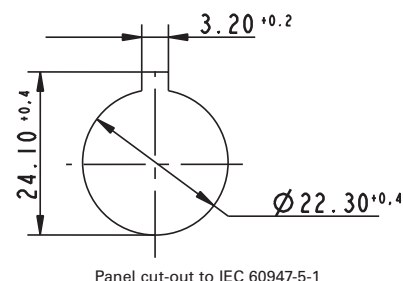
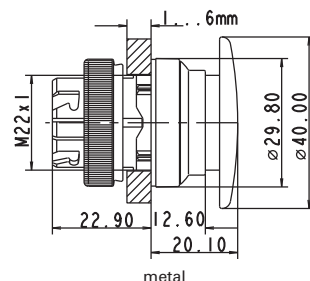
CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS



RAFIX 22 QR Mushroom-headed pushbutton 40 mm, illuminated, round collar

Technical data see page 2 - 114



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of mushroom	Color of front ring	Contact function	Order no.
yes	opaque red/transparent red	plastic slate-grey	momentary	1.30.246.001/0307
yes	opaque red/transparent red	metal	momentary	1.30.246.002/0300

RAFIX
22 QR

xx = Front ring color: slate grey = 07

Accessoires:

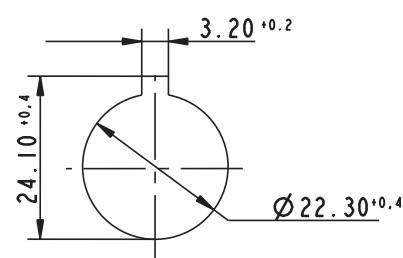
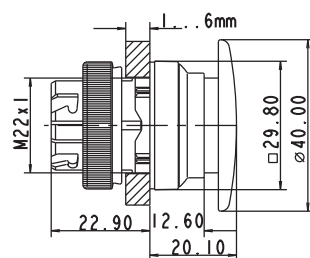
BA 9s base (MBC/MCC), filament lamp, shape A, DIN 49851: see page 5 - 11

Socket BA 9s (MBC/MCC), LED superbright: see page 5 - 8



RAFIX 22 QR Mushroom-headed pushbutton 40 mm, square collar

Technical data see page 2 - 114



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of mushroom	Color of front ring	Contact function	Order no.
no	opaque red	plastic slate-grey	momentary	1.30.246.551/0307
no	opaque red	plastic slate-grey	momentary	1.30.246.551/0107
no	opaque red	plastic silver	momentary	1.30.246.551/0308
no	opaque red	metal	momentary	1.30.246.552/0300
no	opaque red	metal	momentary	1.30.246.552/0100

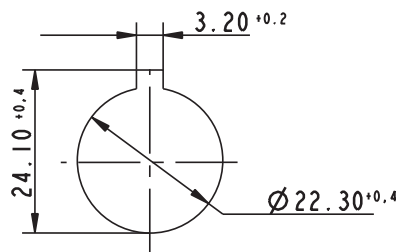
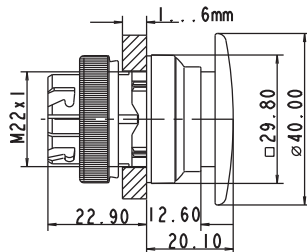
xx = Front ring color: slate grey = 07

RAFIX 22 QR

Mushroom-headed pushbutton

40 mm, illuminated, square collar

Technical data see page 2 - 114



Panel cut-out to IEC 60947-5-1



2

→ Illuminability	Color of mushroom	Color of front ring	Contact function	Order no.
yes	opaque red/transparent red	plastic slate-grey	momentary	1.30.246.051/0307
yes	opaque red/transparent red	plastic silver-gray	momentary	1.30.246.051/0308
yes	opaque red/transparent red	metal	momentary	1.30.246.052/0300

xx = Front ring color: slate grey = 07

Accessoires:

BA 9s base (MBC/MCC), filament lamp, shape A, DIN 49851: see page 5 - 11

Socket BA 9s (MBC/MCC), LED superbright: see page 5 - 8

RAFIX
22 QR

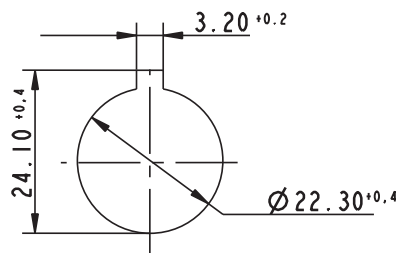
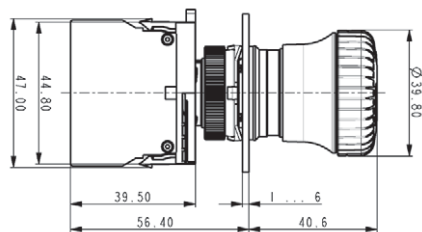
CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS



RAFIX 22 QR Emergency stop pushbuttons, dupe-proof to EN ISO 13850

2



Panel cut-out to IEC 60947-5-1

Approvals



UL 508, C22.2
No. 14-M91



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Rules



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Marine, offshore
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use



German Lloyd's
type approval



- The emergency stop pushbuttons comply with IEC 60 947 and VDE 0113 Part 1.

They are designed dupe-proof according to EN ISO 13850 with a positive mechanical movement sequence. A certain operating force must be exerted at the action point in order to prevent inadvertent operation.

The pushbutton latches when pressed.

The special shape of the actuator prevents the emergency stop pushbutton from being blocked. This means that the emergency stop process - once initiated - cannot be impeded by any jamming objects.

Original operating instructions see Appendix.

Technical Data

→ General information

Actuator	mushroom
Color of mushroom	see order block
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 29.8 mm
Overall height	see order block
Mounting depth with contact block without cable	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	-

→ Mechanical design

Mounting	ring nut
Contact function	latching
Illuminability	see order block
Reset	see order block
Lock type	see order block

→ Mechanical characteristics

Entsperr-Kraft	see order block
Operating force max.	approx. 5 N for 1 switching element
Robustness max.	100 N
Robustness	acc. to IEC 60947-5-5

→ Other specifications

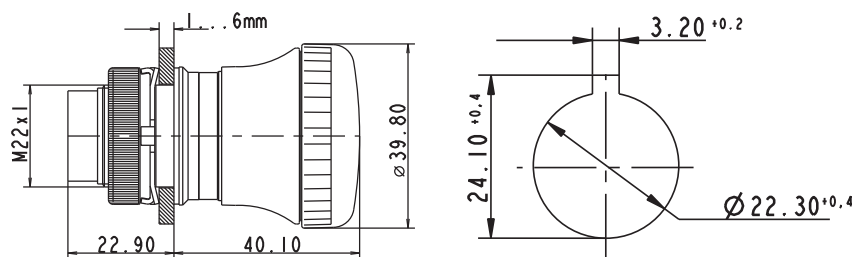
Operating life (operations)	see order block
Degree of protection from front side	see order block
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 QR - Emergency stop pushbutton, dupe-proof to EN ISO 13850

→ Description	Photo	Order no.	Additional accessories see page
Emergency stop label, Ø 22.3 mm		-	2 - 82, 2 - 149, 2 - 264, 5 - 21
RAFIX 22 QR - Contact blocks with gold contacts		-	2 - 138
RAFIX 22 QR - Contact blocks with silver contacts		-	2 - 135
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, yellow/yellow		1.20.810.202/0000	2 - 79, 2 - 148, 5 - 20
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 QR Emergency stop pushbutton

Technical data see page 2 - 118



Panel cut-out to IEC 60947-5-1



→ Degree of protection from front side	Reset	Illuminability	Operating life (operations)	Lock type	Order no.
IP65 (DIN EN 60529)	by clockwise rotation	no	100,000	-	1.30.243.501/0300

Included: Ring nut with claw.

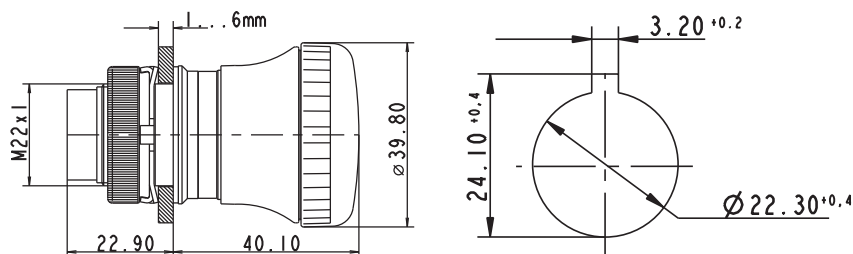
Switching position indication: In the non-operated condition, a green ring is visible on the side.

For E-stop pushbuttons max. 2 contact block units may be used (eventually with multiple contacts). The middle coupling position may only be used for lamp sockets / LED elements.



RAFIX 22 QR Emergency stop pushbutton, with indication

Technical data see page 2 - 118



Panel cut-out to IEC 60947-5-1

→ Degree of protection from front side	Reset	Illuminability	Operating life (operations)	Lock type	Order no.
IP65 (DIN EN 60529)	by clockwise rotation	no	100,000	-	1.30.243.601/0300

RAFIX
22 QR

Included: Ring nut with claw.

Switching position indication: In the non-operated condition, a green ring is visible on the side.

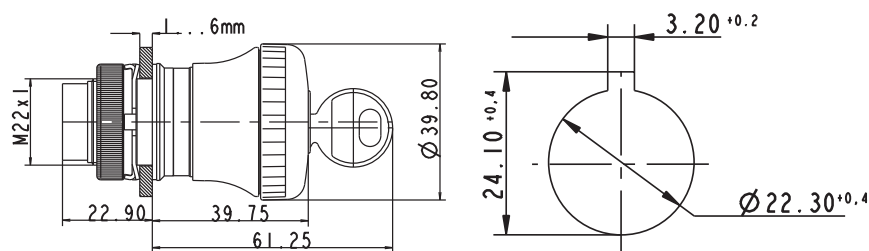
This switching position is visible in addition from the front; a mechanical indicator integrated into the mushroom head changes from green to red when actuated.

For E-stop pushbuttons max. 2 contact block units may be used (eventually with multiple contacts). The middle coupling position may only be used for lamp sockets / LED elements.



RAFIX 22 QR Emergency stop pushbutton, with keylock

Technical data see page 2 - 118



Panel cut-out to IEC 60947-5-1

→ Degree of protection from front side	Reset	Illuminability	Operating life (operations)	Lock type	Order no.
IP40 (DIN EN 60529)	by clockwise rotation	no	50,000	421	1.30.243.702/0300
IP40 (DIN EN 60529)	by clockwise rotation	no	50,000	455	1.30.243.701/0300
IP40 (DIN EN 60529)	by clockwise rotation	no	50,000	1122E	1.30.243.703/0300

Included: Ring nut with claw, 2 keys.

– Table (continued) –**RAFIX 22 QR - Emergency stop pushbutton, with keylock**

Switching position indication: In the non-operated condition, a green ring is visible on the side.

Once actuated, the emergency stop pushbutton can only be reset with the key.

For E-stop pushbuttons max. 2 contact block units may be used (eventually with multiple contacts). The middle coupling position may only be used for lamp sockets / LED elements.

The locking systems we use are created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Accessoires:

Spare key RONIS 1122E, delivery content 2 keys: 5.58.017.403/0000

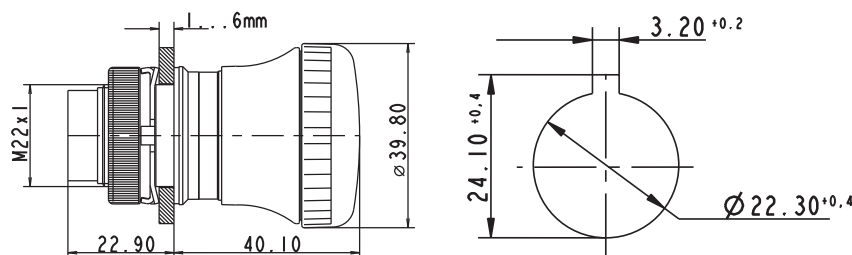
Spare key RONIS 421, delivery content 2 keys: 5.58.017.421/0000

Spare key RONIS 455, delivery content 2 keys: 5.58.017.001/0000

RAFIX 22 QR

Emergency stop pushbutton, illuminable

Technical data see page 2 - 118



Panel cut-out to IEC 60947-5-1



2

RAFIX
22 QR

→ Degree of protection from front side	Reset	Illuminability	Operating life (operations)	Lock type	Order no.
IP65 (DIN EN 60529)	by clockwise rotation	yes	100,000	-	1.30.243.001/0300

Included: Ring nut with claw.

Switching position indication: In the non-operated condition, a green ring is visible on the side.

For E-stop pushbuttons max. 2 contact block units may be used (eventually with multiple contacts). The middle coupling position may only be used for lamp sockets / LED elements.

Accessoires:

BA 9s base (MBC/MCC), filament lamp, shape A, DIN 49851: see page 5 - 11

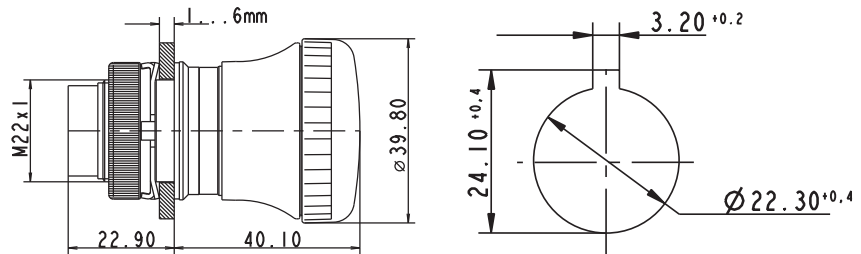
Socket BA 9s (MBC/MCC), LED superbright: see page 5 - 8



RAFIX 22 QR

Emergency stop pushbutton, reset by pulling

Technical data see page 2 - 118



Panel cut-out to IEC 60947-5-1

→ Degree of protection from front side	Reset	Illuminability	Operating life (operations)	Lock type	Order no.
IP65 (DIN EN 60529)	by pulling	no	100,000	-	1.30.243.901/0300

Included: Ring nut with claw.

Switching position indication: In the non-operated condition, a green ring is visible on the side.

For E-stop pushbuttons max. 2 contact block units may be used (eventually with multiple contacts). The middle coupling position may only be used for lamp sockets / LED elements.

2

RAFIX
22 QR

RAFIX 22 QR

Toggle switches

Technical Data

→ General information

Actuator	toggle
Color of toggle	opaque white
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	22.2 mm
Mounting depth	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	latching
Illuminability	no

→ Mechanical characteristics

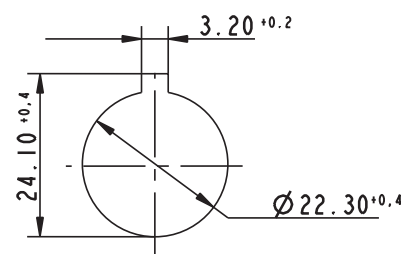
Robustness max.	100 N
-----------------	-------

→ Electrical characteristics

Protection class	-
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→ Other specifications

Operating life (operations)	100,000
Degree of protection	IP54 (DIN EN 60529)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals

UL 508, C22.2 No.
14-M912004 Steel Vessel
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type approval

Accessories RAFIX 22 QR - Toggle switch

→ Description

RAFIX 22 QR - Contact block with gold contacts, with coupling,
without lamp socket, screw terminals, 1 NC + 1 NO

1.20.124.117/0000

Additional acces-
sories see page

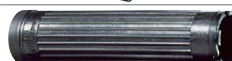
2 - 140

RAFIX 22 QR - Contact block with gold contacts, with coupling,
without lamp socket, spring-type terminals, 1 NO

1.20.125.102/0000

2 - 140

Fixing spanner for ring nut



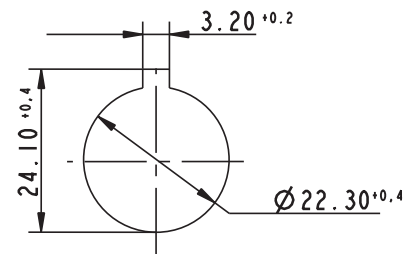
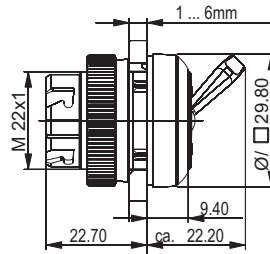
5.05.800.062/0000

2 - 145, 2 - 261,
5 - 25



RAFIX 22 QR Toggle switch, round collar

Technical data see page 2 - 123



Panel cut-out to IEC 60947-5-1

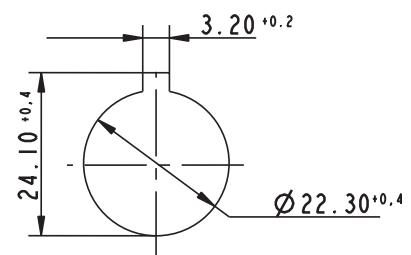
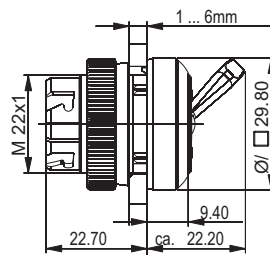
→ Illuminability	Color of toggle	Color of front ring	Contact function	Order no.
no	opaque white	plastic black	latching	1.30.247.501/0201
no	opaque white	plastic slate-grey	latching	1.30.247.501/0207
no	opaque white	plastic silver-gray	latching	1.30.247.501/0208
no	opaque white	metal	latching	1.30.247.502/0200

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08



RAFIX 22 QR Toggle switch, square collar

Technical data see page 2 - 123



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of toggle	Color of front ring	Contact function	Order no.
no	opaque white	plastic black	latching	1.30.247.551/0201
no	opaque white	plastic slate-grey	latching	1.30.247.551/0207
no	opaque white	plastic silver-gray	latching	1.30.247.551/0208
no	opaque white	metal	latching	1.30.247.552/0200

xx = Front ring color: black = 01, slate grey = 07, silver grey = 08

RAFIX 22 QR

Twin pushbuttons

- Lens legends are oriented for vertical installation of the twin pushbutton. Only the signal indicator is illuminated on twin pushbuttons prepared for illumination. This area is opaque slate grey on versions which cannot be illuminated.

Technical Data

→ General information

Legending	see order block
Color of lens	opaque green/opaque red
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	59.6 x 29.8 mm
Overall height	9.1 mm
Mounting depth with contact block without cable	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	-

→ Mechanical design

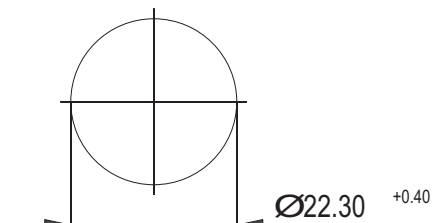
Mounting	ring nut
Contact function	momentary
Illuminability	see order block

→ Mechanical characteristics

Operating force max.	approx. 5 N for 1 switching element
Robustness max.	100 N

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut out to IEC 60947-5-1

Approvals



UL 508, C22.2 No. 14-M91



2004 Steel Vessel Rules



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German Lloyd's type approval



Accessories RAFIX 22 QR - Twin pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 QR - Contact block with silver contacts, with coupling and lamp socket, screw terminals, 1 NO, 1 NC		1.20.124.025/0000	-
RAFIX 22 QR - Contact block with gold contacts, with coupling and lamp socket, spring-type terminals, 1 NO, 1 NC		1.20.125.125/0000	-

For other contact blocks, refer to the chapter „Contact blocks“; for additional accessories, refer to „RAFIX 22 QR special accessories“

CONTROL COMPONENTS

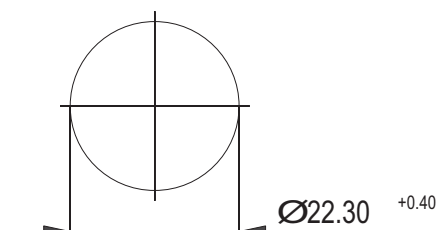
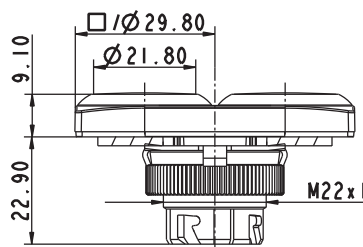
RAFIX 22 QR - ACTUATORS AND INDICATORS



Illuminated area

RAFIX 22 QR Twin pushbutton, oval collar

Technical data see page 2 - 125



Panel cut out to IEC 60947-5-1

2

→ Illuminability	Color of lens	Legending	Color of front ring	Order no.
yes	opaque green/opaque red	none	slate-grey	1.30.241.001/2207
yes	opaque green/opaque red	red 0, green I	slate-grey	1.30.241.002/2207

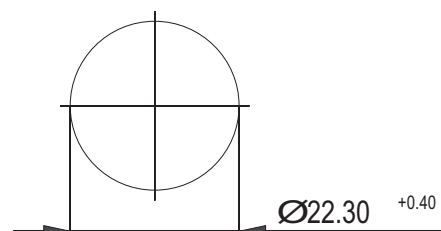
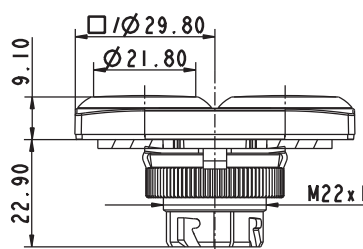
Either the left-hand or right-hand contact block is actuated, depending on the button pressed. For illuminated versions the centre position of the coupling is reserved for the lamp socket. A third contact block arranged in the centre would be actuated by either button.

RAFIX
22 QR



RAFIX 22 QR Twin pushbutton, rectangular collar

Technical data see page 2 - 125



Panel cut out to IEC 60947-5-1

→ Illuminability	Color of lens	Legending	Color of front ring	Order no.
yes	opaque green/opaque red	none	slate-grey	1.30.241.051/2207
yes	opaque green/opaque red	red 0, green I	slate-grey	1.30.241.052/2207

Either the left-hand or right-hand contact block is actuated, depending on the button pressed. For illuminated versions the centre position of the coupling is reserved for the lamp socket. A third contact block arranged in the centre would be actuated by either button.

RAFIX 22 QR

Potentiometer drives

Technical Data

→ General information

Actuator	knob
Color of knob	see order block
Front ring	see order block
Form of collar	see order block

→ Dimensions

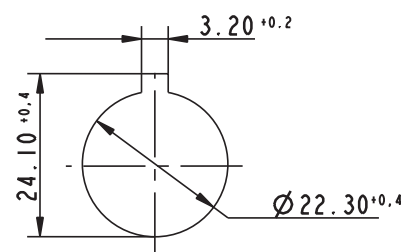
Dimensions of collar	see order block
Overall height	26.2 mm
Mounting depth	according to potentiometer
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

Mounting	ring nut
----------	----------

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals

ABS

2004 Steel Vessel Rules



Rules for the Classification of Steel Ships



Marine, offshore and industrial use



German Lloyd's type approval

Accessories RAFIX 22 QR - Potentiometer drive

→ Description

Description	Photo	Order no.	Additional accessories see page
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

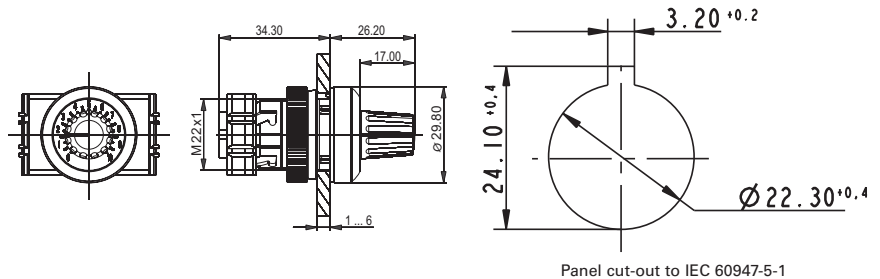
CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS



RAFIX 22 QR Potentiometer drive, round collar

Technical data see page 2 - 127



→ Front ring	Color of knob	Order no.
plastic slate-grey	opaque slate-grey	1.30.248.001/0700

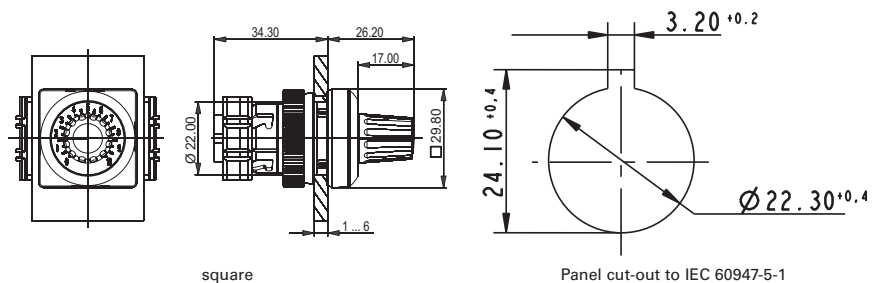
For potentiometers with 6 mm shaft diameter and 50 mm shaft length. Potentiometer not included.

RAFIX
22 QR



RAFIX 22 QR Potentiometer drive, square collar

Technical data see page 2 - 127



→ Front ring	Color of knob	Order no.
plastic slate-grey	opaque slate-grey	1.30.248.021/0700

For potentiometers with 6 mm shaft diameter and 50 mm shaft length. Potentiometer not included.

RAFIX 22 QR

Buzzers

Technical Data

→ General information

Form of lens	flat lens
Color of lens	opaque slate-grey
Form of collar	see order block
Sound	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	9.8 mm
Mounting depth	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

Mounting	ring nut
----------	----------

→ Electrical characteristics

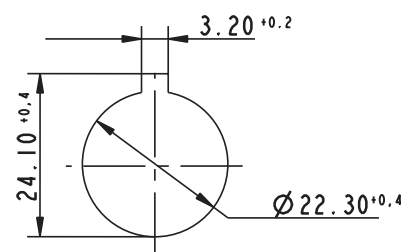
Operating voltage DC	see order block
Input current	see order block

→ Acoustic characteristics

Sonic pressure, 1 m distance min.	see order block
Sound frequency	see order block

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



2004 Steel Vessel Rules



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German Lloyd's type approval

Accessories RAFIX 22 QR - Buzzer

→ Description

Description	Photo	Order no.	Additional accessories see page
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

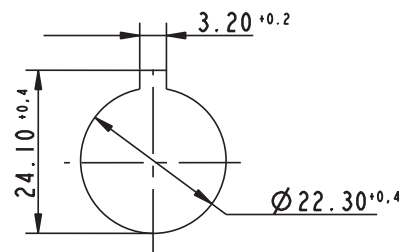
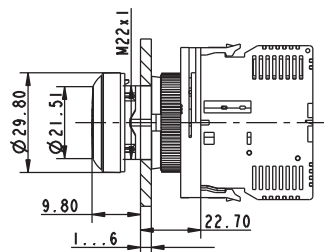
CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS



RAFIX 22 QR Buzzer, round collar

Technical data see page 2 - 129



Panel cut-out to IEC 60947-5-1

2

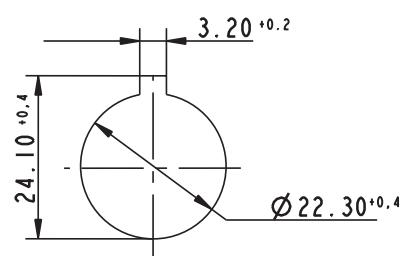
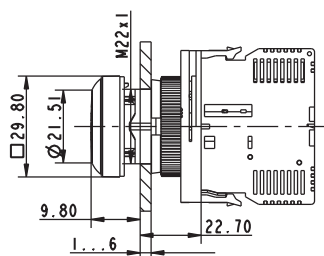
→ Operating voltage DC	Input current	Sound	Sonic pressure, 1 m distance min.	Sound frequency	Order no.
12 V	25 mA	continuos beep	70 dB	2400 - 3100 Hz	1.30.249.002/0000
24 V	25 mA	continuos beep	70 dB	2400 - 3100 Hz	1.30.249.001/0000

RAFIX
22 QR



RAFIX 22 QR Buzzer, square collar

Technical data see page 2 - 129



Panel cut-out to IEC 60947-5-1

→ Operating voltage DC	Input current	Sound	Sonic pressure, 1 m distance min.	Sound frequency	Order no.
12 V	25 mA	continuos beep	70 dB	2400 - 3100 Hz	1.30.249.022/0000
24 V	25 mA	continuos beep	70 dB	2400 - 3100 Hz	1.30.249.021/0000

RAFIX 22 QR

Signal indicators

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Legend insert accommodation	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	see order block
Mounting depth	56.4 mm
Mounting hole	Ø 22.3 mm
Mounting grid	50 x 30 mm

→ Mechanical design

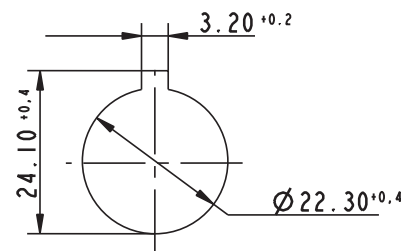
Mounting	ring nut
Illuminability	yes

→ Electrical characteristics

Protection class	-
------------------	---

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

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type approval

Accessories RAFIX 22 QR - Signal indicator

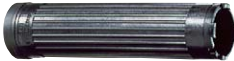
→ Description

Description	Photo	Order no.	Additional accessories see page
BA 9s base (MBC/MCC), filament lamps, shape A, DIN 49851		-	5 - 11
RAFIX - Insulating housing IP65, Ø 22.3 mm		-	2 - 79, 2 - 148, 5 - 20
RAFIX 22 QR - Lamp sockets BA 9s (MBC/MCC)		-	2 - 141

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) – Accessories RAFIX 22 QR - Signal indicator

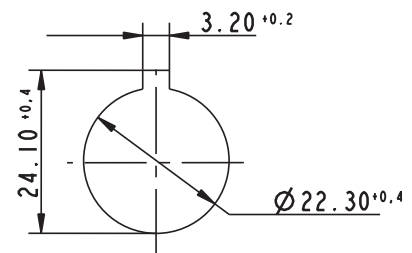
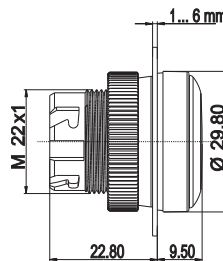
→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 QR - LED unit		-	2 - 143
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

2

RAFIX
22 QR

RAFIX 22 QR Signal indicator, flat, round collar, for legend inserts

Technical data see page 2 - 131



Panel cut-out to IEC 60947-5-1

→ Color of lens	Form of collar	Order no.
transparent red	round	1.74.505.501/1300
transparent yellow	round	1.74.505.501/1400
transparent green	round	1.74.505.501/1500
transparent blue	round	1.74.505.501/1600
transparent colorless	round	1.74.505.501/1000

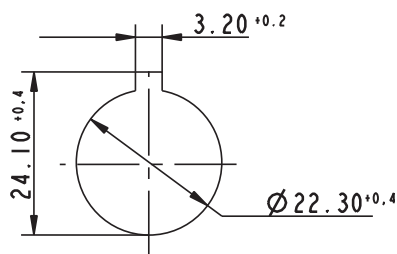
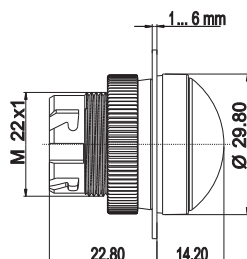
Accessoires:

Legend insert without legend, use only in combination with transparent lenses.: 5.70.803.000/2000

RAFIX 22 QR

Signal indicator, high, round collar

Technical data see page 2 - 131



Panel cut-out to IEC 60947-5-1



2

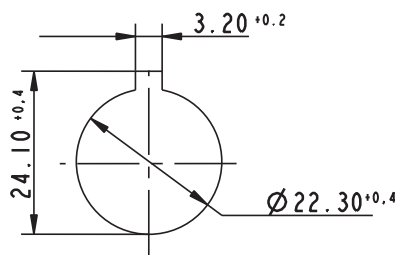
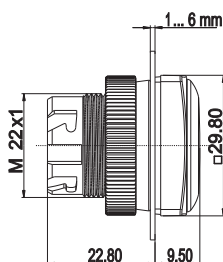
RAFIX
22 QR

→ Color of lens	Form of collar	Order no.
transparent red	round	1.74.505.511/1300
transparent yellow	round	1.74.505.511/1400
transparent green	round	1.74.505.511/1500
transparent blue	round	1.74.505.511/1600
transparent colorless	round	1.74.505.511/1000

RAFIX 22 QR

Signal indicator, flat, square collar, for legend inserts

Technical data see page 2 - 131



Panel cut-out to IEC 60947-5-1



→ Color of lens	Form of collar	Order no.
transparent red	square	1.74.505.551/1300
transparent yellow	square	1.74.505.551/1400
transparent green	square	1.74.505.551/1500
transparent blue	square	1.74.505.551/1600
transparent colorless	square	1.74.505.551/1000

CONTROL COMPONENTS

RAFIX 22 QR - ACTUATORS AND INDICATORS

– Table (continued) –

RAFIX 22 QR - Signal indicator, flat, square collar, for legend inserts

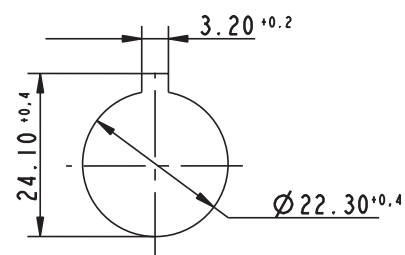
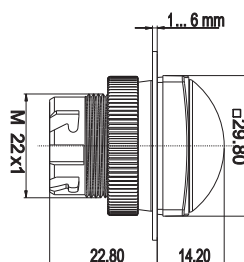
Accessoires:

Legend insert without legend, use only in combination with transparent lenses.: 5.70.803.000/2000



RAFIX 22 QR Signal indicator, high, square collar

Technical data see page 2 - 131

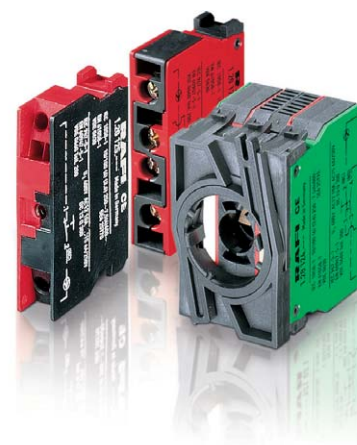


Panel cut-out to IEC 60947-5-1

→ Color of lens	Form of collar	Order no.
transparent red	square	1.74.505.561/1300
transparent yellow	square	1.74.505.561/1400
transparent green	square	1.74.505.561/1500
transparent blue	square	1.74.505.561/1000
transparent blue	square	1.74.505.561/1600

RAFIX 22 QR

Contact blocks with silver contacts



2

→ Most of the values specified apply to all terminal versions.

Any deviating values specific to the cage clamp or quick-connect version are given in parentheses ().

Technical Data

→ Dimensions

Dimensions with coupling	39.5 x 49.9 x 30 mm
Mounting depth without cable	56.4 mm

→ Mechanical design

Mounting	snap on coupling and actuator
Contact system	bridge-contact self cleaning
Contact materials	Ag
Contact arrangement	see order block
Coupling position 1 (1/2)	see order block
Coupling position 3 (5/6), centre	see order block
Coupling position 2 (3/4)	see order block
NC contact forcibly actuated acc. to IEC 60947-5-1	yes
Terminals	see order block
Terminal marking	color encoded
Robustness	100 N
Wire range solid wires without wire end sleeves	2 x 0.75 ... 2.5 mm ²
Wire range stranded wires without end sleeves	2 x 1.0...1.5 (2 x 0.08 ... 2.5) mm ²
Stripping length, solid or stranded	8 mm
Wire range with wire end sleeves	2 x 0.75 ... 1.5 mm ²

→ Electrice characteristics acc. to IEC 60947

Rated insulation voltage AC/DC	400 V
Rated peak voltage	6,000 V
Rated operating current I _e AC 12 / DC 12	10 A
Rated operating current I _e AC-15	125 V/10 A, 250 V/6 A, 400 V/3.5 A
Rated operating current I _e DC-13 Q300	24V/2.75A, 60V/1.1A, 125V/0.55A, 250V/0.275A
Degree of pollution	3
Positive opening travel	3 mm
Operating speed	5 ... 1000 mm/c

→ Electrice characteristics acc. to IEC 61058

Resistive load AC	10 A / 250 V; 7.5 A / 400 V
Motor load AC	6 A / 250 V; 4 A / 400 V (5 A / 250 V)
Peak input current filament lamp AC	36 A
Peak capacity input current AC	100 A
Protection class	II

→ Other specifications

Operating life at 10 A/250 V AC	70,000 (10A), 200,000 (5A)
Switching reliability at 24V/5mA DC	10 x 10 ⁻⁶
Robustness	acc. to IEC 60947-5-5
Corresponding to CE	acc. EU-guideline NSR 72/73
Shock resistance acc. to IEC 60068-2-27	15 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	5 g at 10 ... 500 Hz
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70°C (+50°C)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C

Approvals



UL 508, C22.2
No. 14-M91



2004 Steel Vessel
Rules



Rules for the
Classification of
Steel Ships



Marine, offshore
and industrial
use



German Lloyd's
type approval
only valid for
version with
screw terminals



IEC 61058 only
for versions with
spring-type
terminal



CONTROL COMPONENTS

RAFIX 22 QR - CONTACT BLOCKS AND INDICATORS

– Technical data (continued) –

RAFIX 22 QR - Contact blocks with silver contacts

Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 QR - Contact blocks with silver contacts

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 QR - Lamp socket BA 9s, without coupling		-	2 - 142
RAFIX 22 QR - LED unit		-	2 - 143
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8



RAFIX 22 QR Contact block with silver contacts

Technical data see page 2 - 135



Silver contacts, 1 NC, spring-type terminals



Silver contacts, 1 NO, quick connector

→ Contact arrangement	Terminals	Coupling position 1 (1/2)	Coupling position 3 (5/6), centre	Coupling position 2 (3/4)	Order no.
1 NO	screw terminals	-	-	-	5.00.100.140/0000
1 NO	spring type	-	-	-	5.00.100.145/0000
1 NO	solder/quick connector 6.3 x 0.8 mm	-	-	-	5.00.100.196/0000
1 NC	screw terminals	-	-	-	5.00.100.139/0000
1 NC	spring type	-	-	-	5.00.100.144/0000
1 NC	solder/quick connector 6.3 x 0.8 mm	-	-	-	5.00.100.194/0000
2 NO	screw terminals	-	-	-	5.00.100.142/0000
2 NC	screw terminals	-	-	-	5.00.100.141/0000
1 NO, 1 NC	screw terminals	-	-	-	5.00.100.143/0000

– Table (continued) –

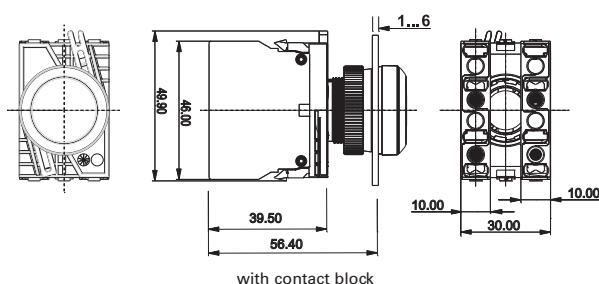
RAFIX 22 QR - Contact block with silver contacts**Accessoires:**

Coupling: see page 2 - 146

RAFIX 22 QR

Contact block assembly, with coupling, silver contacts

Technical data see page 2 - 135



2

RAFIX
22 QR

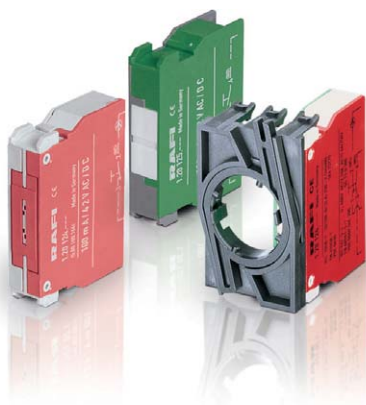
→ Contact arrangement	Terminals	Coupling position 1 (1/2)	Coupling position 3 (5/6), centre	Coupling position 2 (3/4)	Order no.
1 NO	screw terminals	1 NO	-	-	1.20.124.002/0000
1 NO	spring type	1 NO	-	-	1.20.125.002/0000
1 NC	screw terminals	-	-	1 NC	1.20.124.001/0000
1 NC	spring type	-	-	1 NC	1.20.125.001/0000
2 NO	screw terminals	2 NO	-	-	1.20.124.020/0000
1 NO, 1 NO	screw terminals	1 NO	-	1 NO	1.20.124.004/0000
1 NO, 1 NO	spring type	1 NO	-	1 NO	1.20.125.004/0000
2 NC	screw terminals	-	-	2 NC	1.20.124.019/0000
1 NC, 1 NC	screw terminals	1 NC	-	1 NC	1.20.124.003/0000
1 NC, 1 NC	spring type	1 NC	-	1 NC	1.20.125.003/0000
1 NC + 1 NO	screw terminals	1 NC + 1 NO	-	-	1.20.124.017/0000
1 NO, 1 NC	screw terminals	1 NO	-	1 NC	1.20.124.005/0000
1 NO, 1 NC	spring type	1 NO	-	1 NC	1.20.125.005/0000
1 NC + 1 NO, 1 NC + 1 NO	screw terminals	1 NC + 1 NO	-	1 NC + 1 NO	1.20.124.018/0000

Contact arrangement example (1 NO = 1 normally open contact, 1 NC = 1 normally closed contact)

The centre coupling position 3 (5/6) is provided for the LED element resp. the lamp socket element.

RAFIX 22 QR

Contact blocks with gold contacts



→ Most of the values specified apply to all terminal and cage clamp terminal versions. Any deviating values specific to the cage clamp or quick connect version are given in parentheses ().

Technical Data

→ Dimensions

Dimensions with coupling	39.5 x 49.9 x 30 mm
Mounting depth without cable	56.4 mm

→ Mechanical design

Mounting	snap on coupling and actuator
Contact system	bridge-contact self cleaning
Contact materials	Au
Contact arrangement	see order block
Coupling position 1 (1/2)	see order block
Coupling position 3 (5/6), centre	see order block
Coupling position 2 (3/4)	see order block
NC contact forcibly actuated acc. to IEC 60947-5-1	yes
Terminals	see order block
Terminal marking	color encoded
Robustness	100 N
Operating force	-
Wire range solid wires without wire end sleeves	2 x 0.75 ... 2.5 mm ²
Wire range stranded wires without wire end sleeves	2 x 1.0 ... 1.5 mm ²
Stripping length, solid or stranded	8 mm
Wire range with wire end sleeves	2 x 0.75 ... 1.5 mm ²

→ Electrical characteristics

Operating voltage AC/DC	1 ... 35 V
Operating current AC/DC	0.01 ... 100 mA
Rated power max.	1 W (ohmic load)

→ Other specifications

Operating life (operations)	1,000,000 (24 V DC 10 mA)
Switching reliability at 24V/5mA DC	10 x 10 ⁻⁶
Robustness	acc. to IEC 60947-5-5
Corresponding to CE	acc. EU-guideline NSR 72/73
Shock resistance acc. to IEC 60068-2-27	15 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	5 g at 10 ... 500 Hz
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 QR - Contact blocks with gold contacts

→ Description	Photo	Order no.	Additional accessories see page
BA 9s base (MBC/MCC), filament lamps, shape A, DIN 49851		-	5 - 11
RAFIX 22 QR - Lamp socket BA 9s, without coupling		-	2 - 142
RAFIX 22 QR - LED unit		-	2 - 143
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8

RAFIX 22 QR

Contact block with gold contacts

Technical data see page 2 - 138



Gold contacts, 1 NO, spring-type terminals



Gold contacts, 1 NO, quick connector



→ Contact arrangement	Terminals	Coupling position 1 (1/2)	Coupling position 3 (5/6), centre	Coupling position 2 (3/4)	Order no.
1 NO	screw terminals	-	-	-	5.00.100.165/0000
1 NO	spring type	-	-	-	5.00.100.160/0000
1 NO	solder/quick connector 6.3 x 0.8 mm	-	-	-	5.00.100.195/0000
1 NC	screw terminals	-	-	-	5.00.100.164/0000
1 NC	spring type	-	-	-	5.00.100.159/0000
1 NC	solder/quick connector 6.3 x 0.8 mm	-	-	-	5.00.100.193/0000
2 NO	screw terminals	-	-	-	5.00.100.162/0000
2 NC	screw terminals	-	-	-	5.00.100.161/0000
1 NC + 1 NO	screw terminals	-	-	-	5.00.100.163/0000

Accessoires:

Coupling: see page 2 - 146

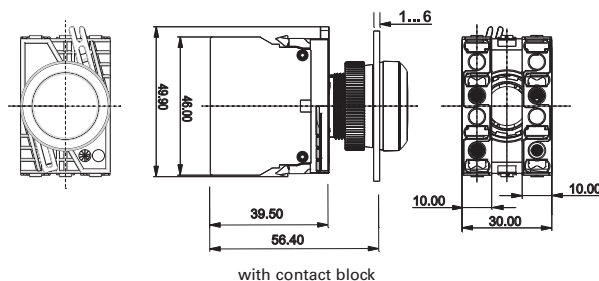
CONTROL COMPONENTS

RAFIX 22 QR - CONTACT BLOCKS AND INDICATORS



RAFIX 22 QR Contact block assembly, with coupling, gold contacts

Technical data see page 2 - 138



→ Contact arrangement	Terminals	Coupling position 1 (1/2)	Coupling position 3 (5/6), centre	Coupling position 2 (3/4)	Order no.
1 NO	screw terminals	1 NO	-	-	1.20.124.102/0000
1 NO	spring type	1 NO	-	-	1.20.125.102/0000
1 NC	screw terminals	-	-	1 NC	1.20.124.101/0000
1 NC	spring type	-	-	1 NC	1.20.125.101/0000
2 NO	screw terminals	2 NO	-	-	1.20.124.120/0000
1 NO, 1 NO	screw terminals	1 NO	-	1 NO	1.20.124.104/0000
1 NO, 1 NO	spring type	1 NO	-	1 NO	1.20.125.104/0000
2 NC	screw terminals	-	-	2 NC	1.20.124.119/0000
1 NC, 1 NC	screw terminals	1 NC	-	1 NC	1.20.124.103/0000
1 NC, 1 NC	spring type	1 NC	-	1 NC	1.20.125.103/0000
1 NC + 1 NO	screw terminals	1 NC + 1 NO	-	-	1.20.124.117/0000
1 NO, 1 NC	screw terminals	1 NO	-	1 NC	1.20.124.105/0000
1 NO, 1 NC	spring type	1 NO	-	1 NC	1.20.125.105/0000
1 NC + 1 NO, 1 NC + 1 NO	screw terminals	1 NC + 1 NO	-	1 NC + 1 NO	1.20.124.118/0000

Contact arrangement example (1 NO = 1 normally open contact, 1 NC = 1 normally closed contact)

The centre coupling position 3 (5/6) is provided for the LED element resp. the lamp socket element.

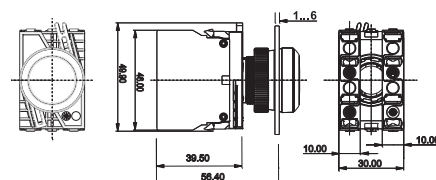
RAFIX 22 QR

Lamp sockets

BA 9s (MBC/MCC)

Technical Data

→ Dimensions	
Dimensions with coupling	39.5 x 49.9 x 30 mm
Mounting depth without cable	56.4 mm
→ Mechanical design	
Mounting	snap on coupling and actuator
Diode and resistor	see order block
Terminals	see order block
Terminal marking	X1 = anode, X2 = cathode
→ Lamp characteristics	
Lamp socket	BA 9 s
Operating voltage AC/DC	see order block
Lamp power max.	2 W
Lamp voltage	see order block
→ Other specifications	
Approvals	see order block
Robustness	acc. to IEC 60947-5-5
Shock resistance acc. to IEC 60068-2-27	50 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	10 g at 40 ... 500 Hz
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Ambient temp. operating max.	+70 °C
Ambient temp. operating min.	-25 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
ROHS compliant	yes
REACH compliant	yes



with contact block

Approvals

UL 508, C22.2 No.
14-M912004 Steel Vessel
RulesRules for the
Classification of
Steel ShipsMarine, offshore
and industrial
useType approval
only valid for
version with
screw terminals

Accessories RAFIX 22 QR - Lamp sockets BA 9s (MBC/MCC)

→ Description	Photo	Order no.	Additional accessories see page
BA 9s base (MBC/MCC), filament lamps, shape A, DIN 49851		-	5 - 11
Socket BA 9s (MBC/MCC), LED superbright		-	5 - 8

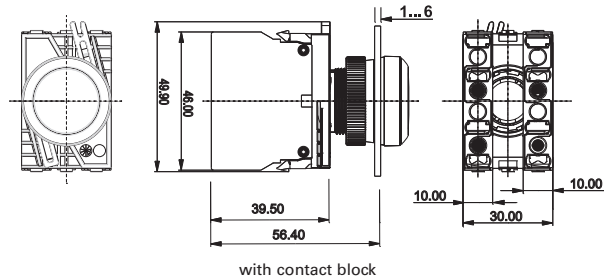
CONTROL COMPONENTS

RAFIX 22 QR - CONTACT BLOCKS AND INDICATORS



RAFIX 22 QR Lamp socket BA 9s, without coupling

Technical data see page 2 - 141

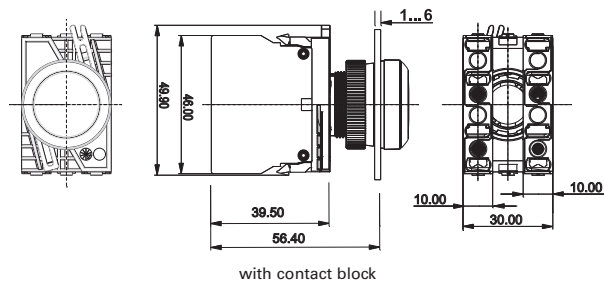


→ Terminals	Operating voltage AC/DC	Lamp voltage	Diode and resistor	Order no.
spring type	6 ... 250 V	6 ... 250 V	no	5.00.070.078/0000
solder/quick connector 6.3 x 0.8 mm	6 ... 250 V	6 ... 250 V	no	5.00.070.087/0000
screw terminals	250 V	130 V	yes	5.00.070.080/0000



RAFIX 22 QR Lamp socket BA 9s, assembly with coupling

Technical data see page 2 - 141



→ Terminals	Operating voltage AC/DC	Lamp voltage	Diode and resistor	Order no.
screw terminals	6 ... 250 V	6 ... 250 V	no	1.71.213.001/0000
spring type	6 ... 250 V	6 ... 250 V	no	1.71.214.001/0000
screw terminals	with diode and series resistor 250 V	130 V	yes	1.71.213.004/0000

The lamp socket is mounted in the middle coupling position 3 (5/6).

RAFIX 22 QR LED units

Technical Data

→ Dimensions

Dimensions without coupling	46 x 10 x 39.5 mm
Mounting depth without cable	56.4 mm

→ Mechanical design

Mounting	snap on coupling and actuator
Diode and resistor	see order block
LED color	see order block
Terminals	screw terminals
Terminal marking	X1 = anode, X2 = cathode

→ Lamp characteristics

Operating voltage	see order block
Max. current, I _F	see order block

→ Other specifications

Robustness	acc. to IEC 60947-5-1
Shock resistance acc. to IEC 60068-2-27	50 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	10 g at 40 ... 500 Hz
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Ambient temp. operating max.	+65 °C
Ambient temp. operating min.	-20 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
ROHS compliant	yes
REACH compliant	yes



Approvals



2004 Steel Vessel
Rules



Rules for the
Classification of
Steel Ships



Marine, offshore
and industrial
use



German Lloyd's
type approval

2

RAFIX
22 QR

Accessories RAFIX 22 QR - LED unit

→ Description

Photo

Order no.

Additional accessories see page

Coupling



-

2 - 146



RAFIX 22 QR LED unit, without coupling

Technical data see page 2 - 143

2

RAFIX
22 QR

→ LED color	Operating voltage	Max. current, I _F	Terminals	Order no.
red	AC/DC 24 V	15 mA	screw terminals	5.00.070.083/0300
red	AC 115 V	16 mA	screw terminals	5.00.070.085/0300
red	AC 230 V	16 mA	screw terminals	5.00.070.086/0300
yellow	AC/DC 24 V	15 mA	screw terminals	5.00.070.083/0400
yellow	AC 115 V	16 mA	screw terminals	5.00.070.085/0400
yellow	AC 230 V	16 mA	screw terminals	5.00.070.086/0400
green	AC/DC 24 V	15 mA	screw terminals	5.00.070.083/0500
green	AC 115 V	16 mA	screw terminals	5.00.070.085/0500
green	AC 230 V	16 mA	screw terminals	5.00.070.086/0500
blue	AC/DC 24 V	15 mA	screw terminals	5.00.070.083/0600
blue	AC 115 V	16 mA	screw terminals	5.00.070.085/0600
blue	AC 230 V	16 mA	screw terminals	5.00.070.086/0600
white	AC/DC 24 V	15 mA	screw terminals	5.00.070.083/0200
white	AC 115 V	16 mA	screw terminals	5.00.070.085/0200
white	AC 230 V	16 mA	screw terminals	5.00.070.086/0200

RAFIX 22 QR Special accessories



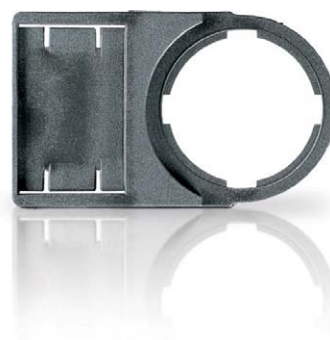
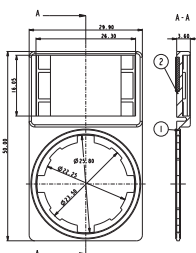
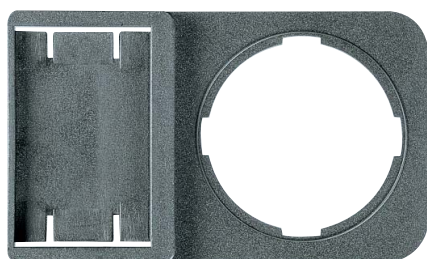
2

Fixing spanner for ring nut and front ring

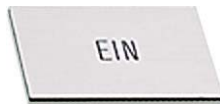
RAFIX
22 QR

→ Description	Fitting for	Order no.
Fixing spanner for ring nut	RAFIX 22 QR/FS	5.05.800.062/0000

Label holder



→ Description	Dimensions	Order no.
Label holder, round collar, with adhesive tape and release liner on back 50 x 30 x 3,6 mm	50 x 30 x 3,6 mm	5.07.620.010/0000
Label holder, square collar, with adhesive tape and release liner on back 50 x 30 x 3,6 mm	50 x 30 x 3,6 mm	5.07.620.011/0000

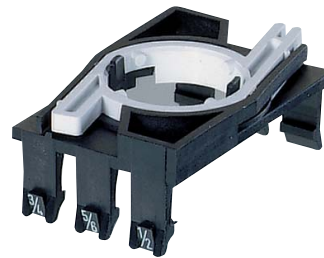


Legend label to clip into label holder 5.07.620.xxx

→ Dimensions	Label	Order no.
28 x 16 x 0,9 mm	-	5.73.110.000/0000
28 x 16 x 0,9 mm	EIN	5.73.110.004/0000
28 x 16 x 0,9 mm	AUS	5.73.110.005/0000
28 x 16 x 0,9 mm	HAND 0 AUTO	5.73.110.021/0000
28 x 16 x 0,9 mm	AUTO HAND	5.73.110.022/0000
28 x 16 x 0,9 mm	HAND 0 AUTO	5.73.110.023/0000
28 x 16 x 0,9 mm	0 I	5.73.110.026/0000
28 x 16 x 0,9 mm	I 0 II	5.73.110.027/0000
28 x 16 x 0,9 mm	EIN AUS	5.73.110.028/0000
28 x 16 x 0,9 mm	AUS EIN	5.73.110.029/0000

Legending available on request.

Coupling



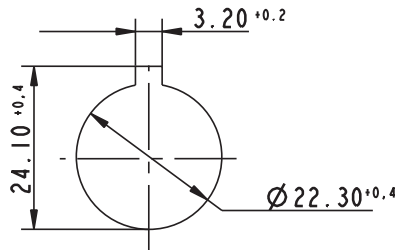
→ Description	Order no.
Coupling with reference numbers 1-3-2, for contact blocks with single contacts	5.05.510.935/0000
Coupling with reference numbers 1/2-5/6-3/4, for contact blocks with double contacts	5.05.510.936/0000

RAFIX 22 QR

Blanking cap, Ø 22.3 mm



round blanking cap



Panel cut-out to IEC 60947-5-1



→ Description	Order no.
Blanking cap IP65, ring nut, square, slate grey	5.05.800.065/0000
Blanking cap IP65, ring nut, round, slate grey	5.05.800.064/0000

Protection acc. to DIN EN 60529

2

RAFIX
22 QR

Protective cover, suitable for pushbuttons with flush lens



Protective cover, mounted



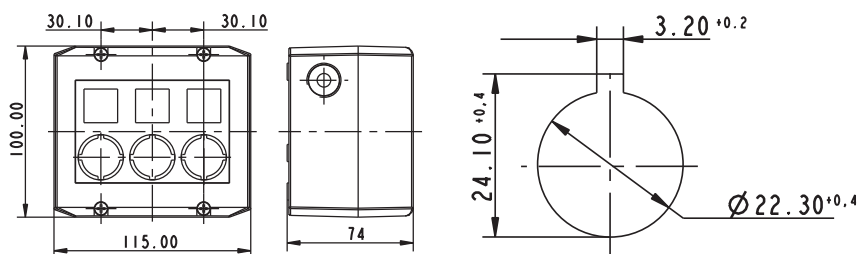
→ Description	Order no.
Protective cover, latching	5.05.511.195/0000
Protective cover, auto-closing	5.05.511.194/0000

CONTROL COMPONENTS

RAFIX 22 QR - SPECIAL ACCESSORIES



RAFIX Insulating housing IP65, Ø 22.3 mm



Panel cut-out to IEC 60947-5-1

→ Description	Number of cut-outs	Ø	Dimensions	Order no.
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, light grey/dark grey	1	22,3 mm	100x55x74 mm	1.20.810.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, yellow/yellow	1	22,3 mm	100x55x74 mm	1.20.810.202/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 2-module, light grey/dark grey	2	22,3 mm	100x115x74 mm	1.20.820.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 3-module, light grey/dark grey	3	22,3 mm	100x115x74 mm	1.20.830.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 4-module, light grey/dark grey	4	22,3 mm	100x145x74 mm	1.20.840.201/0000

- Plastic housing to accommodate up to 4 control components
- 2 cable entries prepared: 1-,2-,3-part: M20x1.5, 4-part: M25x1.5
- Degree of protection IP65 to DIN EN 60529

- All grey housings with overlay, legending possible with legend inserts
- Wall mounting with 2 screws through housing bottom prepared
- Dimensions: (feature 2) x 100 mm x 74 mm
- Accessories: 50 pre-perforated legend inserts on a DIN A4 sheet

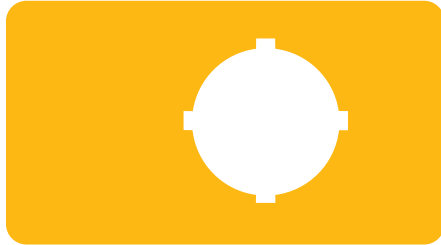
Accessoires:

Label sheet for housing (50 foil legend inserts): 5.40.451.283/0000

2

RAFIX
22 QR

Emergency stop label, Ø 22.3 mm



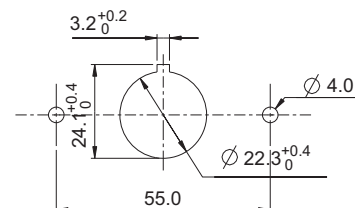
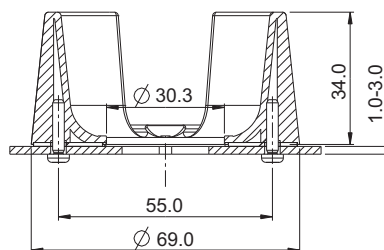
→ Dimensions	inside Ø	Label	Order no.
36 x 64 mm	22.3 mm	-	5.76.205.011/0400
Ø 40 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.115/0400
Ø 40 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.117/0400
Ø 40 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.119/0400
Ø 40 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.121/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.207.001/0400
Ø 60 mm	22.3 mm	„EMERGENCY-STOP / ARRET D'URGENCE“	5.76.207.002/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.204.101/0400
Ø 60 mm	22.3 mm	1 x „ARRET D'URGENCE“	5.76.204.102/0400
Ø 60 mm	22.3 mm	1 x „EMERGENCY STOP“	5.76.204.103/0400
Ø 60 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.107/0400
Ø 60 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.109/0400
Ø 60 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.111/0400
Ø 60 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.113/0400

2

RAFIX
22 QR



RAFIX 22 QR / RAFIX 22 FSR Protective collar



2

→ Description

Order no.

Protective Collar for emergency stop RAFIX 22 QR

5.00.456.002/0000

RAFI protective collars protect the pushbuttons from unintentional operation and damage. Another great advantage is that they can be mounted directly on the front panel using two screws and without mechanical attachment to the actuator and/or emergency stop pushbutton. This provides for additional safety because lateral forces are not transferred to the actuator housing.

RAFIX
22 QR

2

CONTROL COMPONENTS

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2

RAFIX
22 FS⁺

RAFIX 22 FS⁺

RAFIX 22 FS⁺ control component range

- Mounting hole diameter: 22.3 mm to IEC 60947
- Contact blocks with gold or silver contacts
- Depth behind panel only 9.2 resp. 27 mm
- Protection class min. IP65 acc. to DIN EN 60529
- 2 collar shapes, round or square
- The PCB contact blocks can be combined with other components on the same PCB.
- Contact blocks with quick connectors and LED clips
- All products are RoHS compliant.

The specified data apply only if actuators and signal indicators are combined with contact blocks or LED within the same product range.

CONTROL COMPONENTS

RAFIX 22 FS⁺

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RAFIX 22 FS⁺

Control components of the future

The RAFIX 22 FS⁺ series is setting new standards in the world of control components. Extremely flat construction and functional aesthetic design are essential in an increasingly design-oriented industrial environment. The wide variety and variability of the actuators give your designer complete freedom: round or square collar types, radiant colours and homogenous illumination of the large actuat-

ing areas are among the basic features. Combined with the various front rings, they ensure that you can create a panel with a truly distinctive design. For example, a defined colour can be consistently assigned to a specific command. In addition, the large number of colour options available for the front rings enables easy customisation to suit the corporate design of different OEMs.



2

RAFIX
22 FS⁺

Fast

The fastest connection type for every application: with a printed circuit board or directly with quick-connect terminals.

- A printed circuit board is the best and fastest solution, starting with medium quantities. Moreover, PCB contact blocks can be ideally combined with displays, tactile switches and other electronics on a common printed circuit board.
- Alternatively, QC contact blocks can be easily snapped into the actuators without tools. Male quick-connect terminals are used directly for wiring in a conventional manner. This is a fast and efficient variant for applications where a printed circuit board is not cost-effective.

+ PLUS

RAFIX 22 FS⁺ has additional benefits for you:

- Various actuators and contact block options – a complete series
- Variable thanks to round or square operating elements
- Variable thanks to gold contacts from 5 V or silver contacts up to 250 V
- Short-travel adapter for short-travel actuation (1 mm switching travel) with perceptible key click
- Variable design thanks to various front ring colours
- Variable illumination, compatible with 3 mm THT LEDs or SMT LEDs

SLIM

Now it's a snap to slim the design of your control systems thanks to the low mounting depth.

- Designs with PCB contact blocks feature a distance between the front panel and printed circuit board of only 9.2 mm; the same applies to contact blocks with silver contacts for the mains voltage. That's as slim as it gets.
- Also when fitted with QC contact blocks, RAFIX 22 FS⁺ panels are unbeatably flat. Requiring only 27 mm of space behind the front panel, they provide tremendous design scope for inspiring control panels.



CONTROL COMPONENTS

RAFIX 22 FS⁺ CONTROL COMPONENTS

RAFIX 22 FS⁺

The RAFIX 22 FS⁺ series has a variety of actuators with round or square collar types:



Pushbuttons

- Illuminable
- With flush or protruding lens
- With flush or protruding front ring
- With protective cap
- With exchangeable FLEXLAB lens
- With illuminated front ring (optional)

Selector switches

- Rotating angle 40°, 60° or 90°
- Latching or momentary
- Illuminable

Keylock switches

- Rotating angle 40° or 90°
- Latching or momentary

Signal indicators

- Green, yellow, red, blue or white

Approvals

- IEC 60947-5-1/5
- UL
- CCC

Safe and reliable

The actuators in the RAFIX 22 FS⁺ series consistently ensure a degree of protection to at least IP 65, which makes them suitable for many diverse applications.

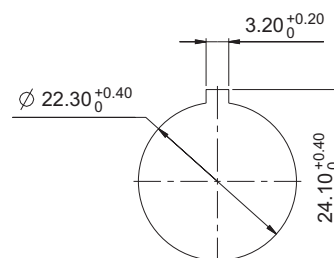
Durable

The mechanical design of all actuators is optimally suited for long-lasting operation even in heavily used panels.

Mounting hole

The actuators in the RAFIX 22 FS⁺ series are suitable for 22.3 mm panel cut-outs according to IEC 60947-5-1.

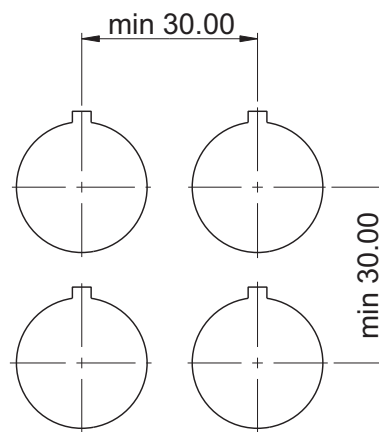
All actuators are equipped with a locating pip. This locating pip ensures a perfect fit for actuators and contact blocks with PCB-mounted components and is therefore essential for designs including these contact blocks.



Grid spacing

The design principle makes it possible to use a minimum grid spacing of 30 mm x 30 mm. In such an arrangement, actuators with square collars can be aligned directly without any gaps.

When choosing the grid spacing, it is recommended to consider any external legending required (for example, using label strips inserted into the front panel).



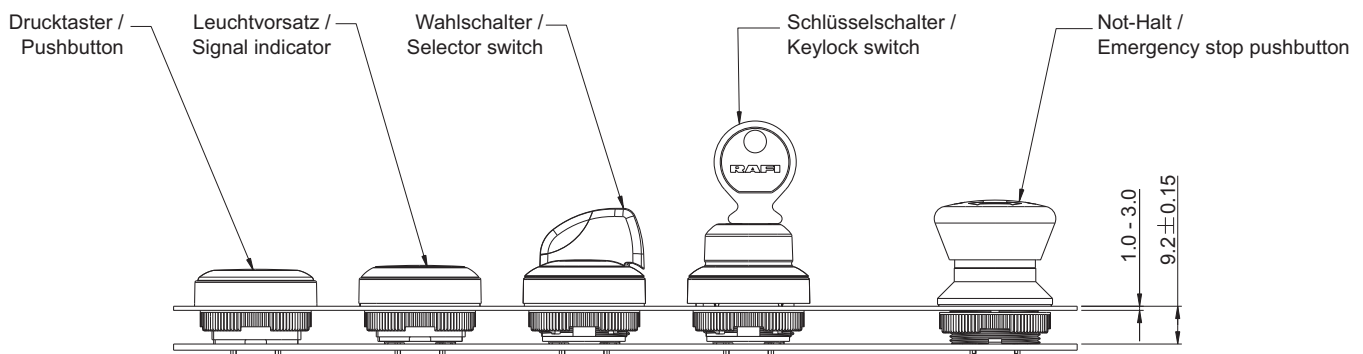
RAFIX 22 FS⁺ PCB

PCB contact blocks



2

Dimensional drawing with PCB contact block



Formula for spacer length
 9.2 mm
 - Front panel thickness

 Length of spacer

RAFIX
22 FS⁺

PCB contact blocks

A printed circuit board is the best and fastest solution, starting with medium quantities. In addition, PCB contact blocks can be ideally combined with displays, short-travel keyswitches and other electronics on a common printed circuit board. Designs with PCB contact blocks feature a distance between the front panel and printed circuit board of only 9.2 mm; the same applies to contact blocks with silver contacts for the mains voltage.

The printed circuit board is attached to the front panel with bolts, while the contact blocks are almost fully immersed in the actuators. This gives the entire system a very low profile. Further benefits: individual wiring is not required, and it is no longer necessary to cut out the printed circuit board around the control components.

FAST: Simply include the PCB contact blocks and LEDs in the layout of the printed circuit board and solder them during production – done as simply as with the other components on the common printed circuit board.

Assembly: Cost savings and reduction of assembly errors. The PCB contact blocks are soldered on the printed circuit board. Two options are available for actuator illumination:

1. A 3 mm THT LED that is inserted into the base of the contact block and soldered together with the contact block on the printed circuit board.
2. A separately placed SMT LED that produces light which is transported by the light conductor and distributed over the entire surface of the lens.

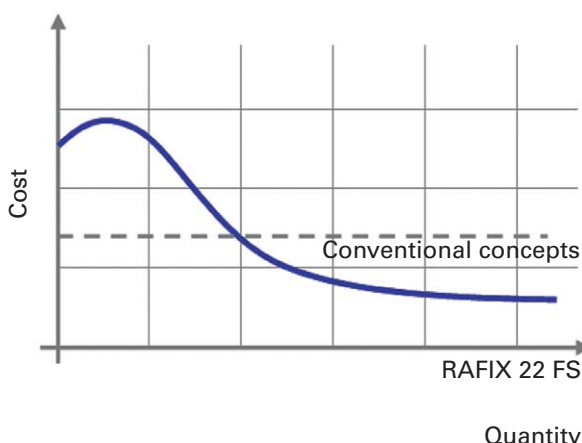
SLIM – enabling lean operation

Designs with PCB contact blocks feature a distance between the front panel and printed circuit board of only 9.2 mm; the same applies to contact blocks with silver contacts for the mains voltage. That's as slim as it gets.

RAFIX 22 FS⁺ PCB

Putting it all together

As part of the system design, the printed circuit board is attached to the front panel using threaded studs. This one-off construction measure ensures that no assembly errors can occur that would require subsequent troubleshooting. Very cost-effective for large quantities.



Optimal applications meet the following conditions

- Usage of a printed circuit board is already planned. Printed circuit boards pay off for large quantities since production can be standardised.
- Short-travel keyswitches are used. RAFIX FS PCB contact blocks can be combined, for example, with RAFI short-travel keyswitches from the series MICON 5, RACON 8/12, RF 15/19 and KN 19.
- Tight space requirements: RAFIX FS technology can be used to realise smaller housing formats. This leads to savings on materials as well as tool costs.

Key points at a glance

- Mounting depth only 9.2 mm
- PCB contact blocks with printed circuit board THT terminal
- Gold contacts for totally reliable switching at low voltages (min. 5 V / 1 mA) or
- Silver contacts (max. 250 V / 4 A) for mains voltage
- Contact assignments: 1 NC, 1 NO, 2 NC, 2 NO, 1 NC + 1 NO, or for safety-relevant applications 2 NC + 1 NO (emergency stop "Plus 1")
- Illumination with LEDs in various colours
- Compatible with all RAFIX 22 FS⁺, RAFIX 22 FSR and RAFIX FS 30 actuators such as pushbuttons, selector switches, keylock switches, emergency stop buttons and signal indicators with all the benefits of this series

RAFIX
22 FS⁺

Spacers

A distance of 9.2 mm behind the front panel must be maintained. See the RAFI accessories for the necessary spacers.

Formula for spacer length

RAFIX 22 FS⁺ and RAFIX 22 FSR

9.2 mm

- Front panel thickness

Length of spacers

Benefits

- The extremely low mounting depth is unique and enables applications with entirely new housing and machine designs
- The series can be combined with RAFI short-travel keyswitches to tailor the operation to particular customer applications
- Standardised production with printed circuit boards pays off for large quantities and cuts assembly costs



Combination of RAFIX 22 FS⁺ with RAFI short-travel keyswitches on a common printed circuit board



Top half: RAFI short-travel keyswitches RACON 8/12, MICON 5, RF 15/19, short-travel mains switch KN 19
Bottom half: RAFIX FS contact blocks, some with 3 mm THT LEDs

RAFIX 22 FS⁺ QC

The system

For the actuators in the RAFIX 22 FS⁺, RAFIX 22 FSR and RAFIX 30 FS⁺ series, RAFI offers QC contact blocks with plug-in connection. All it takes is a “click” to latch the contact block into the fixed actuator for a solid connection.



The concept

In cases where usage of a printed circuit board is not feasible or cost-effective, QC contact blocks provide an economical alternative. Locating lugs on the contact block latch into the actuators with precision in the millimetres. Matching guides are arranged in the thread to ensure a solid connection. Wiring the contact block is easy due to the standard male quick-connect terminals. As an isolation aid, there is a middle fin which is also used as a guide for the optional LED clip.

The QC contact block rounds out the RAFIX 22 FS⁺, RAFIX 22 FSR and RAFIX 30 FS⁺ series, making them suitable for all customer requirements. Separately installed control devices can be **easily** integrated into the system **without any tools**, helping users to save space, work expense and materials.

Assembly

The colour marking on the actuator thread and contact block helps to prevent incorrect assembly, thereby simplifying the assembly process. Briefly press the contact block and it will securely latch into the actuator (“click to install”).

Benefits

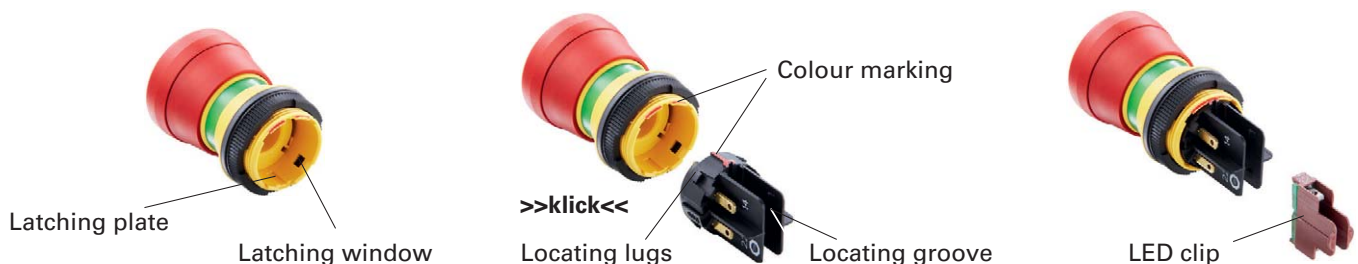
- Very fast and simple attachment of QC contact blocks saves valuable assembly time.
- The fixed connection between the contact block and actuator is suitable for applications with tremors and vibrations.
- Cable harnesses can be preassembled with the contact blocks.

Optimal applications meet the following conditions

- Usage of a printed circuit board is not cost-effective, for example away from main control points (e.g. emergency stop application in a hazard area).
- Typical control components need to be installed quickly. The installation time is significantly shorter for RAFIX QC contact blocks than for other available control component concepts.
- Significant vibrations and tremors are present. All parts are solidly connected.
- Other components need an appropriate amount of space.

RAFIX FS QC: Key points at a glance

- Mounting depth only 27 mm including LED clip and cable lugs
- QC contact blocks with quick-connect/solder terminals 2.8 x 0.8 mm
- The QC contact block engages permanently with the actuator only at the time of final assembly
- Compatible with all RAFIX 22 FS⁺, RAFIX 22 FSR and RAFIX 30 FS⁺ actuators such as pushbuttons, selector switches, keylock switches, emergency stop buttons and signal indicators with all the benefits of this series
- Protection against contact for quick-connect terminals and cable lugs: short-circuit-proof even when the connection wires are under tensile strain
- Gold contacts for totally reliable switching at low voltages (min. 5 V / 1 mA) or
- Silver contacts (max. 250 V / 4 A) for mains voltage
- Contact assignments: 1 NC, 1 NO, 2 NC, 2 NO, 1 NC + 1 NO, or for safety-relevant applications 2 NC + 1 NO (emergency stop “Plus 1”)
- Illumination with replaceable and extremely bright LED clips in various LED colours, with quick-connect terminals 2.8 x 0.8 mm
- Actuators / contact blocks, signal indicators / lamp sockets and LED clips can be stocked separately and are not connected until final assembly. In this manner, the product range ensures maximum flexibility along with economical inventory management.

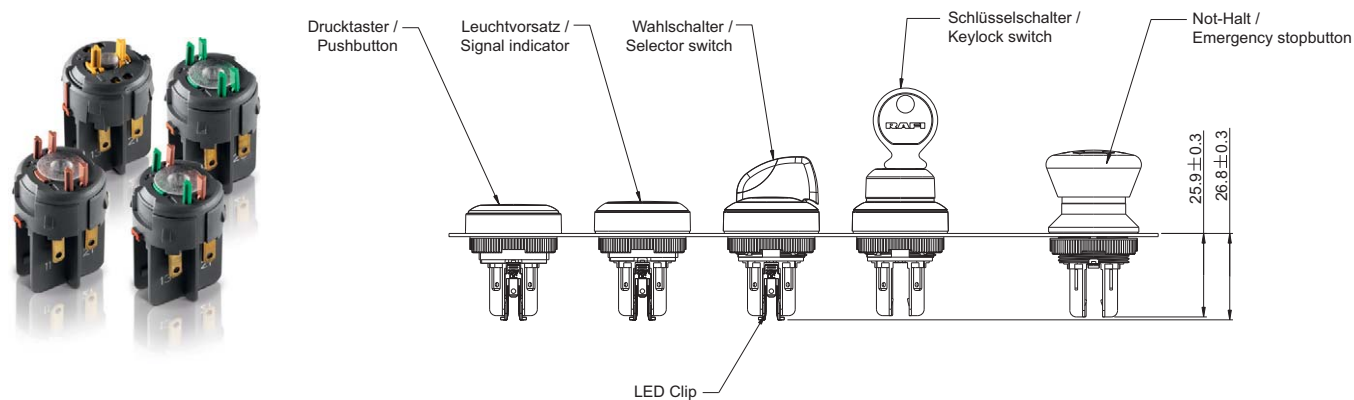


CONTROL COMPONENTS

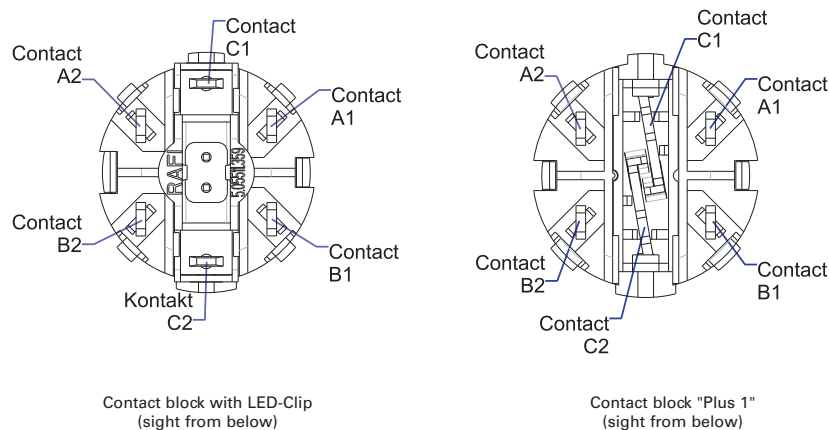
RAFIX 22 FS⁺ CONTROL COMPONENTS

RAFIX 22 FS⁺ QC

Dimensional drawing with QC contact block

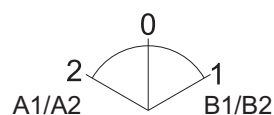


Terminal diagram (view from below)

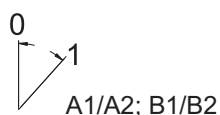


Contact arrangement	1NO	1NC	2NO	2NC	1NC + 1NO	Plus 1
Contact A1/A2 Terminal legending	1NO 13 - 14	-	1NO 13 - 14	1NC 11 - 12	1NO 13 - 14	1NC 11 - 12
Contact B1/B2 Terminal legending	-	1NC 21 - 22	1NO 23 - 24	1NC 21 - 22	1NC 21 - 22	1NC 21 - 22
Contact C1/C2 Terminal legending *:only when needed	LED* X1 - X2	LED* X1 - X2	LED* X1 - X2	LED* X1 - X2	LED* X1 - X2	1NO 33 - 34

Contact diagram for selector and keylock switches



All actuators with 3 switch positions



All actuators with 2 switch positions

RAFIX 22 FS⁺ Pushbuttons

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	see order block
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

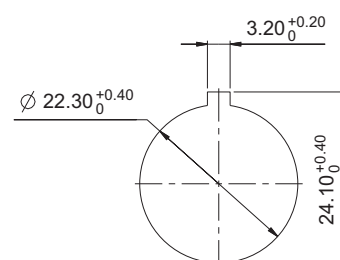
Mounting	ring nut
Contact function	see order block
Illuminability	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Operating travel	4 mm
Robustness max.	100 N

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1,000,000 momentary / 500,000 latching
B10	1,300,000 momentary / 650,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508

RAFIX
22 FS⁺

Accessories RAFIX 22 FS⁺ - Pushbuttons

Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

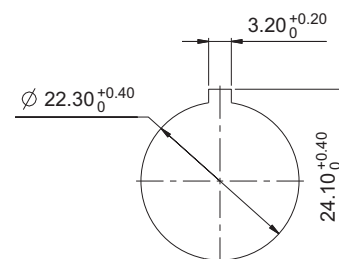
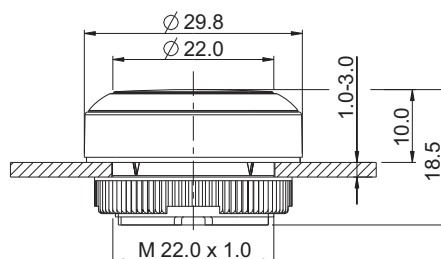
CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS



RAFIX 22 FS⁺ Pushbutton, flush lens, round collar

Technical data see page 2 - 159



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.001/23xx	1.30.270.021/2300	1.30.270.011/23xx	1.30.270.031/2300
yes	translucent yellow	1.30.270.001/24xx	1.30.270.021/2400	1.30.270.011/24xx	1.30.270.031/2400
yes	translucent green	1.30.270.001/25xx	1.30.270.021/2500	1.30.270.011/25xx	1.30.270.031/2500
yes	translucent blue	1.30.270.001/26xx	1.30.270.021/2600	1.30.270.011/26xx	1.30.270.031/2600
yes	translucent white	1.30.270.001/22xx	1.30.270.021/2200	1.30.270.011/22xx	1.30.270.031/2200
no	opaque slate-grey	1.30.270.001/07xx	1.30.270.021/0700	1.30.270.011/07xx	1.30.270.031/0700
no	opaque black	1.30.270.001/01xx	1.30.270.021/0100	1.30.270.011/01xx	1.30.270.031/0100

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

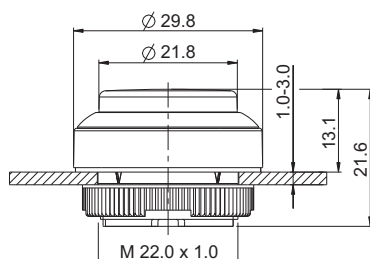
Legending on request.

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Pushbutton, protruding lens, round collar

Technical data see page 2 - 159



Panel cut-out to IEC 60947-5-1



2

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.201/23xx	1.30.270.221/2300	1.30.270.211/23xx	1.30.270.231/2300
yes	translucent yellow	1.30.270.201/24xx	1.30.270.221/2400	1.30.270.211/24xx	1.30.270.231/2400
yes	translucent green	1.30.270.201/25xx	1.30.270.221/2500	1.30.270.211/25xx	1.30.270.231/2500
yes	translucent blue	1.30.270.201/26xx	1.30.270.221/2600	1.30.270.211/26xx	1.30.270.231/2600
yes	translucent white	1.30.270.201/22xx	1.30.270.221/2200	1.30.270.211/22xx	1.30.270.231/2200
no	opaque slate-grey	1.30.270.201/07xx	1.30.270.221/0700	1.30.270.211/07xx	1.30.270.231/0700
no	opaque black	1.30.270.201/01xx	1.30.270.221/0100	1.30.270.211/01xx	1.30.270.231/0100

RAFIX
22 FS⁺

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

Legending on request.

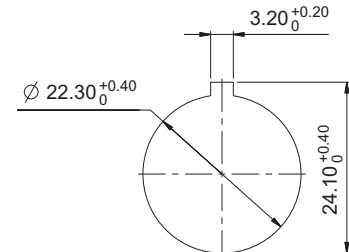
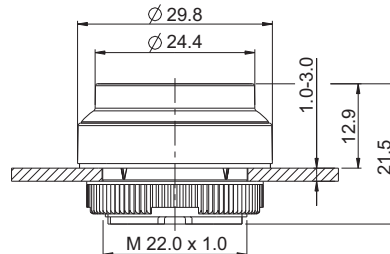
CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS



RAFIX 22 FS⁺ Pushbutton, protruding front ring, round collar

Technical data see page 2 - 159



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.401/23xx	1.30.270.421/2300	-	-
yes	translucent yellow	1.30.270.401/24xx	1.30.270.421/2400	-	-
yes	translucent green	1.30.270.401/25xx	1.30.270.421/2500	-	-
yes	translucent blue	1.30.270.401/26xx	1.30.270.421/2600	-	-
yes	translucent white	1.30.270.401/22xx	1.30.270.421/2200	-	-
no	opaque slate-grey	1.30.270.401/07xx	1.30.270.421/0700	-	-
no	opaque black	1.30.270.401/01xx	1.30.270.421/0100	-	-

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

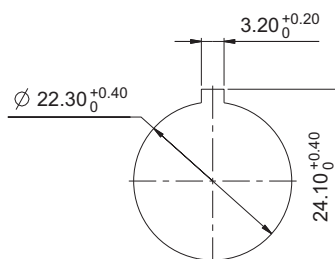
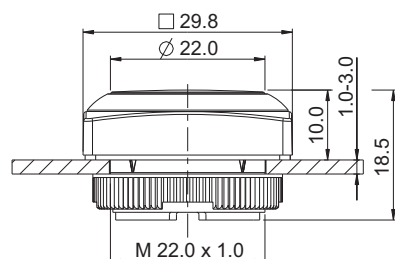
Legending on request.

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Pushbutton, flush lens, square collar

Technical data see page 2 - 159



Panel cut-out to IEC 60947-5-1



2

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.051/23xx	1.30.270.071/2300	1.30.270.061/23xx	1.30.270.081/2300
yes	translucent yellow	1.30.270.051/24xx	1.30.270.071/2400	1.30.270.061/24xx	1.30.270.081/2400
yes	translucent green	1.30.270.051/25xx	1.30.270.071/2500	1.30.270.061/25xx	1.30.270.081/2500
yes	translucent blue	1.30.270.051/26xx	1.30.270.071/2600	1.30.270.061/26xx	1.30.270.081/2600
yes	translucent white	1.30.270.051/22xx	1.30.270.071/2200	1.30.270.061/22xx	1.30.270.081/2200
no	opaque slate-grey	1.30.270.051/07xx	1.30.270.071/0700	1.30.270.061/07xx	1.30.270.081/0700
no	opaque black	1.30.270.051/01xx	1.30.270.071/0100	1.30.270.061/01xx	1.30.270.081/0100

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

Legending on request.

RAFIX
22 FS⁺

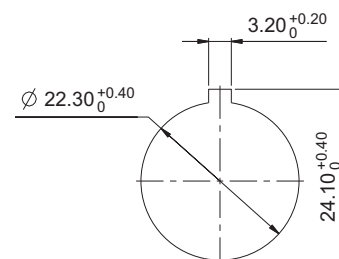
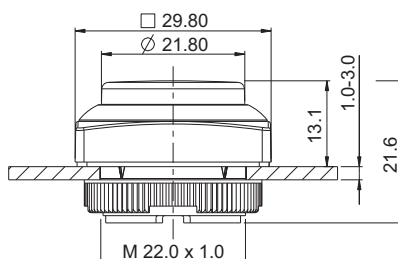
CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS



RAFIX 22 FS⁺ Pushbutton, protruding lens, square collar

Technical data see page 2 - 159



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.251/23xx	1.30.270.271/2300	1.30.270.261/23xx	1.30.270.281/2300
yes	translucent yellow	1.30.270.251/24xx	1.30.270.271/2400	1.30.270.261/24xx	1.30.270.281/2400
yes	translucent green	1.30.270.251/25xx	1.30.270.271/2500	1.30.270.261/25xx	1.30.270.281/2500
yes	translucent blue	1.30.270.251/26xx	1.30.270.271/2600	1.30.270.261/26xx	1.30.270.281/2600
yes	translucent white	1.30.270.251/22xx	1.30.270.271/2200	1.30.270.261/22xx	1.30.270.281/2200
no	opaque slate-grey	1.30.270.251/07xx	1.30.270.271/0700	1.30.270.261/07xx	1.30.270.281/0700
no	opaque black	1.30.270.251/01xx	1.30.270.271/0100	1.30.270.261/01xx	1.30.270.281/0100

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

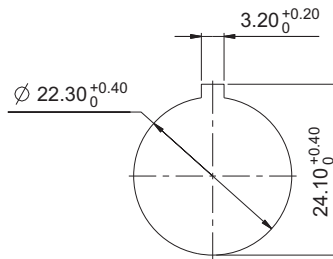
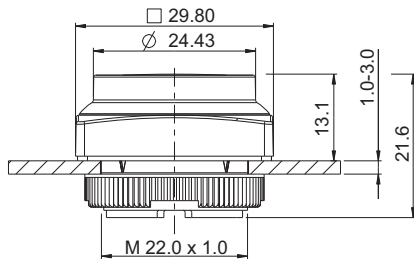
Legending on request.

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Pushbutton, protruding front ring, square collar

Technical data see page 2 - 159



Panel cut-out to IEC 60947-5-1



→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.451/23xx	1.30.270.471/2300	-	-
yes	translucent yellow	1.30.270.451/24xx	1.30.270.471/2400	-	-
yes	translucent green	1.30.270.451/25xx	1.30.270.471/2500	-	-
yes	translucent blue	1.30.270.451/26xx	1.30.270.471/2600	-	-
yes	translucent white	1.30.270.451/22xx	1.30.270.471/2200	-	-
no	opaque slate-grey	1.30.270.451/07xx	1.30.270.471/0700	-	-
no	opaque black	1.30.270.451/01xx	1.30.270.471/0100	-	-

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

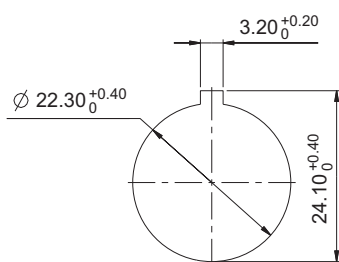
Legending on request.

2

RAFIX
22 FS⁺

CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508
in preparation



RAFIX 22 FS⁺ Pushbuttons FLEXLAB



- The RAFIX 22 FS⁺ FLEXLAB pushbutton allows individual control component labeling. A DIN A4 label sheet with pre-cut labels which fits in customary office laser printers is available for this option. After the legend inserts are printed, they be detached from the sheet and inserted into the colored lens using the fine stop tabs.

Technical Data

→ General information

Form of lens	flat lens
Color of lens	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	9.85 mm
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illuminability	yes
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Operating travel	4 mm
Robustness max.	100 N

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1,000,000 momentary / 500,000 latching
B10	1,300,000 momentary / 650,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

2

RAFIX
22 FS⁺

Accessories RAFIX 22 FS⁺ - Pushbuttons FLEXLAB

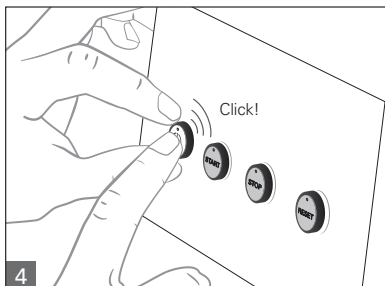
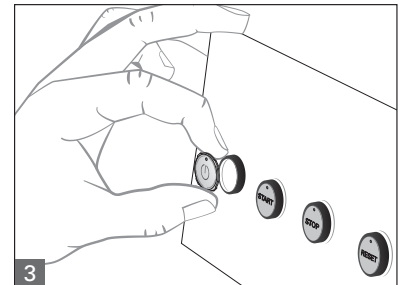
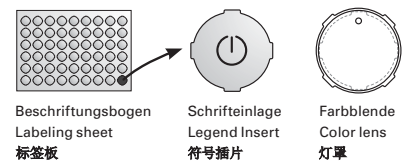
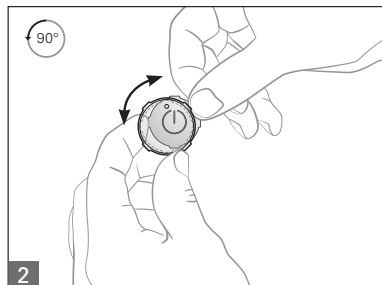
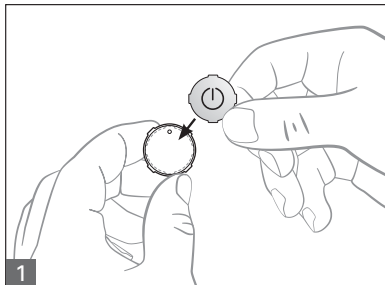
→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

2

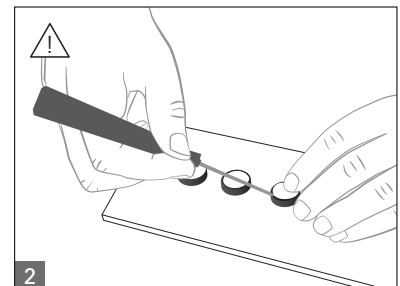
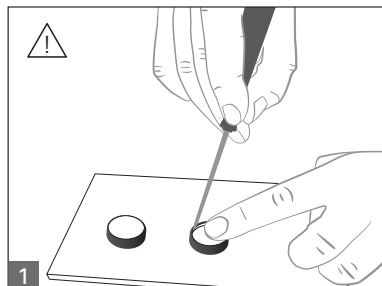
RAFI FLEXLAB

MONTAGEANLEITUNG | ASSEMBLY INSTRUCTIONS | 安装说明

MONTAGE ASSEMBLY 安装



DEMONTAGE DISASSEMBLY 拆除

RAFIX
22 FS⁺

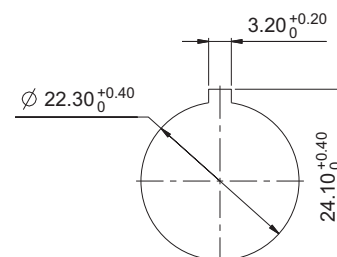
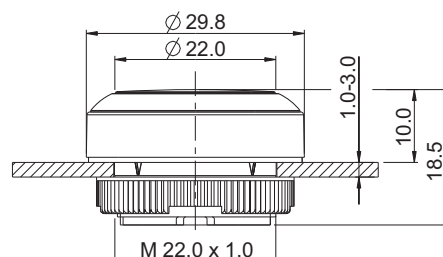
CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS



RAFIX 22 FS⁺ Pushbutton FLEXLAB, round collar

Technical data see page 2 - 166



Panel cut-out to IEC 60947-5-1

→	Order no. momentary		Order no. latching	
	Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
	1.30.270.901/22xx	1.30.270.921/2200	1.30.270.911/22xx	1.30.270.931/2200

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate gray = 07, silver gray = 08

Accessoires:

Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, colorless: 5.49.263.062/1000

Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, red: 5.49.263.062/1300

Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, yellow: 5.49.263.062/1400

Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, green: 5.49.263.062/1500

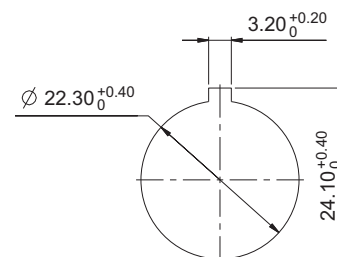
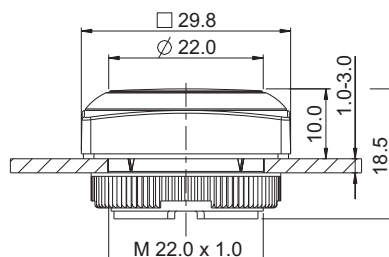
Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, blue: 5.49.263.062/1600

DIN A4 label sheet with 6x9 lenses in total utility: 5.70.800.200/0000



RAFIX 22 FS⁺ Pushbutton FLEXLAB, square collar

Technical data see page 2 - 166



Panel cut-out to IEC 60947-5-1

→ Form of collar	Order no. momentary		Order no. latching	
	Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
square	1.30.270.951/22xx	1.30.270.971/2200	1.30.270.961/22xx	1.30.270.981/2200

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate gray = 07, silver gray = 08

Accessoires:

Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, colorless: 5.49.263.062/1000

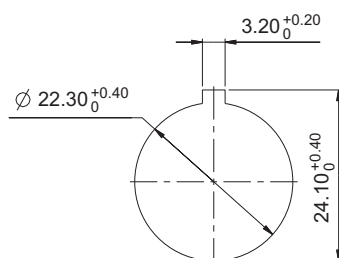
– Table (continued) –**RAFIX 22 FS⁺ - Pushbuttons FLEXLAB, square collar**

Colored lens for RAFX FS⁺ Pushbuttons FLEXLAB, red: 5.49.263.062/1300
Colored lens for RAFX FS⁺ Pushbuttons FLEXLAB, yellow: 5.49.263.062/1400
Colored lens for RAFX FS⁺ Pushbuttons FLEXLAB, green: 5.49.263.062/1500
Colored lens for RAFX FS⁺ Pushbuttons FLEXLAB, blue: 5.49.263.062/1600
DIN A4 label sheet with 6x9 lenses in total utility: 5.70.800.200/0000

CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS

2



Panel cut-out to IEC 60947-5-1

RAFIX
22 FS⁺

Approvals



IEC 60947-5-x



UL 508



RAFIX 22 FS⁺ Pushbuttons with protective cap

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	see order block
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illuminability	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Operating travel	4 mm
Robustness max.	100 N

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1,000,000 momentary / 500,000 latching
B10	1,300,000 momentary / 650,000 latching
Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653), water temp. 23 °C +3 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 FS⁺ - Pushbuttons with protective cap

→ Description

Photo

Order no.

Additional accessories see page

RAFIX 22 FS⁺ - Contact block PCB silver, Universal, with light conductor



-

2 - 247

RAFIX 22 FS⁺ - Contact block QC gold, Universal, with light conductor



-

2 - 253

RAFIX 22 FS⁺ - Contact block QC silver, Universal, with light conductor



-

2 - 256

RAFIX FS - Contact block PCB gold, Universal



-

2 - 243

RAFIX FS - Contact block PCB gold, Universal, with light conductor



-

2 - 242

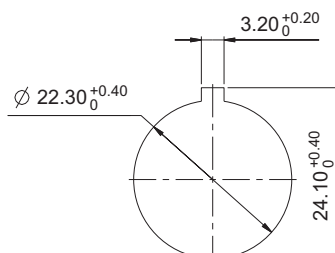
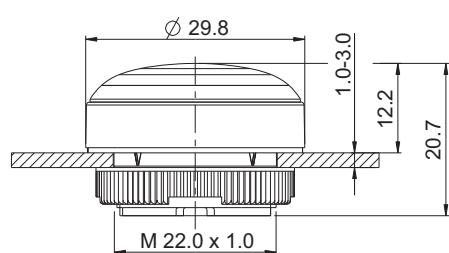
– Table (continued) –

Accessories RAFIX 22 FS⁺ - Pushbuttons with protective cap

→ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 FS⁺ Pushbutton, with protective cap, flush lens, round collar

Technical data see page 2 - 170



Panel cut-out to IEC 60947-5-1



2

RAFIX
22 FS⁺

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.005/23xx	-	-	-
yes	translucent yellow	1.30.270.005/24xx	-	-	-
yes	translucent green	1.30.270.005/25xx	-	-	-
yes	translucent blue	1.30.270.005/26xx	-	-	-
yes	translucent white	1.30.270.005/22xx	-	-	-
no	opaque slate-grey	1.30.270.005/07xx	-	-	-
no	opaque black	1.30.270.005/01xx	-	-	-

Pushbutton with protective cap for use under rugged conditions.

xx = color of front ring: black = 01, silver grey = 08

Legending on request.

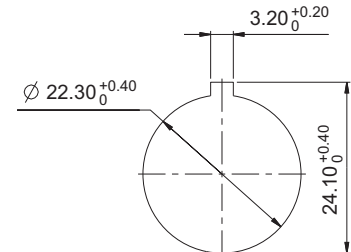
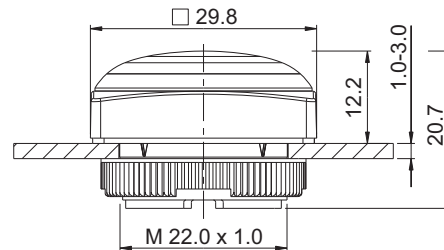
CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS



RAFIX 22 FS⁺ Pushbutton, with protective cap, flush lens, square collar

Technical data see page 2 - 170



Panel cut-out to IEC 60947-5-1

→ Illuminability	Color of lens	Order no. momentary		Order no. latching	
		Plastic front ring	Metallized front ring	Plastic front ring	Metallized front ring
yes	translucent red	1.30.270.055/23xx	-	-	-
yes	translucent yellow	1.30.270.055/24xx	-	-	-
yes	translucent green	1.30.270.055/25xx	-	-	-
yes	translucent blue	1.30.270.055/26xx	-	-	-
yes	translucent white	1.30.270.055/22xx	-	-	-
no	opaque slate-grey	1.30.270.055/07xx	-	-	-
no	opaque black	1.30.270.055/01xx	-	-	-

Pushbutton with protective cap for use under rugged conditions.

xx = Front ring color: black = 01, silver grey = 08

Legending on request.

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺

Selector switches

→ The illuminated selector switches are provided with translucent handle markings. These are opaque on the non-illuminated versions.

Technical Data

→ General information

Actuator	handle
Marking of handle	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	22.24 mm
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

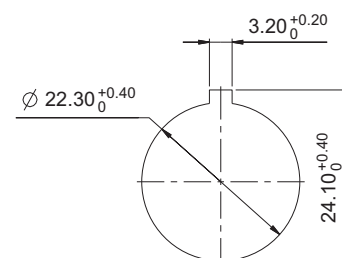
Mounting	ring nut
Contact function	see order block
Illuminability	see order block
Rotating angle	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Torque max.	1.5 Nm
-------------	--------

→ Other specifications

Operating life (operations)	500,000 momentary / 300,000 latching
Operating life (operations)	650,000 momentary / 400,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508



RAFIX
22 FS⁺

Accessories RAFIX 22 FS⁺ - Selector switches

Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242

CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS

– Table (continued) –

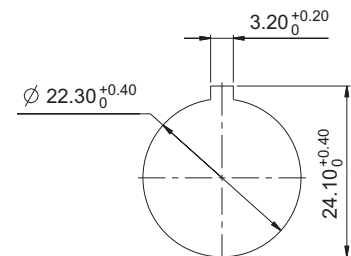
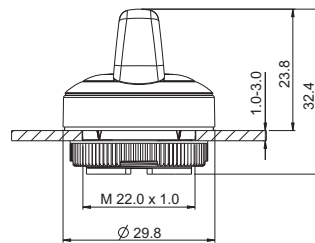
Accessories RAFIX 22 FS⁺ - Selector switches

→ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

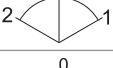


RAFIX 22 FS⁺ Selector switch, round collar

Technical data see page 2 - 173



Panel cut-out to IEC 60947-5-1

→ Illuminability	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	momentary	1 x 40°		1.30.272.001/22xx	1.30.272.002/2200
yes	momentary	2 x 40°		1.30.272.026/22xx	1.30.272.027/2200
yes	latching	1 x 90°, form L		1.30.272.101/22xx	1.30.272.102/2200
yes	latching	1 x 90°, form V		1.30.272.201/22xx	1.30.272.202/2200
yes	latching	2 x 60°		1.30.272.301/22xx	1.30.272.302/2200
yes	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.272.426/22xx	1.30.272.427/2200

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

Other contact functions and handle marking colors available on request.

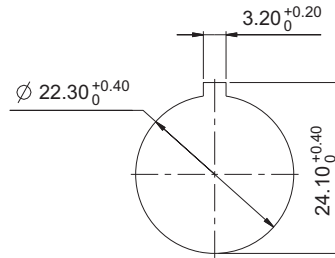
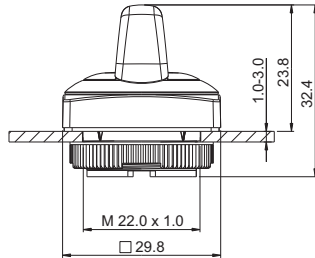
For colored illumination of the handle marking please use colored LED.

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Selector switch, square collar

Technical data see page 2 - 173



Panel cut-out to IEC 60947-5-1

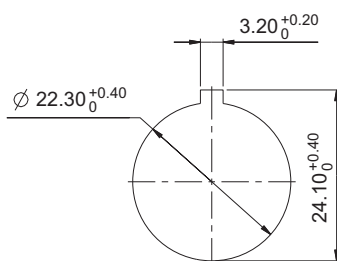


→ Illuminability	Contact function	Rotating angle		Order no.	
				Plastic front ring	Metallized front ring
yes	momentary	1 x 40°		1.30.272.051/22xx	1.30.272.052/2200
yes	momentary	2 x 40°		1.30.272.076/22xx	1.30.272.077/2200
yes	latching	1 x 90°, form L		1.30.272.151/22xx	1.30.272.152/2200
yes	latching	1 x 90°, form V		1.30.272.251/22xx	1.30.272.252/2200
yes	latching	2 x 60°		1.30.272.351/22xx	1.30.272.352/2200
yes	latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		1.30.272.476/22xx	1.30.272.477/2200

xx = Front ring color: black = 01, red = 03, yellow = 04, green = 05, blue = 06, slate grey = 07, silver grey = 08

Other contact functions and handle marking colors available on request.

For colored illumination of the handle marking please use colored LED.



Panel cut-out to IEC 60947-5-1

2

RAFIX
22 FS⁺

Approvals



IEC 60947-5-x



UL 508



RAFIX 22 FS⁺ Keylock switches

→ The locking systems we use are created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Technical Data

→ General information

Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	44.1 mm
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Lock	Micromec
Illuminability	see order block
Wafers	5
Lock type	001
Number of locking positions	500
Main key	on request
Rotating angle	see order block
Key removal position	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Torque max.	1.3 Nm
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→ Other specifications

Operating life	300,000 momentary / 50,000 latching / 30,000 with key removal
B10	400,000 momentary / 65,000 latching / 40,000 with key removal
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ESD-strength lock / contact	15 kV
ESD-strength key / front panel	15 kV
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 FS⁺ - Keylock switch

→ Description

Photo

Order no.

Additional accessories see page

RAFIX FS - Contact block PCB gold, Universal



-

2 - 243

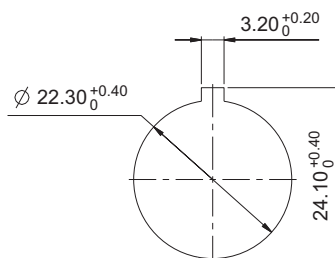
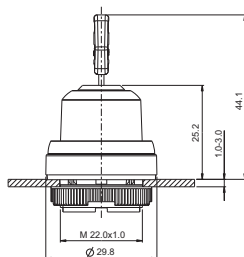
– Table (continued) –

Accessories RAFIX 22 FS⁺ - Keylock switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Spare key, (delivery content 1 key)		5.58.007.001/0000	-
Spare key, for double action, e.g. 2 x 90° (delivery content 1 key)		5.58.008.001/0000	-

RAFIX 22 FS⁺ Keylock switch, round collar

Technical data see page 2 - 176

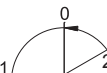


Panel cut-out to IEC 60947-5-1



2

RAFIX
22 FS⁺

→ Contact function	Rotating angle	Key removal position	Order no.	
			Plastic front ring	Metallized front ring
momentary	1 x 40°		0	1.30.255.001/xxxx 1.30.255.002/0000
momentary	2 x 40°		0	1.30.255.101/xxxx 1.30.255.102/0000
latching	1 x 90°, L shape		0	1.30.255.201/xxxx 1.30.255.202/0000
latching	1 x 90°, L shape		0+1	1.30.255.221/xxxx 1.30.255.222/0000
latching	1 x 90°, V shape		0	1.30.255.301/xxxx 1.30.255.302/0000
latching	1 x 90°, V shape		0+1	1.30.255.321/xxxx 1.30.255.322/0000
latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		0	1.30.255.501/xxxx 1.30.255.502/0000

xxxx = Front ring color: black = 0100, red = 0300, yellow = 0400, green = 0500, blue = 0600, slate grey = 0700, silver grey = 0800

CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS

– Table (continued) –

RAFIX 22 FS⁺ - Keylock switch, round collar

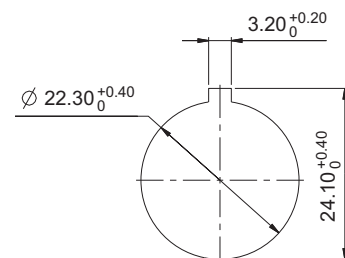
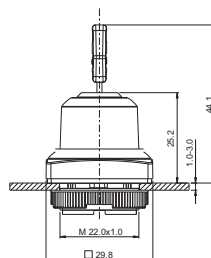
Other lock variants available on request.

Included: 2 keys.



RAFIX 22 FS⁺ Keylock switch, square collar

Technical data see page 2 - 176



Panel cut-out to IEC 60947-5-1

→ Contact function	Rotating angle	Key removal position	Order no.	
			Plastic front ring	Metallized front ring
momentary	1 x 40°		0	1.30.255.051/xxxx 1.30.255.052/0000
momentary	2 x 40°		0	1.30.255.151/xxxx 1.30.255.152/0000
latching	1 x 90°, L shape		0	1.30.255.251/xxxx 1.30.255.252/0000
latching	1 x 90°, L shape		0+1	1.30.255.271/xxxx 1.30.255.272/0000
latching	1 x 90°, V shape		0	1.30.255.351/xxxx 1.30.255.352/0000
latching	1 x 90°, V shape		0+1	1.30.255.371/xxxx 1.30.255.372/0000
latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		0	1.30.255.551/xxxx 1.30.255.552/0000

xxxx = Front ring color: black = 0100, red = 0300, yellow = 0400, green = 0500, blue = 0600, slate grey = 0700, silver grey = 0800

Other lock variants available on request.

Included: 2 keys.

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺

Keylock switches compact

→ The locking systems we use are created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Technical Data

→ General information

Color of front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	44.1 mm
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illuminability	see order block
Wafers	5
Lock type	001
Main key	on request
Rotating angle	see order block
Key removal position	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

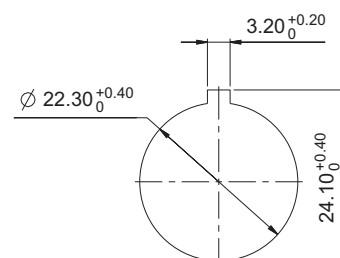
Torque max.	1.3 Nm
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→ Other specifications

Operating life	300,000 momentary / 50,000 latching / 30,000 with key removal
B10	400,000 momentary / 65,000 latching / 40,000 with key removal
Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ESD-strength lock / contact	15 kV
ESD-strength key / front panel	15 kV
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes



NEW



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508



RAFIX
22 FS⁺

Accessories RAFIX 22 FS⁺ - Keylock switch compact

→ Description

Photo

Order no.

Additional accessories see page

RAFIX 22 FS⁺ - Contact block QC gold, Universal, with light conductor



-

2 - 253

CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS

– Table (continued) –

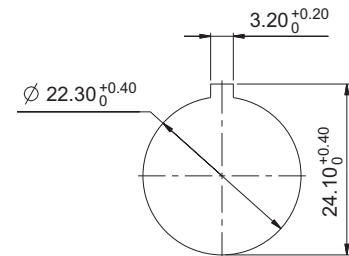
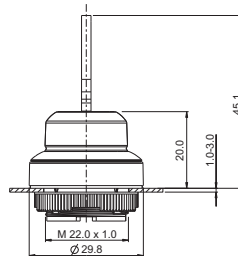
Accessories RAFIX 22 FS⁺ - Keylock switch compact

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
RAFIX FS - Protective cap for keylock switch		5.55.105.454/0111	2 - 267
Spare key, for single action, e.g. 1 x 90° (delivery content 1 key)		5.58.018.001/0000	-

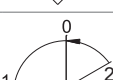


RAFIX 22 FS⁺ Keylock switch compact, round collar

Technical data see page 2 - 179



Panel cut-out to IEC 60947-5-1

→ Contact function	Rotating angle	Key removal position	Order no.	
			Plastic front ring	Metallized front ring
momentary	1 x 40°		0	1.30.275.001/xxxx 1.30.275.002/0000
momentary	2 x 40°		0	1.30.275.101/xxxx 1.30.275.102/0000
latching	1 x 90°, L shape		0+1	1.30.275.221/xxxx 1.30.275.222/0000
latching	1 x 90°, V shape		0+1	1.30.275.321/xxxx 1.30.275.322/0000
latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		0	1.30.275.501/xxxx 1.30.275.502/0000

xxxx = Front ring color: black = 0100, slate grey = 0700, silver grey = 0800

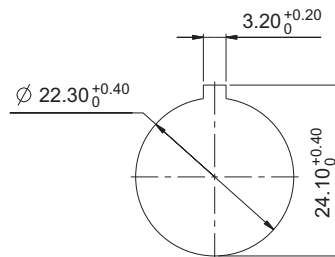
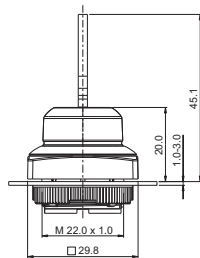
– Table (continued) –**RAFIX 22 FS⁺ - Keylock switch compact, round collar**

Other lock variants available on request.

Included: 2 keys.

**RAFIX 22 FS⁺
Keylock switch compact,
square collar**

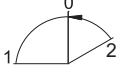
Technical data see page 2 - 179



Panel cut-out to IEC 60947-5-1



2

→ Contact function	Rotating angle	Key removal position	Order no.		
			Plastic front ring	Metallized front ring	
momentary	1 x 40°		0	1.30.275.051/xxxx	1.30.275.052/0000
momentary	2 x 40°		0	1.30.275.151/xxxx	1.30.275.152/0000
latching	1 x 90°, L shape		0+1	1.30.275.271/xxxx	1.30.275.272/0000
latching	1 x 90°, V shape		0+1	1.30.275.371/xxxx	1.30.275.372/0000
latching 1 x 90° and momentary 1 x 40°	1 x 90° and 1 x 40°		0	1.30.275.551/xxxx	1.30.275.552/0000

xxxx = Front ring color: black = 0100, slate grey = 0700, silver grey = 0800

Other lock variants available on request.

Included: 2 keys.

RAFIX
22 FS⁺



RAFIX 22 FS⁺

Mushroom-headed pushbuttons

Technical Data

→ General information

Form of lens	conical mushroom form
Color of lens	black
Form of collar	round

→ Dimensions

Mushroom Diameter	30 mm
Overall height	see order block
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Diameter of collar	29.8 mm

→ Mechanical design

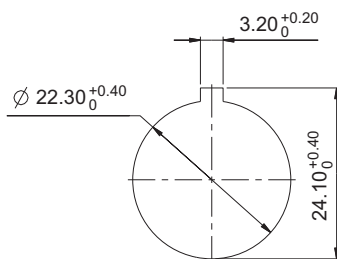
Mounting	ring nut
Contact function	see order block
Illuminability	see order block
Reset	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Robustness max.	100 N
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→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	50,000
B10	65,000
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
Robustness	acc. to IEC 600 68-2-3 und 2-30
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x

UL 508
in preparation

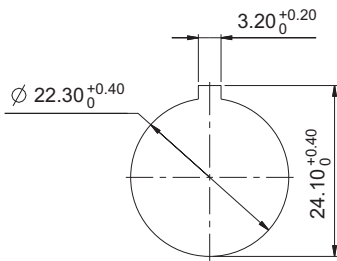
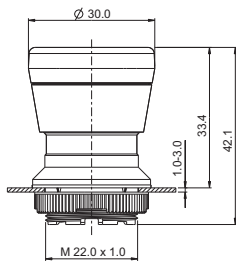
Accessories RAFIX 22 FS⁺ - Mushroom-headed pushbutton

→ Description

Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, E-Stop		-	2 - 249
RAFIX 22 FS ⁺ - Contact block QC gold, E-Stop, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, E-Stop, with light conductor		-	2 - 257
RAFIX FS - Contact block PCB gold, E-Stop		-	2 - 244
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 FS⁺
Mushroom-headed pushbutton

Technical data see page 2 - 182

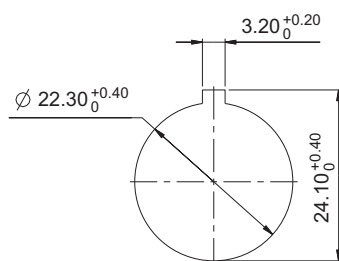


Panel cut-out to IEC 60947-5-1



→ Contact function	Illuminability	Reset	Order no.
momentary	yes	-	1.30.276.201/2200
momentary	no	-	1.30.276.701/0000
latching	yes, lens translucent transparent	by pulling	1.30.276.101/2200
latching	yes, lens translucent transparent	by clockwise rotation	1.30.276.001/2200
latching	no	by pulling	1.30.276.601/0000
latching	no	by clockwise rotation	1.30.276.501/0000

Only use with contact blocks type E-Stop.



Panel cut-out to IEC 60947-5-1

2

RAFIX
22 FS⁺**Approvals**

IEC 60947-5-x

UL 508 (rotation)
UL 508
in preparation
(pulling)

RAFIX 22 FS⁺

Emergency stop pushbuttons

- The emergency stop pushbuttons comply with IEC 60 947 and VDE 0113 Part 1.

They are designed dupe-proof according to EN 418 with a positive mechanical movement sequence. A certain operating force must be exerted at the action point in order to prevent inadvertent operation. The pushbutton latches when pressed.

The special shape of the actuator prevents the emergency stop pushbutton from being blocked. This means that the emergency stop process - once initiated - cannot be impeded by any jamming objects.

Please only combine with „emergency stop“ contact blocks.
Original operating instructions see Appendix.

Technical Data→ **General information**

Form of lens	conical mushroom form
Color of lens	red
Form of collar	round

→ **Dimensions**

Mushroom Diameter	30 mm
Overall height	see order block
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Diameter of collar	see order block

→ **Mechanical design**

Mounting	ring nut
Contact function	latching
Illuminability	see order block
Reset	see order block
Torque for nut ring	1.2 Nm

→ **Mechanical characteristics**

Robustness max.	100 N
-----------------	-------

→ **Other specifications**

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Robustness	acc. to IEC 600 68-2-3 und 2-30
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life (operations)	50,000
B10	65,000
Degree of protection from front side	see order block
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 FS⁺ - Emergency stop pushbutton

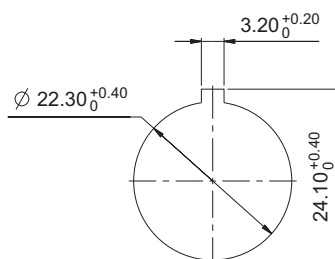
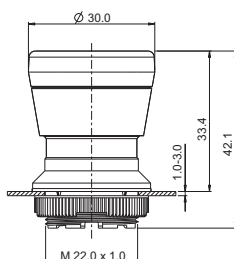
→ Description	Photo	Order no.	Additional accessories see page
Emergency stop label, Ø 22.3 mm		-	2 - 82, 2 - 149, 2 - 264, 5 - 21
RAFIX FS - Contact block PCB gold, E-Stop		-	2 - 244
RAFIX FS - Contact block PCB gold, E-Stop, with light conductor		-	2 - 243
RAFIX FS - Contact block PCB silver, E-Stop		-	2 - 249
RAFIX FS - Contact block PCB silver, E-Stop, with light conductor		-	2 - 248
RAFIX FS - Contact block QC gold, E-Stop, with light conductor		-	2 - 253
RAFIX FS - Contact block QC silver, E-Stop, with light conductor		-	2 - 257
Protective Collar for emergency stop RAFIX 22 FS ⁺		5.00.456.001/0000	2 - 265
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Emergency stop pushbutton, reset by rotation

Technical data see page 2 - 184



Panel cut-out to IEC 60947-5-1



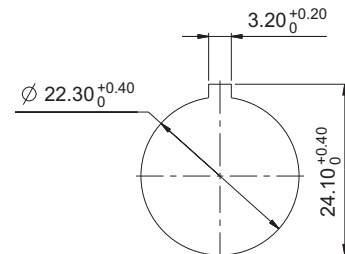
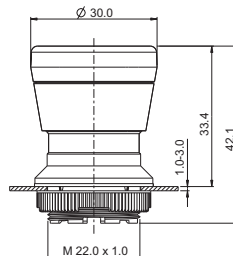
→ Reset	Illuminability	Degree of protection from front side	Order no.
by clockwise rotation	yes, lens translucent	IP65 (DIN EN 60529)	1.30.273.001/2200
by clockwise rotation	yes, lens translucent red	IP65 (DIN EN 60529)	1.30.273.001/2300
by clockwise rotation	no	IP65 (DIN EN 60529)	1.30.273.501/0300

Only use with E-stop contact blocks



RAFIX 22 FS⁺ Emergency stop pushbutton, reset by pulling (IP65, IP69K)

Technical data see page 2 - 184



Panel cut-out to IEC 60947-5-1

→ Reset	Illuminability	Degree of protection from front side	Order no.
by pulling	yes, lens translucent	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.273.101/2200
by pulling	yes, lens translucent red	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.273.101/2300
by pulling	no	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.273.601/0300

Only use with E-stop contact blocks

RAFIX
22 FS⁺

RAFIX 22 FS⁺

Emergency stop pushbuttons compact

- The emergency stop pushbuttons compact comply with IEC 60 947 and VDE 0113 Part 1.

They are designed dupe-proof according to EN 418 with a positive mechanical movement sequence. A certain operating force must be exerted at the action point in order to prevent inadvertent operation. The pushbutton latches when pressed.

The special shape of the actuator prevents the emergency stop pushbutton from being blocked. This means that the emergency stop process - once initiated - cannot be impeded by any jamming objects.

Only use with E-stop contact blocks

Original operating instructions see Appendix.

Technical Data

→ General information

Form of lens	conical mushroom form
Color of lens	red
Form of collar	round

→ Dimensions

Mushroom Diameter	30 mm
Overall height	see order block
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Diameter of collar	see order block

→ Mechanical design

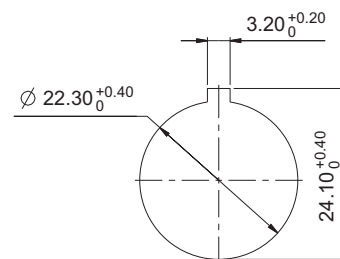
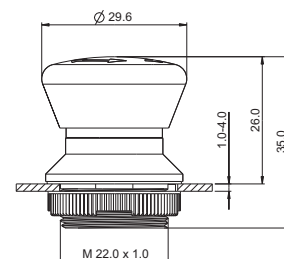
Mounting	ring nut
Contact function	latching
Illuminability	see order block
Reset	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Robustness max.	100 N
-----------------	-------

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Robustness	acc. to IEC 600 68-2-3 und 2-30
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life (operations)	50,000
B10	65,000
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508
in preparation



CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS

Accessories RAFIX 22 FS⁺ - Emergency stop pushbutton compact

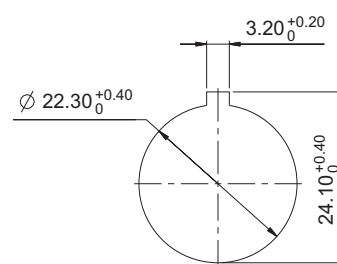
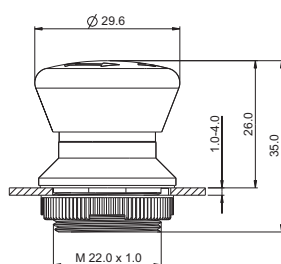
→ Description	Photo	Order no.	Additional accessories see page
Emergency stop label, Ø 22.3 mm		-	2 - 82, 2 - 149, 2 - 264, 5 - 21
RAFIX 22 FS ⁺ - Contact block PCB silver, E-Stop		-	2 - 249
RAFIX 22 FS ⁺ - Contact block PCB silver, E-Stop, with light conductor		-	2 - 248
RAFIX 22 FS ⁺ - Contact block QC gold, E-Stop, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, E-Stop, with light conductor		-	2 - 257
RAFIX FS - Contact block PCB gold, E-Stop		-	2 - 244
RAFIX FS - Contact block PCB gold, E-Stop, with light conductor		-	2 - 243
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

2

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Emergency stop pushbutton compact, reset by rotation

Technical data see page 2 - 187



Panel cut-out to IEC 60947-5-1

→ Reset	Illuminability	Degree of protection from front side	Order no.
by rotating	yes	IP65 (DIN EN 60529)	1.30.273.301/2200

Only use with E-stop contact blocks

RAFIX 22 FS⁺

Emergency stop pushbuttons „Plus 1“

→ RAFX 22 FS „Plus 1“

Emergency stop pushbutton with 2 NC and 1 signal contact.

This special emergency stop pushbutton offers two redundant normally-closed contacts for the emergency off / emergency stop function and an additional signal contact. Unique design: 3 contacts accommodated in very compact dimensions (mounting depth 9.2 or 27 mm).

2 normally-closed (NC) contacts

Redundancy is more and more often a requirement for safety applications in mechanical engineering and control system development and helps to minimise the probability of failure of a system.

1 signal contact

The third contact – a normally-open contact – may be used, for example, for sending an information signal to a monitoring unit or master safety controller. The safety controller may then initiate a controlled shutdown, depending on the location and type of the hazard indicated.

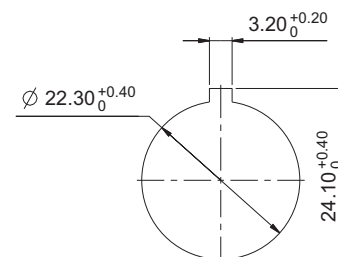
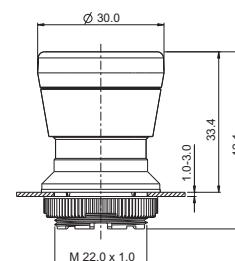
The signal contact is only for impulse function and must not be used as a lasting NO contact.

The emergency stop pushbutton complies with the current standards. The positively guided mechanical movement of the pushbutton makes it dupe-proof according to DIN EN ISO 13850.

A RAFX 22 FS „Plus 1“ emergency stop unit consists of a special emergency stop pushbutton and a suitable emergency stop contact block which can either be mounted directly (quick-connect terminals) or placed on a printed circuit board (THT version).

Only use with emergency stop „Plus 1“ contact blocks.

Original operating instructions see Appendix.



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508
in preparation



Technical Data

→ General information

Form of lens	conical mushroom form
Color of lens	red
Form of collar	round

→ Dimensions

Mushroom Diameter	30 mm
Overall height	33.2 mm
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Diameter of collar	29.8 mm

→ Mechanical design

Mounting	ring nut
Contact function	latching
Illuminability	no
Reset	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Robustness max.	100 N
-----------------	-------

→ Other specifications

CONTROL COMPONENTS

RAFIX 22 FS⁺ - ACTUATORS

- Technical data (continued) -

RAFIX 22 FS⁺ - Emergency stop pushbutton „Plus 1“

Ambient temp. operating min.	-25
Ambient temp. operating max.	+70
Robustness	acc. to IEC 600 68-2-3 und 2-30
Storage temperature min.	-40
Storage temperature max.	+80
Operating life	50,000
B10	65,000
Degree of protection from front side	see order block
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

2

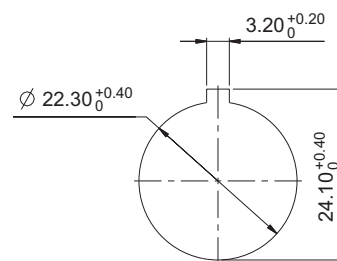
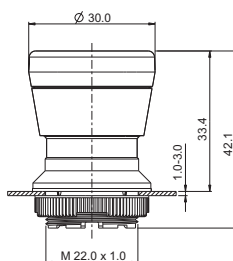
Accessories RAFIX 22 FS⁺ - Emergency stop pushbutton „Plus 1“

→ Description	Photo	Order no.	Additional accessories see page
Emergency stop label, Ø 22.3 mm		-	2 - 82, 2 - 149, 2 - 264, 5 - 21
RAFIX 22 FS ⁺ - Contact block PCB gold, E-Stop „Plus 1“		1.20.126.414/0000	2 - 244
RAFIX 22 FS ⁺ - Contact block QC gold, E-Stop „Plus 1“		1.20.126.514/0000	2 - 254
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Emergency stop pushbutton „Plus 1“, reset by rotation

Technical data see page 2 - 189



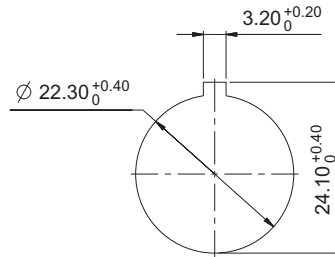
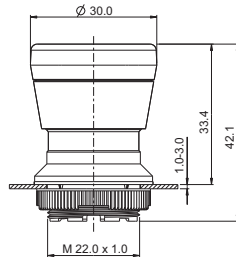
Panel cut-out to IEC 60947-5-1

→ Reset	Illuminability	Degree of protection from front side	Order no.
by clockwise rotation	no	IP65 (DIN EN 60529)	1.30.273.502/0300

Only combine with E- stop contact block „Plus 1“

RAFIX 22 FS⁺ Emergency stop pushbutton „Plus 1“, reset by pulling (IP65, IP69K)

Technical data see page 2 - 189



Panel cut-out to IEC 60947-5-1

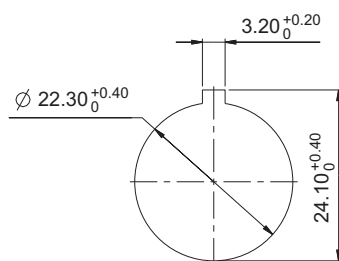
**2**

→ Reset	Illuminability	Degree of protection from front side	Order no.
by pulling	no	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.273.602/0300

Only combine with E- stop contact block „Plus 1“

**RAFIX
22 FS⁺**

RAFIX 22 FS⁺ Potentiometer drives



Panel cut-out to IEC 60947-5-1

Technical Data

→ General information

Actuator	knob
Color of knob	see order block
Front ring	see order block
Form of collar	see order block

→ Dimensions

Dimensions of collar	see order block
Overall height	26 mm
Mounting depth	according to potentiometer
Mounting hole	22.3 mm
Key grid	according to potentiometer

→ Mechanical design

Mounting	ring nut
Torque for nut ring	1.2 Nm

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

RAFIX
22 FS⁺

Approvals



IEC 60947-5-x

Accessories RAFIX 22 FS⁺ - Potentiometer drive

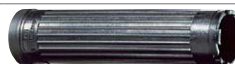
→ Description

Photo

Order no.

Additional accessories see page

Fixing spanner for ring nut

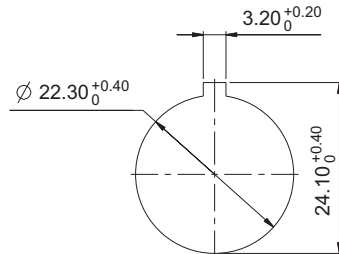


5.05.800.062/0000

2 - 145, 2 - 261,
5 - 25

RAFIX 22 FS⁺ Potentiometer drive, round collar

Technical data see page 2 - 192



Panel cut-out to IEC 60947-5-1

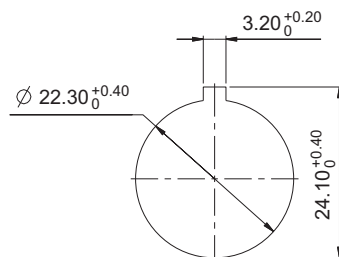


→ Front ring	Color of knob	Order no.
plastic slate-grey	opaque slate-grey	1.30.258.001/0700

For potentiometers with 6 mm shaft diameter and 50 mm shaft length. Potentiometer not included.

RAFIX 22 FS⁺ Potentiometer drive, square collar

Technical data see page 2 - 192



Panel cut-out to IEC 60947-5-1



→ Front ring	Color of knob	Order no.
plastic slate-grey	opaque slate-grey	1.30.258.021/0700

For potentiometers with 6 mm shaft diameter and 50 mm shaft length. Potentiometer not included.

2

RAFIX
22 FS⁺

CONTROL COMPONENTS

RAFIX 22 FS⁺ - INDICATORS

RAFIX 22 FS⁺ Signal indicators



Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Form of collar	see order block

→ Dimensions

Length of collar	see order block
Overall height	see order block
Mounting depth	PCB 9.2 mm, QC 27 mm
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

Mounting	ring nut
Illuminability	yes
Torque for nut ring	1.2 Nm

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Approvals



IEC 60947-5-x



UL 508



2

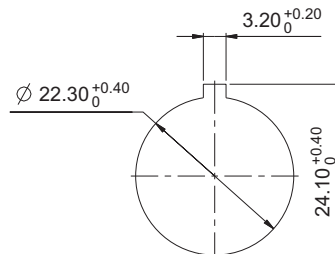
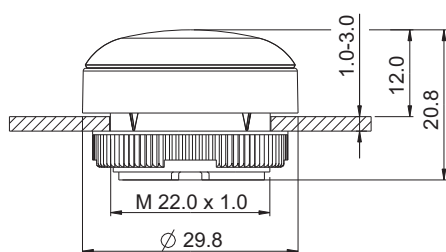
RAFIX
22 FS⁺

Accessories RAFIX 22 FS⁺ - Signal indicator

→ Description	Photo	Order no.	Additional accessories see page
LED 3 mm		-	-
LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB		-	2 - 263
QC LED base for signal indicators		-	2 - 261
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 FS⁺ Signal indicator, round collar, flat version

Technical data see page 2 - 194



Panel cut-out to IEC 60947-5-1



2

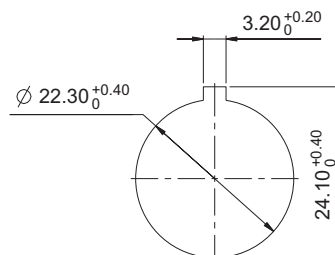
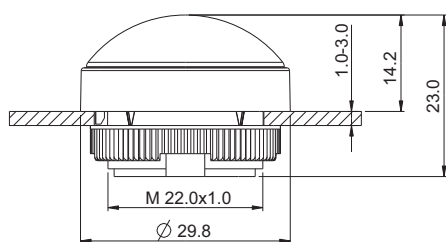
→ Form of collar	Color of lens	Order no.
round	translucent red	1.74.508.001/2300
round	translucent yellow	1.74.508.001/2400
round	translucent green	1.74.508.001/2500
round	translucent blue	1.74.508.001/2600
round	translucent white	1.74.508.001/2200

Legending on request.

RAFIX
22 FS⁺

RAFIX 22 FS⁺ Signal indicator, round collar, high version

Technical data see page 2 - 194



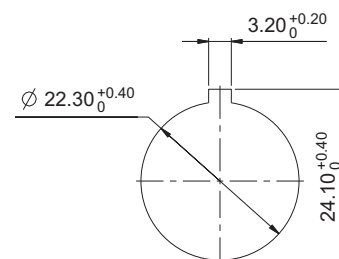
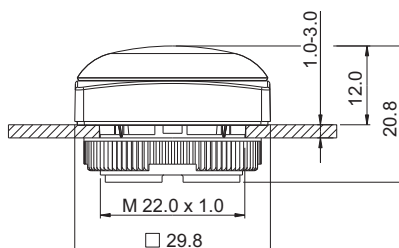
Panel cut-out to IEC 60947-5-1



→ Form of collar	Color of lens	Order no.
round	translucent red	1.74.508.011/2300
round	translucent yellow	1.74.508.011/2400
round	translucent green	1.74.508.011/2500
round	translucent blue	1.74.508.011/2600
round	translucent white	1.74.508.011/2200

RAFIX 22 FS⁺ Signal indicator, square collar, flat version

Technical data see page 2 - 194



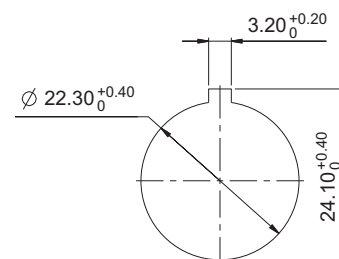
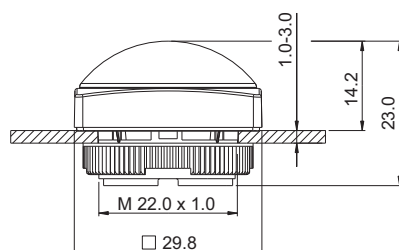
Panel cut-out to IEC 60947-5-1

→ Form of collar	Color of lens	Order no.
square	translucent red	1.74.508.051/2300
square	translucent yellow	1.74.508.051/2400
square	translucent green	1.74.508.051/2500
square	translucent blue	1.74.508.051/2600
square	translucent white	1.74.508.051/2200

Legending on request.

RAFIX 22 FS⁺ Signal indicator, square collar, high version

Technical data see page 2 - 194



Panel cut-out to IEC 60947-5-1

→ Form of collar	Color of lens	Order no.
square	translucent red	1.74.508.061/2300
square	translucent yellow	1.74.508.061/2400
square	translucent green	1.74.508.061/2500
square	translucent blue	1.74.508.061/2600
square	translucent white	1.74.508.061/2200



GET IN
TOUCH

RAFIX 22 FS⁺

Fast & Slim. Everything else is a thing of the past

RAFIX 22 FS⁺ control components are fast and slim. Fast because they're simple to connect, either on a PCB or directly with quick-connect terminals. Slim because of their extremely small mounting depth that leaves plenty of room for additional components and individual designs.

More information: www.RAFIX22FS.de

x

RAFI

RAFIX 22 FS⁺ USB feedthroughs

→ Rugged USB feedthroughs for 22.3 mm mounting hole diameter matching the RAFIX 22 FS and RAFIX 22 QR actuator series. The USB feedthrough provides sturdy installation of an easily accessible USB slot in front panels of controllers and IPCs and can be used, for example, to connect a keyboard for maintenance purposes or a USB stick for a software update. The port on the rear accommodates commercially available USB cables of varying lengths with B-type connector. A sealing cap protects the slot and ensures a degree of protection to IP 65. For assembly, simply insert the feedthrough from the front side into the mounting hole and fasten it by means of a ring nut from the rear. The depth behind panel is 27.7 mm. The color of the front ring can be freely selected so that the USB feedthrough can be matched in appearance to the customer-specific design.

Technical Data

→ General information

Form of lens	see order block
Color of lens	see order block
Color of front ring	see order block
Form of collar	see order block

→ Dimensions

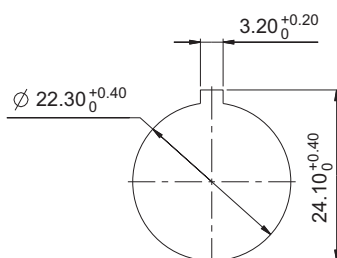
Dimensions of collar	see order block
Overall height	11.3 mm
Mounting depth	see order block
Mounting hole	22.3 mm
Key grid	30 x 30 mm

→ Mechanical design

Mounting	ring nut
Front connection	USB Type A
Rear connection	USB Type B
Torque for nut ring	1.2 Nm

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1500 operations
Degree of protection from front side	IP65 (DIN EN 60529) with closed sealing cap
Relative humidity	5 bis 95% (non condensed)
Shock resistance to IEC 60068-2-27 (EN 61131-2)	50 g at 11 ms half sine amplitude
Vibration resistance according to IEC 600 68-2-6 (EN 61131-2)	5 g at 10...500 Hz
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508

Accessories RAFIX 22 FS⁺ - USB feedthrough

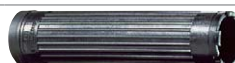
→ Description

Photo

Order no.

Additional accessories see page

Fixing spanner for ring nut

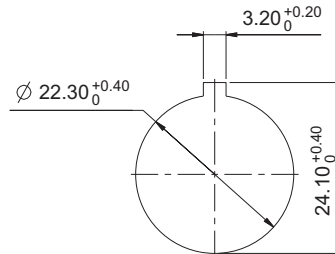
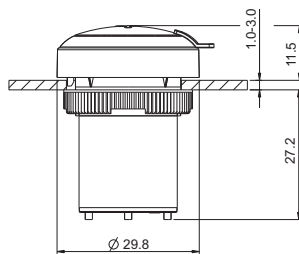


5.05.800.062/0000

2 - 145, 2 - 261,
5 - 25

RAFIX 22 FS⁺ USB feedthrough, round collar

Technical data see page 2 - 198



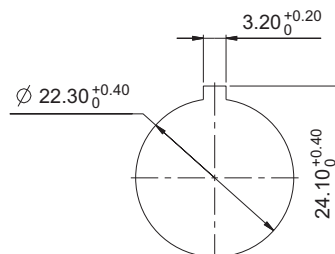
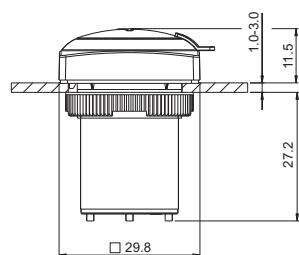
Panel cut-out to IEC 60947-5-1



→ Color of front ring	Front connection	Rear connection	Order no.
slate-grey	USB Type A	USB Type B	1.30.279.001/0707
metallized	USB Type A	USB Type B	1.30.279.021/0700

RAFIX 22 FS⁺ USB feedthrough, square collar

Technical data see page 2 - 198



Panel cut-out to IEC 60947-5-1



→ Color of front ring	Front connection	Rear connection	Order no.
slate-grey	USB Type A	USB Type B	1.30.279.051/0707
metallized	USB Type A	USB Type B	1.30.279.071/0700



2

RAFIX 22 FSR

RAFIX
22 FSR

Extremely rugged and economically unbeatable! RAFIX 22 FSR features proven RAFIX FS technology and a rugged design. The control components have a low mounting depth which saves a lot of space and enables fast installation. Pushbuttons and actuators provide for quick orientation and a clearly distinctive design thanks to their individually combinable colors and shapes.

CONTROL COMPONENTS

RAFIX 22 FSR

Content

RAFIX 22 FSR Pushbuttons	2 - 206
RAFIX 22 FSR Pushbutton	2 - 207
RAFIX 22 FSR Selector switches	2 - 208
RAFIX 22 FSR Selector switch	2 - 209
RAFIX 22 FSR Keylock switches	2 - 210
RAFIX 22 FSR Keylock switch	2 - 211
RAFIX 22 FSR Emergency stop pushbuttons	2 - 212
RAFIX 22 FSR Emergency stop pushbutton, metal mushroom	2 - 213
RAFIX 22 FSR Emergency stop pushbutton, plastic mushroom	2 - 214
RAFIX 22 FSR Signal indicators	2 - 215
RAFIX 22 FSR Signal indicator	2 - 216

2

RAFIX
22 FSR

RAFIX 22 FSR

WHEN THE GOING GETS TOUGH

Harsh weather conditions. Dirt and dust are swirling around, and the sun is beating down mercilessly. It's critical to keep pushing ahead – fast. A dirty glove dripping with lubricants pounds a key vigorously, and work goes on!

The cloud cover is increasing, it's raining, the temperature drops below the freezing point and it starts sleeting. Ice crystals stick to the operating elements, but the machinery keeps on running. Dust, dirt, lubricants, moisture, heat and

cold: Close to the limit, solutions are required which are extremely rugged, hard-wearing and tough-natured. RAFIX 22 FSR has taken on this challenge. Under the most adverse conditions, these actuators and contact blocks demonstrate their strengths: ruggedness and know-how based on proven FS technology. A series specifically developed for outdoor applications, RAFIX FSR withstands extreme conditions – with no ifs, ands or buts.



2

RAFIX
22 FSR

Close to the limit

Extremely rugged and economically unbeatable! RAFIX 22 FSR features proven FS technology and a rugged design. The contact blocks have a low mounting depth, which saves an enormous amount of space and enables fast installation. The pushbuttons and actuators ensure quick orientation along with a highly distinctive design thanks to their individually combinable colors and shapes.

The top performer

Dirt: No matter whether it is exposed to industrial lubricants or soiling which occurs naturally during outdoor use – the series is extremely resistant and delivers what it promises.

Rugged: The actuator mechanism is not affected even by harsh conditions and severe external impacts.

Climate: Intense sunlight, heavy rain, hail or snow – RAFIX 22 FSR easily withstands adverse weather conditions.

Moisture: Waterproof actuators (IP65 and IP69K) ensure dependable operation.

SLIM

- Designs with PCB contact blocks feature a distance between the front panel and printed circuit board of only 9.2 mm.
- With QC contact blocks, only 27 mm of space is needed behind the front panel.

Combinable with all contact blocks and accessories with RAFIX FS technology

- PCB or QC contact blocks
- Gold contacts from 5 V or silver contacts up to 250 V
- Short-travel adapter enables short-travel actuation (1 mm switching travel) with perceptible key click
- Variable illumination, compatible with 3 mm THT LEDs / SMT LEDs or LED clip



RAFIX 22 FSR

The RAFIX 22 FSR series has a variety of actuators and signal indicators

Pushbuttons

- Illuminable
- With protective cap

Emergency stop

- Unlocked by pulling
- Illuminated (optional)
- Metal version (optional)

Selector switches

- Rotating angle 40°, 60° or 90°
- Latching or momentary
- Illuminable

Keylock switches

- Rotating angle 40° or 90°
- Latching or momentary
- With protective cap

Signal indicators

- Green, yellow, red, blue or white

Approvals

- IEC 60947-5-1/5
- UL
- CCC

Safe and reliable

The actuators in the RAFIX 22 FSR series ensure a degree of protection to at least IP65 (DIN EN 60529), IP69K (ISO 20653), which makes them suitable for many diverse applications.

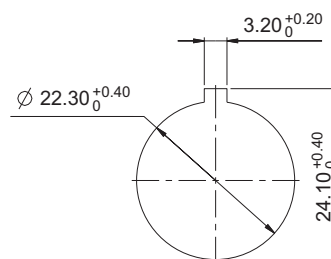
Long operating life

The mechanical design of all actuators is optimally suited for long-lasting operation even in heavily used panels.

Mounting hole

The actuators in the RAFIX 22 FSR series are suitable for 22.3 mm panel cut-outs according to IEC 60947-5-1.

All actuators are equipped with a locating pip. This locating pip ensures a perfect fit for actuators and contact blocks with PCB-mounted components and is therefore essential for designs including these contact blocks.



Grid spacing

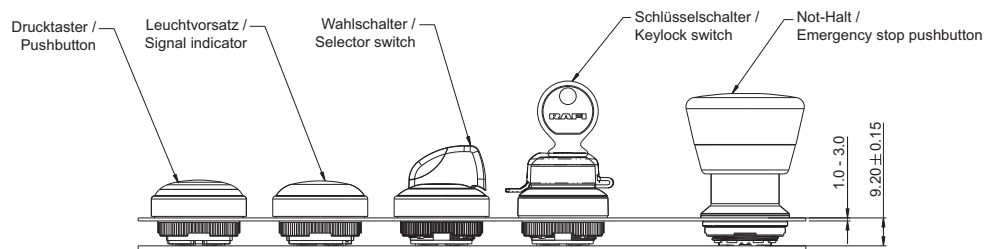
The design principle makes it possible to use a minimum grid spacing of 35 mm x 35 mm.

When choosing the grid spacing, it is recommended to consider any external legending required (for example, using label strips inserted into the front panel).



RAFIX 22 FSR

RAFIX 22 FSR with PCB contact block



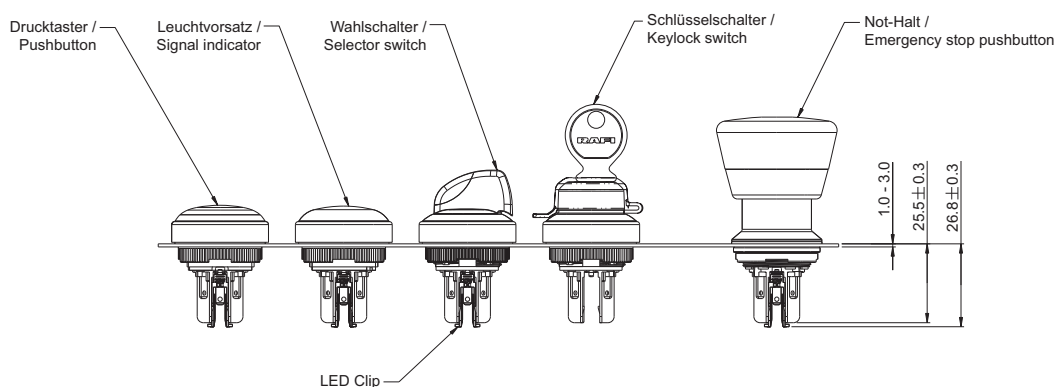
For printed circuit board hole patterns,
see RAFIX 22 FS-Technology contact blocks

Formula for spacer length

$$\frac{9.2 \text{ mm} - \text{Front panel thickness}}{\text{Length of spacer}}$$

2

RAFIX 22 FSR with QC contact block

RAFIX
22 FSR

CONTROL COMPONENTS

RAFIX 22 FSR - ACTUATORS

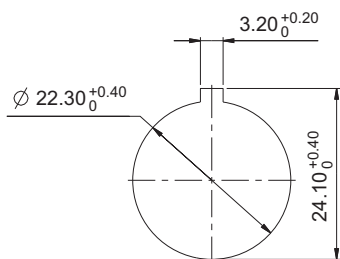
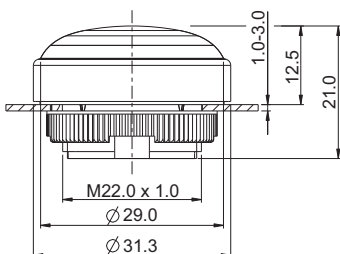


RAFIX 22 FSR Pushbuttons

→ The RAFIX 22 FSR pushbutton is equipped with a protective cap. The pushbutton is resistant to external impacts and offers a degree of protection to IP 65 and/or IP 69 k as per IEC 60529, which means protection against the ingress of water when highly pressurized water/steam jet cleaners are used at a pressure of 80 – 100 bar.

Preliminary technical data

Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at x.



Panel cut-out to IEC 60947-5-1

Technical Data

→ General information

Form of lens	flush
Color of lens	see order block
Color of front ring	black
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 31.3 mm
Overall height	12.2 mm
Mounting hole	22.3 mm
Key grid	35 x 35 mm

→ Mechanical design

Mounting	ring nut
Contact function	momentary
Illuminability	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Operating travel	4 mm
Robustness max.	100 N

→ Other specifications

Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Degree of protection from front side	IP65 (DIN EN 60529), IP69K (ISO 20653) water temp. 23 °C +/- 3 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Approvals



IEC 60947-5-x



UL 508



Accessories RAFIX 22 FSR - Pushbutton

→ Description

RAFIX 22 FS⁺ - Contact block PCB silver, Universal, with light conductor

Photo



Order no.

-

Additional accessories see page

2 - 247

RAFIX 22 FS⁺ - Contact block QC gold, Universal, with light conductor



-

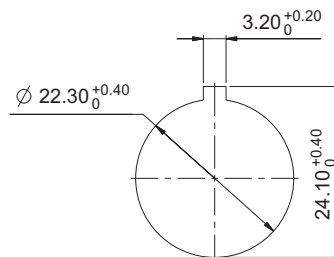
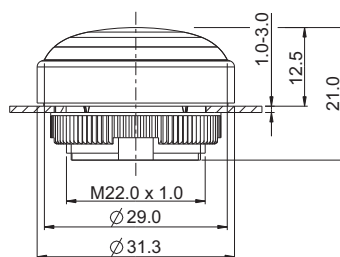
2 - 253

– Table (continued) –
Accessories RAFIX 22 FSR - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 FSR Pushbutton

Technical data see page 2 - 206



Panel cut-out to IEC 60947-5-1



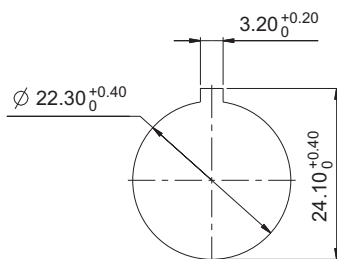
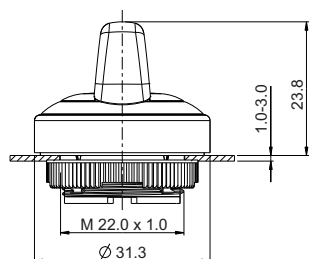
RAFIX
22 FSR

→ Illuminability	Color of lens	Order no.
yes	translucent red	1.30.280.001/2301
yes	translucent yellow	1.30.280.001/2401
yes	translucent green	1.30.280.001/2501
yes	translucent blue	1.30.280.001/2601
yes	translucent white	1.30.280.001/2201
no	opaque black	1.30.280.001/0101

Legending and front rings in other colors on request



NEW



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508



RAFIX 22 FSR Selector switches

- The marks on the selector switch turning handle are translucent and can be illuminated if required. Colored LEDS or LED clips can be used for colored illuminations.

Preliminary technical data

Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at x.

Technical Data

→ General information

Actuator	handle
Marking of handle	see order block
Color of front ring	black
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 31.3 mm
Overall height	23.8 mm
Mounting hole	22.3 mm
Key grid	35 x 35 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illuminability	yes
Rotating angle	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Torque max.	2 Nm
-------------	------

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653)
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 FSR - Selector switch

→ Description

Photo

Order no.

Additional accessories see page

RAFIX 22 FS⁺ - Contact block PCB silver, Universal, with light conductor



-

2 - 247

RAFIX 22 FS⁺ - Contact block QC gold, Universal, with light conductor



-

2 - 253

RAFIX 22 FS⁺ - Contact block QC silver, Universal, with light conductor



-

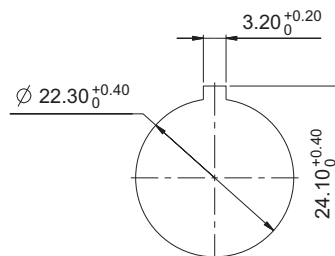
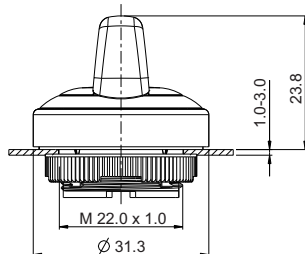
2 - 256

– Table (continued) –
Accessories RAFIX 22 FSR - Selector switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 FSR Selector switch

Technical data see page 2 - 208



Panel cut-out to IEC 60947-5-1



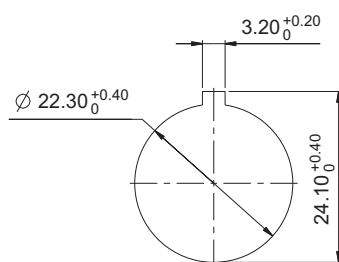
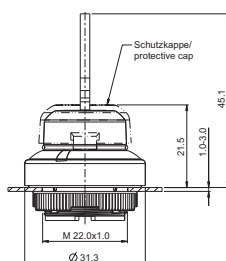
→ Illuminability	Contact function	Rotating angle		Order no.
yes	momentary	1 x 40°		1.30.282.001/2201
yes	momentary	2 x 40°		1.30.282.026/2201
yes	latching	1 x 90°, L shape		1.30.282.101/2201
yes	latching	1 x 90°, V shape		1.30.282.201/2201
yes	latching	2 x 60°		1.30.282.301/2201

CONTROL COMPONENTS

RAFIX 22 FSR - ACTUATORS



NEW



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508



RAFIX 22 FSR Keylock switches

→ The RAFIX 22 FSR keylock switches are equipped with a plastic protective cap which protects against dirt, water and danger of icing when it is closed. Two keys respectively are included in the delivery.

The locking systems we use were created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Two keys are included.

Preliminary technical data

Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at x.

Technical Data

→ General information

Color of front ring	black
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 31.3 mm
Overall height	45.1 mm
Mounting hole	22.3 mm
Key grid	35 x 35 mm

→ Mechanical design

Mounting	ring nut
Contact function	see order block
Illuminability	no
Wafers	5
Lock type	001
Main key	on request
Rotating angle	see order block
Key removal position	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Torque max.	1.3 Nm
-------------	--------

→ Other specifications

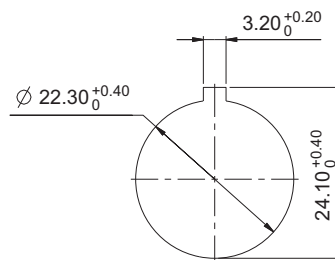
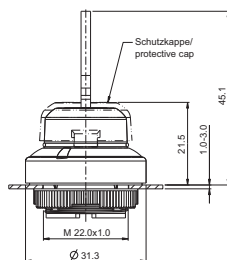
Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653)
water temp.	23 °C +/- 3 °C
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 FSR - Keylock switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

**RAFIX 22 FSR
Keylock switch**

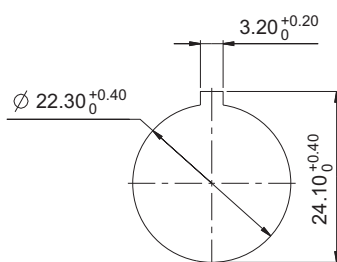
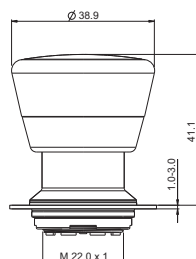
Technical data see page 2 - 210



Panel cut-out to IEC 60947-5-1

**NEW**RAFIX
22 FSR

→ Contact function	Rotating angle		Key removal position	Order no.
momentary	1 x 40°		0	1.30.285.001/0100
momentary	2 x 40°		0	1.30.285.101/0100
latching	1 x 90°, L shape		0+1	1.30.285.221/0100
latching	1 x 90°, V shape		0+1	1.30.285.321/0100



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508



RAFIX 22 FSR

Emergency stop pushbuttons

- The emergency stop pushbuttons comply with IEC 60 947, and VDE 0113 part 1. The positively guided mechanical movement of the pushbuttons makes them dupe-proof according to DIN EN ISO 13850. To prevent accidental actuation, the pushbutton has a pressure point which must be pressed first before the pushbutton snaps into place in the pressed position. The emergency stop pushbutton is non-blocking thanks to the actuator's design. For example, an initiated emergency stop procedure cannot be interrupted by jammed objects. Use only with an emergency stop contact block.

Original manual, see Appendix.

Preliminary technical data

Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at x.

Technical Data

→ General information

Form of lens	conical mushroom form
Color of lens	red
Form of collar	round

→ Dimensions

Mushroom Diameter	37.5 mm
Overall height	41.1 mm
Mounting hole	22.3 mm
Key grid	40 x 40 mm

→ Mechanical design

Mounting	Metal threaded rings
Contact function	latching
Reset	by pulling
Illuminability	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Robustness max.	100 N
	750 N static

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653)
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

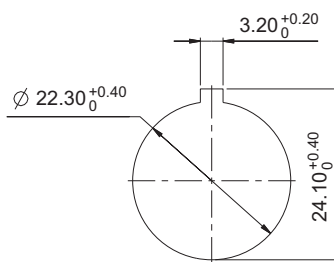
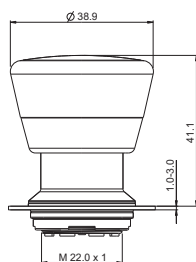
Accessories RAFIX 22 FSR - Emergency stop pushbutton

→ Description	Photo	Order no.	Additional accessories see page
Emergency stop label, Ø 22.3 mm		-	2 - 82, 2 - 149, 2 - 264, 5 - 21
RAFIX FS - Contact block PCB gold, E-Stop		-	2 - 244
RAFIX FS - Contact block PCB gold, E-Stop, with light conductor		-	2 - 243
RAFIX FS - Contact block PCB silver, E-Stop		-	2 - 249
RAFIX FS - Contact block PCB silver, E-Stop, with light conductor		-	2 - 248
RAFIX FS - Contact block QC gold, E-Stop, with light conductor		-	2 - 253
RAFIX FS - Contact block QC silver, E-Stop, with light conductor		-	2 - 257
Protective Collar for emergency stop RAFIX 22 QR / RAFIX 22 FSR		5.00.456.002/0000	2 - 150
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

RAFIX 22 FSR

Emergency stop pushbutton, metal mushroom

Technical data see page 2 - 212



Panel cut-out to IEC 60947-5-1



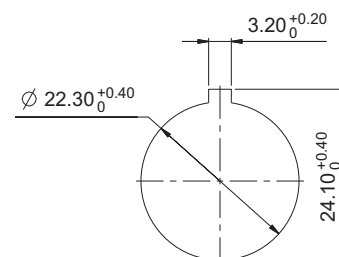
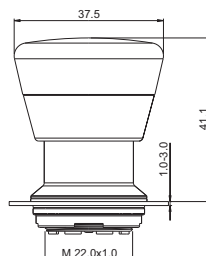
→ Illuminability	Degree of protection from front side	Order no.
yes, window white	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.283.111/0300
no	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.283.611/0300



RAFIX 22 FSR

Emergency stop pushbutton, plastic mushroom

Technical data see page 2 - 212



Panel cut-out to IEC 60947-5-1

→ Illuminability	Degree of protection from front side	Order no.
yes, window white	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.283.101/0300
no	IP65 (DIN EN 60529); IP69K (ISO 20653)	1.30.283.601/0300

RAFIX 22 FSR Signal indicators

→ The RAFIX 22 FSR lenses are designed for illumination with SMT or THT LEDs. They guarantee full area illumination.

Preliminary technical data

Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at x.

Technical Data

→ General information

Color of lens	see order block
Form of collar	round

→ Dimensions

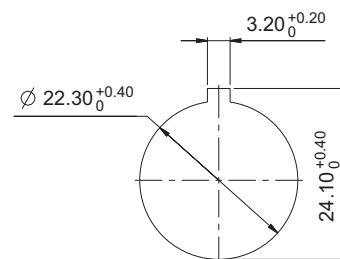
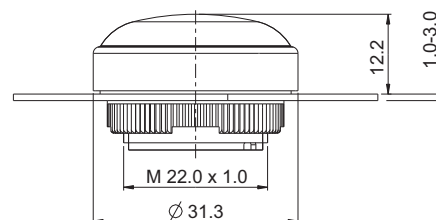
Mounting hole	22.3 mm
Key grid	35 x 35 mm

→ Mechanical design

Mounting	ring nut
Illuminability	yes

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653)
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes



Panel cut-out to IEC 60947-5-1

Approvals



IEC 60947-5-x



UL 508 in preparation



Accessories RAFIX 22 FSR - Signal indicator

→ Description

Description	Photo	Order no.	Additional accessories see page
LED 3 mm		-	-
LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB		-	2 - 263
QC LED base for signal indicators		-	2 - 261
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25

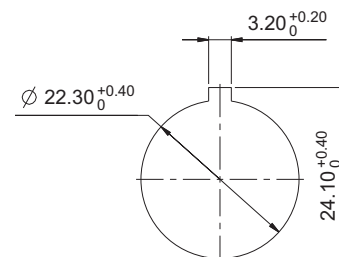
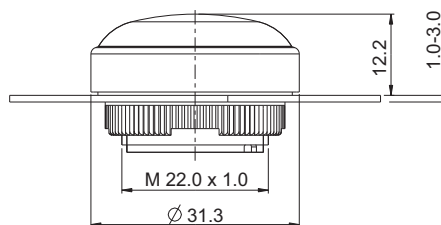
CONTROL COMPONENTS

RAFIX 22 FSR - INDICATORS



RAFIX 22 FSR Signal indicator

Technical data see page 2 - 215



Panel cut-out to IEC 60947-5-1

2

→ Illuminability	Color of lens	Order no.
yes	translucent red	1.74.509.011/2300
yes	translucent yellow	1.74.509.011/2400
yes	translucent green	1.74.509.011/2500
yes	translucent blue	1.74.509.011/2600
yes	translucent white	1.74.509.011/2200

RAFIX
22 FSR



2

RAFIX 30 FS⁺

PERFECT DESIGN.

RAFIX 30 FS⁺ features all the benefits of the control component series RAFIX 22 FS⁺ plus extra flat lenses and a low overall height. On request, the push-buttons in this series can be individually equipped with SMD LEDs or a MICON 5 short-travel keyswitch for improved haptic perception. In short: the flat alternative for users with extremely high design standards.

RAFIX
30 FS⁺

CONTROL COMPONENTS

RAFIX 30 FS⁺

Content

RAFIX 30 FS⁺ Pushbuttons	2 - 221
RAFIX 30 FS ⁺ Pushbutton	2 - 222
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RAFIX 30 FS⁺ Selector switches	2 - 226
RAFIX 30 FS ⁺ Selector switch	2 - 227
RAFIX 30 FS⁺ Keylock switches	2 - 228
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RAFIX 30 FS⁺ Signal indicators	2 - 230
RAFIX 30 FS ⁺ Signal indicator	2 - 231
RAFIX 30 FS⁺ USB feedthroughs	2 - 232
RAFIX 30 FS ⁺ USB feedthrough	2 - 233

2

RAFIX
30 FS⁺

RAFIX 30 FS⁺

DESIGNED TO PERFECTION

RAFIX 30 FS⁺ stands out for all the benefits of the control component series RAFIX 22 FS⁺ plus extra flat lenses and a low overall height. On request, the pushbuttons in this series can be individually equipped with SMD LEDs or a MICON 5 tactile keyswitch for improved haptic perception. In short: The flat alternative for users with extremely high design standards.

SLIM

- Designs with PCB contact blocks feature a distance between the front panel and printed circuit board of only 15.8 mm.
- With QC contact blocks, only 33 mm of space is needed behind the front panel.

Combinable with all contact blocks and accessories with RAFIX FS technology

- PCB or QC contact blocks
- Gold contacts from 5 V or silver contacts up to 250 V
- Short-travel adapter enables short-travel actuation (1 mm switching travel) with perceptible key click
- Variable illumination, compatible with 3 mm THT LEDs / SMT LEDs or LED clip

The RAFIX 30 FS⁺ series has a variety of actuators and signal indicators

Pushbuttons

- Illuminable
- Optional FLEXLAB with exchangeable legend insert

Selector switches

- Rotating angle 40°, 60° or 90°
- Latching or momentary
- Illuminable

Keylock switches

- Rotating angle 40° or 90°
- Latching or momentary

Signal indicators

- Green, yellow, red, blue or white

USB grommet

- USB type A to USB type B
- With protective cap

Approvals

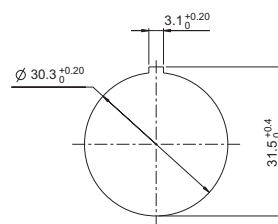
- IEC 60947-5-1/5
- UL
- CCC



Mounting hole

The actuators in the RAFIX 30 FS⁺ series are designed for 30.3 mm mounting holes.

All actuators are equipped with a locating pip. This locating pip ensures a perfect fit for actuators and contact blocks with PCB-mounted components and is therefore essential for designs including these contact blocks.



Grid spacing

The design principle makes it possible to use a minimum grid spacing of 35 mm x 35 mm. When choosing the grid spacing, it is recommended to consider any external legending required (for example, using label strips inserted into the front panel).

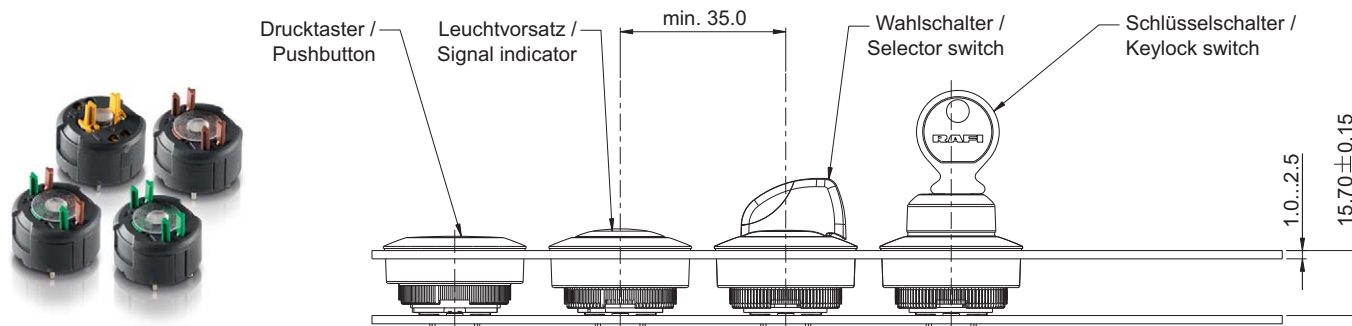


CONTROL COMPONENTS

RAFIX 30 FS⁺ CONTROL COMPONENTS

RAFIX 30 FS⁺

RAFIX 30 FS⁺ with PCB contact block



For printed circuit board hole patterns,
see RAFIX 22 FS-Technology contact blocks

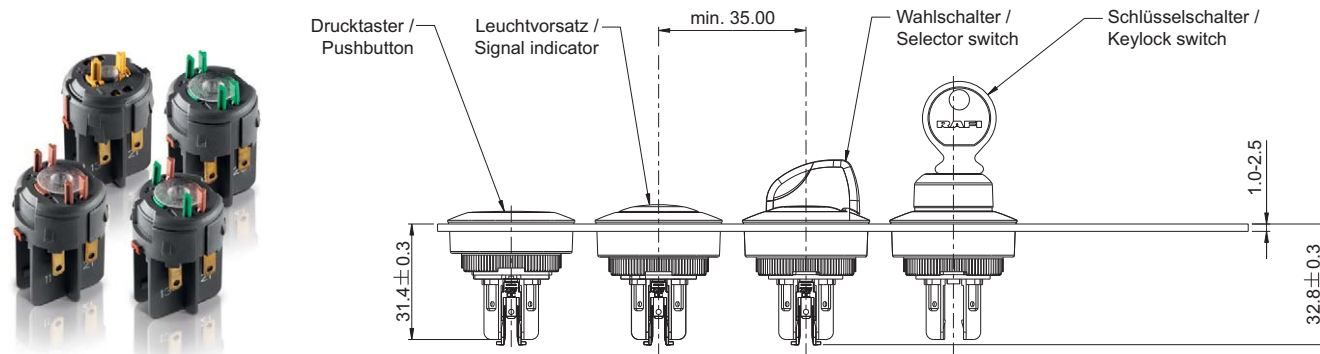
Formula for spacer length

15.8 mm

- Front panel thickness

Length of spacer

RAFIX 30 FS⁺ with QC contact block



RAFIX
30 FS⁺

RAFIX 30 FS⁺ Pushbuttons

- The RAFIX 30 FS⁺ pushbuttons offer large actuating areas with a low overall height. They are available in different lens colors and with full area illumination. Legending on request.

Technical Data

→ General information

Form of lens	flush
Color of lens	see order block
Front ring	stainless steel
Form of collar	round

→ Dimensions

Dimensions of collar	ø 34.5 mm
Overall height	3.45 mm
Mounting hole	30.3 mm
Key grid	min. 35 x 35 mm

→ Mechanical design

Mounting	threaded rings + adapters
Contact function	see order block
Illuminability	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

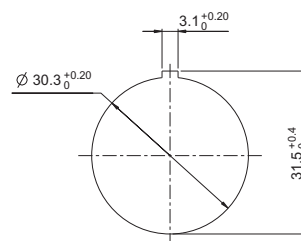
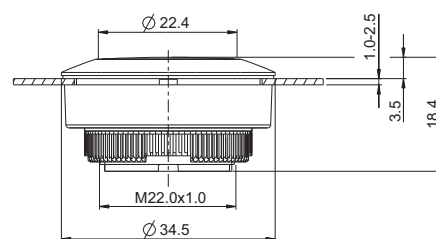
Operating travel	4 mm
Robustness max.	100 N

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1,000,000 momentary / 500,000 latching
B10	1,300,000 momentary / 650,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes



NEW



Approvals



IEC 60947-5-x



UL 508



Accessories RAFIX 30 FS⁺ - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243

CONTROL COMPONENTS

RAFIX 30 FS⁺ - ACTUATORS

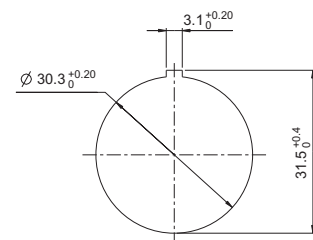
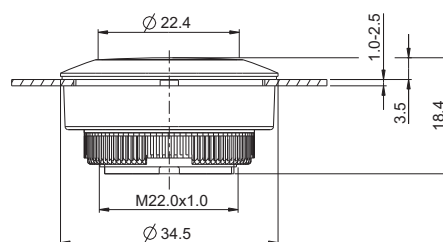
- Table (continued) - Accessories RAFIX 30 FS⁺ - Pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Retaining ring for front panel thickness 2.5 ... 4 mm		5.45.201.556/0700	2 - 266



RAFIX 30 FS⁺ Pushbutton

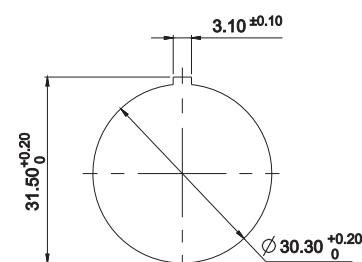
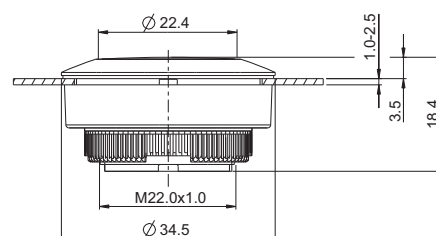
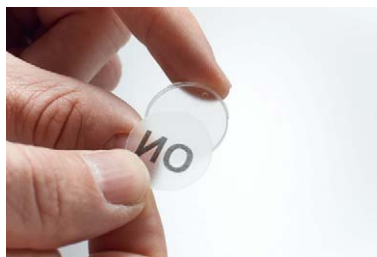
Technical data see page 2 - 221



Color of lens	Illuminability	Order no.	
		Contact function momentary	Contact function latching
translucent red	yes	1.30.290.021/2300	1.30.290.031/2300
translucent yellow	yes	1.30.290.021/2400	1.30.290.031/2400
translucent green	yes	1.30.290.021/2500	1.30.290.031/2500
translucent blue	yes	1.30.290.021/2600	1.30.290.031/2600
translucent white	yes	1.30.290.021/2200	1.30.290.031/2200
opaque black	no	1.30.290.021/0100	1.30.290.031/0100

Legending on request.

RAFIX 30 FS⁺ Pushbuttons FLEXLAB



2

RAFIX
30 FS⁺

- The RAFIX 30 FS⁺ FLEXLAB pushbutton allows individual control component labeling. A DIN A4 label sheet with pre-cut labels which fits in customary office laser printers is available for this option. After the legend inserts are printed, the labels can be detached from the sheet and inserted into the colored lens using the fine stop tabs.

Technical Data

→ General information

Form of lens	flush
Color of lens	see order block
Front ring	stainless steel
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 34.5 mm
Overall height	3.45 mm
Mounting hole	30.3 mm
Key grid	min. 35 x 35 mm

→ Mechanical design

Mounting	threaded rings + adapters
Contact function	see order block
Illuminability	yes
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Operating travel	4 mm
Robustness max.	100 N

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1,000,000 momentary / 500,000 latching
B10	1,300,000 momentary / 650,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Approvals



IEC 60947-5-x



UL 508



CONTROL COMPONENTS

RAFIX 30 FS⁺ - ACTUATORS

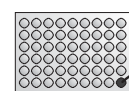
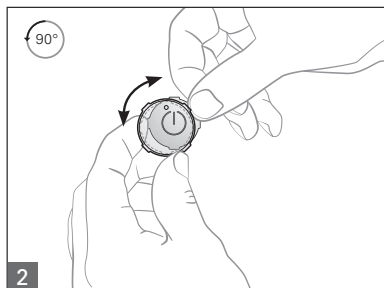
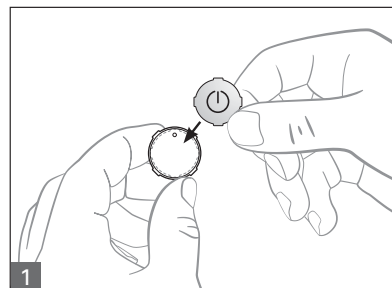
Accessories RAFIX 30 FS⁺ - FLEXLAB pushbutton

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Retaining ring for front panel thickness 2.5 ... 4 mm		5.45.201.556/0700	2 - 266

RAFI FLEXLAB

MONTAGEANLEITUNG | ASSEMBLY INSTRUCTIONS | 安装说明

MONTAGE ASSEMBLY 安装



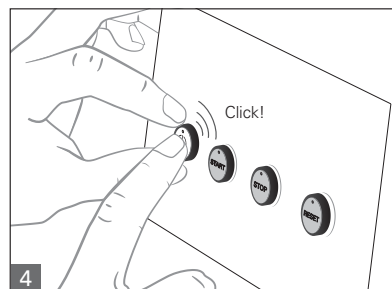
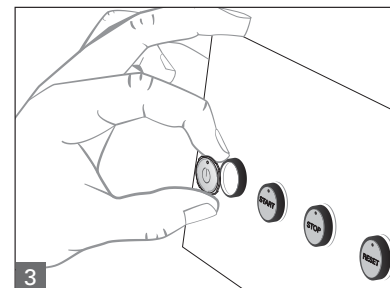
Beschriftungsbogen
Labeling sheet
标签板



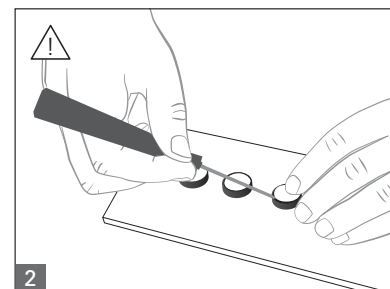
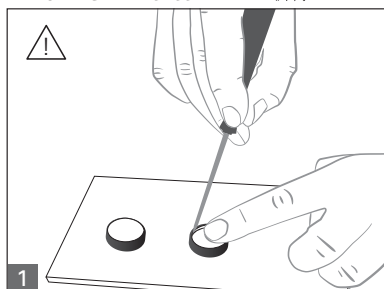
Schriftteinlage
Legend Insert
符号插片



Farblende
Color lens
灯罩



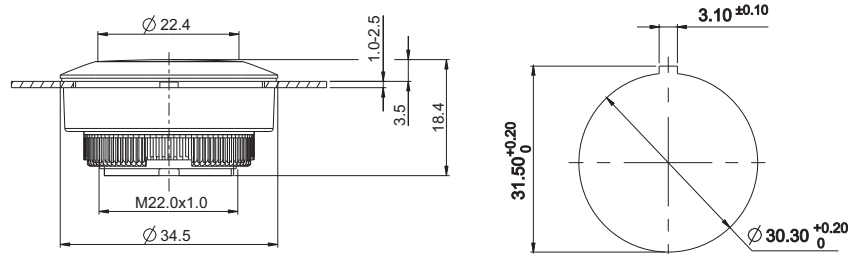
DEMONTAGE DISASSEMBLY 拆除



RAFIX
30 FS⁺

RAFIX 30 FS⁺ Pushbutton FLEXLAB

Technical data see page 2 - 223



2

Form of collar

Order no.

Contact function momentary

Contact function latching

round

1.30.290.921/0000

1.30.290.931/0000

Accessoires:

Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, colorless: 5.49.263.062/1000
Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, red: 5.49.263.062/1300
Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, yellow: 5.49.263.062/1400
Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, green: 5.49.263.062/1500
Colored lens for RAFIX FS⁺ Pushbuttons FLEXLAB, blue: 5.49.263.062/1600
DIN A4 label sheet with 6x9 lenses in total utility: 5.70.800.200/0000

RAFIX
30 FS⁺



RAFIX 30 FS⁺

Selector switches

→ The marks on the selector switch turning handle are translucent and can be illuminated if required. Colored LEDs or LED clips can be used for colored illuminations.

Technical Data

→ General information

Actuator	handle
Marking of handle	translucent white
Front ring	stainless steel
Form of collar	round

→ Dimensions

Dimensions of collar	ø 34.5 mm
Overall height	17.43 mm
Mounting hole	30.3 mm
Key grid	min. 35 x 35 mm

→ Mechanical design

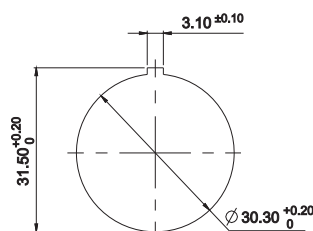
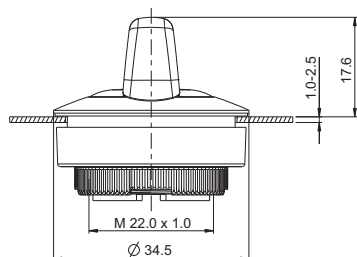
Mounting	threaded rings + adapters
Contact function	see order block
Illuminability	yes
Rotating angle	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Torque max.	1.5 Nm
-------------	--------

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Operating life (operations)	500,000 momentary / 300,000 latching
Operating life (operations)	650,000 momentary / 400,000 latching
Degree of protection from front side	IP65 (DIN EN 60529)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes



2

RAFIX
30 FS⁺

Approvals



IEC 60947-5-x



UL 508



Accessories RAFIX 30 FS⁺ - Selector switch

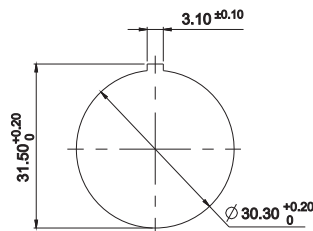
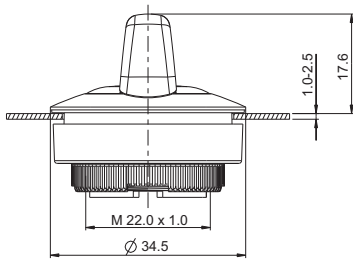
→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243

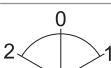
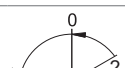
– Table (continued) –
Accessories RAFIX 30 FS⁺ - Selector switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Retaining ring for front panel thickness 2.5 ... 4 mm		5.45.201.556/0700	2 - 266

RAFIX 30 FS⁺ Selector switch

Technical data see page 2 - 226



→ Illuminability	Contact function	Rotating angle		Order no.
yes	momentary	1 x 40°		1.30.292.002/2200
yes	momentary	2 x 40°		1.30.292.027/2200
yes	latching	1 x 90°, L shape		1.30.292.102/2200
yes	latching	1 x 90°, V shape		1.30.292.202/2200
yes	latching	2 x 60°		1.30.292.302/2200
yes	90° latching, 40° momentary	1 x 90° / 1 x 40°		1.30.292.427/2200

CONTROL COMPONENTS

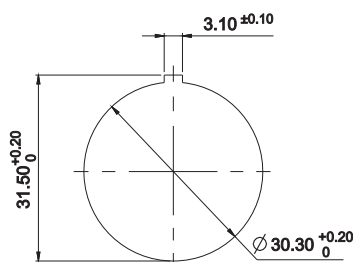
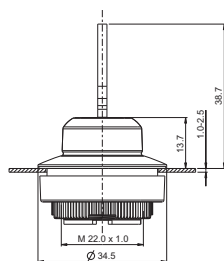
RAFIX 30 FS⁺ - ACTUATORS



RAFIX 30 FS⁺ Keylock switches

→ The RAFIX 30 FS⁺ keylock switches feature an extremely compact design which is consistent with the overall concept of RAFIX 30 FS⁺. Two keys respectively are included in the delivery. Customer-specific closings are possible on request.

The locking systems we use were created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.



RAFIX
30 FS⁺

Approvals



IEC 60947-5-x



UL 508



Technical Data

→ General information

Front ring	stainless steel
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 34.5 mm
Overall height	38.70 mm
Mounting hole	30.3 mm
Key grid	min. 35 x 35 mm

→ Mechanical design

Mounting	threaded rings + adapters
Contact function	see order block
Illuminability	no
Wafers	5
Lock type	001
Main key	on request
Rotating angle	see order block
Key removal position	see order block
Torque for nut ring	1.2 Nm

→ Mechanical characteristics

Torque max.	1.3 Nm
-------------	--------

→ Other specifications

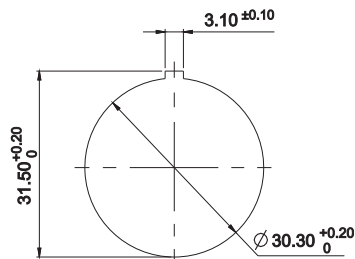
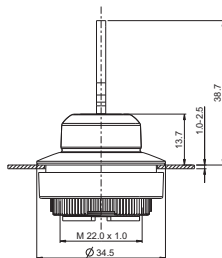
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Operating life	300,000 momentary / 50,000 latching / 30,000 with key removal
B10	400,000 momentary / 65,000 latching / 40,000 with key removal
Degree of protection from front side	IP65 (DIN EN 60529)
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
ESD-strength lock / contact	15 kV
ESD-strength key / front panel	15 kV
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Accessories RAFX 30 FS⁺ - Keylock switch

→ Description	Photo	Order no.	Additional accessories see page
RAFIX 22 FS ⁺ - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX 22 FS ⁺ - Contact block QC silver, Universal, with light conductor		-	2 - 256
RAFIX FS - Contact block PCB gold, Universal		-	2 - 243
RAFIX FS - Contact block PCB silver, Universal		-	2 - 248
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Retaining ring for front panel thickness 2.5 ... 4 mm		5.45.201.556/0700	2 - 266
RAFIX FS - Protective cap for keylock switch		5.55.105.454/0111	2 - 267

RAFIX 30 FS⁺ Keylock switch

Technical data see page 2 - 228

RAFIX
30 FS⁺

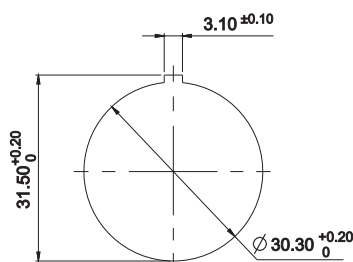
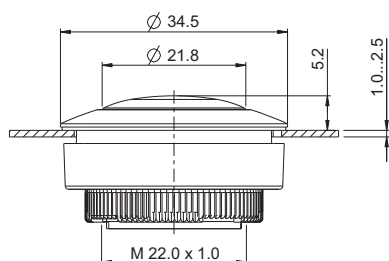
→ Contact function	Rotating angle		Key removal position	Order no.
momentary	1 x 40°		0	1.30.295.002/0000
momentary	2 x 40°		0	1.30.295.102/0000
latching	1 x 90°, L shape		0+1	1.30.295.222/0000
latching	1 x 90°, V shape		0+1	1.30.295.322/0000

RAFIX 30 FS⁺

Signal indicators



NEW



Technical Data

→ General information

Form of lens	flush
Color of lens	see order block
Front ring	stainless steel
Form of collar	round

→ Dimensions

Dimensions of collar	Ø 34.5 mm
Overall height	5.25 mm
Mounting hole	30.3 mm
Key grid	min. 35 x 35 mm

→ Mechanical design

Mounting	threaded ring + adapter
Illuminability	yes
Torque for nut ring	1.2 Nm

→ Other specifications

Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

RAFIX
30 FS⁺

Approvals



IEC 60947-5-x



UL 508 in
preparation



Accessories RAFIX 30 FS⁺ - Lens

→ Description

LED 3 mm



-

Additional accessories see page

LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB



-

2 - 263

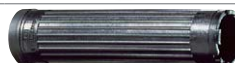
QC LED base for signal indicators



-

2 - 261

Fixing spanner for ring nut



5.05.800.062/0000

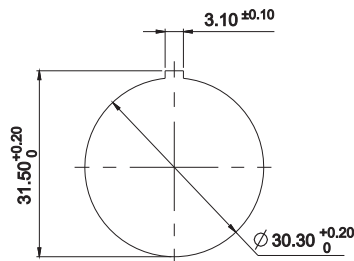
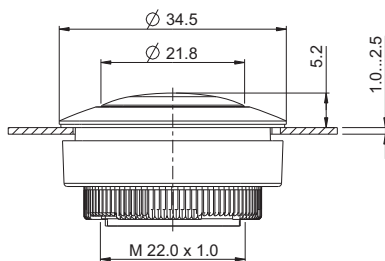
2 - 145, 2 - 261,
5 - 25

– Table (continued) –
Accessories RAFX 30 FS⁺ - Lens

→ Description	Photo	Order no.	Additional accessories see page
Retaining ring for front panel thickness 2.5 ... 4 mm		5.45.201.556/0700	2 - 266

RAFIX 30 FS⁺ Signal indicator

Technical data see page 2 - 230



→ Illuminability	Color of lens	Order no.
yes	translucent red	1.74.510.011/2300
yes	translucent yellow	1.74.510.011/2400
yes	translucent green	1.74.510.011/2500
yes	translucent blue	1.74.510.011/2600
yes	translucent white	1.74.510.011/2200

2

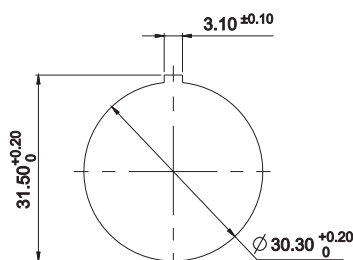
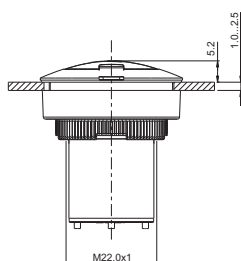
RAFIX
30 FS⁺

CONTROL COMPONENTS

RAFIX 30 FS⁺ - ACCESSORIES



NEW



2

RAFIX
30 FS⁺

Approvals



IEC 60947-5-x



UL 508



RAFIX 30 FS⁺ USB feedthroughs

→ The USB feedthrough ensures sturdy installation of an easily accessible USB slot in the front panels of controllers and IPCs. The port on the rear accommodates commercially available USB cables with B-type connectors. A sealing cap protects the slot and ensures a degree of protection to IP 65. For assembly, simply insert the feedthrough from the front side into the mounting hole and fasten it by means of a ring nut from the rear.

Technical Data

→ General information

Front ring	stainless steel
Form of collar	round

→ Dimensions

Dimensions of collar	ø 34.5 mm
Overall height	5.17 mm
Mounting depth	35.5
Mounting hole	30.3 mm
Key grid	min. 35 x 35 mm

→ Mechanical design

Mounting	threaded ring + adapter
Front connection	USB Type A
Rear connection	USB Type B
Torque for nut ring	1.2 Nm

→ Other specifications

Ambient temp. operating min.	-25 °C
Ambient temp. operating max.	+70 °C
Storage temperature min.	-40 °C
Storage temperature max.	+80 °C
Operating life	1500 operations
Degree of protection from front side	IP65 (DIN EN 60529) with closed sealing cap
Relative humidity	5 bis 95% (non condensed)
Shock resistance to IEC 60068-2-27 (EN 61131-2)	50 g at 11 ms half sine amplitude
Vibration resistance according to IEC 60068-2-6 (EN 61131-2)	5 g at 10...500 Hz
ROHS compliant	yes
REACH compliant	yes

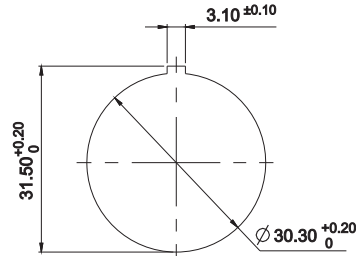
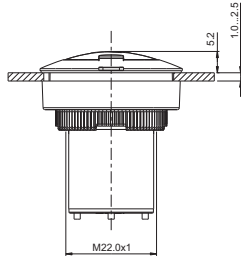
Accessories RAFIX 30 FS⁺ - USB feedthrough

→ Description

Description	Photo	Order no.	Additional accessories see page
Fixing spanner for ring nut		5.05.800.062/0000	2 - 145, 2 - 261, 5 - 25
Retaining ring for front panel thickness 2.5 ... 4 mm		5.45.201.556/0700	2 - 266

RAFIX 30 FS⁺ USB feedthrough

Technical data see page 2 - 232



NEW

→ Description

Order no.

RAFIX 30 FS⁺ - USB feedthrough

1.30.299.021/0700

2

RAFIX
30 FS⁺



2

RAFIX FS Technology - Contact blocks

Contact
blocks

The contact blocks of the RAFIX FS technology are available as PCB version or as „QC“ (Quick Connect) version for direct connection. Both variants can be combined with the appropriate actuators of the following product families: RAFIX 22 FS⁺, RAFIX 22 FSR and RAFIX 30 FS⁺.

CONTROL COMPONENTS

RAFIX FS TECHNOLOGY - CONTACT BLOCKS

Content

RAFIX 22 FS Contact blocks PCB gold

2 - 241

RAFIX FS Contact block PCB gold, Universal, with light conductor

2 - 242

RAFIX FS Contact block PCB gold, Universal

2 - 243

RAFIX FS Contact block PCB gold, E-Stop, with light conductor

2 - 243

RAFIX FS Contact block PCB gold, E-Stop

2 - 244

RAFIX FS Contact block PCB gold, E-Stop, „Plus 1“

2 - 244

RAFIX 22 FS⁺ Contact blocks PCB silver

2 - 246

RAFIX 22 FS⁺ Contact block PCB silver, Universal, with light conductor

2 - 247

RAFIX FS Contact block PCB silver, Universal

2 - 248

RAFIX 22 FS⁺ Contact block PCB silver, E-Stop, with light conductor

2 - 248

RAFIX 22 FS⁺ Contact block PCB silver, E-Stop

2 - 249

RAFIX 22 FS⁺ Contact blocks QC gold

2 - 252

RAFIX 22 FS⁺ Contact block QC gold, Universal, with light conductor

2 - 253

RAFIX 22 FS⁺ Contact block QC gold, E-Stop, with light conductor

2 - 253

RAFIX 22 FS⁺ Contact block QC gold, E-Stop, „Plus 1“

2 - 254

RAFIX 22 FS⁺ Contact blocks QC silver

2 - 255

RAFIX 22 FS⁺ Contact block QC silver, Universal, with light conductor

2 - 256

RAFIX 22 FS⁺ Contact block QC silver, E-Stop, with light conductor

2 - 257

RAFIX FS Short-travel adapters

2 - 258

RAFIX FS Short-travel adapter

2 - 258

2

Contact
blocks

RAFIX FS Technology Contact Blocks

Combination with actuators

The RAFIX FS contact blocks can be combined with appropriate actuators from the following product families:

- RAFIX 22 FS⁺
- RAFIX 22 FSR
- RAFIX 30 FS⁺

PCB contact blocks



PCB contact blocks are arranged with other components on a common printed circuit board. The unit can then be attached behind the front panel with the actuators and signal indicators. This allows the contact blocks to "float" right below the actuators on the printed circuit board, leaving plenty of room for other components. In the

centre channel of the contact blocks, either light conductors are integrated to allow usage of SMT LEDs, or 3 mm THT LEDs can be mounted to provide illumination.

PCB mounting depths

- 9.2 mm for RAFIX 22 FS⁺ and RAFIX 22 FSR
- 15.7 mm for RAFIX 30 FS⁺

QC contact blocks



QC contact blocks can be easily snapped into the actuators without tools. Male quick-connect terminals are used directly for wiring in a conventional manner. This is a fast and efficient variant for applications where a printed circuit board is not cost-effective.

QC mounting depths

- 26.8 mm for RAFIX 22 FS⁺ and RAFIX 22 FSR
- 32.8 mm for RAFIX 30 FS⁺

Contact materials / data (PCB & QC)



The Au / Ag versions of the PCB and QC variants are distinguished by the colouring scheme of the housing:

- Gold contacts for low voltages up to 35 V / 100 mA: grey housing
- Silver contacts up to 250 V / 4 A: black housing

Contact assignments (PCB & QC)



The assignments are indicated with different plunger colours:

- Normally-closed contact (NC) = red
- Normally-open contact (NO) = green
- NC + NO for emergency stop = yellow

The following contact assignments are available:

- 1 normally-closed contact (1 NC)
- 1 normally-open contact (1 NO)
- 2 normally-closed contacts (2 NC)
- 2 normally-open contacts (2 NO)
- 1 normally-closed contact and 1 normally-open contact (1 NC + 1 NO)
- 2 normally-closed contacts and 1 normally-open contact (2 NC + 1 NO), only emergency stop "Plus 1"

Universal / emergency stop versions (PCB & QC)



The universal and emergency stop versions differ in terms of the position of the plungers:

- Universal = plunger outside
- Emergency stop = plunger inside

As a result, only the following combinations are possible:

- Universal contact blocks with pushbutton, selector switch and keylock switch
- Emergency stop contact blocks with emergency stop and mushroom pushbutton

Illumination / LED types (for PCB version only)



- Version with light conductor for SMT LED
- Version without light conductor for 3 mm THT LED

CONTROL COMPONENTS

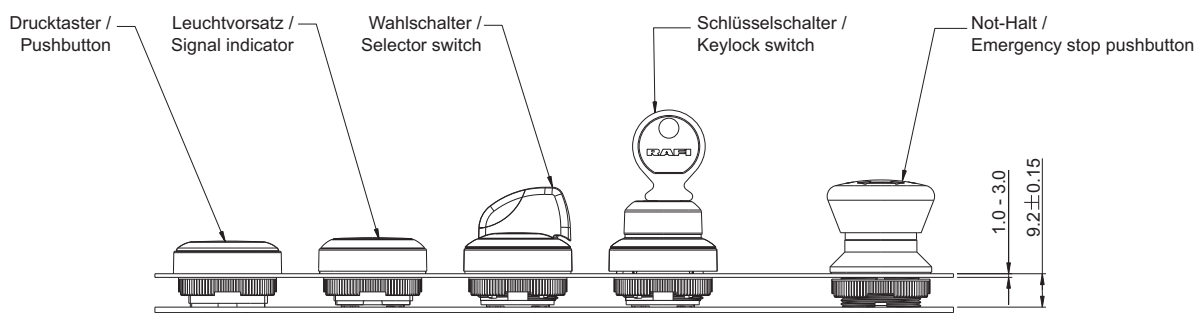
RAFIX FS TECHNOLOGY - CONTACT BLOCKS

RAFIX 22 FS⁺ PCB

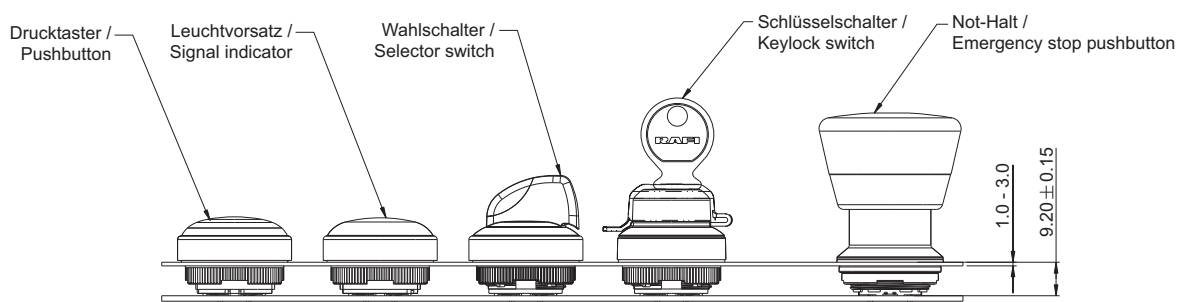


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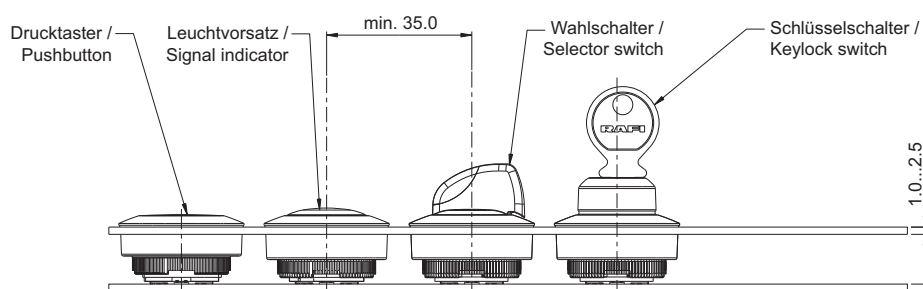
Dimensional drawing RAFIX 22 FS⁺, PCB



Dimensional drawing RAFIX 22 FSR, PCB



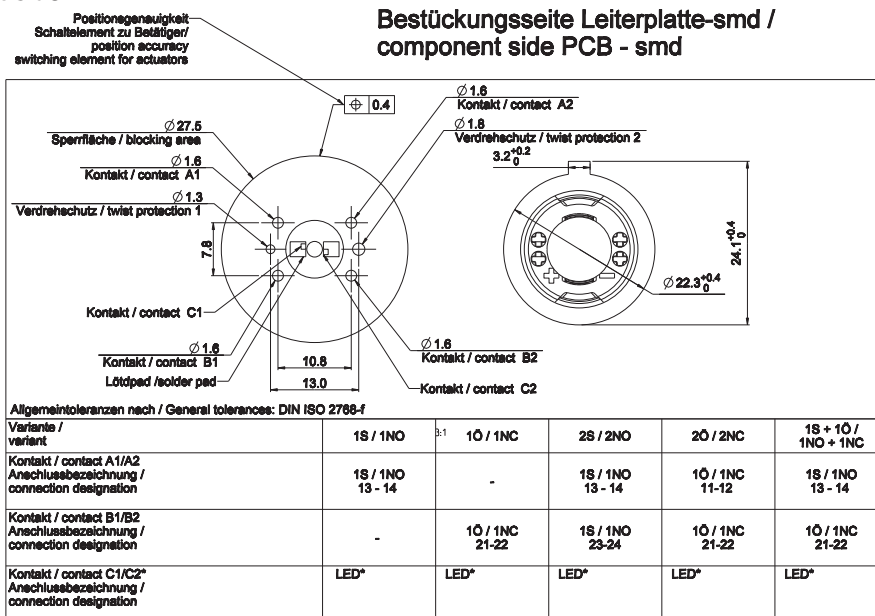
Dimensional drawing RAFIX 30 FS⁺, PCB



RAFIX 22 FS⁺ PCB

PCB hole pattern SMT LED

View on component side

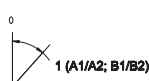


Die Schaltung der Kontakte erfolgt nach folgendem Schema: /
The contact circuits are carried out according to the following scheme:

* LED Belegung bei Beleuchtung des Betätigers /
LED pinning to illuminate an actuator

Betätiger mit 3 Schaltstellungen
Actuator with 3 switch positions

Betätiger mit 2 Schaltstellungen
Actuator with 2 switch positions



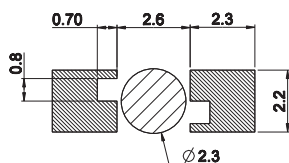
Solder pad design SMT LED

View on component side

Empfohlenes Lötstapdesign

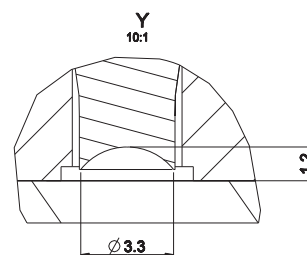
bei Verwendung
pointLED OSRAM
Selektionsklasse: T1-U1

recommended solder pad
for using
pointLED OSRAM
selectionclass: T1-U1

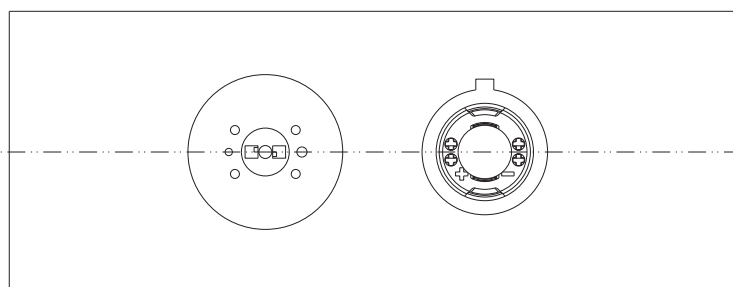
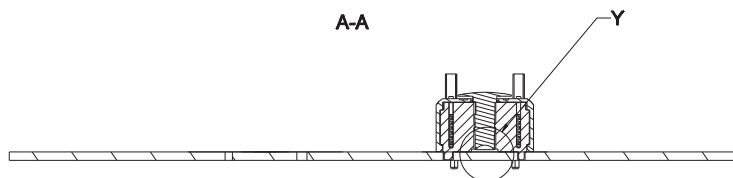


■ Lötstap/Solder resist
○ Kein Lötstap; kein Kupfer
No solder resist; no copper pad

Allgemeiner Bauraum / general space
LED Type 1206
max. Höhe: siehe Schaubild "x" /
max. high: view figure "x"



A-A

Contact
blocks

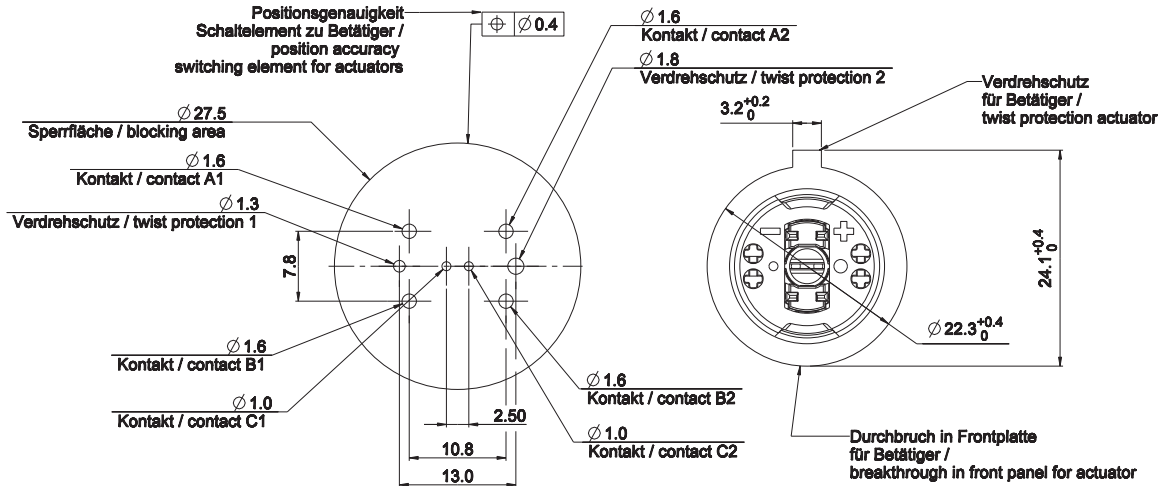
CONTROL COMPONENTS

RAFIX FS TECHNOLOGY - CONTACT BLOCKS

RAFIX 22 FS⁺ PCB, THT

PCB hole pattern THT LED

View on component side

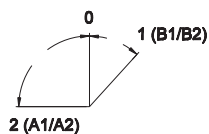


Allgemeintoleranzen nach / General tolerances: DIN ISO 2768-f

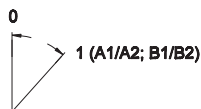
Variante/variant	1S / 1NO	1Ö / 1NC	2S / 2NO	2Ö / 2NC	1S + 1Ö / 1NO + 1NC	Plus 1
Kontakt/contact A1/A2 Anschlussbezeichnung/connection designation 1x	1S / 1NO 13 - 14	-	1S / 1NO 13 - 14	1Ö / 1NC 11-12	1S / 1NO 13 - 14	1Ö / 1NC 11-12
Kontakt/contact B1/B2 Anschlussbezeichnung/connection designation 2x	-	1Ö / 1NC 21-22	1S / 1NO 23-24	1Ö / 1NC 21-22	1Ö / 1NC 21-22	1Ö / 1NC 21-22
Kontakt/contact C1/C2 Anschlussbezeichnung/connection designation	LED* X1-X2	LED* X1-X2	LED* X1-X2	LED* X1-X2	LED* X1-X2	1S / 1NO 33-34
*:Nur bei Bedarf/only if required	13 X1 14 X2	21 X1 22 X2	13 X1 14 X2 23 24	11 X1 12 X2 21 22	13 X1 14 X2 21 22	11 X1 12 X2 33 34 21 22

Die Schaltung der Kontakte erfolgt nach folgendem Schema: /
The contact circuits are carried out according to the following scheme:

Betätiger mit 3 Schaltstellungen
Actuator with 3 switch positions



Betätiger mit 2 Schaltstellungen
Actuator with 2 switch positions



Contact
blocks

RAFIX 22 FS

Contact blocks

PCB gold

→ Illumination information

The PCB contact blocks are included into the PCB layout and arranged next to other components. They are located directly behind the actuators at a distance of only 9.2 mm behind the front panel.

When actuators shall be illuminated there are 2 alternative LED technologies.

THT LEDs: Can be assembled and soldered together with the PCB contact blocks.

SMT LEDs: Can be pre-assembled and soldered with other SMT components. Then they are covered by the PCB contact blocks with light conductor.



Technical Data

→ General information

Lamp optional	see order block
---------------	-----------------

→ Mechanical design

Mounting	soldering in PCB
Contact system	bridge-contact self cleaning
Contact materials	Au
Contact arrangement	see order block
NC contact forcibly actuated acc. to IEC 60947-5-1	yes
Terminals	THT solder terminals with locating lug

→ Electrical characteristics

Operating voltage AC / DC min.	5 V
Operating voltage AC / DC max.	35 V
Operating current AC / DC min.	1 mA
Operating current AC / DC max.	100 mA
Rated power max.	250 mW

→ Other specifications

Operating life at 10 mA / 24 V DC	see order block
B10	see order block
Switching reliability at 24V / 5mA DC	10×10^{-6}
Ambient temp. operating max.	+85 °C
Ambient temp. operating min.	-40 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85
Color of plunger	see order block
Robustness	acc. to IEC 60947-5-5 (TÜV)
Shock resistance acc. to IEC 60068-2-27	15 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	5 g at 10 ... 500 Hz
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Solderability / solder heat resistance	DIN EN 60068-2-20
Solder techniques	wave solder bath / manual soldering
Color of housing	grey
ROHS compliant	yes
REACH compliant	yes

Approvals



IEC 60947-5-x



UL 508

CONTROL COMPONENTS

RAFIX FS - CONTACT BLOCKS PCB GOLD

Accessories RAFIX 22 FS - Contact block PCB gold

→ Description	Photo	Order no.	Additional accessories see page
LED 3 mm		-	-
LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB		-	2 - 263
SMT LED		-	2 - 263
Spacers, round		-	2 - 265, 4 - 97, 5 - 32
Spacers, triangular		-	4 - 98, 5 - 33



RAFIX FS Contact block PCB gold, Universal, with light conductor

Technical data see page 2 - 241



Contact
blocks

→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24 V DC	B10	Color of plunger	Order no.
1 NO	SMT LED	1,000,000	1,300,000	green	1.20.126.002/9000
1 NC	SMT LED	1,000,000	1,300,000	red	1.20.126.001/9000
2 NO	SMT LED	1,000,000	1,300,000	green	1.20.126.005/9000
2 NC	SMT LED	1,000,000	1,300,000	red	1.20.126.004/9000
1 NC + 1 NO	SMT LED	1,000,000	1,300,000	red and green	1.20.126.003/9000

Caution: can not be used with emergency stop and mushroom headed pushbuttons.

RAFIX FS

Contact block PCB gold, Universal

Technical data see page 2 - 241



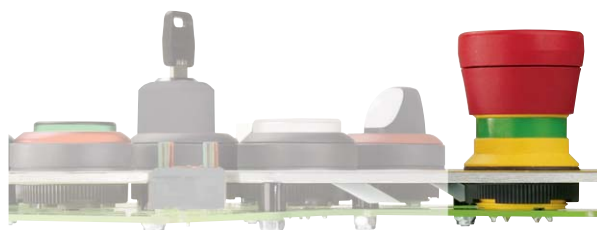
→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24 V DC	B10	Color of plunger	Order no.
1 NO	THT LED	1,000,000	1,300,000	green	1.20.126.002/0000
1 NC	THT LED	1,000,000	1,300,000	red	1.20.126.001/0000
2 NO	THT LED	1,000,000	1,300,000	green	1.20.126.005/0000
2 NC	THT LED	1,000,000	1,300,000	red	1.20.126.004/0000
1 NC + 1 NO	THT LED	1,000,000	1,300,000	red and green	1.20.126.003/0000

Caution: can not be used with emergency stop and mushroom headed pushbuttons.

RAFIX FS

Contact block PCB gold, E-Stop, with light conductor

Technical data see page 2 - 241



→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24 V DC	B10	Color of plunger	Order no.
1 NO	SMT LED	1,000,000	1,300,000	green	1.20.126.402/9000
1 NC	SMT LED	1,000,000	1,300,000	red	1.20.126.401/9000
2 NO	SMT LED	1,000,000	1,300,000	green	1.20.126.405/9000
2 NC	SMT LED	1,000,000	1,300,000	red	1.20.126.404/9000
1 NC + 1 NO	SMT LED	1,000,000	1,300,000	yellow	1.20.126.403/9000

CONTROL COMPONENTS

RAFIX FS - CONTACT BLOCKS PCB GOLD

– Table (continued) –

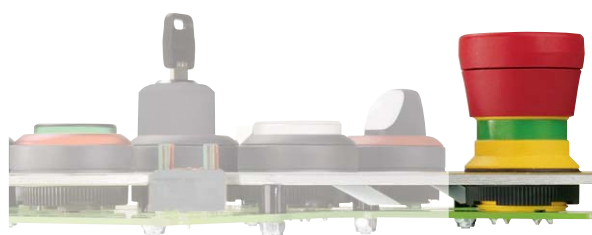
RAFIX FS - Contact block PCB gold, E-Stop, with light conductor

Caution: E-stop contact blocks can only be used with emergency stop and mushroom headed pushbuttons.



RAFIX FS Contact block PCB gold, E-Stop

Technical data see page 2 - 241



→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24 V DC	B10	Color of plunger	Order no.
1 NO	THT LED	1,000,000	1,300,000	green	1.20.126.402/0000
1 NC	THT LED	1,000,000	1,300,000	red	1.20.126.401/0000
2 NO	THT LED	1,000,000	1,300,000	green	1.20.126.405/0000
2 NC	THT LED	1,000,000	1,300,000	red	1.20.126.404/0000
1 NC + 1 NO	THT LED	1,000,000	1,300,000	yellow	1.20.126.403/0000

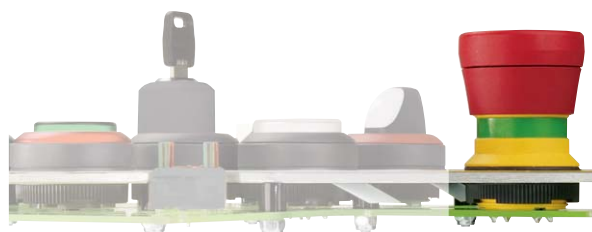
Caution: E-stop contact blocks can only be used with emergency stop and mushroom headed pushbuttons.

Contact
blocks



RAFIX FS Contact block PCB gold, E-Stop, „Plus 1“

Technical data see page 2 - 241



→ Contact arrangement	Lamp	Operating life at 10 mA / 24 V DC	B10	Color of plunger	Order no.
2 NC + 1 signal contact	-	50,000	65,000	red	1.20.126.414/0000

– Table (continued) –

RAFIX FS - Contact block PCB gold, E-Stop, „Plus 1“

Caution: E-stop contact blocks „Plus 1“ can only be used with emergency stop pushbuttons „Plus 1“.



RAFIX 22 FS⁺

Contact blocks

PCB silver

→ Illumination information

The PCB contact blocks are included into the PCB layout and arranged next to other components. They are located directly behind the actuators at a distance of only 9.2 mm behind the front panel.

When actuators shall be illuminated there are 2 alternative LED technologies.

THT LEDs: Can be assembled and soldered together with the PCB contact blocks.

SMT LEDs: Can be pre-assembled and soldered with other SMT components. Then they are covered by the PCB contact blocks with light conductor.

Technical Data

→ General information

Lamp optional	see order block
---------------	-----------------

→ Mechanical design

Mounting	soldering in PCB
Contact system	bridge-contact self cleaning
Contact materials	Ag
Contact arrangement	see order block
NC contact forcibly actuated acc. to IEC 60947-5-1	yes
Terminals	THT solder terminals with locating lug

→ Electrical characteristics acc. to IEC 60947,

AC-15, DC-13	
Rated insulation voltage AC / DC	250 V
Rated peak voltage	2500 V
Rated operating current I _E , AC15 B300	3 A / 120 V; 1.5 A / 240 V; I _{the} : 5 A
Rated operating current I _E , DC13 Q300	550 mA / 120 V; 270 mA / 240 V; I _{the} : 2.5 A
Max. fuse protection	microfuse 5 x 20 mm, 6.3 A, inert

→ Other specifications

Operating life at 250V / 1A	1,000,000
B10 at 250V / 1A	1,300,000
Operating life at 250V / 2A	100,000
B10 at 250V / 2A	130,000
Operating life at 250V / 4A	30,000
B10 at 250V / 4A	40,000
Switching reliability at 24V / 5mA DC	10 x 10 ⁻⁶
Ambient temp. operating max.	+85 °C
Ambient temp. operating min.	-40 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Color of plunger	see order block
Robustness	acc. to IEC 60947-5-5 (TÜV)
Shock resistance acc. to IEC 60068-2-27	50 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	5 g at 10 ... 500 Hz
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Solderability / solder heat resistance	DIN EN 60068-2-20
Solder techniques	wave solder bath / manual soldering
Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
Color of housing	black
ROHS compliant	yes
REACH compliant	yes

Approvals



IEC 60947-5-x



UL 508



Accessories RAFIX 22 FS⁺ - Contact block PCB silver

→ Description	Photo	Order no.	Additional accessories see page
LED 3 mm		-	-
LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB		-	2 - 263
SMT LED		-	2 - 263
Spacers, round		-	2 - 265, 4 - 97, 5 - 32
Spacers, triangular		-	4 - 98, 5 - 33

RAFIX 22 FS⁺ Contact block PCB silver, Universal, with light conductor

Technical data see page 2 - 246



→ Contact arrangement	Lamp optional	Color of plunger	Order no.
1 NO	SMT LED	green	1.20.126.202/9000
1 NC	SMT LED	red	1.20.126.201/9000
2 NO	SMT LED	green	1.20.126.205/9000
2 NC	SMT LED	red	1.20.126.204/9000
1 NC + 1 NO	SMT LED	red and green	1.20.126.203/9000

Caution: can not be used with emergency stop and mushroom headed pushbuttons.



RAFIX FS

Contact block PCB silver, Universal

Technical data see page 2 - 246



2

→ Contact arrangement	Lamp optional	Color of plunger	Order no.
1 NO	THT LED	green	1.20.126.202/0000
1 NC	THT LED	red	1.20.126.201/0000
2 NO	THT LED	green	1.20.126.205/0000
2 NC	THT LED	red	1.20.126.204/0000
1 NC + 1 NO	THT LED	red and green	1.20.126.203/0000

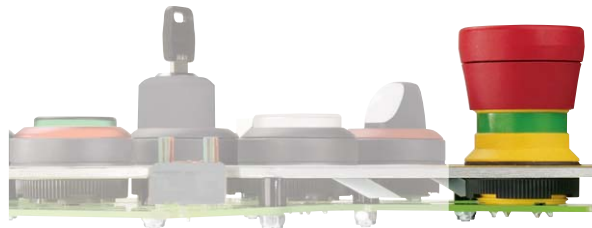
Contact blocks



RAFIX 22 FS⁺

Contact block PCB silver, E-Stop, with light conductor

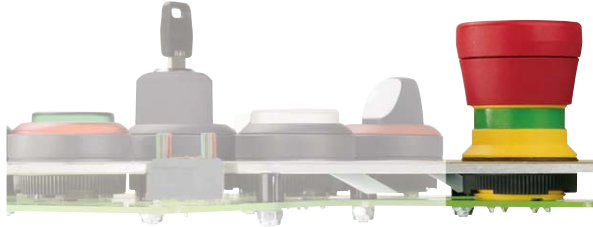
Technical data see page 2 - 246



→ Contact arrangement	Lamp optional	Color of plunger	Order no.
1 NO	SMT LED	green	1.20.126.602/9000
1 NC	SMT LED	red	1.20.126.601/9000
2 NO	SMT LED	green	1.20.126.605/9000
2 NC	SMT LED	red	1.20.126.604/9000
1 NC + 1 NO	SMT LED	yellow	1.20.126.603/9000

RAFIX 22 FS⁺ Contact block PCB silver, E-Stop

Technical data see page 2 - 246



→ Contact arrangement	Lamp optional	Color of plunger	Order no.
1 NO	THT LED	green	1.20.126.602/0000
1 NC	THT LED	red	1.20.126.601/0000
2 NO	THT LED	green	1.20.126.605/0000
2 NC	THT LED	red	1.20.126.604/0000
1 NC + 1 NO	THT LED	yellow	1.20.126.603/0000

Caution: E-stop contact blocks can only be used with emergency stop and mushroom headed pushbuttons.

2**Contact
blocks**

CONTROL COMPONENTS

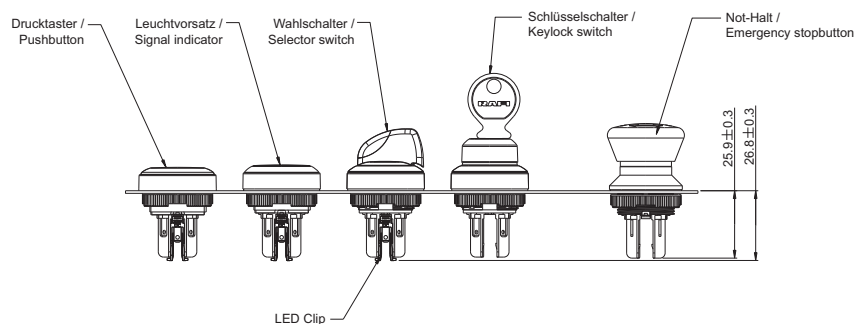
RAFIX FS TECHNOLOGY - CONTACT BLOCKS

RAFIX 22 FS⁺ QC

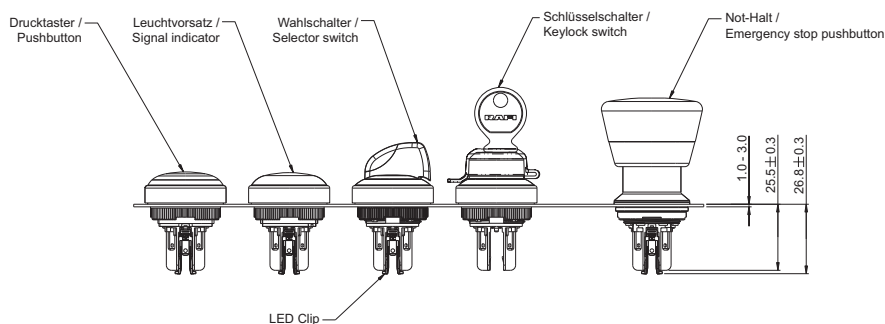


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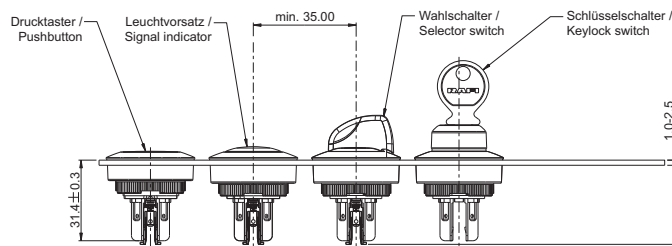
Dimensional drawing RAFIX 22 FS⁺, QC



Dimensional drawing RAFIX 22 FSR, QC

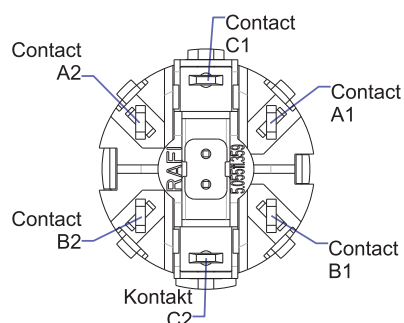


Dimensional drawing RAFIX 30 FS⁺, QC

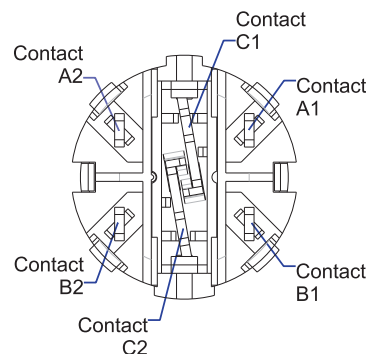


RAFIX 22 FS⁺ QC

Dimensional drawing with QC contact blocks



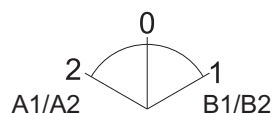
Contact block with LED-Clip
(sight from below)



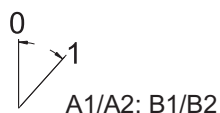
Contact block "Plus 1"
(sight from below)

Contact arrangement	1NO	1NC	2NO	2NC	1NC + 1NO	Plus 1
Contact A1/A2 Terminal legending	1NO 13 - 14	-	1NO 13 - 14	1NC 11 - 12	1NO 13 - 14	1NC 11 - 12
Contact B1/B2 Terminal legending	-	1NC 21 - 22	1NO 23 - 24	1NC 21 - 22	1NC 21 - 22	1NC 21 - 22
Contact C1/C2 Terminal legending *:only when needed	LED* X1 - X2	LED* X1 - X2	LED* X1 - X2	LED* X1 - X2	LED* X1 - X2	1NO 33 - 34

Contact diagramm for selector and keylock switches



All actuators with 3 switch positions



All actuators with 2 switch positions

Contact
blocks



RAFIX 22 FS⁺

Contact blocks

QC gold

→ The contact blocks are inserted into the actuators and latch there permanently. Emergency stop pushbuttons require special contact blocks which can be recognised by the plungers situated closer to the middle. In addition, the emergency stop contact blocks and actuators feature two assembly guides which prevent rotation during assembly. We recommend to choose the LED color in the same color as the lens of the actuator in order to ensure satisfactory illumination.

Approvals



IEC 60947-5-x



UL 508

Technical Data

→ General information

Lamp optional	see order block
---------------	-----------------

→ Mechanical design

Mounting	snap on actuator
Contact system	bridge-contact self cleaning
Contact materials	Au
Contact arrangement	see order block
NC contact forcibly actuated acc. to IEC 60947-5-1	yes
Terminals	quick connect terminals 2.8 x 0.5 mm

→ Electrical characteristics

Operating voltage min.	5 V
Operating voltage max.	35 V
Operating current min.	1 mA
Operating current max.	100 mA
Rated power max.	250 mW

→ Other specifications

Operating life at 10 mA / 24V DC	see order block
B10	see order block
Switching reliability at 5mA / 24V DC	10 x 10 ⁻⁶
Ambient temp. operating min.	-40 °C
Storage temperature max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Color of plunger	see order block
Robustness	acc. to IEC 60947-5-5 (TÜV)
Shock resistance acc. to IEC 60068-2-27	15 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	5 g at 10 ... 500 Hz
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Color of housing	grey
ROHS compliant	yes
REACH compliant	yes

Accessories RAFIX 22 FS⁺ - Contact block QC gold

→ Description

Photo

Order no.

Additional accessories see page

LED base for contact blocks QC



-

2 - 262

RAFIX 22 FS⁺ Contact block QC gold, Universal, with light conductor

Technical data see page 2 - 252



→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24V DC	B10	Color of plunger	Order no.
1 NO	LED-Clip	1,000,000	1,300,000	green	1.20.126.102/9000
1 NC	LED-Clip	1,000,000	1,300,000	red	1.20.126.101/9000
2 NO	LED-Clip	1,000,000	1,300,000	green	1.20.126.105/9000
2 NC	LED-Clip	1,000,000	1,300,000	red	1.20.126.104/9000
1 NC + 1 NO	LED-Clip	1,000,000	1,300,000	red and green	1.20.126.103/9000

Caution: can not be used with emergency stop and mushroom headed pushbuttons.

RAFIX 22 FS⁺ Contact block QC gold, E-Stop, with light conductor

Technical data see page 2 - 252



→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24V DC	B10	Color of plunger	Order no.
1 NO	LED-Clip	1,000,000	1,300,000	green	1.20.126.502/9000
1 NC	LED-Clip	1,000,000	1,300,000	red	1.20.126.501/9000
2 NO	LED-Clip	1,000,000	1,300,000	green	1.20.126.505/9000
2 NC	LED-Clip	1,000,000	1,300,000	red	1.20.126.504/9000
1 NC + 1 NO	LED-Clip	1,000,000	1,300,000	yellow	1.20.126.503/9000

CONTROL COMPONENTS

RAFIX FS - CONTACT BLOCKS QC GOLD

– Table (continued) –**RAFIX 22 FS⁺ - Contact block QC gold, E-Stop, with light conductor**

Caution: E-stop contact blocks can only be used with emergency stop and mushroom headed pushbuttons.



RAFIX 22 FS⁺ Contact block QC gold, E-Stop, „Plus 1“

Technical data see page 2 - 252



→ Contact arrangement	Lamp optional	Operating life at 10 mA / 24V DC	B10	Color of plunger	Order no.
2 NC + 1 NO	LED-Clip	50,000	65,000	red	1.20.126.514/0000

Caution: E-stop contact blocks „Plus 1“ can only be used with emergency stop pushbuttons „Plus 1“.

RAFIX 22 FS⁺

Contact blocks

QC silver

- The contact blocks are inserted into the actuators and latch there permanently. Emergency stop pushbuttons require special contact blocks which can be recognised by the plungers situated closer to the middle. In addition, the emergency stop contact blocks and actuators feature two assembly guides which prevent rotation during assembly.
- We recommend to choose the LED color in the same color as the lens of the actuator in order to ensure satisfactory illumination.

Technical Data

→ General information

Lamp optional	LED-Clip
---------------	----------

→ Mechanical design

Mounting	snap on actuator
Contact system	bridge-contact self cleaning
Contact materials	Ag
Contact arrangement	see order block
NC contact forcibly actuated acc. to IEC 60947-5-1	yes
Terminals	quick connect terminals 2.8 x 0.5 mm

→ Electrical characteristics acc. to IEC 60947, AC-15, DC-13

Rated insulation voltage AC / DC	250 V
Rated peak voltage	2500 V
Rated operating current I _E , AC15 B300	3 A / 120 V; 1.5 A / 240 V; I _{the} : 5 A
Rated operating current I _E , DC13 Q300	550 mA / 120 V; 270 mA / 240 V; I _{the} : 2.5 A
Max. fuse protection	microfuse 5 x 20 mm, 6.3 A, inert

→ Other specifications

Operating life at 250V / 1A	1,000,000
B10 at 250V / 1A	1,300,000
Operating life at 250V / 2A	100,000
B10 at 250V / 2A	130,000
Operating life at 250V / 4A	30,000
B10 at 250V / 4A	40,000
Switching reliability at 24V / 5mA DC	10 x 10 ⁻⁶
Ambient temp. operating max.	+85 °C
Ambient temp. operating min.	-40 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Color of plunger	see order block
Robustness	acc. to IEC 60947-5-5 (TÜV)
Shock resistance acc. to IEC 60068-2-27	15 g at 11 ms, amplitude half sinusoidal
Resistance to vibrations acc. to IEC 60068-2-6	5 g at 10 ... 500 Hz
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Flame class acc. to UL 94	V 0
Hot wire ignition acc. to IEC 60695-2-1	yes
Color of housing	black
ROHS compliant	yes
REACH compliant	yes



Approvals



IEC 60947-5-x



UL 508



2

Contact
blocks

CONTROL COMPONENTS

RAFIX FS - CONTACT BLOCKS QC SILVER

Accessories RAFIX 22 FS⁺ - Contact block QC silver

→ Description	Photo	Order no.	Additional accessories see page
Female quick-connect terminal DIN 46340-B 2.8-1-MS		-	2 - 76, 2 - 262, 5 - 27
LED base for contact blocks QC		-	2 - 262

2



RAFIX 22 FS⁺ Contact block QC silver, Universal, with light conductor

Technical data see page 2 - 255



→ Contact arrangement	Lamp optional	Color of plunger	Order no.
1 NO	LED-Clip	green	1.20.126.302/9000
1 NC	LED-Clip	red	1.20.126.301/9000
2 NO	LED-Clip	green	1.20.126.305/9000
2 NC	LED-Clip	red	1.20.126.304/9000
1 NC + 1 NO	LED-Clip	red and green	1.20.126.303/9000

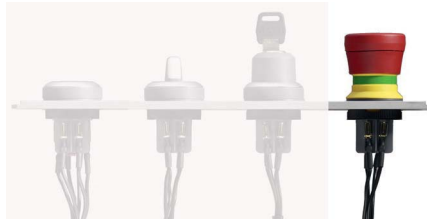
Caution: can not be used with emergency stop and mushroom headed pushbuttons.

Contact
blocks

RAFIX 22 FS⁺

Contact block QC silver, E-Stop, with light conductor

Technical data see page 2 - 255



→ Contact arrangement	Lamp optional	Color of plunger	Order no.
1 NO	LED-Clip	green	1.20.126.702/9000
1 NC	LED-Clip	red	1.20.126.701/9000
2 NO	LED-Clip	green	1.20.126.705/9000
2 NC	LED-Clip	red	1.20.126.704/9000
1 NC + 1 NO	LED-Clip	yellow	1.20.126.703/9000

Caution: E-stop contact blocks can only be used with emergency stop and mushroom headed pushbuttons.



NEW

RAFIX FS

Short-travel adapters

→ The short-travel adapter can easily be inserted into a RAFIX 22 FS⁺ series and RAFIX 30 FS⁺ pushbutton. The tactile properties of the short-travel key-switch become noticeable when the pushbutton is pressed. In addition the small footprint of the MICON 5 enables the placement of diverse LEDs, allowing several light functions.

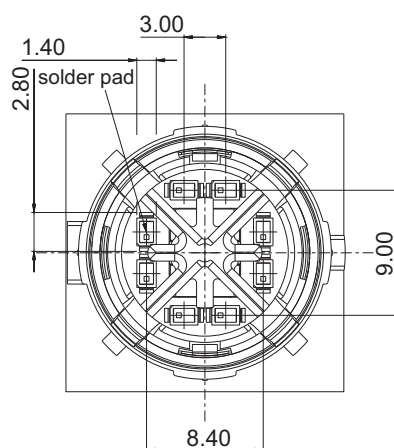
Technical Data

→ General information

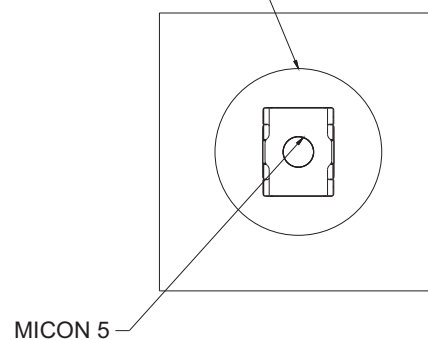
Operating life	1.000.000 operations on MICON 5
	1.14.002.101/0000

→ Other specifications

ROHS compliant	yes
REACH compliant	yes



placement diameter max. for LED (12 mm)



MICON 5



RAFIX FS

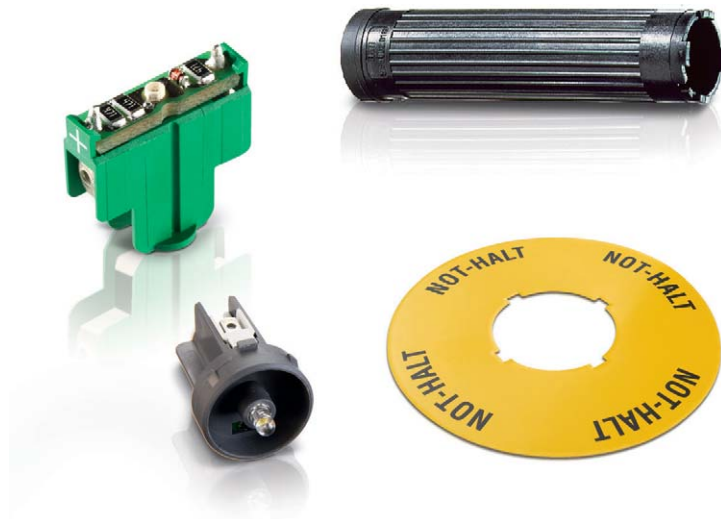
Short-travel adapter

→ Description

Order no.

RAFIX FS - Short-travel adapter on MICON 5

5.05.511.917/0000



2

RAFIX FS Technology - Special accessories

Spec.
accessories

CONTROL COMPONENTS

RAFIX FS TECHNOLOGY - SPECIAL ACCESSORIES

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2

Spec.
accessories

RAFIX FS TECHNOLOGY Special accessories

2

Fixing spanner for ring nut and front ring



→ Description	Fitting for	Order no.
Fixing spanner for ring nut	RAFIX 22 QR/FS	5.05.800.062/0000

QC LED base for signal indicators

Spec.
acces-
sories

→ Description	Order no.
RAFIX 22 FS ⁺ - Socket for LED-Clip, quick-connect terminals	5.05.511.855/9000



Female quick-connect terminal DIN 46340-B 2.8-1-MS

→ Description

Order no.

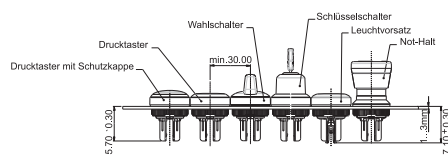
Female quick-connect terminal DIN 46340-B 2.8-1-MS

5.37540.024/8622

With latching detent for mating with a multipole connector.



LED base for contact blocks QC



→ Voltage DC

Color

Order no.

12 V	red	5.05.511.747/0300
12 V	yellow	5.05.511.747/0400
12 V	green	5.05.511.747/0500
12 V	blue	5.05.511.747/0600
12 V	white	5.05.511.747/0200
24 V	red	5.05.511.747/1300
24 V	yellow	5.05.511.747/1400
24 V	green	5.05.511.747/1500
24 V	blue	5.05.511.747/1600
24 V	white	5.05.511.747/1200

Accessoires:

LED base for signal indicators: see page

2

Spec.
acces-
sories

SMT LED



→ Description

Order no.

For the best illumination of actuators and signal indicators we suggest to use the following SMT LED type: OSRAM LT P4SG

LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB



→ Description

Order no.

LED base for signal indicators, height 5 mm

5.30.109.020/0756

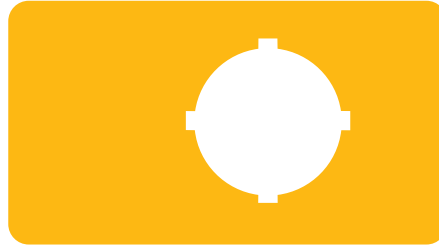
THT LED 3 mm, without base



→ Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Order no.
red	1.6 V / 1 mA	30 mA	1.90.690.228/0000
red	1.9 V / 20 mA	50 mA	1.90.690.269/0000
yellow	1.9 V / 20 mA	50 mA	1.90.690.267/0000
green	3.2 V / 20 mA	35 mA	1.90.690.684/0000
blue	3.6 V / 20 mA	30 mA	1.90.690.282/0000
white	3.6 V / 20 mA	30 mA	1.90.690.295/0000

Spec.
acces-
sories

Emergency stop label, Ø 22.3 mm

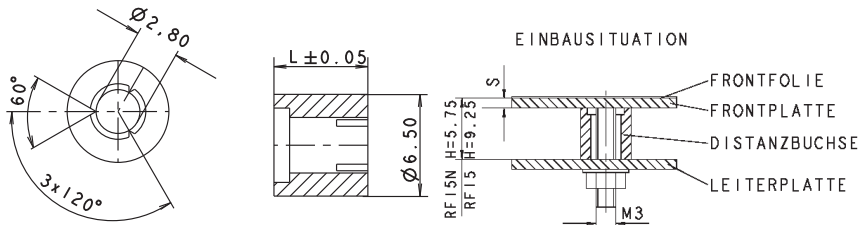


2

→ Dimensions	inside Ø	Label	Order no.
36 x 64 mm	22.3 mm	-	5.76.205.011/0400
Ø 40 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.115/0400
Ø 40 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.119/0400
Ø 40 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.117/0400
Ø 40 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.121/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.204.101/0400
Ø 60 mm	22.3 mm	1 x „ARRET D'URGENCE“	5.76.204.102/0400
Ø 60 mm	22.3 mm	1 x „EMERGENCY STOP“	5.76.204.103/0400
Ø 60 mm	22.3 mm	„EMERGENCY-STOP / ARRET D'URGENCE“	5.76.207.002/0400
Ø 60 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.107/0400
Ø 60 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.109/0400
Ø 60 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.111/0400
Ø 60 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.113/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.207.001/0400

Spec.
accessories

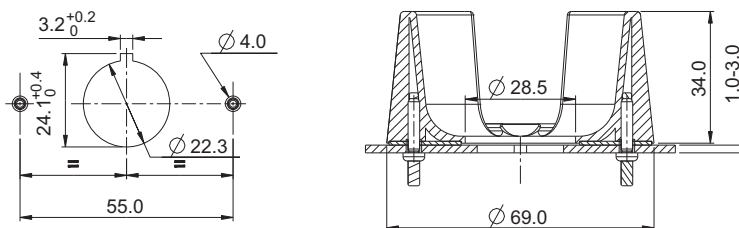
Spacers, round



→ Length L	Color	Order no.
6.25 mm	red	5.30.759.034/0000
6.50 mm	blue transparent	5.30.759.035/0000
6.75 mm	black	5.30.759.036/0000
7 mm	yellow orange transparent	5.30.759.037/0000
7.25 mm	yellow	5.30.759.038/0000
7.50 mm	green	5.30.759.039/0000
7.75 mm	blue	5.30.759.040/0000
8 mm	red	5.30.759.041/0000
8.25 mm	blue transparent	5.30.759.042/0000

Required spacer length
 For keyboards: Overall height of key - front panel thickness - 0.5 mm (area embossing).
 For RAFIX 22 FS: 9.25 mm - front panel thickness - thickness of overlay, if existing

RAFIX 22 FS⁺ Protective Collar



→ Description	Order no.
Protective Collar for emergency stop RAFIX 22 FS ⁺	5.00.456.001/0000

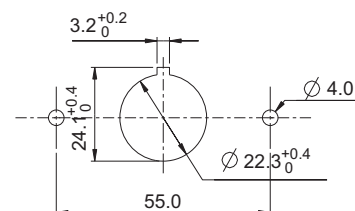
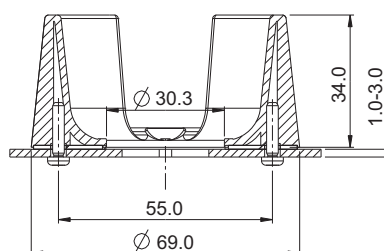
– Table (continued) –**RAFIX 22 FS+ Protective Collar**

RAFI protective collars protect the pushbuttons from unintentional operation and damage. Another great advantage is that they can be mounted directly on the front panel using two screws and without mechanical attachment to the actuator and/or emergency stop pushbutton. This provides for additional safety because lateral forces are not transferred to the actuator housing.

When using the protective collar, the preliminary contents of EN ISO 13850, chapter 4.3.9 and 4.5.1 have to be respected.

The protective collar is not allowed with RAFIX FSR Emergency stop pushbutton 1.30.283.xxx. The protective collar 5.00.456.002/0000 from RAFIX 22 QR should be used instead, see catalog page 2-150.

The protective collar must not be used with RAFIX 22 FS+ Emergency stop pushbutton compact 1.30.273.301/2200

**RAFIX 22 QR Protective Collar****→ Description****Order no.**

Protective Collar for emergency stop RAFIX 22 QR

5.00.456.002/0000

RAFI protective collars protect the pushbuttons from unintentional operation and damage. Another great advantage is that they can be mounted directly on the front panel using two screws and without mechanical attachment to the actuator and/or emergency stop pushbutton. This provides for additional safety because lateral forces are not transferred to the actuator housing.

When using the protective collar, the preliminary contents of EN ISO 13850, chapter 4.3.9 and 4.5.1 have to be respected.

RAFIX 22 FS

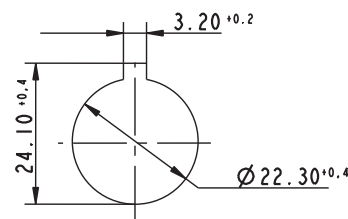
Blanking cap, Ø 22.3 mm



round, high version



square blanking cap



Panel cut-out to IEC 60947-5-1

→ Description	Form	Overall height	Order no.
Blanking cap IP65, ring nut, round, slate gery, flat	round	flush	5.05.800.067/0000
Blanking cap IP65, ring nut, round, high version, can be used for covering mounted PCB contact blocks.	round	high	5.05.200.025/0000
Blanking cap IP65, ring nut, square, slate grey, flat	square	flush	5.05.800.068/0000
Blanking cap IP65, ring nut, square, high version, can be used for covering mounted PCB contact blocks.	square	high	5.05.200.026/0000

Retaining ring for front panel

thickness 2.5 ... 4 mm



→ Description	Order no.
Retaining ring for front panel thickness 2.5 ... 4 mm	5.45.201.556/0700

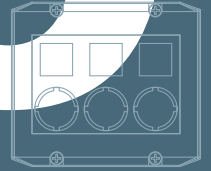
Spec.
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RAFIX FS

Protective cap for keylock switch



→ Description	Order no.
RAFIX FS - Protective cap for keylock switch	5.55.105.454/0111



ACCESSORIES

Accessories Luminous elements

LED

Filament/neon lamps

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Other accessories

Housing

Emergency stop labels

Blanking caps

Tools

Connection

Protection & Sealing

Spacers

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General information

When selecting lamps, the button/lens color of the device should be taken into account.

transparent colors	Suitable for		
	Filament lamps	Neon lamps	LED
colorless	limited	good	good
red	good	good	good
yellow	good	good	good
green	good	limited	limited
blue	limited	limited	good

transparent = clear, grooved on inside for better light diffusion

translucent = translucent but not clear

Operating life specifications of lamps refer to AC operation. For DC operation, these values are reduced by approximately 40%. (Operating life specifications: when not mounted).

Neon lamps: rated current tolerance +/- 30%

We recommend to combine colored lenses with the corresponding LED colors in order to achieve a really intensive color.

On the other hand, when combining e. g. a white LED with a colored lens, this will produce a dim color.

LED Protective Diode

LED may be damaged when anode and cathode are connected in a wrong way. An integrated protective diode protects the LED against wrong polarization.

LED brightness classes

LEDs are subject to production-related variations in brightness over which we have no control with the manufacturers. It is therefore not possible to arrange a delivery in a specific brightness class, and deviations accordingly do not constitute grounds for complaint regarding our products.

The majority of the LEDs we use are delivered from our suppliers in selected brightness classes. In this case, the brightness class is shown on a label on the switch's rack packaging.

Where the lighting is required to have a uniform brightness – for aesthetic reasons, for example – this can be achieved in the system by means of the circuitry (with a series resistance, for example).

CE-Conformity

Illumination like lamps and LED displays are exchangeable, overall available as merchandise and not steadily connected with the network – thus, the Low-voltage Directive 73/23/EEG does not apply.

EMC

The components of this catalogue are within the meaning of the law concerning the electromagnetic conformity (= EMC) "basic components as f. ex. switches, signal lamps or like" and, therefore, do not all within the scope of the EMC.

Declarations of Conformity

Declarations of conformity for lamps are not available.



Accessories

Luminous elements

Luminous elements

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LED



Socket W 2 x 4.6d, LED superbright



→ Socket	Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Light intensity	Order no.
W 2 x 4.6d	red	24	12 mA	70 mcd	1.90.690.361/0000
W 2 x 4.6d	yellow	24	12 mA	80 mcd	1.90.690.363/0000
W 2 x 4.6d	green	24	12 mA	600 mcd	1.90.690.362/0000
W 2 x 4.6d	blue	24	12 mA	300 mcd	1.90.690.364/0000
W 2 x 4.6d	white	24	12 mA	400 mcd	1.90.690.365/0000

All LEDs are provided with a protective diode. Operating temperature - 30 °C ... + 65 °C.

For more intensive colors, please combine colored lenses with suitable LED colors.

Accessoires:

Lamp extractor for lamp diameter 5 mm: 1.90.900.003/0000



Socket Bi-Pin T 1, LED

→ Socket	Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Light intensity	Order no.
Bi-Pin T 1	red	2	10 mA	26-52 mcd	1.90.691.026/0000
Bi-Pin T 1	yellow	2	10 mA	26-52 mcd	1.90.691.028/0000
Bi-Pin T 1	green	2	10 mA	9-33 mcd	1.90.691.027/0000

Voltage U_B : External resistor: $R_V = (U_B - U_F) / I_F$

A suitable series resistor must be fitted externally.

Recommended resistor ratings:

- for 5 - 7 V = 270 Ω 0.25 W

- for 12 - 14 V = 680 Ω 0.50 W

- for 24 - 28 V = 1500 Ω 1.00 W

Forward voltage U_F : 2 V (3 V max.)

Reverse voltage U_R : 5 V

Reverse current I_R : 100 μ A.

Forward current: 10 mA

Operating temperature: -20°C ... +60°C

Storage temperature: -30°C ... +80°C

Operating life: 100,000 h at $T_U = 25^\circ\text{C}$

Accessoires:

Lamp extractor for lamp diameter 4 mm: 1.90.900.001/0000



Socket Bi-Pin T 1, LED superbright

→ Socket	Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Light intensity	Order no.
Bi-Pin T 1	red	24	11 mA	70 mcd	1.90.690.351/0000
Bi-Pin T 1	yellow	24	11 mA	80 mcd	1.90.690.353/0000
Bi-Pin T 1	green	24	11 mA	600 mcd	1.90.690.352/0000
Bi-Pin T 1	blue	24	11 mA	300 mcd	1.90.690.354/0000
Bi-Pin T 1	white	24	11 mA	400 mcd	1.90.690.355/0000

All LEDs are provided with a protective diode. Operating temperature - 30 °C ... + 65 °C.

For more intensive colors, please combine colored lenses with suitable LED colors.

Accessoires:

Lamp extractor for lamp diameter 4 mm: 1.90.900.001/0000

Socket T 4.5, LED



→ Socket	Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Light intensity	Order no.
T 4.5	red	2 - 3 V	10 mA	26-52 mcd	1.90.692.001/0000
T 4.5	yellow	2 - 3 V	10 mA	26-52 mcd	1.90.692.003/0000
T 4.5	green	2 - 3 V	10 mA	9-33 mcd	1.90.692.002/0000

Voltage U_B : External resistor: $R_V = (U_B - U_F) / I_F$

A suitable series resistor must be fitted externally.

Recommended resistor ratings:

- for 5 - 7 V = 270 Ω 0.25 W

- for 12 - 14 V = 680 Ω 0.50 W

- for 24 - 28 V = 1500 Ω 1.00 W

Forward voltage U_F : 2 V (3 V max.)

Reverse voltage U_R : 5 V

Reverse current I_R : 100 μ A.

Forward current: 10 mA

Operating temperature: -20°C ... +60°C

Storage temperature: -30°C ... +80°C

Operating life: 100,000 h at $T_U = 25^\circ\text{C}$

Socket T 4.5, LED superbright



→ Socket	Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Light intensity	Order no.
T 4.5	red	24	13 mA	90 mcd	1.90.690.331/0000
T 4.5	yellow	24	13 mA	100 mcd	1.90.690.333/0000
T 4.5	green	24	13 mA	700 mcd	1.90.690.332/0000
T 4.5	blue	24	13 mA	380 mcd	1.90.690.334/0000
T 4.5	white	24	13 mA	500 mcd	1.90.690.335/0000

All LEDs are provided with a protective diode. Operating temperature - 30 °C ... + 65 °C.

For more intensive colors, please combine colored lenses with suitable LED colors.

Accessoires:

Lamp extractor for lamp diameter 5-6 mm: 1.90.900.004/0000



Socket BA 9s (MBC/MCC), LED superbright

→ Socket	Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Light intensity	Order no.
BA 9 s	red	24	15 mA	250 mcd	1.90.690.341/0000
BA 9 s	yellow	24	15 mA	250 mcd	1.90.690.343/0000
BA 9 s	green	24	15 mA	1000 mcd	1.90.690.342/0000
BA 9 s	blue	24	15 mA	450 mcd	1.90.690.344/0000
BA 9 s	white	24	15 mA	600 mcd	1.90.690.345/0000

All LEDs are provided with a protective diode. Operating temperature - 30 °C ... + 65 °C.

For more intensive colors, please combine colored lenses with suitable LED colors.

Accessoires:

Lamp extractor for lamp diameter 11 mm: 1.90.900.007/0000



THT LED 3 mm, without base

→ Color	Forward voltage typ. U_F at I_F	Max. current, I_F	Order no.
red	1.6 V / 1 mA	30 mA	1.90.690.228/0000
red	1.9 V / 20 mA	50 mA	1.90.690.269/0000
yellow	1.9 V / 20 mA	50 mA	1.90.690.267/0000
green	3.2 V / 20 mA	35 mA	1.90.690.684/0000
blue	3.6 V / 20 mA	30 mA	1.90.690.282/0000
white	3.6 V / 20 mA	30 mA	1.90.690.295/0000

FILAMENT/ NEON LAMPS



Wedge base W 2 x 4.6d, filament lamp, DIN 49846



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 V	0.08 A	1.2 W	5 mm	20 mm	15,000 h	1.90.120.012/0000
24 - 30 V	0.04 A	1 W	5 mm	20 mm	1000 h	1.90.120.005/0000
24 V	0.04 A	1.2 W	5 mm	20 mm	7000 h	1.90.120.011/0000
48 V	0.025 A	1.2 W	5 mm	19 mm	2500 h	1.90.120.010/0000
60 V	0.02 A	1.2 W	5 mm	19 mm	3300 h	1.90.120.009/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

The lamps up to 30 V are provided with glass sockets, the other ones with plastic sockets.

Accessoires:

Lamp extractor for lamp diameter 5 mm: 1.90.900.003/0000



Bi-Pin T 1 base, filament lamp

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 - 28 V	0.016 A	0.4 - 0.56 W	-	-	5000 h	1.90.180.473/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 4 mm: 1.90.900.001/0000



Bi-Pin T ¼ base, filament lamp

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 V	0.06 A	0.72 W	4.3 mm	10.5 mm	10,000 h	1.90.180.474/0000
28 V	0.03 A	0.84 W	4.3 mm	10.5 mm	5000 h	1.90.180.475/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 4 mm: 1.90.900.002/0000



T 4.5 base, filament lamp

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 V	0.04 A	0.48 W	4.2 mm	16.5 mm	10,000 h	1.90.100.022/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 4 mm: 1.90.900.002/0000

T 4.6 base, filament lamp



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 V	0.04 A	0.3 W	4 mm	22 mm	5000 h	1.90.100.012/0000
24 V	0.02 A	0.5 W	4 mm	22 mm	5000 h	1.90.100.013/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 4 mm: 1.90.900.002/0000

BA 9s base (MBC/MCC), filament lamp, shape G, DIN 72601



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 - 15 V	0.12 A	1.2 W	9 mm	24 mm	10,000 h	1.90.060.003/0000
24 - 30 V	0.04 A	1.2 W	9 mm	24 mm	7000 h	1.90.060.014/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 10.4 mm: 1.90.900.006/0000

BA 9s base (MBC/MCC), filament lamp, shape A, DIN 49851



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 - 15 V	0.166 A	2 W	11 mm	29 mm	10,000 h	1.90.060.132/0000
24 - 30 V	0.083 A	2 W	11 mm	29 mm	10,000 h	1.90.060.133/0000
110 - 130 V	0.018 A	2 W	11 mm	30 mm	25,000 h	1.90.060.137/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 11 mm: 1.90.900.007/0000



BA 9s base (MBC/MCC), neon lamp

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
220 AC V	0.0015 - 0.0018 A	-	10 mm	24 mm	1500 h	1.90.560.002/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 11 mm: 1.90.900.007/0000



BA 9s base (MBC/MCC), neon lamp, DIN 49850

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
AC 220 V	0.0015 - 0.0018 A	-	10 mm	28 mm	-	1.90.560.102/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 11 mm: 1.90.900.007/0000



BA 15d base, filament lamp, DIN 49850

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
12 - 15 V	0.12 A	2 W	15.2/12.5 mm	31 mm	1000 h	1.90.070.003/0000
24 - 30 V	0.08 A	2 W	15.2/12.5 mm	31 mm	1000 h	1.90.070.004/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 14 mm: 1.90.900.008/0000

BA 15d base, filament lamp, DIN 49852



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 - 30 V	0.165 A	4 W	17 mm	57 mm	2000 h	1.90.070.105/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 16-17 mm: 1.90.900.009/0000

BA 15d base, filament lamp



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 V	0.2 A	5 W	16 mm	36 mm	2000 h	1.90.070.053/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 16-17 mm: 1.90.900.009/0000

E 10 (MES) base, filament lamp



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 - 30 V	0.083 A	2 W	11 mm	29 mm	1000 h	1.90.010.033/0000
110 - 130 V	0.018 A	2 W	11 mm	30 mm	1000 h	1.90.010.037/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 11 mm: 1.90.900.007/0000



E 10 (MES) base, neon lamp

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
220 AC V	0.0015 - 0.0018 A	-	10.4 mm	28 mm	-	1.90.510.012/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 10.4 mm: 1.90.900.006/0000



E 14 base, shape B, filament lamp, DIN 49850

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 - 30 V	0.083 A	2 W	14/12.5 mm	31 mm	1000 h	1.90.020.033/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 14 mm: 1.90.900.008/0000



E 14 base, filament lamp shape A, DIN 49852

→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 - 30 V	0.165 A	4 W	17 mm	57 mm	1000 h	1.90.020.105/0000
220 - 260 V	0.023 A	5 W	17 mm	57 mm	1000 h	1.90.020.115/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 16-17 mm: 1.90.900.009/0000

E 14 base, filament lamp



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
220 - 260 V	0.02 - 0.03 A	5 - 7 W	16 mm	36 mm	1000 h	1.90.020.061/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 16-17 mm: 1.90.900.009/0000

E 14 base, neon lamp, shape B



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
220 AC V	0.0014 - 0.0026 A	-	14.1/11.5 mm	31 mm	-	1.90.520.002/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.

Accessoires:

Lamp extractor for lamp diameter 14 mm: 1.90.900.008/0000

Tubular lamp, S 8.5 base, filament lamp, shape L, DIN 72601



→ Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
24 V	-	3 W	11.5 mm	39 mm	200 h	1.90.111.003/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.



Tubular lamp, S 8.5 base, filament

lamp, shape K, DIN 72601

→	Rated voltage	Rated current	Rated power	Diameter max.	Length	Medium operating life AC	Order no.
	24 V	-	5 W	15.5 mm	44 mm	200 h	1.90.111.103/0000

Ratings and operating life specifications generally refer to the lower rated voltage value. Operating life specifications of lamps refer to AC operation. With DC operation, these are reduced by about 40%.



Other accessories

Other accessories

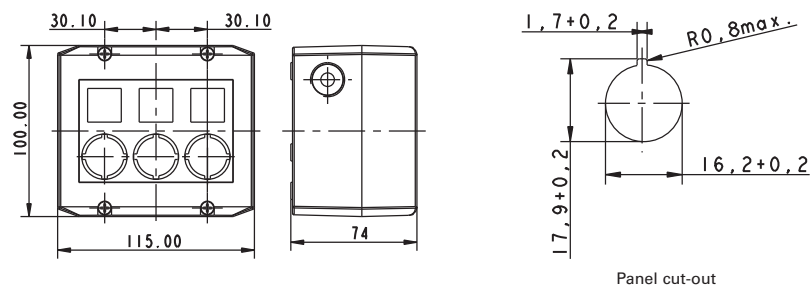
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ACCESSORIES



RAFIX Insulating housing, Ø 16.2 mm



→ Description	Number of cut-outs	Ø	Dimensions	Order no.
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 1-module, light grey/dark grey	1	16,2 mm	100x55x74 mm	1.20.810.001/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 1-module, yellow/yellow	1	16,2 mm	100x55x74 mm	1.20.810.002/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 2-module, light grey/dark grey	2	16,2 mm	100x115x74 mm	1.20.820.001/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 3-module, light grey/dark grey	3	16,2 mm	100x115x74 mm	1.20.830.001/0000
RAFIX - Insulating housing, Ø 16.2 mm, IP65, 4-module, light grey/dark grey	4	16,2 mm	100x145x74 mm	1.20.840.001/0000

- Attractive plastic housing to accommodate up to 4 control components
- 2 cable entries prepared: 1-,2-,3-part: M20x1.5, 4-part: M25x1.5
- Degree of protection IP65 to DIN EN 60529
- All grey housings with overlay, legending possible with legend inserts
- Wall mounting with 2 screws through housing bottom prepared
- Dimensions (feature 1) x 100 mm x 74 mm
- Accessories: 50 pre-perforated legend inserts on a DIN A4 sheet
- Housings with other features, e.g. RAFIX 16F, on request.

– Table (continued) –

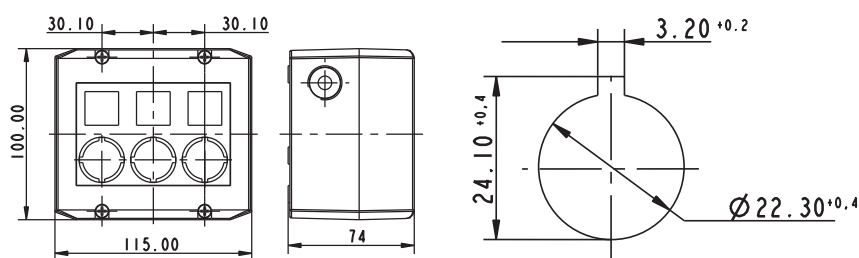
RAFIX - Insulating housing, Ø 16.2 mm

Accessoires:

Label sheet for housing (50 foil legend inserts): 5.40.451.283/0000



RAFIX Insulating housing IP65, Ø 22.3 mm



Panel cut-out to IEC 60947-5-1

→ Description	Number of cut-outs	Ø	Dimensions	Order no.
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, light grey/dark grey	1	22,3 mm	100x55x74 mm	1.20.810.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 1-module, yellow/yellow	1	22,3 mm	100x55x74 mm	1.20.810.202/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 2-module, light grey/dark grey	2	22,3 mm	100x115x74 mm	1.20.820.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 3-module, light grey/dark grey	3	22,3 mm	100x115x74 mm	1.20.830.201/0000
RAFIX - Insulating housing, Ø 22.3 mm, IP65, 4-module, light grey/dark grey	4	22,3 mm	100x145x74 mm	1.20.840.201/0000

- Plastic housing to accommodate up to 4 control components
- 2 cable entries prepared: 1-,2-,3-part: M20x1.5, 4-part: M25x1.5
- Degree of protection IP65 to DIN EN 60529
- All grey housings with overlay, legending possible with legend inserts
- Wall mounting with 2 screws through housing bottom prepared
- Dimensions: (feature 1) x 100 mm x 74 mm
- Accessories: 50 pre-perforated legend inserts on a DIN A4 sheet

Accessoires:

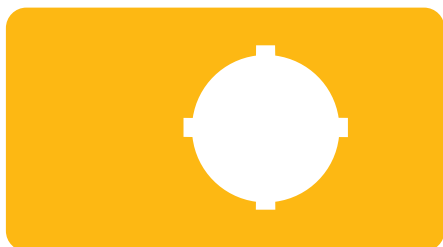
Label sheet for housing (50 foil legend inserts): 5.40.451.283/0000

Emergency stop label, PVC adhesive, Ø 16.3 mm



→ Dimensions	inside Ø	Label	Order no.
Ø 40 mm	16.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.114/0400
Ø 40 mm	16.3 mm	4 x „NOT-HALT“	5.76.204.116/0400
Ø 40 mm	16.3 mm	4 x „NOT-AUS“	5.76.204.118/0400
Ø 40 mm	16.3 mm	4 x „EMERGENCY STOP“	5.76.204.120/0400
Ø 60 mm	16.3 mm	-	5.76.204.400/0400
Ø 60 mm	16.3 mm	1 x „NOT-AUS“	5.76.204.401/0400
Ø 60 mm	16.3 mm	1 x „EMERGENCY STOP“	5.76.204.403/0400
Ø 60 mm	16.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.106/0400
Ø 60 mm	16.3 mm	4 x „NOT-HALT“	5.76.204.108/0400
Ø 60 mm	16.3 mm	4 x „NOT-AUS“	5.76.204.110/0400
Ø 60 mm	16.3 mm	4 x „EMERGENCY STOP“	5.76.204.112/0400

Emergency stop label, Ø 22.3 mm



→ Dimensions	inside Ø	Label	Order no.
36 x 64 mm	22.3 mm	-	5.76.205.011/0400
Ø 40 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.115/0400
Ø 40 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.117/0400

ACCESSORIES

EMERGENCY STOP LABELS / BLANKING CAPS

– Table (continued) –
Emergency stop label, Ø 22.3 mm

→ Dimensions	inside Ø	Label	Order no.
Ø 40 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.119/0400
Ø 40 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.121/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.207.001/0400
Ø 60 mm	22.3 mm	„EMERGENCY-STOP / ARRET D'URGENCE“	5.76.207.002/0400
Ø 60 mm	22.3 mm	1 x „NOT-AUS“	5.76.204.101/0400
Ø 60 mm	22.3 mm	1 x „ARRET D'URGENCE“	5.76.204.102/0400
Ø 60 mm	22.3 mm	1 x „EMERGENCY STOP“	5.76.204.103/0400
Ø 60 mm	22.3 mm	„NOT-HALT, EMERGENCY STOP, ARRET D'URGENCE, EMERGENZA“	5.76.204.107/0400
Ø 60 mm	22.3 mm	4 x „NOT-HALT“	5.76.204.109/0400
Ø 60 mm	22.3 mm	4 x „NOT-AUS“	5.76.204.111/0400
Ø 60 mm	22.3 mm	4 x „EMERGENCY STOP“	5.76.204.113/0400



LUMOTAST 75 IP40/65 Blanking cap, black, Ø 16.2 mm



→ Installation dimensions	Dimenions	Color	Order no.
Ø 16,2 mm	18 x 18	black	5.52.006.020/0103
Ø 16,2 mm	18 x 24	black	5.52.006.021/0100
Ø 16,2 mm	Ø 18	black	5.52.006.022/0100

5

Others

RAFIX 16

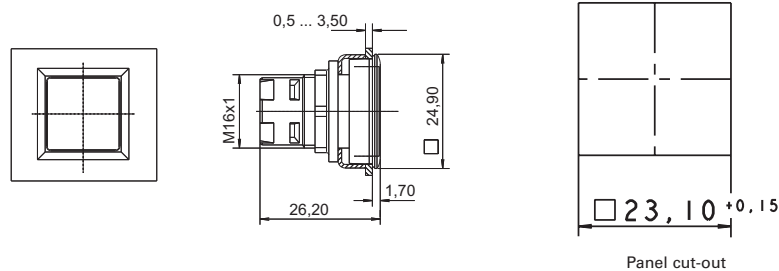
Blanking cap with sealing and threaded ring, Ø 16.2 mm



→ Description	Order no.
Blanking cap complete with sealing disc and ring nut, square	5.05.800.049/0100
Blanking cap complete with sealing disc and ring nut, round	5.05.800.050/0100
Blanking cap complete with sealing disc and ring nut, square, alignable without gaps	5.05.800.051/0100

RAFIX 16 F

Blanking cap

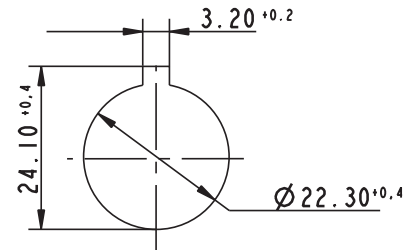


→ Installation dimensions	Dimenions	Color	Order no.
23,1 x 23,1 mm	24,9 x 24,9	black	5.05.800.063/0000



RAFIX 22 QR

Blanking cap, Ø 22.3 mm



round blanking cap

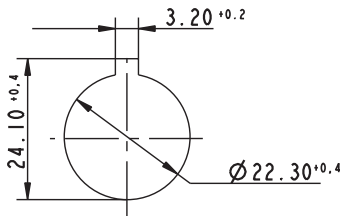
Panel cut-out to IEC 60947-5-1

→ Description	Order no.
Blanking cap IP65, ring nut, square, slate grey	5.05.800.065/0000
Blanking cap IP65, ring nut, round, slate grey	5.05.800.064/0000

Protection acc. to DIN EN 60529

RAFIX 22 FS

Blanking cap, Ø 22.3 mm



Panel cut-out to IEC 60947-5-1



round, high version



square blanking cap

→ Description	Form	Overall height	Order no.
Blanking cap IP65, ring nut, round, slate grey, flat	round	flush	5.05.800.067/0000
Blanking cap IP65, ring nut, round, high version, can be used for covering mounted PCB contact blocks.	round	high	5.05.200.025/0000
Blanking cap IP65, ring nut, square, slate grey, flat	square	flush	5.05.800.068/0000
Blanking cap IP65, ring nut, square, high version, can be used for covering mounted PCB contact blocks.	square	high	5.05.200.026/0000

Fixing spanner



→ Fitting for	Order no.
M 8	5.58.002.027/7705
M 9, M 10	5.58.002.025/0105
M 11, M 13	5.58.002.026/0105
M 15, M 16	5.58.002.019/0105
M 18, M 19	5.58.002.017/0105
M 20, M 22	5.58.002.018/0105
M 25, M 30	5.58.002.020/0105

Fixing spanner for ring nut and front ring



→ Description	Fitting for	Order no.
Fixing spanner for ring nut	RAFIX 22 QR/FS	5.05.800.062/0000

Fixing spanner for hexagon nut



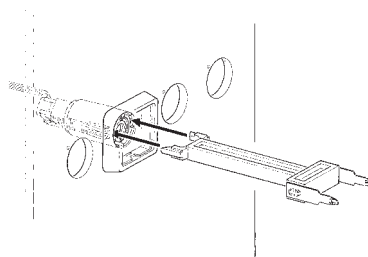
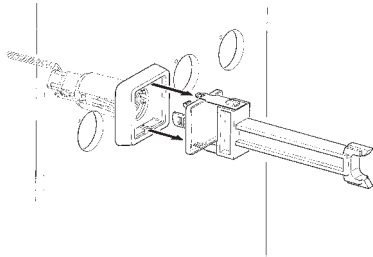
→ Fitting for	Order no.
RAFIX 16	5.58.002.034/0000

Lamp extractor



→ Lamp diameter	Order no.
4 mm	1.90.900.001/0000
4 mm	1.90.900.002/0000
5 mm	1.90.900.003/0000
5 - 6 mm	1.90.900.004/0000
7 mm	1.90.900.005/0000
10.4 mm	1.90.900.006/0000
11 mm	1.90.900.007/0000
14 mm	1.90.900.008/0000
16-17 mm	1.90.900.009/0000

Disassembly tool



→ Fitting for	Order no.
LUMOTAST FK	5.05.800.041/0000
LUMOTAST 25, RAFIX 16	5.05.800.042/0000

Female quick-connect terminal DIN 46340-B 2.8-1-MS



→ Description	Order no.
Female quick-connect terminal DIN 46340-B 2.8-1-MS	5.37.540.024/8622

With latching detent for mating with a multipole connector.

Plug distributor



→ Description	Order no.
Plug distributor	5.37.540.029/6000

For mounting on the quick-connect terminals of contact blocks. The double number of contacts facilitates loop-through.



LUMOTAST FK/25

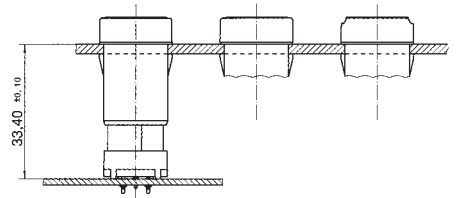
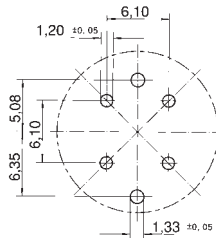
Flat ribbon cable, 4-wire, length 1 m

→ Description	Order no.
Flat ribbon cable, 4-wire, 1 m long	5.37700.124/0000



LUMOTAST FK/25

Plug-in socket for PCB



with plug-in socket for PCB

→ Description	Order no.
Plug-in socket for PCB	5.00.645.036/0000



LUMOTAST FK/25

Socket connector, 4-pin

→ Description	Order no.
Socket connector, 4-pin	5.92.025.368/0000

LUMOTAST FK/25

Flat ribbon cable, 10 cm, with socket connector and AMP 4-pin male quick connector



→ Description	Order no.
Cable (flat ribbon cable 10 cm with socket connector and male quick connector, AMP 4-pin)	5.03.771.306/0000

LUMOTAST 75 IP40

Protective cap



→ Description	Order no.
LUMOTAST 75 IP40 - Protective cap for 18 x 24 collar	5.05.800.027/0000
LUMOTAST 75 IP40 - Protective cap for 18 x 18 collar	5.05.800.030/0000



LUMOTAST 75 IP40 Sealing cap for protection class IP 65



→ Description	Order no.
LUMOTAST 75 IP40 -Sealing cap for protection class IP65, for 18 x 24 collar	5.05.200.008/0000
LUMOTAST 75 IP40 - Sealing cap for protection class IP 65, for 18 x 18 collar	5.05.200.009/0000



Signal lamp Ø 22.3 mm Sealing ring for IP 65

→ Description	Order no.
Sealing ring for IP65	5.30.075.010/0100

O-ring



→ Description	Order no.
O-ring, black, for blocking the operating stroke	5.30.120.009/0100
O-ring for keylock switch	5.30.120.015/0100
O-ring, black, 17.0 x 1.5, for blocking RF 19H keys	5.30.125.003/0100
O-ring, black, 16.0 x 1, for blocking RF 19H keys	5.30.125.007/0100

Pushbuttons 16.2 mm Protection against contact



→ Description	Order no.
Protection against contact to VBG 4	5.55.101.715/0200

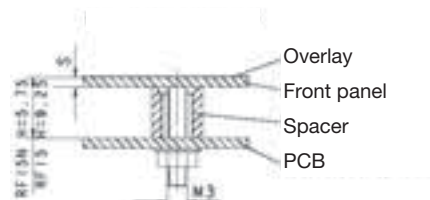
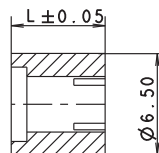
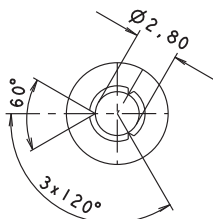
Signal lamps Protection against contact



→ Description	Order no.
Protection against contact to VBG 4	5.50.240.063/0209
Protection against contact to VBG 5	5.50.240.065/0200



Spacers, round

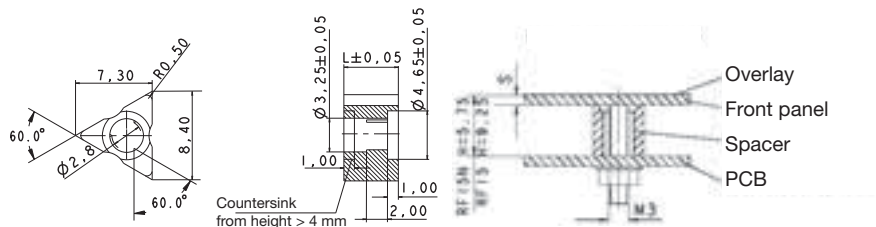


→ Length L	Color	Order no.
3.50 mm	blue transparent	5.30.759.023/0000
4.75 mm	blue transparent	5.30.759.028/0000
5.25 mm	yellow orange transparent	5.30.759.030/0000
4.50 mm	red	5.30.759.027/0000
5.50 mm	yellow	5.30.759.031/0000
4 mm	green	5.30.759.025/0000
5.75 mm	green	5.30.759.032/0000
6.2 mm	blue	5.30.759.251/0000
4.25 mm	blue	5.30.759.026/0000
6 mm	blue	5.30.759.033/0000
5 mm	black	5.30.759.029/0000
10.00 mm	black	5.30.759.043/0104
6.25 mm	red	5.30.759.034/0000
6.50 mm	blue transparent	5.30.759.035/0000
6.75 mm	black	5.30.759.036/0000
7 mm	yellow orange transparent	5.30.759.037/0000
7.25 mm	yellow	5.30.759.038/0000
7.50 mm	green	5.30.759.039/0000
7.75 mm	blue	5.30.759.040/0000
8 mm	red	5.30.759.041/0000
8.25 mm	blue transparent	5.30.759.042/0000

Required spacer length

For keyboards: Overall height of key - front panel thickness - 0.5 mm (area embossing).

For RAFIX 22 FS: 9.25 mm - front panel thickness - thickness of overlay, if existing



Order no.

2.50 mm	5.30.759.094/0000
2.75 mm	5.30.759.095/0000
3 mm	5.30.759.096/0000
3.25 mm	5.30.759.097/0000
3.50 mm	5.30.759.098/0000
3.75 mm	5.30.759.099/0000
4 mm	5.30.759.100/0000
4.25 mm	5.30.759.101/0000
4.50 mm	5.30.759.102/0000
4.75 mm	5.30.759.103/0000
5 mm	5.30.759.104/0000
5.25 mm	5.30.759.105/0000
5.50 mm	5.30.759.106/0000
5.75 mm	5.30.759.107/0000
6 mm	5.30.759.108/0000
6.2 mm	5.30.759.253/0000
10.00 mm	5.30.759.124/0000
10.25 mm	5.30.759.125/0000
6.25 mm	5.30.759.109/0000
6.50 mm	5.30.759.110/0000
6.75 mm	5.30.759.111/0000
7 mm	5.30.759.112/0000
7.25 mm	5.30.759.113/0000
7.50 mm	5.30.759.114/0000
7.75 mm	5.30.759.115/0000
8 mm	5.30.759.116/0000
8.25 mm	5.30.759.117/0000
9 mm	5.30.759.254/0000

– Table (continued) –
Spacers, triangular

Required spacer length = Overall height of key - front panel thickness - 0.5 mm (area embossing).



RK 90

Spacer M 4

→ Length L	Color	Order no.
12.5 mm overall height for RF 15 mm	-	5.30.764.040/0000
9.25 mm overall height, for RF 15 mm	-	5.30.764.027/0000
5.5 mm overall height, for RF15 N mm	-	5.30.764.010/0000
7.5 mm overall height for RACON 8/12 mm	-	5.30.764.018/0000
4.25 mm overall height, for RACON 8/12 mm	-	5.30.764.005/0000

Mounting from front (1 pc. per stud)

6

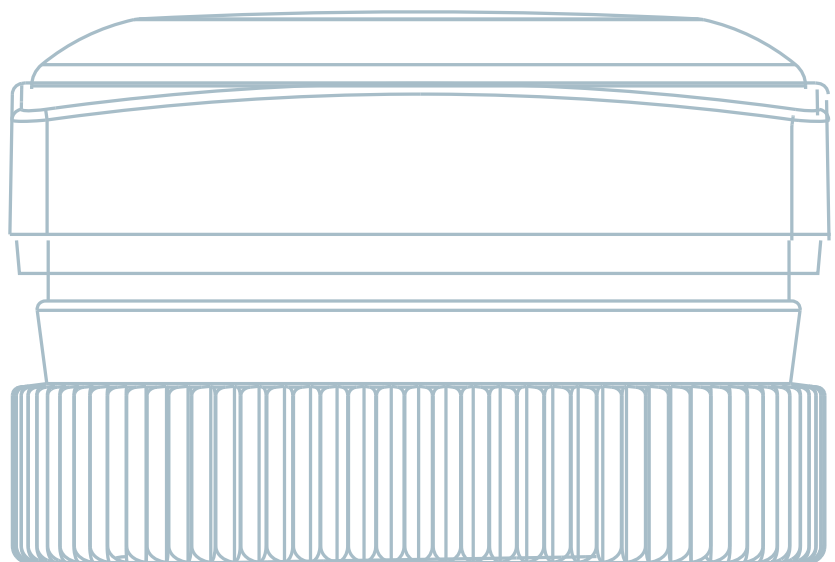
APPENDIX

Glossary

6 - 1

Reference number guide

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GET IN TOUCH GLOSSARY

1	16.2 mm	Mounting hole acc. to IEC 60947-5-1
2	22.3 mm	Mounting hole acc. to IEC 60947-5-1
	2-Shot molding	Using this procedure the symbol is separately molded. Then the appropriate keycap form is molded around it. Advantage: The character becomes an integrated part of the keycap, thus eliminating abrasion.
3	30.5 mm	Mounting hole acc. to IEC 60947-5-1
9	9.2 mm	A RAFI-specific mounting dimension. With a mounting depth of 9.2 mm behind the front panel surface, the printed circuit board can be installed and carry RAFI components such as MICON 5, RACON 8, RACON 12, KN 19, RF 15, RF 19 and RAFIX 22 FS contact blocks.
	9.7 mm	Overall height (with plunger if applicable) for RAFI short-travel keyswitches MICON 5, RACON 8, RACON 12, KN 19, RF 15, RF 19 for use under an overlay.
A	Actuator	The component which is pressed by the operator. Actuators are always located on the surface of a machine.
	Ambient temperature	Minimum and maximum permissible temperature (°C) in the environment of the component.
	Assembly without tools	An assembly process performed without any auxiliary items.
	AWG – American Wire Gauge	A unit of measurement for thickness and diameter of solid and stranded wires.
B	Barred area	The area around a PCB component where no other components are allowed.
	Blanking cap	Used to cover mounting holes without function.
	Blister reel	A deep-drawn endless packaging type with a transparent cover strip used for automatic feeding of components to automatic SMT assembly machines.
	Breakdown voltage	The voltage (V, kV) that is necessary to cause current to flow through an insulator.
	Buzzers	A signalling unit generating an acoustic signal (piezo type).
C	Cage clamp terminal	A static contact for connecting a wire (by a self-locking spring) to integrate components into circuits.
	CCC	The China Compulsory Certificate (CCC) is required in China for various product groups, especially for electrical products. Products that are subject to certification may not be imported into China and sold there without the CCC mark.
	CE marking	A quality mark for devices complying with the European Low-Voltage Directive. The CE mark means that the device marked complies with all relevant requirements and standards. See also the glossary table on pages 6-12.
	Change-over contact	Mechanically interconnected normally-open (NO) contact and normally-closed (NC) contact with a common potential.
	Click fixing method	For mounting pushbuttons from the front (LUMOTAST FK, LUMOTAST 25).
	Collar	The housing of an actuator.
	Collar shape	May exist in different designs; common collar shapes are round or square.
	Color coding to IEC/ EN 60073, IEC 60204 (VDE 0113, Part 1)	Red – Emergency (Warning of a potential hazard -> Immediate intervention required) Yellow – Abnormal condition (critical condition) Green – Normal condition (indicates safe operating conditions) Blue – Mandatory (action required) White – No special meaning Grey – No special meaning Black – No special meaning (see also table on pages 6-10ff.)
	Contact block	Contact element for opening or closing a circuit. Contact blocks may contain several different potential-free contact chambers.

GLOSSARY

ELECTROMECHANICAL COMPONENTS

C	Contact block product marketing	See table in glossary on pages 6-13.
	Contact chamber	The enclosed space around a switching contact.
	Contact resistance	The resistance between closed contacts (constriction resistance, surface contamination resistance, etc.).
	Contacts	Contacts are distinguished according to static and separable contacts. Static contacts include temporary or permanent connections (screw connections, solder connections, etc.). Separable contacts are referred to as switching contacts in circuits.
	Control component	Components designed to input commands on a machine. Control components have a modular design. They are made from actuators and contact blocks, and therefore offer maximum flexibility with regard to the selection of the suitable input components.
	Conventional thermal current Ith EN IEC 60947-5-1	The maximum current (A) that a switching device can conduct without thermal overload for at least 8 hours.
	Creepage distance EN IEC 60947-1, IEC EN 61058	Describes the shortest distance (mm) between two conductive parts on the surface of an insulating material.
	CSA	Canadian Standards Association
	CSA "NRTL/C"	Approval label for Canada and the U.S.A., tested by CSA acc. to CSA C 22.2 14-M91 and UL 508.
D	CURus	Approval label for the U.S.A. and Canada, tested by UL acc. to UL 508 and CSA C22.2 14-M91.
	Declaration of conformity	Declarations of conformity are available upon request for all products. Please specify the accurate order numbers of the specific products in your inquiry.
	Degree of contamination DIN EN 60947-1	A measure for the quantity of conductive or hygroscopic dust, gas or salt and the relative humidity which may cause a reduction of the dielectric strength of a switching device. The degree of contamination is described with four different levels for the definition of the ambient conditions. Degree of contamination 2: Domestic appliances, Degree of contamination 3: Industry, Degree of contamination 4: Outdoor use
	Degree of protection	See table in glossary on pages 6-14.
	Diffuser lens	A lens diffusing a light signal into many directions. Diffusers are used with signal lamps for visual indication from a distance and are not suitable for legending.
E	Double gap	A contact type with two switching contact breaking points.
	Dupe-proof	A feature of emergency stop switches according to EN 60947-5-5. Dupe-proof means that the initiation of a component cannot be cancelled as soon as a certain point is reached when operated by an accumulated force.
	Electric arc	A self-sustaining discharge phenomenon between two electrodes.
	Electrical operating life	The number of operations of a component at a defined electrical load.
	EMC	EMC = Electromagnetic compatibility The components listed in this catalogue are "elementary components such as switches, signal lamps, etc." according to the electromagnetic compatibility (EMC) legislation and are therefore not subject to the EMC legislation.
6	Emergency stop	Emergency stop switches (EN 60947-5-5) are safety-relevant actuators with a mechanical latching function. Emergency stop switches can be used for the emergency stop function of a machine or device to IEC EN 13850 and operate according to different stop categories (depending on the safety application). The following criteria apply according to the EC Machinery Directive: - An emergency stop switch must be ready to use at any time. - One actuation must result in immediate disconnection (shutdown). - Resetting an emergency stop switch must not initiate restarting. - The switching device must latch when pressed. - There must be unambiguous identification (red/yellow). The original operating instructions can be found on pages 6-16f.

E	ENEC approval	European approval mark for device switches according to IEC 61058-1. This European approval replaces all national approval marks in Europe, such as VDE, SEV, ÖVE, DEMKO, SEMKO, NEMKO, FEMKO and KEMA. Many RAFI products have already obtained approval according to the new approval procedure while others are under preparation. Explanation of the ENEC ratings – Example: 25T85 (70) means: - Lower temperature: - 25°C – Upper temperature: + 85°C (without lamp) – Upper temperature: + 70°C (with lamp).
	Engraving	This labour-intensive procedure involves engraving the desired symbol into the keycap and coloring it. Suitable only for small quantities.
	ESD strength	The dielectric strength (kV) of a component with static charge.
	Extension plunger	An accessory for short-travel keyswitches used for adapting the actuating area to obtain different widths and heights.
F	Filament lamp	A lamp the light of which is generated by a hot filament wire. The wire is enclosed in a vacuum in order to prevent it from burning.
	Fixing nut	Used for fixing the device in the front panel.
	Fixing spanner	Assembly tool for optimum component assembly.
	Flammability class	Specifies the flammability of a product. For details, see table in glossary on pages 6-12.
	Front ring	Design element of RAFIX 22 FS+ and RAFIX 22 QR control components.
	Full-travel keyswitch	An electromechanical keyswitch with a travel from 1 to 5 mm optimised for quick data input.
G	Glow wire test to IEC 60695-2	The test temperature of 850°C means that these products can be used in devices designed for unattended continuous operation.
	Gold contact	Contacts used for switching low currents and voltages (signal level).
	Grid spacing	Defines the distance to the next adjacent component of the same type.
	Gullwing terminals	Solder terminals bent towards the outside, used for SMT components.
H	Hall technology	The Hall effect occurs in a current-carrying conductor located within a magnetic field, where an electrical field builds up which is perpendicular to the direction of current and to the magnetic field and which compensates the Lorentz force acting on the electrons. The Hall effect can be utilised for switching and positioning purposes. The switching method of the RS 76C is based on this technology.
	Handle	The part of a selector switch used for turning and operating the switch.
	Hot stamping	Often referred to as foil stamping, transmits preprint pictures by pressure and heat to be decorated plastic.
	Housings alignable without gaps	Control components with a housing collar suitable for aligning without gaps make it possible to design an operating panel without gaps between the components. There is no clearance between the housings of the various actuators. This prevents accumulation of dirt.
I	IEC 60947-5-1	Low-voltage switchgear and controlgear. Part 5-1: Control circuit devices and switching elements, electromechanical control circuit devices, DIN EN 60947-5-1, VDE 0660, Part 200.
	IEC 60947-5-5	Low-voltage switchgear and controlgear. Part 5-5: Control circuit devices and switching elements, electrical emergency stop device with mechanical latching function, DIN EN 60947-5-5, VDE 0660, Part 210.
	IEC 60204-1	Electrical equipment of machines. Part 1: General requirements: DIN EN 60204-1, VDE 0113, Part 1.
	IEC 60529	Degrees of protection by housings: DIN EN 60529, VDE 0470, Part 1.
	IEC 61058-1	Device switches. Part 1: General requirements: DIN EN 61058-1, VDE 0630, Part 1.
	Illuminated pushbutton	A pushbutton which can be illuminated for visual signal indication.
	Illumination	Used for visual signal indication with illuminated pushbuttons, indicator lights, signal lamps, pushbuttons, etc. The illumination can be implemented with various luminous elements mounted either in sockets or permanently.

GLOSSARY

ELECTROMECHANICAL COMPONENTS

I	Indicator light	A signal lamp indicating a status by lighting up or going out.
	Indicators	Components designed for giving a signal to the operator.
	Insulation resistance IEC 60093	The resistance (kΩ, MΩ) between different poles of an electromechanical contact and live parts.
J	J-lead	Solder terminals bent towards the inside, used for SMT components.
	JEDEC	Abbreviation of Joint Electron Device Engineering Council. The JEDEC Solid State Technology Association (in short, JEDEC) is a US organisation for the standardisation of semiconductors. One of its fields of activity is the definition of binding standards for soldering (example: JEDEC 20D soldering standard with RoHS conformity).
K	Keycap	Visible actuating area of a key which is removable, legendable, opaque, translucent or transparent.
	Keylock switch	A switching element provided with a priority function, where the key is used as the actuator. For its keylock switches, RAFI only uses key cylinders from reputed keylock system manufacturers. Keylock switches are open mechanical systems that can require operator maintenance depending on the ambient conditions. Refer to the supplier instructions for details on their care.
	Keyswitch	A signal-generating switching unit closing (or opening) a circuit when operated. The circuit opens (or closes, respectively) again after operation.
	KN 19	Short-travel main switch for low-profile data entry systems, overall height of RAFI KN 19: 9.2 mm
L	Label holder	Legend label modules which can be mounted separately for control components of the RAFIX 16 and RAFIX 22 QR series.
	Lamp	A luminous element with artificial light used for illumination.
	Lamp socket	An element which can accommodate a standard luminous element with a specific base.
	Laser engraving	A recommended legending technique for use when complete keyboards are needed with different layouts, for example. RAFI has various legends available for this purpose. The keyboards can then be prepared as required on a short-term basis. This type of legending is also suitable for medium to large quantities.
	Latching	The contact remains in the switching position when operated once.
	Latching function	The contact remains in the switching position when operated once.
	LED	A light emitting diode used, for example, for indicating a signal status. LEDs can be operated either with direct current (DC) or with alternating current (AC).
	LED clip	A special LED-type luminous element for RAFIX 22 FS control components that can be used with contact blocks with quick-connect terminals.
	Legending	Required to identify the effects of the specific input or output signal. Legending technologies used by RAFI: - Engraving - Hot stamping - Pad printing - 2-Shot moulding - Laser engraving - etc.
	Legend insert	When using keycaps with an exchangeable legend insert (e.g. RAFIX 22 FLEX-LAB), it is possible to print or engrave the legend insert. Since the inserts have a cover to protect them, they do not wear off.
	Lens	The part of a pushbutton which an operator touches directly. Lenses are provided with different colors to identify the effect of pressing the pushbutton.
	Locating pip	A projection provided for locating an actuator. Panel cut-outs complying with IEC 60 947-5-1 are provided with the matching groove, or indent.
	Luminous element	A term designating electric components emitting light.
	LUMOTAST	A brand name for RAFI pushbutton series that have been offered as mono-elements for more than 35 years. The current LUMOTAST series include: LUMOTAST FK, LUMOTAST 22, LUMOTAST 25, LUMOTAST 75

L	LUMOTAST FK	An illuminated pushbutton and signal lamp product series suitable for mounting from the front and provided with a flat ribbon cable connection.
	LUMOTAST 22	An emergency stop device suitable for mounting from the front.
	LUMOTAST 25	An illuminated pushbutton and signal lamp product series suitable for mounting from the front, with a collar size of 25 x 25 mm and provided with a flat ribbon cable connection.
	LUMOTAST 75	An illuminated pushbutton and signal lamp product series suitable for mounting from the front for applications up to 250 V.
M	Make/break arc	An arc caused when making and breaking a contact, having a detrimental effect on the electrical operating life.
	Make current	The current flowing immediately after initial power-on and which may be a multiple of the rated current flowing later.
	Marking	Marking is made in accordance with the Low-Voltage Directive 72/33/EEC or the CE Marking Directive 93/68/EEC in the shipping documents, on the packaging or on the product itself.
	Materials	See "Plastic materials".
	Mechanical operating life	Number of mechanical operations of a component.
	Momentary contact function	Signal transfer only when actuated – Circuit is closed or open as long as the actuation persists.
	Mono-element	Complete element consisting of actuator and contact block.
	Mounting depth	The space required for RAFI components behind the front panel. The mounting depth always includes the front panel thickness, which may vary.
	Mounting hole	A round or square cut-out in the front panel used for installing RAFI components. Mounting holes may be standardised, e.g. according to EN 60 947-5-1.
	Mushroom head	The actuating area of a mushroom pushbutton.
	Mushroom pushbutton	A pushbutton with an enlarged actuating area.
N	Neon lamp	A lamp the light of which is generated by electrical discharge effects in thinned gas. Such lamps offer the advantages of low heat loss, a long operating life and excellent shock resistance.
	Normally-closed contact (NC)	A contact breaking (opening) a circuit when operated (normally closed).
	Normally-open contact (NO)	A contact closing a circuit when actuated (normally open).
O	Opaque	Non-transparent material structure used, for example, with colored lenses of pushbuttons (see also "Transparent" and "Translucent").
	Operating force	The force (N) which must be exerted on an actuator in order to be able to initiate the intended function.
	Operating point	The position in the switching process where the contact closes or opens.
	Operating temperature	Admissible ambient temperature range during operation.
	Operating torque	The force to be applied to input a command with a selector switch or keylock switch.
	Operating travel	The travel of a pushbutton, mushroom pushbutton, emergency stop button, etc. required for command input.
	Operations according to EN IEC 61058-1	Refers to the complete cycle of a logical change of state until back in the initial position.

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ELECTROMECHANICAL COMPONENTS

P	Pad printing	Keycaps can be printed using two-component ink on special request. This type of legending is not very wear-resistant. The technique is suitable for medium quantities.
	Panel mounting sockets	Sockets for accommodating filament lamps and LEDs provided with a base.
	Plastic material	Housings, keycaps and lenses are exclusively made of thermoplastic or thermosetting plastic materials with excellent electrical characteristics, high impact resistance and high temperature resistance. We do not use any cadmium for surface protection of contact and connection elements and we only use cadmium-free plastic materials and asbestos-free filling materials. Cadmium-containing and cadmium-free plastics have the same technical characteristics, and equivalent quality is confirmed by the manufacturers. One limitation of plastic is the consistency of hue, where in some cases it can be noticed by visual inspection. However, in general the difference can only be detected by measuring equipment.
	Positive opening operation according to EN IEC 60947-5-1, Annex K	Describes the mechanical movement of a normally-closed contact which guarantees that the contact opens when the actuator is in the corresponding open position.
	Potentiometer drive	An actuator of control components used for operating a potentiometer.
	Previous products	In this catalogue, we present the current RAFI product range. Many articles from previous product ranges are still available. Please contact your usual RAFI distribution partners.
	Priority keylock switch	Offers various functions/switching positions with different keys.
	Protection class IEC 61058-1	Protection class 1: With protective ground terminal, Protection class 2: With protective insulation (double-insulated), Protection class 3: Protective extra low voltage
Q	Pushbutton	Pushbuttons are actuators operated by pressing. Pushbuttons may have a momentary or latching switch function.
	Quick-connect terminals	A static contact for connecting a wire (with a quick-connect blade terminal for cable lugs) to integrate components into circuits.
R	RACON 8	RAFI short-travel keyswitch in square design with an edge length of 8 mm and sealed gold contact system.
	RACON 12	RAFI short-travel keyswitch in square design with an edge length of 12 mm and sealed gold contact system.
	RAFIX	The brand name of the RAFI control component series. The RAFIX brand is more than 40 years old. The current RAFIX generation includes the following series: RAFIX 16, RAFIX 16 F, RAFIX 22 FS+, RAFIX 22 QR, RAFIX 30 FS, RAFIX FSR
	RAFIX 16	A complete control component series designed for a mounting hole diameter of 16.2 mm.
	RAFIX 16 F	A design-oriented control component series with a very low profile.
	RAFIX 22 FS+	A control component series designed for a mounting hole diameter of 22.3 mm. Special characteristics of this series are: – Low mounting depth – Easy assembly – Compatibility with short-travel keyswitches
	RAFIX FSR	A control component series for rugged applications, based on RAFIX FS technology.
	RAFIX 22 QR	A complete control component series designed for a mounting hole diameter of 22.2 mm.
	RAFIX 30 FS+	A control component series for flat mounting with a mounting hole diameter of 30 mm and based on RAFIX FS technology.
	Rated operating voltage (U _e) IEC 60947-1	The voltage that together with the rated operating current determines how the device can be used.
6	Rated operating current (I _e) IEC 60947-1	The amperage (A) a switching device may conduct, taking the rated operating voltage, the operating time, the usage category and the ambient temperature into account.

R	Rated uninterrupted current (Ithe) IEC 60947-1	The amperage (A) a device may conduct in continuous duty (for weeks, months, years).
	Rated insulation voltage (Ui) IEC 60947-1	The voltage (V, kV) to which insulation tests and creepage distances refer. The maximum rated operating voltage must not be higher than the rated insulation voltage.
	Rated impulse withstand voltage (Ui) IEC 60947-1	A measure for the strength of the interior of a switching device to withstand rated impulse surge voltages (kV).
	REACH – Registration, Evaluation, Authorisation and Restriction of Chemicals	An EU regulation for the registration, evaluation, authorisation and restriction of chemicals.
	Recommended color coding to EN 60 204-1	See table in glossary on pages 6-10ff.
	Reflow soldering	Reflow soldering is a soldering process for SMT components. A solder paste placed onto the printed circuit board or conductive film is molten by heat (infrared, vapour phase, laser or radiant heater) and subsequently hardened by cooling down to form a rigid connection with the component.
	Resistance to climatic conditions	Maximum admissible temperature and humidity range.
	RF 15	RAFI short-travel keyswitch series of square design with an edge length of 15 mm provided with gold or silver contacts and many different integrated illumination options.
	RF 19	RAFI short-travel keyswitch series of square design with an edge length of 19 mm provided with gold or silver contacts and many different integrated illumination options.
	RG 85 III	A modular short-travel system for elevator control, info terminals, vending machines, etc. The RG 85 III product series comprises pushbuttons, signal indicators and keylock switches.
S	RK90	Standard keycap system for use with RAFI short-travel keyswitches.
	RoHS – Restriction of Hazardous Substances	An EU regulation for the restriction of the use of certain materials in electrical and electronic devices.
	Rotary switch	A rotary switch is a special panel mounting pushbutton used for setting logical states by mechanical rotation. Different logical states are realized with specific rotating angles assigned.
	RS 74	RAFI full-travel keyswitch series with an operating travel of 2.5 mm.
	RS 76	RAFI full-travel keyswitch series with an operating travel of 4 mm.
	Screw terminal	A static contact for connecting a wire (with a screw) to integrate components into circuits.
	Selector switch	Actuators used for selecting a certain condition. Selector switches are operated by turning and offer an unambiguous switching position indication.
	Selector switch with long handle	A selector switch with a larger handle which is used, for example, if operation is necessary wearing gloves.
S	Short-travel keyswitch	An electromechanical keyswitch with a maximum travel of 1 mm providing a distinct tactile feedback for the complete operating behaviour.
	Shock resistance	Describes the ability of a switching device to withstand pulse-like impact movements without effect on the operating status and without suffering mechanical damage.
	Signal indicator	Colored indicating element for visual indication of machine states on control components.
	Signal lamps	Components indicating process states on machines by means of a visual signal.

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S

Silver contacts (Ag contacts)	Silver or silver/nickel alloy contacts are usually used for switching power levels ≥ 1 W and voltages ≥ 12 V.
Single-handed assembly	The actuator inserted at assembly is kept in the panel cut-out by the cast-on seal. This makes it possible to pre-install all actuators from the front, even if minor vibrations occur. Subsequently you can complete mounting by tightening the ring nut without having to hold the components with your hand.
SMT (Surface Mounted Technology)	SMT devices are provided with a soldering contact pad. They are soldered directly onto the surface of a printed circuit board.
Solder heat resistance	Definition of the maximum admissible soldering time and temperature when soldering components with solder terminals. THT: IEC 600 68-2-2; SMT: IEC 600 68-2-58
Solder terminals (etc.) IEC 61058-1	Contact points on a component used for connection to a printed circuit board by soldering.
Spacer	Used to obtain a defined distance between the front panel and the printed circuit board (e.g. 9.2 mm – Front panel thickness = Spacer height).
Spark distance EN IEC 60947-1, EN IEC 61058-1	The shortest distance (mm) in air between two conductive parts.
Special sealing	A special wear-resistant seal used in some pushbuttons.
Standard	A rule with a generally accepted binding nature.
Storage temperature	Admissible temperature range (°C) for storing a device.
Switch	This term is often used as a generic term for electrical switching components. In contrast with pushbuttons, switches latch when operated once. To unlatch them, they must be operated again.
Switching capacity	A parameter specifying the rated operating currents (I_e) as a function of the rated operating voltage (U_e).
Switching contact	The purpose of switching contacts is to switch on circuits, conduct currents, switch off circuits and ensure insulation when circuits are open.
Switching device	General term used for single components for opening or closing circuits.

T

Tactility	Tactile feedback.
Terminals	Specifies the way a switch is connected to a circuit or device to switch. Available types are screw terminals, solder terminals, PCB mounting pins, stranded wires, wire-wrap terminals, and a large selection of male and female connectors. Terminals are static contacts for connecting RAFI components with wires, conductor tracks, etc. Static contacts can be designed as removable contacts (screw, quick-connect, cage clamp terminals, etc.) or permanent contacts (solder, welding contacts, etc.).
Tightening torque (Nm)	A measure for the torsional effect of a force (N) acting on a rotary object.
Toggle switch	Actuator indicating the switching status by the lever position.
Tool	An auxiliary item used for assembly.
Tolerances	Our specifications sometimes contain information on tolerances. Any tolerances that are not specified are in conformance with DIN ISO 2768 m-k.
THT (Through Hole Technology)	Through hole technology involves inserting the components through the PCB holes and joining them with special THT soldering processes (wave soldering, manual soldering).
Torque (Nm)	A measure for the force (N) acting on a rotary object.
Translucent	Light-permeable material structure for diffuse (sometimes colored) illumination of a large area.
Transparent	Light-permeable material structure, sometimes with color mixed in, used for example in lenses.
Twin pushbutton	Two separate pushbuttons on one switching unit.

U	UL	Underwriters Laboratories (US approval organisation).
	Units of measurement	All dimensions in this catalogue are given in mm. For conversion tables for various units of measurement, see glossary on pages 6-13.
	Usage categories to IEC 60947-5-1 [120 – 230 V]:	Alternating current [AC]: AC-12 Control of resistive loads and solid-state loads with isolation by optocouplers AC-13 Control of solid-state loads with transformer isolation AC-14 Control of small electromagnetic loads (< 72 VA) AC-15 Control of electromagnetic loads (> 72 VA) Direct current [DC]: DC-12 Control of resistive loads and solid-state loads with isolation by optocouplers DC-13 Control of electromagnetic loads DC-14 Control of electromagnetic loads having economy resistors in circuit
V	VDE	Verband Deutscher Elektrotechniker (VDE) – Association for Electrical, Electronic and Information Technologies (German approval organisation).
W	Wave soldering	Process for lead-free and lead-involving soldering standardised in E DIN EN 60068-2-20.

Recommended color coding acc. to EN 60 204-1 (see also IEC 600 73 color coding)

1. Colors

Pushbutton actuators must be marked with colors in accordance with table 1.

Colors for START/ON actuators should be WHITE, GREY or BLACK, preferably WHITE. GREEN is also permitted. RED must not be used.

RED must be used for actuators provided for stopping in an emergency situation and for switching off in an emergency situation. Colors for STOP/OFF actuators should be BLACK, GREY or WHITE, preferably BLACK. GREEN must not be used. RED is also permitted, however, it is recommended to avoid RED in the vicinity of components provided for emergency actions.

WHITE, GREY or BLACK are the preferred colors for pushbutton actuators with alternating START/ON and STOP/OFF function. RED, YELLOW or GREEN must not be used.

WHITE, GREY or BLACK are the preferred colors for pushbutton actuators initiating a function while being pressed and stopping the function when released (e.g. inching operations). RED, YELLOW or GREEN must not be used.

Resetting pushbuttons must be BLUE, WHITE, GREY or BLACK. In those cases where they also perform a STOP/OFF function, the preferred colors are WHITE, GREY or BLACK, with BLACK being the first choice. GREEN must not be used.

Table 1: Colors for pushbutton actuators and their meanings

COLOR	MEANING	DESCRIPTION	EXAMPLES OF APPLICATION
RED	Emergency situation	Actuate in a dangerous or emergency situation	Emergency stop. Initiate emergency functions
YELLOW	Abnormal condition	Actuate if an abnormal condition occurs	Intervention to suppress an abnormal condition. Intervention to resume an interrupted automatic sequence
GREEN	Normal condition	Actuate to initiate normal conditions	START/ON
BLUE	Mandatory action	Actuate in a situation which requires a mandatory action	Resetting function
WHITE	No special meaning defined	General initiation of functions except emergency stop (see note below)	START/ON (preferred) STOP/OFF
GREY			START/ON STOP/OFF
BLACK			START/ON STOP/OFF (preferred)

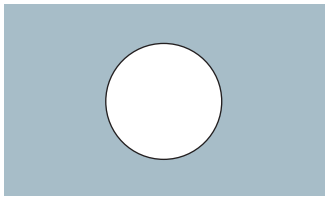
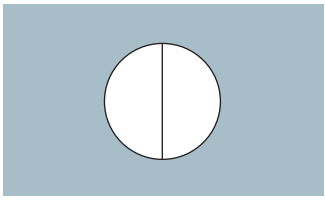
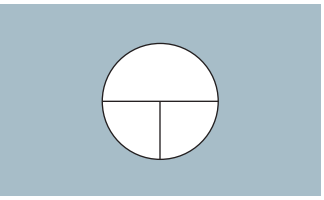
NOTE: If an additional coding feature (e.g. shape, position, surface finish) is used for marking pushbutton actuators, the same colors – WHITE, GREY or BLACK – may also be used to identify different functions (e.g. WHITE for START/ON and STOP/OFF actuators).

Recommended color coding acc. to EN 60 204-1

2. Symbolic marking

It is recommended to mark pushbuttons with the following symbols near the actuator or – preferably –

directly on the actuator in addition to the functional identification described:

START or ON	STOP or OFF	Pushbuttons with alternating START/STOP and ON/OFF function	Pushbuttons with START or ON function while being pressed and with STOP or OFF function when being released (i.e. inching).
60417-IEC-5007	60417-IEC-5008	60417-IEC-5010	60417-IEC-5011
			

3. Indicator lights and indicators

Applications

Indicator lights and indicators are used to provide the following information:

- Indication: To draw the operator's attention to a specific circumstance or to indicate that a specific action should be performed. The usual colors used for this type of application are RED, YELLOW, GREEN or BLUE.
- Confirmation: To confirm a command or condition, or to confirm the end of a change operation or transition time. Usually, BLUE and WHITE are used for this type of application; GREEN is permitted in some cases.

Colors

Indicator lights must have the color coding according to table 3 unless otherwise agreed between the supplier and the purchaser. Other meanings deviating therefrom (refer to IEC 60073) may be assigned based on one of the following criteria:

- Safety of persons and environment
- Condition of the electrical equipment

Table 2: Colors of indicator lights and their meanings relating to the machine status

COLOR	MEANING	DESCRIPTION	OPERATOR ACTION
RED	Emergency situation	Dangerous condition	Immediate action to respond to a dangerous condition (e.g. by pressing emergency stop)
YELLOW	Abnormal condition	Abnormal condition; anticipated critical condition	Monitoring and/or intervention (e.g. by restoring the intended function)
GREEN	Normal condition	Normal condition	Optional
BLUE	Mandatory action	Indication of a condition requiring operator intervention	Mandatory action
WHITE	Neutral	Other conditions; may be used if there is uncertainty about the appropriateness of RED, YELLOW, GREEN or BLUE	Monitor

GLOSSARY

ELECTROMECHANICAL COMPONENTS

CE conformity

The CE conformity information for the individual products is specified in the general information section of each chapter. With regard to CE conformity, the products listed in this catalogue can be subdivided into the following groups based on the Low-Voltage Directive 73/23/EEC:

Emergency stop components with an operating voltage > 50 V

For example, RAFIX 16, 22 QR. These products are subject to the Low-Voltage Directive 73/23/EEC and the Machinery Directive 89/392/EEC.

Emergency stop components with an operating voltage < 50 V

For example, LUMOTAST 25 and RAFIX 16 with gold contacts. These products are subject to the Machinery Directive 89/392/EEC.

All other products with an operating voltage > 50 V

For example, LUMOTAST 75 pushbuttons, signal lamps. These products are subject to the Low-Voltage Directive 73/23/EEC.

All other products with an operating voltage < 50 V

For example, RACON, LUMOTAST 25, signal lamps with LED. These products are not subject to any European directive.

Single parts, accessories and luminous elements

These products are not subject to any European directive.

Flammability rating to UL 94

Flammability

The flammability class specifications refer only to insulating materials which are in direct contact with

electrically conductive parts. The flammability of the material with the lowest rating is specified.

Flammability class acc. to		Self-extinguishing after . . . seconds in vertical burning test	Possibility of dripping material igniting other objects	Maximum smoldering time
UL	IEC/VDE			
V 0	FV 0	Less than 5 seconds	No	30 seconds
V 1	FV 1	Less than 25 seconds	No	30 seconds
V 2	FV 2	Less than 25 seconds	Possible	60 seconds
HB	FH	Burn rate (horizontal burning test with the following values): Wall thickness up to 3 mm = 3 inches/minute, max.; wall thickness over 3 mm = 1.5 inches/minute, max.		

Units of measurement

All the dimensions in the dimensional drawings in this catalogue are given in mm. All temperature values are given in degrees Celsius. A conversion table for the most common units of measurement is provided below for your convenience:

Conversion table:

mm	x 0.0394	= inches
grams	x 0.0353	= ounces
Newton	x 0.224	= pounds
Newton	x 3.59	= ounces
°Celsius	x 1.8 + 32	= °Fahrenheit

Contact block identification data

Example: RAFIX 22 QR 1.20.124.xxx/5.00.100.1xx

Rated values to IEC 61058-1

10/100(6)[3.6] 250 ~ 7,5 (4) 400 ~ 5E4 25T70

Explanation of data from left to right, current-related data first

10 or 7,5

10 A ohmic load at 250 V, 7,5 A ohmic load at 400 V

100

100 A capacitive peak input current (tested at 250 V)
(descending E-function to rated current)

(6) or (4)

6 A motor rated current at 250 V, 4 A motor rated current at 400 V. The test specimen makes 6 times the motor rated current, 36 A or 24 A, $\cos \phi = 0.6$, $\triangle 9000$ or 9600 VA throughout the full durability test.

[3.6]

3.6 A filament lamp rated current = 36 A peak input current (tested at 250 V)

250 AC or 400 AC

Rated voltages and mains type, $\cong$ AC

5E4

50,000 operations (no. of test cycles) $\triangle 5 \times 10^4$

25T70

-25°C lower operating temperature and +70°C upper operating temperature

The first 25,000 operations were tested at +70°C, the remaining 25,000 operations at -25°C in all of the tests.

Rated values to IEC 60947-5-1

U 400 V AC12 10 A, AC 15 6 A/250 V
DC13 Q 300

U 400 V

Rated insulation voltage for use in devices designed for continuous duty and degree of contamination 3

AC12 10 A

10 A ohmic load and semiconductor load

AC15 6 A/250 V

Controlling electromagnetic loads
Max. 60 A $\cos \phi = 0.3$ at 250 V AC make,
6 A $\cos \phi = 0.3$ at 250 V AC break

DC13 Q 300

Controlling solenoids (DC)
Maximum thermal continuous current 2.5 A
Max. 0.55 A at 120 V – make and break
Max. 0.27 A at 250 V – make and break

CURus ratings

A 600, 10 A/250 Vac

A 600

Thermal continuous test current 10 A

Max. permitted load in VA:

Max. 7,200 VA make, 720 VA break

Max. make values:

60 A/120 V

30 A/240 V

15 A/480 V

12 A/600 V

Max. break values:

6 A/120 V

3 A/240 V

1.5 A/480 V

1.2 A/600 V

10 A/250 Vac

Ohmic AC load

GLOSSARY

ELECTROMECHANICAL COMPONENTS

International Protection (IP) degrees of protection

Three different standards are used to classify protection against contact and impermeability of products in industrial applications.

In addition to the American NEMA Code, the degree of protection for products and devices is indicated worldwide using the IP Code (as defined in ISO 20653 or DIN EN 60529). The IP Code is also accepted in the countries of North America and has prevailed worldwide over the NEMA standard despite the lack of correlation.

In the IP Code, the specified degree of protection refers to the part of the device located on the front panel (of a housing). In RAFI components, the electrical terminals are located behind

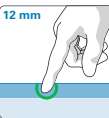
the front panel and are thus not subject to any special protection requirements unless they are provided with special protection means such as cable sleeves, insulating sleeves or similar elements during assembly.

ISO 20653, "Road vehicles; degrees of protection (IP Code); protection against ingress of foreign objects, water and contact"; and DIN EN 60529, "Degrees of protection provided by enclosures (IP Code)", are both applicable and differ only slightly.

The IP Code consists of two digits.

The 1st digit relates to protection against contact and ingress of foreign objects.

1st digit

ISO 20653 Digit	DIN EN 60529 Digit		Protection against contact	Protection against ingress of foreign objects
0	0		No protection	No protection
1	1		Protected against contact with the back of the hand	Protected against solid foreign objects (diameter 50 mm and greater)
2	2		Protected against contact with a finger	Protected against solid foreign objects (diameter 12.0 mm and greater)
3	3		Protected against contact with a tool	Protected against solid foreign objects (diameter 2.5 mm and greater)
4	4		Protected against contact with a wire	Protected against solid foreign objects (diameter 1.0 mm and greater)
5K	5		Protected against contact with a wire	Dust-protected
6K	6		Protected against contact with a wire	Dust-proof

The 2nd digit relates to protection against ingress of water.

The values increase sequentially in the range from IPx0 to IPx6. In other words, during a qualification test, the lower code values for a given degree of protection are also deemed to have passed. (Example: IPx4 tested: IPx3, IPx2, IPx1, IPx0 also passed.)
For the IPx7, IPx8 and IPx9K degree of protection definitions,

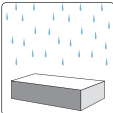
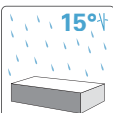
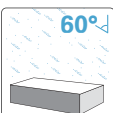
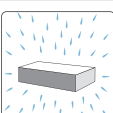
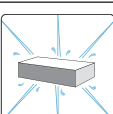
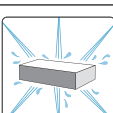
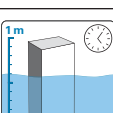
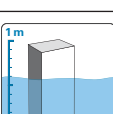
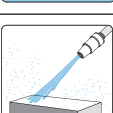
fundamentally different conditions apply so that these values can only be specified in a restricted manner as supplementary values.

During a test of the degree of protection, only new parts are checked according to the standard definition without simulating other influences typical for the application. For testing of the second digit, only the medium of water without any additives is applicable.

Other media encountered in the various applications such as oils, bases and water with additives might need to be tested separately in some cases. According to ISO 20653, the test is deemed to be passed if adequate separation from hazardous parts is maintained during testing with an access probe (digit 1) or if any water that might have penetrated does not damage the functioning and insulation of the product (digit 2).

In addition to selective determination of the mechanical and electrical characteristics of products under diverse environmental conditions, the RAFI test laboratory can also perform complete qualification testing. Thanks to the company's many years of experience and its expertise, RAFI can thus provide verified characteristics for the performance of its products.

2nd digit

ISO 20653 Digit	DIN EN 60529 Digit		Logic	Protection against ingress of water
0	0		Increasing	No protection
1	1		Increasing	Protection against dripping water, vertical
2	2		Increasing	Protection against dripping water if housing is inclined by up to 15°
3	3		Increasing	Protection against spray water up to 60° relative to vertical line
4	4		Increasing	Protection against splashing water from all sides
5	5		Increasing	Protection against water jets from any angle
6	6		Increasing	Protection against powerful water jets
7	7		Supplementary	Protection against temporary submersion
8	8		Supplementary	Protection against continuous submersion
9K			Supplementary	Protection against ingress of water during high-pressure/steam-jet cleaning, specifically for road vehicles

LUMOTAST, RAFIX 16, RAFIX 22 FS⁺, RAFIX 22 QR**Betriebsanleitung Not-Halt-Befehlsgeräte
(Original)****Operating Instructions EMERGENCY STOP
Control Units (Translation of the source text)****Mode d'emploi auxiliaires de commande
d'ARRÊT D'URGENCE (Traduction original)****(D) 1. Sicherheitshinweise**

- ⚠ - Vor Inbetriebnahme bitte Betriebsanleitung sorgfältig lesen.
- ⚠ - Not-Halt-Befehlsgeräte erfüllen eine Personenschutzfunktion. Unsachgemäßer Einbau, sachwidrige Anwendung oder Manipulationen können zu schweren Verletzungen von Personen führen!
- ⚠ - Not-Halt-Befehlsgeräte dürfen nicht umgangen, entfernt oder auf andere Weise unwirksam gemacht werden!
- ⚠ - Vor Beginn der Installation Anlage und Gerät spannungsfrei schalten!
- ⚠ - Vor Erstinbetriebnahme der Maschine oder Anlage Not-Halt-Befehlsgerät durch Testbetätigung auf korrekte Montage und Funktion überprüfen.
- ⚠ - Not-Halt-Befehlsgeräte mit sichtbaren Beschädigungen sind unverzüglich auszutauschen.
- ⚠ - Not-Halt-Funktion darf nicht als Ersatz für Schutzmaßnahmen oder andere Sicherheitsfunktionen verwendet werden.
- ⚠ - Not-Halt-Funktion darf die Wirksamkeit von Schutzeinrichtungen oder von Einrichtungen mit anderen Sicherheitsfunktionen nicht beeinträchtigen.

(GB) 1. Safety instructions

- Please read the operating instructions carefully prior to use.
- EMERGENCY STOP control units are designed to protect persons. Inappropriate installation, improper use or inadmissible manipulation may result in severe injuries!
- EMERGENCY STOP control units must never be bypassed, removed or disabled in any other way!
- Disconnect the power supply to the machinery and device prior to installation!
- Operate the EMERGENCY STOP control unit to test and verify proper installation and function prior to initial start-up of the machine or line.
- An EMERGENCY STOP control unit with an obvious defect must be replaced immediately.

(F) 1. Consignes de sécurité

- Il faut soigneusement lire le mode d'emploi avant la mise en service.
- Les auxiliaires de commande d'ARRÊT D'URGENCE remplissent une fonction de protection personnelle. Un montage inapproprié, une application contre-indiquée ou une manipulation peuvent causer des blessures corporelles graves !
- Il est interdit de ponter, d'enlever ou de rendre inopérants les auxiliaires de commande d'ARRÊT D'URGENCE !
- Avant d'entamer l'installation il faut mettre l'installation et l'appareil hors tension !
- Avant la première mise en service de la machine ou de l'installation, contrôler l'auxiliaire de commande d'ARRÊT D'URGENCE quant au montage et à un fonctionnement corrects.
- Les auxiliaires de commande d'ARRÊT D'URGENCE présentant des dommages visibles sont à remplacer sans tarder.

(D) 2. Allgemeine Beschreibung und bestimmungsgemäße Verwendung

Not-Halt-Befehlsgeräte sind elektromechanische Schaltgeräte zum Schutz von Personen. Sie dienen der schnellen Abschaltung um Maschinen, Fahrzeuge und Anlagen in einen sicheren Zustand zu bringen, um Gefahren und Schäden für Mensch und Maschine zu vermeiden oder zu verringern.

Für die Inbetriebnahme, den Einsatz und technischen Überprüfungen gelten im speziellen folgende Vorschriften:

- Die Maschinenrichtlinie 2006/42/EG
- Die Sicherheitsvorschriften sowie
- Die Unfallverhütungsvorschriften/Sicherheitsregeln

Hersteller und Benutzer von Maschinen, an denen Not-Halt-Befehlsgeräte eingesetzt werden, tragen die Verantwortung für die Beachtung der Betriebsanleitung, wie auch für die Einhaltung der für sie geltenden Sicherheitsvorschriften und -regeln.

Für den Einbau und Betrieb von Not-Halt-Befehlsgeräten müssen zur bestimmungsgemäßen Verwendung folgende Anforderungen beachtet werden:

- EN 60947-5-1:2010 - EN ISO 13849-2:2008
- EN 60947-5-5:2010 - EN ISO 13850:2008
- EN ISO 13849-1:2008

(GB) 2. General description and intended use

EMERGENCY STOP control units are electromechanical switching devices designed to protect persons. They are used for instant disconnection to achieve a safe status of machines, vehicles or other equipment in order to avoid or reduce risks or damage to man and machine. The following standards and regulations apply to their start-up, use and technical inspections, without limitation:

- Machinery Directive 2006/42/EC
- Safety standards
- Accident prevention regulations / rules for safety

Manufacturers and users of machines provided with EMERGENCY STOP control units are responsible for ensuring that the operating instructions are observed and the applicable safety standards and rules complied with.

The following standards govern installation and operation of EMERGENCY STOP control units in accordance with their intended use:

- EN 60947-5-1:2010
- EN 60947-5-5:2010 - EN ISO 13849-2:2008
- EN ISO 13849-1:2008 - EN ISO 13850:2008

(F) 2. Description générale et application conforme aux prescriptions

Les auxiliaires de commande d'ARRÊT D'URGENCE sont des appareils de commutation électromécaniques pour protéger des personnes. Ils servent à couper rapidement les machines, les véhicules et les installations, à les amener dans un état de sécurité fiable pour éviter ou diminuer les risques de dommages corporels et de dégâts matériels.

Pour la mise en service, l'utilisation et les contrôles techniques, il faut respecter les prescriptions suivantes:

- La directive sur les machines selon la norme 2006/42/EG
- Les règlements de sécurité ainsi que
- Les instructions sur la prévention des accidents / règlements de sécurité

C'est aux fabricants et utilisateurs de machines où des auxiliaires de commande d'ARRÊT D'URGENCE sont utilisés, qu'incombe la responsabilité du respect du mode d'emploi ainsi que des prescriptions et règlements de sécurité en vigueur.

Pour le montage et l'exploitation des auxiliaires de commande d'ARRÊT D'URGENCE, il faut respecter les exigences suivantes pour garantir une utilisation conforme aux dispositions :

- EN 60947-5-1:2010 - EN ISO 13849-2:2008
- EN 60947-5-5:2010 - EN ISO 13850:2008
- EN ISO 13849-1:2008

(D) 3. Produktbeschreibung

Aufbau: Die Not-Halt-Befehlsgeräte bestehen aus einer Kombination von Betätigern mit einem oder mehreren Schaltelementen. Die Not-Halt-Befehlsgeräte gibt es als Einbauversion oder in einem Gehäuse verbaut.

Die Betätigung erfolgt durch Drücken, die Entriegelung erfolgt je nach Variante entweder durch:

- Drehbewegung in beide Richtungen nach links oder nach rechts
- Ziehen entgegen der Betätigungsrichtung

(GB) 3. Product description

Design: An EMERGENCY STOP button is an assembly of actuator combined with one or more contact blocks. EMERGENCY STOP buttons are available either as a panel mounting version or installed in a separate housing.

They are operated by pressing. Unlatching is done by one of two methods:

- Turning in either direction
- Pulling against the direction of operation

(F) 3. Description de produit

Structure: Les boutons-poussoirs d'ARRÊT D'URGENCE sont composés d'une combinaison d'actionneurs ou de plusieurs éléments de commutation. Les boutons-poussoirs d'ARRÊT D'URGENCE sont disponibles en version intégrable ou installés dans un boîtier.

L'actionnement s'effectue par appui sur ces derniers. Selon la variante, le déverrouillage s'effectue soit par:

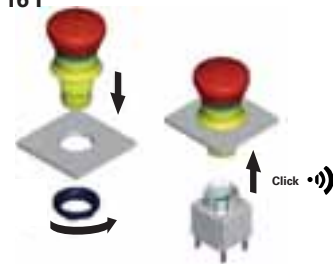
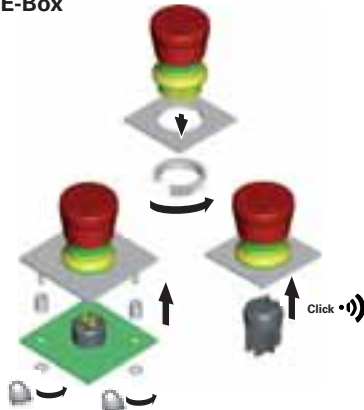
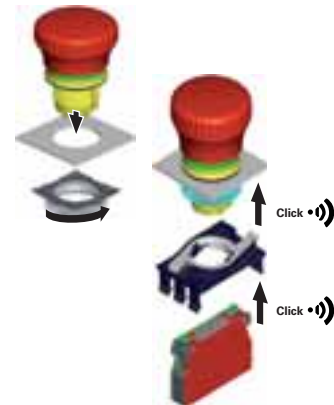
- Un mouvement de rotation dans les deux directions, soit vers la gauche, soit à droite
- Soit en tirant dans la direction opposée de la direction d'actionnement

Produkt Product Produit	Einbau Ø mm Mounting Ø mm Montage Ø mm	Betätiger Actuator Actionneur	Schaltelement Contact block Élément de commutation
LUMOTAST 22	Ø 22,3	1.15.105.001/0000 1.15.105.011/0000 1.15.105.021/0000 1.15.105.031/0000	integriert / incl.
LUMOTAST 25	Ø 16,2	1.15.154.006/0301 1.15.154.016/0301	integriert / incl.
RAFIX 16	Ø 16,2	1.30.074.821/0000 1.30.074.281/0300 1.30.074.501/0304 1.30.074.101/0301 1.30.074.521/0304 1.30.074.121/0301	1.20.123.xxx 1.20.130.0xx
RAFIX 16 F	□23,1 Ø 22,3	1.30.094.001/0300 1.30.094.011/0300	
RAFIX 22 QR	Ø 22,3	1.30.243.501/0300 1.30.243.601/0300 1.30.243.701/0300 1.30.243.702/0300 1.30.243.703/0300 1.30.243.001/0300 1.30.243.901/0300	5.00.100.xxx 1.20.124.xxx 1.20.125.xxx 1.20.128.xxx 1.20.129.0xx
RAFIX 22 FS ⁺	Ø 22,3	1.30.273.001/0000 1.30.273.001/2200 1.30.273.001/2300 1.30.273.101/0000 1.30.273.101/2200 1.30.273.101/2300 1.30.273.501/0300 1.30.273.502/0300 1.30.273.601/0300 1.30.273.602/0300	1.20.126.4xx 1.20.126.5xx 1.20.126.6xx 1.20.126.7xx
E-Box	Ø 22,3	1.20.810.306/0000 1.20.810.350/0000 1.20.810.390/0000	integriert / incl.

(D) **Tabelle 3.1** Weitere technische Daten sind dem Katalog zu entnehmen.

(GB) **Table 3.1** For additional technical data, please refer to the catalogue.

(F) **Tableau 3.1** Pour les autres caractéristiques techniques, voir catalogue.

4. **Montage** **GB** Assembly **F** Montage**LUMOTAST 25/
LUMOTAST 22****RAFIX 16 / RAFIX 16 F****RAFIX 22 FS+ / E-Box****RAFIX 22 QR**5. **Betrieb** **GB** Operation **F** Mise en service**6. Wartung und Instandsetzung**

Es wird empfohlen, das Not-Halt-Befehlsgerät regelmäßig, mindestens aber ein Mal pro Jahr von einer autorisierten Person zu Testzwecken auszulösen und auf ordnungsgemäße Funktion zu überprüfen, regelmäßig auf sichtbare Beschädigungen zu untersuchen und gegebenenfalls sofort auszutauschen.

6. Maintenance and repair

It is recommended to have the EMERGENCY STOP control unit tripped for testing and verified for proper function by an authorised person on a regular basis, however, at least once a year. Inspect it regularly for obvious damage and replace it immediately if necessary.

6. Entretien et réparation

Il est recommandé d'enclencher de temps en temps l'auxiliaire de commande d'ARRÊT D'URGENCE pour le tester et de le faire contrôler régulièrement, au moins une fois par an, par une personne autorisée. Il faut contrôler régulièrement s'il n'y a pas d'endommagements visibles et si nécessaire les remplacer tout de suite.

EG-Konformitätserklärung

Aussteller Name/Anschrift: RAFI GmbH & Co. KG, 88276 Berg, Ravensburger Str. 128-134
Bevollmächteter: T. Beil, RAFI GmbH, 88276 Berg, Ravensburger Str. 128-134
Produktbezeichnung: Not-Halt-Befehlsgerät
Typbezeichnung: siehe Tab. 3.1
Die bezeichneten Geräte erfüllen folgende Richtlinien:

EC Statement of Conformity

Issuer name/address: RAFI GmbH & Co. KG, D-88276 Berg, Ravensburger Str. 128-134
Authorized person: T. Beil, RAFI GmbH, D-88276 Berg, Ravensburger Str. 128-134
Product designation: EMERGENCY STOP control unit
Type designation: see table 3.1

The devices referred to comply with the following Directives:

Déclarations de conformité CE

Nom/adresse du délivreur: RAFI GmbH & Co. KG, D-88276 Berg, Ravensburger Str. 128-134
Mandataire: T. Beil, RAFI GmbH, D-88276 Berg, Ravensburger Str. 128-134
Désignation du produit: Auxiliaire de commande ARRÊT D'URGENCE
Désignation du type: voir tab. 3.1

Les appareils désignés répondent aux exigences des directives suivantes:

Richtlinie Directive Directive	vom dated du	angewandte Norm standard applied norme harmonisée	für valid for pour
2006/95/EG	12.12.2006	DIN EN 60947-5-1:2010 DIN EN 60947-5-5:2005	Schaltelemente, Betätiger Contact blocks, actuators Éléments de commutation, actionneurs
2006/42/EG	17.05.2006	DIN EN 60947-5-5:2005 DIN EN ISO 13850:2008	Schaltelement, Betätiger Contact blocks, actuators Éléments de commutation, actionneurs

Berg, 03.12.2010

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